
ADDITION AND RENOVATIONS TO THOMAS GROVER MIDDLE SCHOOL

WEST WINDSOR-PLAINSBORO REGIONAL SCHOOL DISTRICT
WEST WINDSOR TOWNSHIP - MERCER COUNTY - NEW JERSEY



FVHD PROJECT #5063M / NJDOE# 5715-035-18-3000

Consulting Engineers:
Van Cleef Engineering Associates
Harrison - Hamnett, P.C.
French & Parrello Associates, P.A.

July 31, 2019

VOLUME 2 OF 2

SPECIFICATIONS

for

ADDITION AND RENOVATIONS TO THOMAS GROVER MIDDLE SCHOOL

10 Southfield Road, West Windsor, NJ 08550

for the

WEST WINDSOR-PLAINSBORO REGIONAL SCHOOL DISTRICT

WEST WINDSOR TOWNSHIP, MERCER COUNTY, NEW JERSEY

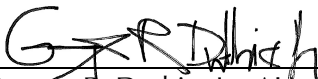
FVHD PROJECT #5063M / NJDOE# 5715-035-18-3000

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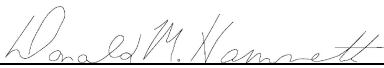


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TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Pages</u>
	Advertisement for Bid.....	1 to 2
	BIDDING INFORMATION	
00100	Instructions to Bidders	1 to 9
	Bidder's Checklist	1 to 2
	Bid Bond	1
	Consent of Surety	1
	Subcontractor Identification Statement	1
	Ownership Disclosure Certification	1 to 4
	Performance Record Certification.....	1 to 3
	Compliance with New Jersey Prevailing Wage Act.....	1
	Non Collusion Affidavit	1
	Certificate of Equal Opportunity	1
	Affirmative Action Questionnaire	1
	Certification of No Material Change of Circumstances	1
	Status of Present Contracts	1
	Political Contribution Disclosure Form.....	1
	Disclosure of Investment Activities in Iran	1
	Certification of Insurance Statement.....	1
	Contractor/Subcontractor Certification of Qualifications and Credentials..	1 to 4
	Exhibit B - Mandatory Equal Employment Opportunity Language	1 to 3
	Performance Bond	1 to 4
	Payment Bond.....	1 to 4
	Maintenance Bond	1 to 2
	Prevailing Wage Rate Determination	1 to 72
	AIA Document A132 - 2009, Standard Form of Agreement Between Owner and Contractor, Construction Manager as Adviser Edition ...	1 to 10
	CONTRACT CONDITIONS AND GENERAL REQUIREMENTS	
00700	AIA Document A232 - 2009, General Conditions of the Contract for Construction, Construction Manager as Adviser Edition.....	1 to 46
00800	Supplementary General Conditions	1 to 28
00850	Contract Drawings	1
00860	Laws Governing Public Work	1 to 8
00870	Miscellaneous Requirements.....	1 to 5
01010	Summary of Work.....	1 to 7
01020	Allowances	1 to 3
01030	Alternate Bids	1 to 2
01040	Coordination.....	1 to 12
01050	Alterations, Cutting, Patching and Refinishing Work.....	1 to 12
01151	Unit Prices.....	1 to 10
01200	Project Meetings.....	1 to 4
01400	Material Testing/Quality Control Services	1 to 9
01410	References and Industry Standards.....	1 to 3

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Pages</u>
01505	Temporary Facilities	1 to 12
	Project Sign Details	1 to 2
01524	Construction Waste Management	1 to 5
01600	Product Requirements	1 to 6
01700	Project Closeout Documents and Procedures	1 to 14
	Sample Closeout Checklist	1
01800	Time of Completion and Liquidated Damages	1 to 3
01900	Guarantees and Warranties	1 to 14
01950	Subsoil Data	1
	Geotechnical Engineering & Soil Testing Report	1 to 25
 PART 2 - GENERAL CONSTRUCTION WORK		
02070	Selective Demolition	1 to 5
02200	Earthwork	1 to 13
02231	Mobilization	1 to 2
02232	Site Clearing	1 to 2
02248	Shoring and Bracing	1 to 3
02480	Landscape Work	1 to 10
02485	Finish Grading, Seeding and Amenities	1 to 10
02514	Sitework Concrete	1 to 7
02515	Concrete Sidewalk	1 to 2
22516	Storm Sewer	1 to 12
02517	Concrete Curb	1 to 2
02518	Underground Stormwater Basin	1 to 4
02532	Grinder Pump	1 to 5
02534	Duplex Pump Station	1 to 13
02550	Traffic Control	1
02600	Soil Erosion and Sediment Control	1 to 4
02730	Sanitary Sewers and Manholes	1 to 11
03300	Cast-in-Place Concrete	1 to 11
04200	Unit Masonry	1 to 25
	Mock-up Panel	1
05500	Metal Fabrications	1 to 12
06100	Carpentry	1 to 6
06650	Solid Polymer Fabrications	1 to 5
07050	Roof Demolition	1 to 3
07130	Waterproofing	1 to 5
07200	Building Insulation	1 to 7
07270	Fluid Applied Air/Vapor Barriers	1 to 13
07500	Roofing, General	1 to 7
	Pre-Approved Independent Roofing Inspection Firms	1
07530	Single Ply EPDM Roofing Membrane System	1 to 17
07535	Modified Bitumen Roofing System - Cold Applied	1 to 17

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Pages</u>
	Sample Roof Membrane Products Certificate of Analysis	1
07600	Flashing, Sheet Metal and Roof Accessories	1 to 11
07800	Roof Specialties and Accessories	1 to 6
07840	Through-Penetration Firestop Systems	1 to 8
07900	Joint Sealer Assemblies.....	1 to 10
08110	Hollow Metalwork	1 to 4
08170	Integrated Door Opening Assemblies	1 to 11
08211	Wood Doors.....	1 to 8
08305	Access Doors	1 to 6
08410	Aluminum/FRP Doors	1 to 10
08415	Aluminum - Framed Entrances and Storefront System	1 to 7
08520	Aluminum Windows.....	1 to 11
08700	Finish Hardware	1 to 20
08740	Access Control Hardware	1 to 2
08800	Glass and Glazing.....	1 to 10
08870	Security Window Film	1 to 10
	3M Impact Protection Adhesive Attachment System	
	Installation Instructions.....	1 to 2
08871	Security Glazing (Alternate Bid)	1 to 4
08900	Glazed Curtain Wall.....	1 to 9
09250	Gypsum Drywall.....	1 to 12
09290	Architectural Column Covers	1 to 6
09300	Tile	1 to 8
09510	Acoustical Ceilings	1 to 6
09650	Resilient Flooring.....	1 to 11
09900	Painting	1 to 11
10100	Dry Markerboards and Exhibition Boards.....	1 to 7
10161	Solid Plastic Toilet Compartments.....	1 to 6
10220	Mechanical Screen Enclosure	1 to 5
10440	Specialty Signs.....	1 to 8
10500	Metal Lockers	1 to 6
10522	Fire Extinguishers, Cabinets, and Accessories	1 to 4
10650	Operable Partitions.....	1 to 6
10730	Canopy Systems	1 to 3
10800	Toilet and Bath Accessories.....	1 to 4
11000	General Requirements - Casework and Equipment Work	1 to 5
11011	Casework and Equipment	1 to 15
 PART 3 - STRUCTURAL STEEL & ORNAMENTAL IRON WORK		
05120	Structural Steel Framing.....	1 to 7
05210	Steel Joist Framing	1 to 4
05300	Steel Decking	1 to 4
05400	Miscellaneous Structural Steel.....	1 to 10

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Pages</u>
PART 4 - PLUMBING, DRAINAGE & SPRINKLER SYSTEM WORK		
13930	Wet Pipe Fire Suppression Sprinklers	1 to 20
15057	Common Motor Requirements for Plumbing Equipment.	1 to 3
15061	Hangers and Supports for Plumbing Piping and Equipment.	1 to 12
15072	Vibration and Seismic Controls for Fire Suppression Piping and Equipment .	1 to 7
15076	Identification for Plumbing Piping and Equipment	1 to 6
15078	Identification for Fire Suppression Piping and Equipment	1 to 7
15085	Plumbing Piping Insulation.	1 to 20
15091	Sleeves and Sleeve Seals for Fire Suppression Piping	1 to 5
15092	Sleeve and Sleeve Seals for Plumbing Piping.	1 to 6
15096	Escutcheons for Fire Suppression Piping	1 to 3
15097	Escutcheons for Plumbing Piping	1 to 3
15111	General Duty Valves for Plumbing Piping	1 to 9
15113	General Duty Valves for Fire Protection Piping	1 to 10
15123	Expansion Fittings and Loops for Plumbing Piping	1 to 5
15140	Domestic Water Piping	1 to 10
15145	Domestic Water Piping Specialties	1 to 7
15150	Sanitary Waste and Vent Piping	1 to 13
15155	Sanitary Waste Piping Specialties	1 to 10
15160	Facility Storm Drainage Piping.	1 to 11
15165	Storm Drainage Piping Specialties	1 to 5
15223	Chemical Waste Systems for Laboratory and Healthcare Facilities	1 to 9
15415	Pressure Water Coolers	1 to 4
15416	Commercial Water Closets	1 to 5
15417	Commercial Urinals	1 to 4
15421	Commercial Lavatories.	1 to 3
15422	Commercial Sinks	1 to 5
15441	Domestic Water Pumps.	1 to 5
15486	Fuel Fired, Water Heaters	1 to 8
HEATING, VENTILATION, AIR-CONDITIONING		
15058	Common Motor Requirements for HVAC Equipment	1 to 3
15062	Hangers and Supports	1 to 12
15071	Vibration Isolation, Seismic, Wind Load Restraints for HVAC Components. .	1 to 36
15077	Identification for HVAC Piping and Equipment	1 to 6
15081	Duct Insulation	1 to 21
15088	HVAC Piping Insulation	1 to 17
15181	Hydronic Piping & Specialties	1 to 18
15183	Refrigerant Piping	1 to 12
15185	Hydronic Pumps	1 to 4
15195	Facility Natural Gas Piping.	1 to 19
15732	Packaged Outdoor Rooftop & Energy Recovery Units.	1 to 22
15738	Variable Refrigerant Flow System	1 to 11

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Pages</u>
15815	Metal Ducts.....	1 to 19
15820	Air Duct Accessories	1 to 18
15838	HVAC Power Ventilators.....	1 to 6
15840	Air Terminal Units.....	1 to 6
15855	Diffusers, Registers, and Grilles	1 to 5
15900	Instrumentation and Controls for HVAC	1 to 67
15940	Sequence of Operations for HVAC Controls.....	1 to 20
15950	Testing, Adjusting & Balancing for HVAC.....	1 to 20
 ELECTRIC		
16051	Common Work Results for Electrical	1 to 4
16060	Grounding and Bonding for Electrical.....	1 to 4
16073	Hangers and Supports for Electrical Systems.....	1 to 5
16075	Identification for Electrical Systems.....	1 to 8
16120	Low Voltage Electrical Power Conductors and Cables.....	1 to 3
16130	Raceway and Boxes for Electrical Systems.....	1 to 13
16140	Wiring Devices	1 to 6
16145	Lighting Control Devices	1 to 5
16410	Enclosed Switches.....	1 to 7
16442	Panelboards.....	1 to 9
16461	Low Voltage Transformers.....	1 to 3
16491	Fuses	1 to 3
16511	Led Interior Lighting	1 to 7

END TABLE OF CONTENTS

PART 4 - PLUMBING, DRAINAGE, GAS FITTINGS & SPRINKLER SYSTEM WORK

SECTION 13390 – WET_PIPE FIRE_SUPPRESSION SPRINKLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, fittings, and specialties.
 - 2. Fire-protection valves.
 - 3. Sprinklers.
 - 4. Pressure gages.

1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175 psig maximum.

1.4 SYSTEM DESCRIPTIONS

- A. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply through alarm valve. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

1.5 PERFORMANCE REQUIREMENTS

- A. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- B. Delegated Design: Design sprinkler system(s), including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

- a. Contractor shall arrange and pay all fees associated with a fire hydrant flow test to be used in the design of the fire sprinkler system. Provide copy of test to Architect.
- C. Sprinkler system design shall be approved by authorities having jurisdiction.
 - 1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
 - 2. Sprinkler Occupancy Hazard Classifications:
 - a. Building Service Areas: Ordinary Hazard, Group 1.
 - b. Electrical Equipment Rooms: Ordinary Hazard, Group 1.
 - c. General Storage Areas: Ordinary Hazard, Group 1.
 - d. Mechanical Equipment Rooms: Ordinary Hazard, Group 1.
 - e. Office and Public Areas: Light Hazard.
 - f. Science Classrooms : Light Hazard
 - 3. Minimum Density for Automatic-Sprinkler Piping Design:
 - 4. Maximum Protection Area per Sprinkler: Per UL listing.
 - 5. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated:
 - a. Light-Hazard Occupancies: 100 gpm for 30 minutes.
 - b. Ordinary-Hazard Occupancies: 250 gpm for 60 to 90 minutes.
- D. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and SCE/SEI 7.

1.6 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: For wet-pipe sprinkler systems. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

- D. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Domestic water piping.
 - 2. HVAC hydronic piping.
 - 3. Items penetrating finished ceiling include the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
- E. Qualification Data: For qualified Installer and professional engineer.
- F. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations if applicable.
- G. Welding certificates.
- H. Fire-hydrant flow test report.
- I. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- J. Field quality-control reports.
- K. Operation and Maintenance Data: For sprinkler specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
 - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.
- B. Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- D. NFPA Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
 - 1. NFPA 13, "Installation of Sprinkler Systems."
 - 2. NFPA 24, "Installation of Private Fire Service Mains and Their Appurtenances."

1.8 COORDINATION

- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.

1.9 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, and fitting materials, and for joining methods for specific services, service locations, and pipe sizes.

2.2 STEEL PIPE AND FITTINGS

- A. Standard Weight, Galvanized- and Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 10, Black-Steel Pipe: ASTM A 135 or ASTM A 795/A 795M, Schedule 10 in NPS 5 and smaller; and NFPA 13-specified wall thickness in NPS 6 to NPS 10, plain end.
- C. Galvanized- and Black Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- D. Galvanized- and Uncoated, Steel Couplings: ASTM A 865, threaded.

- E. Galvanized- and Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- F. Malleable- or Ductile-Iron Unions: UL 860.
- G. Cast-Iron Flanges: ASME 16.1, Class 125.
- H. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
- I. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.
- J. Grooved-Joint, Steel-Pipe Appurtenances:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Tyco Fire & Building Products LP.
 - c. Victaulic Company.
 - 2. Pressure Rating: 175 psig minimum.
 - 3. Galvanized- and Uncoated, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting; with dimensions matching steel pipe.
 - 4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213, rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free.
 - 1. Class 125, Cast-Iron Flanges and Class 150, Bronze Flat-Face Flanges: Full-face gaskets.
 - 2. Class 250, Cast-Iron Flanges and Class 300, Steel Raised-Face Flanges: Ring-type gaskets.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 LISTED FIRE-PROTECTION VALVES

- A. General Requirements:

1. Valves shall be UL listed or FM approved.
2. Minimum Pressure Rating for Standard-Pressure Piping: 175 psig.

B. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Anvil International, Inc.
 - b. Victaulic Company.
 - c. Or engineer approved equal
2. Standard: UL 1091 except with ball instead of disc.
3. Valves NPS 1-1/2 and Smaller: Bronze body with threaded ends.
4. Valves NPS 2 and NPS 2-1/2: Bronze body with threaded ends or ductile-iron body with grooved ends.
5. Valves NPS 3: Ductile-iron body with grooved ends.

C. Bronze Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Fivalco Inc.
 - b. Global Safety Products, Inc.
 - c. Milwaukee Valve Company.
 - d. Or engineer approved equal
2. Standard: UL 1091.
3. Pressure Rating: 175 psig.
4. Body Material: Bronze.
5. End Connections: Threaded.

D. Iron Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Kennedy Valve; a division of McWane, Inc.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Pratt, Henry Company.
 - f. Shurjoint Piping Products.
 - g. Or engineer approved equal
2. Standard: UL 1091.
3. Pressure Rating: 175 psig.

4. Body Material: Cast or ductile iron.
5. Style: Lug or wafer.
6. End Connections: Grooved.

E. Check Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Clow Valve Company; a division of McWane, Inc.
 - c. Crane Co.; Crane Valve Group; Crane Valves.
 - d. Crane Co.; Crane Valve Group; Jenkins Valves.
 - e. Crane Co.; Crane Valve Group; Stockham Division.
 - f. Kennedy Valve; a division of McWane, Inc.
 - g. Metraflex, Inc.
 - h. Milwaukee Valve Company.
 - i. Mueller Co.; Water Products Division.
 - j. NIBCO INC.
 - k. Potter Roemer.
 - l. Reliable Automatic Sprinkler Co., Inc.
 - m. Tyco Fire & Building Products LP.
 - n. United Brass Works, Inc.
 - o. Venus Fire Protection Ltd.
 - p. Victaulic Company.
 - q. Viking Corporation.
 - r. Watts Water Technologies, Inc.
 - s. Or engineer approved equal
2. Standard: UL 312.
3. Pressure Rating: 250 psig minimum.
4. Type: Swing check.
5. Body Material: Cast iron.
6. End Connections: Flanged or grooved.

F. Iron OS&Y Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Cast Iron Pipe Company; Waterous Company Subsidiary.
 - b. American Valve, Inc.
 - c. Clow Valve Company; a division of McWane, Inc.
 - d. Crane Co.; Crane Valve Group; Crane Valves.
 - e. Crane Co.; Crane Valve Group; Jenkins Valves.
 - f. Crane Co.; Crane Valve Group; Stockham Division.
 - g. Hammond Valve.

- h. Milwaukee Valve Company.
 - i. Mueller Co.; Water Products Division.
 - j. NIBCO INC.
 - k. Shurjoint Piping Products.
 - l. Tyco Fire & Building Products LP.
 - m. United Brass Works, Inc.
 - n. Watts Water Technologies, Inc.
 - o. Or engineer approved equal
2. Standard: UL 262.
 3. Pressure Rating: 250 psig minimum.
 4. Body Material: Cast or ductile iron.
 5. End Connections: Flanged or grooved.

G. Indicating-Type Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Fivalco Inc.
 - c. Global Safety Products, Inc.
 - d. Kennedy Valve; a division of McWane, Inc.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Shurjoint Piping Products.
 - h. Tyco Fire & Building Products LP.
 - i. Victaulic Company.
 - j. Or engineer approved equal
2. Standard: UL 1091.
3. Pressure Rating: 175 psig minimum.
4. Valves NPS 2 and Smaller:
 - a. Valve Type: Ball or butterfly.
 - b. Body Material: Bronze.
 - c. End Connections: Threaded.
5. Valves NPS 2-1/2 and Larger:
 - a. Valve Type: Butterfly.
 - b. Body Material: Cast or ductile iron.
 - c. End Connections: Flanged, grooved, or wafer.
6. Valve Operation: Integral electrical, 115-V ac, prewired, two-circuit, supervisory switch indicating device.

2.5 TRIM AND DRAIN VALVES

A. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
2. Pressure Rating: 175 psig minimum.

B. Angle Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Fire Protection Products, Inc.
 - b. United Brass Works, Inc.
 - c. Or engineer approved equal

C. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Affiliated Distributors.
 - b. Anvil International, Inc.
 - c. Barnett.
 - d. Conbraco Industries, Inc.; Apollo Valves.
 - e. Fire-End & Croker Corporation.
 - f. Fire Protection Products, Inc.
 - g. Flowserve.
 - h. FNW.
 - i. Jomar International, Ltd.
 - j. Kennedy Valve; a division of McWane, Inc.
 - k. Kitz Corporation.
 - l. Legend Valve.
 - m. Metso Automation USA Inc.
 - n. Milwaukee Valve Company.
 - o. NIBCO INC.
 - p. Potter Roemer.
 - q. Red-White Valve Corporation.
 - r. Southern Manufacturing Group.
 - s. Stewart, M. A. and Sons Ltd.
 - t. Tyco Fire & Building Products LP.
 - u. Victaulic Company.
 - v. Watts Water Technologies, Inc.
 - w. Or engineer approved equal

D. Globe Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Fire Protection Products, Inc.
- b. United Brass Works, Inc.
- c. Or engineer approved equal

E. Plug Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Southern Manufacturing Group.
- b. Or engineer approved equal

2.6 SPECIALTY VALVES

A. General Requirements:

- 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
- 2. Pressure Rating:
 - a. Standard-Pressure Piping Specialty Valves: 175 psig minimum.
- 3. Body Material: Cast or ductile iron.
- 4. Size: Same as connected piping.
- 5. End Connections: Flanged or grooved.

2.7 SPRINKLER SPECIALTY PIPE FITTINGS

A. Branch Outlet Fittings:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. National Fittings, Inc.
 - c. Shurjoint Piping Products.
 - d. Tyco Fire & Building Products LP.
 - e. Victaulic Company.
 - f. Or engineer approved equal
- 2. Standard: UL 213.
- 3. Pressure Rating: 175 psig minimum.
- 4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.

5. Type: Mechanical-T and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

B. Flow Detection and Test Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AGF Manufacturing Inc.
 - b. Reliable Automatic Sprinkler Co., Inc.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
 - e. Or engineer approved equal
2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
3. Pressure Rating: 175 psig minimum.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

C. Branch Line Testers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elkhart Brass Mfg. Company, Inc.
 - b. Fire-End & Croker Corporation.
 - c. Potter Roemer.
 - d. Or engineer approved equal
2. Standard: UL 199.
3. Pressure Rating: 175 psig.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. AGF Manufacturing Inc.
 - b. Triple R Specialty.
 - c. Tyco Fire & Building Products LP.
 - d. Victaulic Company.
 - e. Viking Corporation.
 - f. Or engineer approved equal
2. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 3. Pressure Rating: 175 psig minimum.
 4. Body Material: Cast- or ductile-iron housing with sight glass.
 5. Size: Same as connected piping.
 6. Inlet and Outlet: Threaded.
- E. Adjustable Drop Nipples:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CECA, LLC.
 - b. Corcoran Piping System Co.
 - c. Merit Manufacturing; a division of Anvil International, Inc.
 - d. Or engineer approved equal
 2. Standard: UL 1474.
 3. Pressure Rating: 250 psig minimum.
 4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
 5. Size: Same as connected piping.
 6. Length: Adjustable.
 7. Inlet and Outlet: Threaded.
- F. Flexible, Sprinkler Hose Fittings:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fivalco Inc.
 - b. FlexHead Industries, Inc.
 - c. Gateway Tubing, Inc.
 - d. Or engineer approved equal
 2. Standard: UL 1474.
 3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.
 4. Pressure Rating: 175 psig minimum.
 5. Size: Same as connected piping, for sprinkler.

2.8 SPRINKLERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AFAC Inc.
 - 2. Globe Fire Sprinkler Corporation.
 - 3. Reliable Automatic Sprinkler Co., Inc.
 - 4. Tyco Fire & Building Products LP.
 - 5. Venus Fire Protection Ltd.
 - 6. Victaulic Company.
 - 7. Viking Corporation.
 - 8. Or engineer approved equal

- B. General Requirements:
 - 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
 - 2. Pressure Rating for Automatic Sprinklers: 175 psig minimum.
 - 3. Pressure Rating for High-Pressure Automatic Sprinklers: 250 psig minimum.

- C. Automatic Sprinklers with Heat-Responsive Element:
 - 1. Nonresidential Applications: UL 199.
 - 2. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.

- D. Sprinkler Finishes:
 - 1. Chrome plated.
 - 2. Bronze.
 - 3. Painted.

- E. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Chrome-plated steel, two piece, with 1-inch vertical adjustment.
 - 2. Sidewall Mounting: Chrome-plated steel, one piece, flat.

- F. Sprinkler Guards:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Reliable Automatic Sprinkler Co., Inc.

- b. Tyco Fire & Building Products LP.
 - c. Victaulic Company.
 - d. Viking Corporation.
 - e. Or engineer approved equal
2. Standard: UL 199.
 3. Type: Wire cage with fastening device for attaching to sprinkler.

2.9 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, the following:
 1. AMETEK; U.S. Gauge Division.
 2. Ashcroft, Inc.
 3. Brecco Corporation.
 4. WIKA Instrument Corporation.
 5. Or engineer approved equal
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0 to 250 psig minimum.
- E. Water System Piping Gage: Include "WATER" or "AIR/WATER" label on dial face.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article.
- B. Report test results promptly and in writing.

3.2 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.
 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.

- B. Piping Standard: Comply with requirements for installation of sprinkler piping in NFPA 13.
- C. Install seismic restraints on piping. Comply with requirements for seismic-restraint device materials and installation in NFPA 13.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.
- J. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- K. Fill sprinkler system piping with water.
- L. Install electric heating cables and pipe insulation on sprinkler piping in areas subject to freezing.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 15 Section "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- N. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 15 Section "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 15 Section "Escutcheons for Fire-Suppression Piping."

3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
 - 1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- I. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- J. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- K. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.4 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Specialty Valves:
 - 1. General Requirements: Install in vertical position for proper direction of flow, in main supply to system.

3.5 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.
- C. Install sprinklers into flexible, sprinkler hose fittings and install hose into bracket on ceiling grid.

3.6 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Division 16 Section "Identification for Electrical Systems."

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
 - 4. Energize circuits to electrical equipment and devices.
 - 5. Coordinate with fire-alarm tests. Operate as required.
 - 6. Verify that equipment hose threads are same as local fire-department equipment.

- C. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.8 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Remove and replace sprinklers with paint other than factory finish.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

3.10 PIPING SCHEDULE

- A. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- B. Standard-pressure, wet-pipe sprinkler system, NPS 2 and smaller, shall be one of the following:
 - 1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight, black-steel pipe with cut- or roll- grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 - 4. Standard-weight, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
- C. Standard-pressure, wet-pipe sprinkler system, NPS 2-1/2 to NPS 4 shall be one of the following:
 - 1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 - 2. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 - 3. Standard-weight, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.

4. Standard-weight, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 5. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
 6. Schedule 10, black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 7. Schedule 10, black-steel pipe with plain ends; welding fittings; and welded joints.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 5 and larger, shall be one of the following:
1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
 2. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
 3. Standard-weight, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 4. Standard-weight, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 5. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
 6. Schedule 10, black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
 7. Schedule 10, black-steel pipe with plain ends; welding fittings; and welded joints.

3.11 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
1. Rooms without Ceilings: Upright sprinklers.
 2. Rooms with Suspended Ceilings: concealed sprinklers.
 3. Wall Mounting: Sidewall sprinklers.
 4. Spaces Subject to Freezing: Upright, pendent, dry sprinklers; and sidewall, dry sprinklers as indicated.
 5. Special Applications: quick-response sprinklers where indicated at all locations.
- B. Provide sprinkler types in subparagraphs below with finishes indicated.

1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
2. Upright Pendent and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 13930

SECTION 15057 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.
- C. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 15057

SECTION 15061 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Pipe stands.
 - 6. Pipe positioning systems.
 - 7. Equipment supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Pipe stands.
 4. Equipment supports.
- C. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.

2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 1. Carpenter & Paterson, Inc.
 2. Clement Support Services.
 3. ERICO International Corporation.
 4. National Pipe Hanger Corporation.
 5. PHS Industries, Inc.
 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 7. Piping Technology & Products, Inc.
 8. Rilco Manufacturing Co., Inc.
 9. Value Engineered Products, Inc.
 10. Or engineer approved equal
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: Plastic.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless steel, roller-type pipe support.
- C. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- D. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.6 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.8 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.

2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Stand Installation:
1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 07720 "Roof Accessories" for curbs.
- F. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture.
- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- I. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- J. Install lateral bracing with pipe hangers and supports to prevent swaying.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- L. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- N. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.

- c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.

- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.

- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
- G. Use thermal-hanger shield inserts for insulated piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.

16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.

3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.

3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- R. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 15061

SECTION 15072 - VIBRATION AND SEISMIC CONTROLS FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Restraining braces.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic-Restraint Loading: Refer to Structural Drawings for site Class, Seismic use Group and Building Design Category.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.

- a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators, seismic restraints, and for designing vibration isolation bases.
 - 2. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Preapproval and Evaluation Documentation: an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).
- C. Welding certificates.
- D. Qualification Data: For professional engineer.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC and NFPA 13 unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.
 - 7. Vibration Eliminator Co., Inc.
 - 8. Vibration Isolation.
 - 9. Vibration Mountings & Controls, Inc.
- B. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene.
- C. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- D. Restrained Mounts: All-directional mountings with seismic restraint.

1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.

2.2 NEOPRENE

- A. Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO

2.3 SEISMIC-RESTRAINT DEVICES

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Amber/Booth Company, Inc.
 2. California Dynamics Corporation.
 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 4. Hilti, Inc.
 5. Kinetics Noise Control.
 6. Loos & Co.; Cableware Division.
 7. Mason Industries.
 8. TOLCO Incorporated; a brand of NIBCO INC.
 9. Unistrut; Tyco International, Ltd.
 10. Or engineer approved equal
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or Reinforcing steel angle clamped to hanger rod.

- E. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- F. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings and matched to type and size of attachment devices used.
- G. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- H. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.
- I. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

2.4 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.

- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127 and NFPA 13.
 - 2. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 3. Brace a change of direction longer than 12 feet.
- B. Install cables so they do not bend across edges of adjacent equipment or building structure.
- C. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- D. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- E. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- F. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the

bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.

5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment.

END OF SECTION 15072

SECTION 15076 IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Valve tags.
 - 5. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16-inch-thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Label Content: Include equipment's Drawing designation or unique equipment number, drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16-inch-thick, and having predrilled holes for attachment hardware.

- B. Letter Color: White.

- C. Background Color: Red.

- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open,

closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve-tag schedule shall be included in operation and maintenance data.

2.5 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 9.
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.

5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:

1. Domestic Water Piping:
 - a. Background Color: Green.
 - b. Letter Color: White.
2. Sanitary Waste Piping:
 - a. Background Color: Green.
 - b. Letter Color: White.
3. Storm Drainage Piping:
 - a. Background Color: Green.
 - b. Letter Color: White.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. Cold Water: 1-1/2 inches, round.
 - b. Hot Water: 1-1/2 inches, round.
 2. Valve-Tag Color:
 - a. Cold Water: Green.
 - b. Hot Water: Green.
 3. Letter Color:
 - a. Cold Water: White.

b. Hot Water: White.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 15076

SECTION 15078 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.
- D. Valve Schedules: Valve numbering scheme.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Carlton Industries, LP.
 - d. Champion America.
 - e. Craftmark.
 - f. emedco.
 - g. Kolbi Pipe Marker Co.
 - h. LEM Products Inc.
 - i. Marking Services Inc.
 - j. Seton Identification Products.
 - k. Or engineer approved equal
2. Material and Thickness: Brass, 0.032-inch-thick, with predrilled holes for attachment hardware.
 3. Letter Color: White.
 4. Background Color: Black.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- C. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. Brady Corporation.
 2. Brimar Industries, Inc.
 3. Carlton Industries, LP.
 4. Champion America.

5. Craftmark.
 6. emedco.
 7. LEM Products Inc.
 8. Marking Services Inc.
 9. National Marker Company.
 10. Seton Identification Products.
 11. Stranco, Inc.
 12. Or engineer approved equal
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8-inch-thick, with predrilled holes for attachment hardware.
- C. Letter Color: Red.
- D. Background Color: Black.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. ActionCraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
 2. Brady Corporation.
 3. Brimar Industries, Inc.
 4. Carlton Industries, LP.
 5. Champion America.
 6. Craftmark.
 7. emedco.
 8. Kolbi Pipe Marker Co.

9. LEM Products Inc.
 10. Marking Services Inc.
 11. Seton Identification Products.
 12. Or engineer approved equal
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 2. Lettering Size: At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
- F. Pipe-Label Colors:
1. Background Color: Safety Red.
 2. Letter Color: White.

2.4 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
1. ActionCraft Products, Inc.
 2. Brady Corporation.
 3. Brimar Industries, Inc.
 4. Carlton Industries, LP.
 5. Champion America.
 6. Craftmark.
 7. emedco.
 8. Kolbi Pipe Marker Co.
 9. LEM Products Inc.
 10. Marking Services Inc.
 11. Seton Identification Products.
 12. Or engineer approved equal

- B. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch, Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.5 WARNING TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Brady Corporation.
 - 2. Brimar Industries, Inc.
 - 3. Carlton Industries, LP.
 - 4. Champion America.
 - 5. Craftmark.
 - 6. emedco.
 - 7. Kolbi Pipe Marker Co.
 - 8. LEM Products Inc.
 - 9. Marking Services Inc.
 - 10. Seton Identification Products.
 - 11. Or engineer approved equal
- B. Description: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: Approximately 4 by 7 inches.
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Safety Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.4 PIPE LABEL INSTALLATION

- A. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

- B. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in fire-suppression piping systems. List tagged valves in a valve-tag schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:
 - 1. Valve-Tag Size and Shape:
 - a. Wet-Pipe Sprinkler System: 2 inches, round.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 15078

SECTION 15085 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Sanitary waste piping exposed to freezing conditions.
 - 5. Roof drains and rainwater leaders.
 - 6. Supplies and drains for handicap-accessible lavatories and sinks.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.
- C. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 15061 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.
 - d. Or engineer approved equal
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
 - f. Or engineer approved equal

H. Mineral-Fiber, Preformed Pipe Insulation:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
 - f. Or engineer approved equal
2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.; Super-Stik.
 - b. Or engineer approved equal

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.; Thermokote V.
 - b. Or engineer approved equal

C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.
 - b. Or engineer approved equal

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Aeroflex USA, Inc.; Aeroseal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 - e. Or engineer approved equal
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - e. Or engineer approved equal

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - e. Or engineer approved equal
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 - e. Or engineer approved equal
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 - c. Or engineer approved equal
2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
 - d. Or engineer approved equal
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 4. Service Temperature Range: 0 to plus 180 deg F.
 5. Color: White.

2.6 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Or engineer approved equal
2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: White.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ:-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - e. Or engineer approved equal
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.

- a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.9 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - e. Or engineer approved equal
2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces' force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 - d. Or engineer approved equal
2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

2.10 SECUREMENTS

A. Bands:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
 - c. Or engineer approved equal
 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015-inch-thick, 1/2-inch-wide with wing seal or closed seal.
 3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020-inch-thick, 1/2-inch-wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.
- C. Wire: 0.080-inch nickel-copper alloy.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. C & F Wire.
 - b. Or engineer approved equal

2.11 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Engineered Brass Company.
 - b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing.
 - d. Plumberex.
 - e. Truebro; a brand of IPS Corporation.
 - f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
 - g. Or engineer approved equal
 2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.

- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

1. Comply with requirements in Section 07841 "Through Penetration Firestop Systems" for firestopping and fire-resistive joint sealers.

F. Insulation Installation at Floor Penetrations:

1. Pipe: Install insulation continuously through floor penetrations.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 07841 " Through Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.

6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 - 1. Install pipe insulation to outer diameter of pipe flange.
 - 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 - 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 - 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 - 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.

3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.

1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

B. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end

joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.11 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.

2. NPS 1-1/4 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 1. NPS 1-1/4 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1" inch thick.
 2. NPS 1-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 1/2" inch thick.
- C. Stormwater and Overflow:
 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- D. Roof Drain and Overflow Drain Bodies:
 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.12 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Domestic Water Piping:
 1. All Pipe Sizes: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.
- B. Domestic Hot and Recirculated Hot Water:
 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches.
- C. Stormwater and Overflow:
 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1 inch thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC, Color-Coded by System: 20 mils thick.

3.14 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. PVC, Color-Coded by System: 20 mils thick.

END OF SECTION 15085

SECTION 15091 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Smith, Jay R. Mfg. Co.
 - 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
 - 3. Or engineer approved equal
- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.
 - 6. Or engineer approved equal
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Carbon steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Presealed Systems.
 - 2. Or engineer approved equal
- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 7 Section "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with

requirements for firestopping specified in Division 7 Section "Through-Penetration Firestop Systems."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 7 Section "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 7 Section "Through-Penetration Firestop Systems."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves.
2. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
3. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 15091

SECTION 15092 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Smith, Jay R. Mfg. Co.
 - 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
 - 3. Or engineer approved equal

- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.
 - 6. Or engineer approved equal

- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Presealed Systems.
 - 2. Or engineer approved equal

- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 7 "Joint Sealants."

- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 7 "Through-Penetration Firestop Systems."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Section 7 "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 7 "Through-Penetration Firestop Systems."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.

- D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves or Galvanized-steel wall sleeves.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves, Galvanized-steel wall sleeves or Galvanized-steel-pipe sleeves.
2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system, Galvanized-steel wall sleeves with sleeve-seal system, Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system, Galvanized-steel wall sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system, Galvanized-steel wall sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system, Galvanized-steel wall sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Concrete Slabs above Grade:

- a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves Stack-sleeve fittings or Sleeve-seal fittings.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves or Stack-sleeve fittings.
5. Interior Partitions:
- a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 15092

SECTION 15096 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated and rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated and rough-brass finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated or rough-brass finish.
 - g. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
 - h. Bare Piping in Equipment Rooms: One-piece, cast-brass or split-casting brass type with polished, chrome-plated or rough-brass finish.
 - i. Bare Piping in Equipment Rooms: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 15096

SECTION 15097 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - g. Bare Piping in Equipment Rooms: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - 2. Escutcheons for Existing Piping:
 - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.

- g. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 15097

SECTION 15111 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Brass ball valves.
2. Bronze ball valves.
3. Iron ball valves.
4. Bronze swing check valves.
5. Iron swing check valves.
6. Bronze gate valves.
7. Iron gate valves.
8. Lubricated plug valves.

- B. Related Sections:

1. Section 15076 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
2. Section 15140 "Domestic Water Piping" for valves applicable only to this piping.
3. Section 15155 "Sanitary Waste Piping Specialties" for valves applicable only to this piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. OS&Y: Outside screw and yoke.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.

- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Handwheel: For valves other than quarter-turn types.
 - 2. Handlever: For quarter-turn valves NPS 6 and smaller.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRASS BALL VALVES

- A. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Red-White Valve Corporation.
 - g. Or engineer approved equal
 - 2. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Forged brass.

- e. Ends: Threaded.
- f. Seats: PTFE or TFE.
- g. Stem: Brass.
- h. Ball: Chrome-plated brass.
- i. Port: Full.

2.3 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Red-White Valve Corporation.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Or engineer approved equal
2. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 600 psig.
 - c. Body Design: Two piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE or TFE.
 - g. Stem: Bronze.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

2.4 IRON BALL VALVES

A. Class 125, Iron Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Valve, Inc.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Kitz Corporation.
 - d. Sure Flow Equipment Inc.

- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - f. Or engineer approved equal
2. Description:
- a. Standard: MSS SP-72.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Split body.
 - d. Body Material: ASTM A 126, gray iron.
 - e. Ends: Flanged.
 - f. Seats: PTFE or TFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel.
 - i. Port: Full.

2.5 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Red-White Valve Corporation.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Or engineer approved equal
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.6 IRON SWING CHECK VALVES

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Red-White Valve Corporation.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Or engineer approved equal
2. Description:
- a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.

2.7 BRONZE GATE VALVES

A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Red-White Valve Corporation.
 - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - i. Or engineer approved equal
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.

- h. Handwheel: Malleable iron.

2.8 IRON GATE VALVES

A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Red-White Valve Corporation.
 - h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - i. Or engineer approved equal
2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.

2.9 LUBRICATED PLUG VALVES

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Nordstrom Valves, Inc.
2. Description:
 - a. Standard: MSS SP-78, Type II.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
 - d. Pattern: Regular or short.

- e. Plug: Cast iron or bronze with sealant groove.
- f. Or engineer approved equal

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, or gate valves.
 - 2. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
- B. If valves with specified CWP ratings are not available, the same types of valves with higher CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, brass or bronze with brass bronze trim.
 - 3. Bronze Swing Check Valves: Class 125, disc.
 - 4. Bronze Gate Valves: Class 125.
- B. Pipe NPS 2-1/2 and Larger:
 - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
 - 2. Iron Ball Valves: Class 150.
 - 3. Iron Swing Check Valves: Class 125, metal seats.
 - 4. Iron Gate Valves: Class 125, NRS.

END OF SECTION 15111

SECTION 15113 - GENERAL-DUTY VALVES FOR WATER-BASED FIRE-SUPPRESSION PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Two-piece ball valves with indicators.
 - 2. Bronze butterfly valves with indicators.
 - 3. Iron butterfly valves with indicators.
 - 4. Check valves.
 - 5. Bronze OS&Y gate valves.
 - 6. Iron OS&Y gate valves.
 - 7. NRS gate valves.
 - 8. Trim and drain valves.

1.3 DEFINITIONS

- A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- B. NRS: Nonrising stem.
- C. OS&Y: Outside screw and yoke.
- D. SBR: Styrene-butadiene rubber.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, and weld ends.
 3. Set valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.
- D. Protect flanges and specialties from moisture and dirt.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:
1. Main Level: HAMV - Fire Main Equipment.
 - a. Level 1: HCBZ - Indicator Posts, Gate Valve.
 - b. Level 1: HLOT - Valves.
 - 1) Level 3: HLUG - Ball Valves, System Control.
 - 2) Level 3: HLXS - Butterfly Valves.
 - 3) Level 3: HMER - Check Valves.
 - 4) Level 3: HMRZ - Gate Valves.
 2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.
 - a. Level 1: VQGU - Valves, Trim and Drain.
- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:
1. Automated Sprinkler Systems:
 - a. Indicator posts.
 - b. Valves.
 - 1) Gate valves.

- 2) Check valves.
 - a) Single check valves.
 - 3) Miscellaneous valves.
- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.
- D. ASME Compliance:
- 1. ASME B16.1 for flanges on iron valves.
 - 2. ASME B1.20.1 for threads for threaded-end valves.
 - 3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
- 1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
 - 2. Handwheel: For other than quarter-turn trim and drain valves.
 - 3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

2.2 TWO-PIECE BALL VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. NIBCO INC.
 - 2. Victaulic Company.
- B. Description:
- 1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
 - 2. Minimum Pressure Rating: 250 psig.
 - 3. Body Design: Two piece.
 - 4. Body Material: Forged brass or bronze.
 - 5. Port Size: Full or standard.

6. Seats: PTFE.
7. Stem: Bronze or stainless steel.
8. Ball: Chrome-plated brass.
9. Actuator: Worm gear or traveling nut.
10. Supervisory Switch: Internal or external.
11. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
12. End Connections for Valves NPS 2-1/2: Grooved ends.

2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Fivalco Inc.
 2. Globe Fire Sprinkler Corporation.
 3. Milwaukee Valve Company.
- B. Description:
1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.
 2. Minimum: Pressure rating: 250 psig.
 3. Body Material: Bronze.
 4. Seat Material: EPDM.
 5. Stem Material: Bronze or stainless steel.
 6. Disc: Bronze with EPDM coating.
 7. Actuator: Worm gear or traveling nut.
 8. Supervisory Switch: Internal or external.
 9. Ends Connections for Valves NPS 1 through NPS 2: Threaded ends.
 10. Ends Connections for Valves NPS 2-1/2: Grooved ends.

2.4 IRON BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Anvil International, Inc.
 2. Fivalco Inc.
 3. Globe Fire Sprinkler Corporation.
 4. Kennedy Valve; a division of McWane, Inc.
 5. NIBCO INC.
 6. Tyco Fire & Building Products LP.
 7. Victaulic Company.

B. Description:

1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
2. Minimum Pressure Rating: 250 psig.
3. Body Material: Cast or ductile iron with nylon, EPDM, epoxy, or polyamide coating.
4. Seat Material: EPDM.
5. Stem: Stainless steel.
6. Disc: Ductile iron, and EPDM or SBR coated.
7. Actuator: Worm gear or traveling nut.
8. Supervisory Switch: Internal or external.
9. Body Design: Lug or wafer or Grooved-end connections.

2.5 CHECK VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Anvil International, Inc.
2. Fivalco Inc.
3. Globe Fire Sprinkler Corporation.
4. Kennedy Valve; a division of McWane, Inc.
5. Mueller Co.; Water Products Division.
6. NIBCO INC.
7. Reliable Automatic Sprinkler Co., Inc.
8. Shurjoint Piping Products.
9. Tyco Fire & Building Products LP.
10. Venus Fire Protection Ltd.
11. Victaulic Company.
12. Viking Corporation.
13. Watts Water Technologies, Inc.

B. Description:

1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
2. Minimum Pressure Rating: 250 psig.
3. Type: Single swing check.
4. Body Material: Cast iron, ductile iron, or bronze.
5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
6. Clapper Seat: Brass, bronze, or stainless steel.
7. Hinge Shaft: Bronze or stainless steel.
8. Hinge Spring: Stainless steel.
9. End Connections: Flanged, grooved, or threaded.

2.6 BRONZE OS&Y GATE VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Milwaukee Valve Company.
 2. NIBCO INC.
 3. United Brass Works, Inc.
- B. Description:
1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 2. Minimum Pressure Rating: 250 psig.
 3. Body and Bonnet Material: Bronze or brass.
 4. Wedge: One-piece bronze or brass.
 5. Wedge Seat: Bronze.
 6. Stem: Bronze or brass.
 7. Packing: Non-asbestos PTFE.
 8. Supervisory Switch: External.
 9. End Connections: Threaded.

2.7 IRON OS&Y GATE VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. American Cast Iron Pipe Company; Waterous Company subsidiary.
 2. Clow Valve Company; a division of McWane, Inc.
 3. Hammond Valve.
 4. Kennedy Valve; a division of McWane, Inc.
 5. Mueller Co.; Water Products Division.
 6. NIBCO INC.
 7. Victaulic Company.
 8. Watts Water Technologies, Inc.
- B. Description:
1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 2. Minimum Pressure Rating: 250 psig.
 3. Body and Bonnet Material: Cast or ductile iron.
 4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
 5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.

6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged Grooved or Threaded.

2.8 NRS GATE VALVES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. American Cast Iron Pipe Company; Waterous Company subsidiary.
2. Clow Valve Company; a division of McWane, Inc.
3. Kennedy Valve; a division of McWane, Inc.
4. Mueller Co.; Water Products Division.
5. NIBCO INC.
6. Victaulic Company.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 250 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged Grooved or Threaded.

2.9 TRIM AND DRAIN VALVES

A. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. Fire-End & Croker Corporation.
- c. Fire Protection Products, Inc.
- d. Flowserve.
- e. Jomar International, LTD.
- f. Kitz Corporation.
- g. Legend Valve.

- h. Milwaukee Valve Company.
- i. NIBCO INC.
- j. Potter Roemer.
- k. Red-White Valve Corporation.
- l. Tyco Fire & Building Products LP.
- m. Victaulic Company.
- n. Watts Water Technologies, Inc.

2. Description:

- a. Pressure Rating: 250 psig.
- b. Body Design: Two piece.
- c. Body Material: Forged brass or bronze.
- d. Port size: Full or standard.
- e. Seats: PTFE.
- f. Stem: Bronze or stainless steel.
- g. Ball: Chrome-plated brass.
- h. Actuator: Handlever.
- i. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
- j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.

B. Angle Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Fire Protection Products, Inc.
- b. NIBCO INC.
- c. United Brass Works, Inc.

2. Description:

- a. Pressure Rating: 250 psig.
- b. Body Material: Brass or bronze.
- c. Ends: Threaded.
- d. Stem: Bronze.
- e. Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

C. Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. NIBCO INC.
 - b. United Brass Works, Inc.
2. Description:
- a. Pressure Rating: 250 psig.
 - b. Body Material: Bronze with integral seat and screw-in bonnet.
 - c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc Holder and Nut: Bronze.
 - f. Disc Seat: Nitrile.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:
 - 1. Section 13 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install

permanent identification signs indicating portion of system controlled by each valve.

- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the pipe center.
- F. Install valves in position to allow full stem movement.
- G. Install valve tags. Comply with requirements in Section 15 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.
- H. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- I. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 15113

SECTION 15123 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Expansion-compensator packless expansion joints.
 - 2. Flexible-hose packless expansion joints.
 - 3. Pipe loops and swing connections.
 - 4. Alignment guides and anchors.

1.3 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.

4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- C. Welding certificates.
- D. Product Certificates: For each type of expansion joint, from manufacturer.
- E. Maintenance Data: For expansion joints to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

- A. Metal, Expansion-Compensator Packless Expansion Joints:
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Metraflex or engineer approved equal.
 - b. Or engineer approved equal
 2. Minimum Pressure Rating: 150 psig unless otherwise indicated.
 3. Configuration for Copper Tubing: Two-ply, phosphor-bronze bellows with copper pipe ends.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Threaded.
 4. Configuration for Steel Piping: Two-ply, stainless-steel bellows; steel-pipe end connections; and carbon-steel shroud.
 - a. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
 - b. End Connections for Steel Pipe NPS 2-1/2 to NPS 4: Flanged or Weld
- B. Flexible-Hose Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Metraflex Company (The).
 - b. Or engineer approved equal.
2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
4. Expansion Joints for Copper Tubing NPS 2 and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F and 340 psig at 450 deg F ratings.
5. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4: Copper-alloy fittings with threaded end connections.
 - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 300 psig at 70 deg F and 225 psig at 450 deg F ratings.

2.2 ALIGNMENT GUIDES AND ANCHORS

A. Alignment Guides:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Metraflex Company (The).
 - b. Or engineer approved equal.
2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.

- c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install packed-type expansion joints with packing suitable for fluid service.

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least four pipe fittings including tee in main.
- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
1. Anchor Attachment to Steel Structural Members: Attach by welding.
 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 15123

SECTION 15140 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.
 - 2. Exterior underground domestic water pipe and fittings from gymnasium addition to existing underground piping.
 - 3. Encasement for piping.
- B. Related Requirements:
 - 1. Section 15 "Facility Water Distribution Piping" for water piping outside the building.

1.3 SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.
- B. System purging and disinfecting activities report.
- C. Field quality-control reports.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 61.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L water tube, annealed temper.
- C. Cast-Copper, Solder-Joint Fittings: ASME B16.18, pressure fittings.
- D. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- E. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
- F. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.
- G. Copper Pressure-Seal-Joint Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elkhart Products Corporation.
 - b. NIBCO Inc.
 - c. Viega.
 - d. Or engineer approved equal
 - 2. Fittings for NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber, O-ring seal in each end.
 - 3. Fittings for NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with EPDM-rubber, O-ring seal in each end.

2.3 PIPING JOINING MATERIALS

- A. Solder Filler Metals: ASTM B 32, lead-free alloys.
- B. Flux: ASTM B 813, water flushable.

2.4 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.

2. Pressure rating at least equal to pipes to be joined.
 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Cascade Waterworks Manufacturing.
 - b. Dresser, Inc.; Piping Specialties Products.
 - c. Ford Meter Box Company, Inc. (The).
 - d. JCM Industries.
 - e. Romac Industries, Inc.
 - f. Smith-Blair, Inc.; a Sensus company.
 - g. Viking Johnson.
 - h. Or engineer approved equal

2.5 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Capitol Manufacturing Company; member of the Phoenix Forge Group.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. Jomar International.
 - e. Matco-Norca.
 - f. McDonald, A. Y. Mfg. Co.
 - g. Watts; a division of Watts Water Technologies, Inc.
 - h. Wilkins; a Zurn company.
 - i. Or engineer approved equal
 2. Standard: ASSE 1079.
 3. Pressure Rating: 125 psig minimum at 180 deg F.
 4. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Elster Perfection Corporation.
 - b. Grinnell Mechanical Products; Tyco Fire Products LP.
 - c. Matco-Norca.
 - d. Precision Plumbing Products, Inc.
 - e. Victaulic Company.
 - f. Or engineer approved equal
2. Standard: IAPMO PS 66.
3. Electroplated steel nipple complying with ASTM F 1545.
4. Pressure Rating and Temperature: 300 psig at 225 deg F.
5. End Connections: Male threaded or grooved.
6. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 2 "Earthwork" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install shutoff valve immediately upstream of each dielectric fitting.
- D. Install domestic water piping level without pitch and plumb.
- E. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- F. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping to permit valve servicing.
- I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- J. Install piping free of sags and bends.
- K. Install fittings for changes in direction and branch connections.
- L. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- N. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 15097 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- D. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- E. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.4 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. Fittings for NPS 1-1/2 and Smaller: Fitting-type coupling.
 - 2. Fittings for NPS 2 and Larger: Sleeve-type coupling.

3.5 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric nipples.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger, support products, and installation in Section 15061 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.

4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 6. NPS 6: 10 feet with 5/8-inch rod.
 7. NPS 8: 10 feet with 3/4-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 1. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 2. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.8 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 15076 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Piping Inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

- 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
- c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.
- B. Domestic water piping will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 ADJUSTING

- A. Perform the following adjustments before operation:
1. Close drain valves, hydrants, and hose bibbs.
 2. Open shutoff valves to fully open position.
 3. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Adjust calibrated balancing valves to flows indicated.

4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.11 CLEANING

- A. Clean and disinfect potable domestic water piping as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.
- B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.12 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water, building-service piping, NPS 2 and smaller, shall be the following:
 - 1. Soft copper tube, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
- D. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.
 - 2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and soldered joints.
 - 2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.
- F. Exterior underground domestic water piping NPS 2 1/2" and smaller shall be the following:
 - 1. Soft copper tube: ASTM, Type K, wrought-copper, brazed Joint fittings.

3.13 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 - 2. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves
 - 3. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 15140

SECTION 15145 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vacuum breakers.
 - 2. Backflow preventers.
 - 3. Hose bibbs.
 - 4. Wall hydrants.
 - 5. Drain valves.
 - 6. Water-hammer arresters.
 - 7. Trap-seal primer valves.
 - 8. Flexible connectors.

1.3 SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 - 1. Include diagrams for power, signal, and control wiring.
- C. Field quality-control reports.
- D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
 - b. Cash Acme; a division of Reliance Worldwide Corporation.
 - c. Conbraco Industries, Inc.
 - d. FEBCO; a division of Watts Water Technologies, Inc.
 - e. Rain Bird Corporation.
 - f. Toro Company (The); Irrigation Div.
 - g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - h. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - i. Or engineer approved equal
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Arrowhead Brass Products.
 - b. Cash Acme; a division of Reliance Worldwide Corporation.
 - c. Conbraco Industries, Inc.
 - d. Legend Valve.
 - e. MIFAB, Inc.
 - f. Prier Products, Inc.
 - g. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - h. Woodford Manufacturing Company; a division of WCM Industries, Inc.
 - i. Zurn Industries, LLC; Plumbing Products Group; Light Commercial Products.

- j. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - k. Or engineer approved equal
2. Standard: ASSE 1011.
 3. Body: Bronze, nonremovable, with manual drain.
 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 5. Finish: Chrome or nickel plated.

2.4 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ames Fire & Waterworks; a division of Watts Water Technologies, Inc.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; a division of Watts Water Technologies, Inc.
 - d. Flomatic Corporation.
 - e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - f. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - g. Or engineer approved equal
 2. Standard: ASSE 1013.
 3. Operation: Continuous-pressure applications.
 4. Accessories:
 - a. Ball type with threaded ends on inlet and outlet.
 - b. Outside-screw and yoke-gate type with flanged ends on inlet and outlet.
 - c. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

2.5 HOSE BIBBS

- A. Hose Bibbs:
1. Standard: ASME A112.18.1 for sediment faucets.
 2. Body Material: Bronze.
 3. Seat: Bronze, replaceable.
 4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
 5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
 6. Pressure Rating: 125 psig.

7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Chrome or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Operating key.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include wall flange with each chrome- or nickel-plated hose bibb.

2.6 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Prier Products, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Tyler Pipe; Wade Div.
 - f. Watts Drainage Products.
 - g. Woodford Manufacturing Company; a division of WCM Industries, Inc.
 - h. Zurn Industries, LLC; Plumbing Products Group; Light Commercial Products.
 - i. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
 - j. Or engineer approved equal
2. Standard: ASME A112.21.3M for concealed or exposed-outlet, self-draining wall hydrants.
3. Pressure Rating: 125 psig.
4. Operation: Loose key.
5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
6. Inlet: NPS 3/4 or NPS 1.
7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
8. Box: Deep, flush mounted with cover.
9. Box and Cover Finish: Polished nickel bronze or Chrome plated.
10. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
11. Nozzle and Wall-Plate Finish: Polished nickel bronze.
12. Operating Keys(s): Two with each wall hydrant.

2.7 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.8 WATER-HAMMER ARRESTERS

A. Water-Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. Precision Plumbing Products, Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. Tyler Pipe; Wade Div.
 - h. Watts Drainage Products.
 - i. Zurn Industries, LLC; Plumbing Products Group; Specification Drainage Products.
 - j. Or engineer approved equal
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F, or PDI-WH 201, Sizes A through F.

2.9 TRAP-SEAL PRIMER DEVICE

A. Supply-Type, Trap-Seal Primer Device:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. MIFAB, Inc.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - f. Or engineer approved equal
2. Standard: ASSE 1018.
 3. Pressure Rating: 125 psig minimum.
 4. Body: Bronze.
 5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
 6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
 7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.10 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 1. Flex-Hose Co., Inc.
 2. Flexicraft Industries.
 3. Flex Pression, Ltd.
 4. Flex-Weld Incorporated.
 5. Hyspan Precision Products, Inc.
 6. Mercer Gasket & Shim, Inc.
 7. Metraflex, Inc.
 8. Proco Products, Inc.
 9. TOZEN Corporation.
 10. Unaflex.Universal Metal Hose; a Hyspan company.
 11. Or engineer approved equal

- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 1. Working-Pressure Rating: Minimum 200 psig.
 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are unacceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- B. Install water-hammer arresters in water piping according to PDI-WH 201.
- C. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 16 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 16 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

END OF SECTION 15145

SECTION 15150 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Construction Manager no fewer than two days in advance of proposed interruption of sanitary waste service.
2. Do not proceed with interruption of sanitary waste service without Construction Manager's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service class(es).
- B. Gaskets: ASTM C 564, rubber.
- C. Caulking Materials: ASTM B29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Heavy-Duty, Hubless-Piping Couplings:
 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.
 - g. Tyler Pipe.
 - h. Or engineer approved equal
 2. Standards: ASTM C 1277 and ASTM C 1540.
 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Hard Copper Tube: ASTM B 88, Type L and Type M, water tube, drawn temper.
- D. Copper Pressure Fittings:
 - 1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- E. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Unshielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Dallas Specialty & Mfg. Co.
 - 2) Fernco Inc.
 - 3) Mission Rubber Company; a division of MCP Industries, Inc.
 - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - 5) Or engineer approved equal
 - b. Standard: ASTM C 1173.
 - c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.

- 2) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
 - 3) Or engineer approved equal
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Capitol Manufacturing Company.
 - 2) Central Plastics Company.
 - 3) Hart Industries International, Inc.
 - 4) Jomar International Ltd.
 - 5) Matco-Norca, Inc.
 - 6) McDonald, A. Y. Mfg. Co.
 - 7) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 8) Wilkins; a Zurn company.
 - 9) Or engineer approved equal
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 125 psig minimum at 180 deg F.
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Flanges:
 - a. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1) Capitol Manufacturing Company.
- 2) Central Plastics Company.
- 3) Matco-Norca, Inc.
- 4) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 5) Wilkins; a Zurn company.
- 6) Or engineer approved equal

b. Description:

- 1) Standard: ASSE 1079.
- 2) Factory-fabricated, bolted, companion-flange assembly.
- 3) Pressure Rating: 125 psig minimum at 180 deg F
- 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

4. Dielectric-Flange Insulating Kits:

a. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1) Advance Products & Systems, Inc.
- 2) Calpico, Inc.
- 3) Central Plastics Company.
- 4) Pipeline Seal and Insulator, Inc.
- 5) Or engineer approved equal

b. Description:

- 1) Nonconducting materials for field assembly of companion flanges.
- 2) Pressure Rating: 150 psig.
- 3) Gasket: Neoprene or phenolic.
- 4) Bolt Sleeves: Phenolic or polyethylene.
- 5) Washers: Phenolic with steel backing washers.

5. Dielectric Nipples:

a. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1) Elster Perfection.
- 2) Grinnell Mechanical Products.
- 3) Matco-Norca, Inc.
- 4) Precision Plumbing Products, Inc.
- 5) Victaulic Company.
- 6) Or engineer approved equal

b. Description:

- 1) Standard: IAPMO PS 66
- 2) Electroplated steel nipple.
- 3) Pressure Rating: 300 psig at 225 deg F.
- 4) End Connections: Male threaded or grooved.
- 5) Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 2 "Earthwork."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-

sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- K. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.
- N. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- O. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Section 15155 "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 15155 "Sanitary Waste Piping Specialties."
- P. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 15097 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- D. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.
- B. Dielectric Fittings:
 - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
 - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
 - 4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 15061 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 - 4. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 5. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.

- H. Install supports for vertical copper tubing every 10 feet.
- I. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- J. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
 - 2. NPS 3: 48 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
- K. Install supports for vertical PVC piping every 48 inches
- L. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for cleanouts and drains specified in Section 15155 "Sanitary Waste Piping Specialties."

3.7 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 15076 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

3.9 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 - 3. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- B. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 - 3. Copper DWV tube, copper drainage fittings, and soldered joints.
 - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 - 1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

- E. Underground, soil and waste piping NPS 5 and larger shall be the following:
1. Service class, cast-iron soil piping; gaskets; and gasketed joints.
 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 15150

SECTION 15155 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Roof flashing assemblies.
 - 4. Through-penetration firestop assemblies.
 - 5. Miscellaneous sanitary drainage piping specialties.
 - 6. Flashing materials.
- B. Related Requirements:
 - 1. Section 15165 "Storm Drainage Piping Specialties" for storm drainage piping inside the building, drainage piping specialties and drains.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3
- B. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

- A. Exposed Metal Cleanouts (CO):
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Josam Company.
 - 2) MIFAB, Inc.
 - 3) Smith, Jay R. Mfg. Co.
 - 4) Tyler Pipe.
 - 5) Watts Drainage Products.
 - 6) Zurn Plumbing Products Group.
 - 7) Or engineer approved equal
 - 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 - 3. Size: Same as connected drainage piping
 - 4. Body Material: Hubless, cast-iron soil pipe test tee as required to match connected piping.
 - 5. Closure: Countersunk or raised-head, brass plug.
 - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 - 7. Closure: Stainless-steel plug with seal.
- B. Metal Floor Cleanouts (CODP):
 - 1. ASME A112.36.2M, Cast-Iron Cleanouts:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Josam Company.
 - 2) Oatey.
 - 3) Sioux Chief Manufacturing Co., Inc.

- 4) Smith, Jay R. Mfg. Co.
- 5) Tyler Pipe.
- 6) Watts Drainage Products.
- 7) Zurn Plumbing Products Group.
- 8) Or engineer approved equal

2. Standard: ASME A112.36.2M for threaded, adjustable housing cleanout.
3. Size: Same as connected branch.
4. Type: Threaded, adjustable housing.
5. Body or Ferrule: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Inside calk.
8. Closure: Brass plug with tapered threads.
9. Adjustable Housing Material: Cast iron with threads.
10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Square.
12. Top Loading Classification: Medium Duty.
13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
14. Standard: ASME A112.3.1.
15. Size: Same as connected branch.
16. Housing: Stainless steel.
17. Closure: Stainless steel with seal.
18. Riser: Stainless-steel drainage pipe fitting to cleanout.

C. Cast-Iron Wall Cleanouts (COWP):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g. Or engineer approved equal
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.

2.2 FLOOR DRAINS

A. Cast-Iron Floor Drains (FD):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Commercial Enameling Co.
 - b. Josam Company; Josam Div.
 - c. MIFAB, Inc.
 - d. Prier Products, Inc.
 - e. Smith, Jay R. Mfg. Co.
 - f. Tyler Pipe; Wade Div.
 - g. Watts Drainage Products.
 - h. Zurn Plumbing Products Group; Specification Drainage Operation.
 - i. Or engineer approved equal
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: Not required.
11. Sediment Bucket: Not required.
12. Top or Strainer Material: Nickel bronze.
13. Top of Body and Strainer Finish: Nickel bronze.
14. Top Shape: Square.
15. Dimensions of Top or Strainer: 5" or 6".
16. Top Loading Classification: Medium Duty.
17. Funnel: Not required.
18. Inlet Fitting: Not required.
19. Trap Material: Cast iron.
20. Trap Pattern: Deep-seal P-trap.
21. Trap Features: Not required.

2.3 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Acorn Engineering Company; Elmdor/Stoneman Div.
 - b. Thaler Metal Industries Ltd.
 - c. Or engineer approved equal
2. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch-thick, lead flashing collar and skirt extending at least 6 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
 - a. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.4 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. ProSet Systems Inc.
 - b. Or engineer approved equal
2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
3. Size: Same as connected soil, waste, or vent stack.
4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
6. Special Coating: Corrosion resistant on interior of fittings.

2.5 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Deep-Seal Traps:

1. Description: Cast-iron.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch-minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch-minimum water seal.

B. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
 2. Size: As required for close fit to riser or stack piping.
- C. Stack Flashing Fittings:
1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
 2. Size: Same as connected stack vent or vent stack.
- D. Vent Caps:
1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
 2. Size: Same as connected stack vent or vent stack.
- E. Frost-Resistant Vent Terminals:
1. Description: Manufactured or shop-fabricated assembly constructed of copper, lead-coated copper, or galvanized steel.
 2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.

2.6 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
 3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.
- B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:
1. General Applications: 12 oz./sq. ft.
 2. Vent Pipe Flashing: 8 oz./sq. ft.
- C. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.

- D. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- E. Fasteners: Metal compatible with material and substrate being fastened.
- F. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- G. Solder: ASTM B 32, lead-free alloy.
- H. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.

3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- E. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
 - F. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
 - G. Assemble open drain fittings and install with top of hub 2 inches above floor.
 - H. Install deep-seal traps on floor drains and other waste outlets, if indicated.
 - I. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
 - J. Install vent caps on each vent pipe passing through roof.
 - K. Install frost-resistant vent terminals on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
 - L. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.

3.2 CONNECTIONS

- A. Comply with requirements in Section 15150 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping.
- D. Ground equipment according to Section 16 "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Section 16 "Low-Voltage Electrical Power Conductors and Cables."

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counter flashing or commercially made flashing fittings, according to Section 07600 "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 15076 "Identification for Plumbing Piping and Equipment."

3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.

2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.6 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 15155

SECTION 15160 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Storm Drainage Piping: 10-foot head of water.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. LEED Submittals:
 - 1. Product Data for Credit IEQ 4.1: For solvent cements and adhesive primers, documentation including printed statement of VOC content.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Storm-Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Architect / Owner's Representative no fewer than two days in advance of proposed interruption of storm-drainage service.
 - 2. Do not proceed with interruption of storm-drainage service without Construction Manager's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service classes.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.

- g. Tyler Pipe.
 - h. Or engineer approved equal.
2. Standards: ASTM C 1277 and ASTM C 1540.
 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
3. Shielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
 - 3) Or engineer approved equal
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
4. Pressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Dresser, Inc.
 - 3) EBAA Iron, Inc.
 - 4) Ford Meter Box Company, Inc. (The)
 - 5) JCM Industries, Inc.
 - 6) Romac Industries, Inc.
 - 7) Smith-Blair, Inc.; a Sensus company.
 - 8) Viking Johnson; c/o Mueller Co.

9) Or engineer approved equal.

- b. Standard: AWWA C219.
- c. Description: Metal, sleeve-type couplings same size as, with pressure rating at least equal to and ends compatible with, pipes to be joined.
- d. Center-Sleeve Material: Carbon steel.
- e. Gasket Material: Natural or synthetic rubber.
- f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

2. Dielectric Unions:

a. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1) Capitol Manufacturing Company.
- 2) Central Plastics Company.
- 3) Hart Industries International, Inc.
- 4) Jomar International Ltd.
- 5) Matco-Norca, Inc.
- 6) McDonald, A. Y. Mfg. Co.
- 7) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 8) Wilkins; a Zurn company.
- 9) Or engineer approved equal

b. Description:

- 1) Standard: ASSE 1079.
- 2) Pressure Rating: 150 psig at 180 deg F.
- 3) End Connections: Solder-joint copper alloy and threaded ferrous.

3. Dielectric Flanges:

a. Manufacturers: Subject to compliance with requirements, provide products by the following:

- 1) Capitol Manufacturing Company.
- 2) Central Plastics Company.
- 3) Matco-Norca, Inc.
- 4) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 5) Wilkins; a Zurn company.
- 6) Or engineer approved equal

- b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 150 psig.
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

- 4. Dielectric-Flange Insulating Kits:
 - a. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Advance Products & Systems, Inc.
 - 2) Calpico, Inc.
 - 3) Central Plastics Company.
 - 4) Pipeline Seal and Insulator, Inc.
 - 5) Or engineer approved equal

 - b. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig.
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel-backing washers.

- 5. Dielectric Nipples:
 - a. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1) Elster Perfection.
 - 2) Grinnell Mechanical Products.
 - 3) Matco-Norca, Inc.
 - 4) Precision Plumbing Products, Inc.
 - 5) Victaulic Company.
 - 6) Or engineer approved equal

 - b. Description:
 - 1) Electroplated steel nipple complying with ASTM F 1545.
 - 2) Pressure Rating: 300 psig at 225 deg F.
 - 3) End Connections: Male threaded or grooved.
 - 4) Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in "Earthwork."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building storm drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other

installation requirements. Maintain swab in piping and pull past each joint as completed.

- L. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 1 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping. Comply with requirements for cleanouts specified in Section 15165 "Storm Drainage Piping Specialties."
 - 2. Install drains in storm drainage gravity-flow piping. Comply with requirements for drains specified in Section 15165 "Storm Drainage Piping Specialties."
- O. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 15097 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.

- B. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.
- B. Dielectric Fittings:
 - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 - 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
 - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flange kits.
 - 4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 15061 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 - 4. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 5. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.

- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot pipe lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
 - 1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 - 2. Comply with requirements for cleanouts and drains specified in Section 15165 "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Section 15076 "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 5. Prepare reports for tests and required corrective action.

3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.

- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 and smaller shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, storm drainage piping NPS 8 and larger shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Underground storm drainage piping NPS 6 and smaller shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Underground, storm drainage piping NPS 8 and larger shall be the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 15160

SECTION 15165 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
 - 3. Cleanouts.
 - 4. Flashing materials.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, General-Purpose Roof Drains RD:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Smith, Jay R. Mfg. Co.
 - b. Or engineer approved equal
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.

4. Dimension of Body: Nominal 11-inch diameter.
5. Combination Flashing Ring and Gravel Stop: Required.
6. Flow-Control Weirs: Not Required.
7. Outlet: Bottom and side outlet. See schedule on drawings.
8. Extension Collars: Required.
9. Underdeck Clamp: Required.
10. Expansion Joint: Not required.
11. Sump Receiver Plate: Required.
12. Dome Material: Cast iron.
13. Wire Mesh: Not required.
14. Vandal-Proof Dome: Not required.
15. Water dam: 2 inches high-overflow drains only.

2.2 MISCELLANEOUS STORM DRAINAGE PIPING SPECIALTIES

A. Downspout Boots:

1. Description: Manufactured, ASTM A 48/A 48M, gray-iron casting, with strap or ears for attaching to building; NPS 4 outlet; and shop-applied bituminous coating.
2. Size: Inlet size to match downspout and NPS 4 outlet.

2.3 CLEANOUTS

A. Floor Cleanouts CODP:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Josam Company.
 - b. Oatey.
 - c. Smith, Jay R. Mfg. Co.
 - d. Watts Water Technologies, Inc.
 - e. Zurn Plumbing Products Group; Light Commercial Products Operation.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g. Or engineer approved equal
2. Standard: ASME A112.36.2M, for adjustable housing cleanouts.
3. Size: Same as connected branch.
4. Type: Adjustable housing.
5. Body or Ferrule Material: Cast iron.
6. Clamping Device: Required.
7. Outlet Connection: Inside calk.
8. Closure: Brass plug with tapered threads.
9. Adjustable Housing Material: Cast iron with threads.

10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
11. Frame and Cover Shape: Square.
12. Top-Loading Classification: Medium Duty.
13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

B. Wall Cleanouts COWP:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
 - g. Or engineer approved equal
2. Standard: ASME A112.36.2M, for cleanouts. Include wall access.
3. Size: Same as connected drainage piping.
4. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or Hubless, cast-iron soil-pipe test tee as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.

2.4 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M, 12 oz./sq. ft.
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Install expansion joints, if indicated, in roof drain outlets.
 - 3. Position roof drains for easy access and maintenance.
- B. Install downspout boots at grade with top 5 feet above grade. Secure to building wall.
- C. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- D. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- E. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- F. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- G. Install test tees in vertical conductors and near floor.
- H. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- I. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Section 15160 "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. lead sheets, 0.0938-inch thickness or thicker. Solder joints of 4.0-lb/sq. ft. lead sheets, 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches and with skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 15165

SECTION 15223 - CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Single-wall piping.
 - 2. Piping specialties.
 - 3. Neutralization tanks.

1.2 PERFORMANCE REQUIREMENTS

- A. Single-Wall Piping Pressure Rating: 10 feet head of water.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For neutralization system and leak-detection system. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail neutralization-system assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from sewerage system piping. Indicate interface and spatial relationship between piping and proximate structures.
- B. Field quality-control test reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For chemical-waste specialties and neutralization tanks, neutralization systems, and leak-detection systems to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Neutralization-Tank Limestone: Equal to 200 percent of amount required for each tank sump initial charge. Furnish limestone in 50-lb bags.
 - 2. Neutralization-System Limestone and Chemicals: For each neutralization system.
 - a. Limestone: Equal to 500 percent of amount required for tank sump initial charge. Furnish limestone in 50-lb bags.
 - b. Chemicals: Equal to 500 percent of neutralizing chemicals required for filling tanks.

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 70, "National Electrical Code."

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store piping and specialties with sealing plugs in ends or with end protection.
- B. Do not store plastic pipe or fittings in direct sunlight.
- C. Protect pipe, fittings, and seals from dirt and damage.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 03300 "Cast-in-Place Concrete."

PART 2 - PRODUCTS

2.1 SINGLE-WALL PIPE AND FITTINGS

- A. PP Drainage Pipe and Fittings: ASTM F 1412, pipe extruded and drainage-pattern fittings molded, with Schedule 40 dimensions, from PP resin with fire-retardant additive complying with ASTM D 4101; with fusion- and mechanical-joint ends.
 - 1. Exception: Pipe and fittings made from PP resin without fire-retardant additive may be used for underground installation.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Town & Country Plastics, Inc.
 - b. Or engineer approved equal

2.2 JOINING MATERIALS

- A. Couplings: Assemblies with combination of clamps, gaskets, sleeves, and threaded or flanged parts; compatible with piping and system liquid; and made by piping manufacturer for joining system piping.
- B. Adapters and Transition Fittings: Assemblies with combination of clamps, couplings, adapters, gaskets, and threaded or flanged parts; compatible with piping and system liquid; and made for joining different piping materials.
- C. Flanges: Assemblies of companion flanges and gaskets complying with ASME B16.21 and compatible with system liquid, and bolts and nuts.

2.3 PIPING SPECIALTIES

- A. Corrosion-Resistant Traps:
 - 1. Type: P-trap or drum trap.
 - 2. Size: NPS 1-1/2 or NPS 2, as required to match connected piping.
 - 3. PP: ASTM D 4101, with mechanical-joint pipe connections.
- B. PP Floor Drains (as designated on drawings):
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Town & Country Plastics, Inc.
 - b. Orion Fittings, Inc.; a division of Watts Water Technologies, Inc
 - c. Or engineer approved equal.

2. Outlet: Bottom, to match connecting pipe, with NPS 2, NPS 3, NPS 4, or NPS 6 as indicated.

2.4 NEUTRALIZATION TANKS

A. Plastic Neutralization Tanks:

1. Basis-of-Design Product: Subject to compliance with requirements, provide the products indicated on Drawings or comparable products by one of the following:
 - a. Town & Country Plastics, Inc.
 - b. Or engineer approved equal
2. Description: Corrosion-resistant plastic materials; with removable, gastight cover; interior, sidewall, dip-tube inlet; outlet; vent; and threaded or flanged, sidewall pipe connections.
 - a. Material: HDPE or ASTM D 4101, PP.
 - b. Tank Capacity: As designated on drawing.
 - c. Dip Tube: On outlet pipe instead of inlet pipe.
 - d. Extension: HDPE, PE, or PP.
 - e. Limestone: Chips or lumps, with more than 90 percent calcium carbonate content and 1- to 3-inch diameter.

PART 3 - EXECUTION

- ### **A. Anchor neutralization tanks and neutralization system tanks to concrete bases.**
1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 19-inch centers around full perimeter of base.
 2. For installed equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be imbedded.
 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
 5. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 6. Comply with requirements in Section 03300 "Cast-in-Place Concrete" for cast-in-place concrete materials and placement.

3.1 PIPING INSTALLATION

A. Chemical-Waste Piping Inside the Building:

1. Install piping next to equipment, accessories, and specialties to allow service and maintenance.
2. Transition and special fittings with pressure ratings at least equal to piping pressure rating may be used unless otherwise indicated.
3. Flanges may be used on aboveground piping unless otherwise indicated.
4. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
5. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
6. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
7. Install piping at indicated slopes.
8. Install piping free of sags and bends.
9. Install fittings for changes in direction and branch connections.
10. Verify final equipment locations for roughing-in.
11. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
12. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 15092 "Sleeves and Sleeve Seals for Plumbing Piping."
13. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 15097 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

A. Chemical-Waste Piping Inside the Building:

1. Plastic-Piping Electrofusion Joints: Make polyolefin drainage-piping joints according to ASTM F 1290.
2. Dissimilar-Material Piping Joints: Make joints using adapters compatible with both system materials.

3.3 HANGER AND SUPPORT INSTALLATION

A. Pipe sizes in this article refer to aboveground, single-wall piping.

B. Comply with requirements in Section 15061 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices. Install the following:

1. Vertical Piping: MSS Type 8 or MSS Type 42, riser clamps.
 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for installation of supports.
- D. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- E. Support vertical piping and tubing at base and at each floor.
- F. Rod diameter may be reduced 1 size for double-rod hangers, to minimum of 3/8 inch.
- G. Install vinyl-coated hangers for PP piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 2: 33 inches with 3/8-inch rod.
 2. NPS 2-1/2 and NPS 3: 42 inches with 1/2-inch rod.
 3. NPS 4 and NPS 5: 48 inches with 5/8-inch rod.
 4. NPS 6: 48 inches with 3/4-inch rod.
- H. Install supports for vertical PP piping every 72 inches.

3.4 NEUTRALIZATION TANK INSTALLATION

- A. Install interior neutralization tanks on smooth and level floor surface. Include full initial charge of limestone.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make connections to piping so finished Work complies as nearly as practical with requirements specified for Work.
- C. Install piping adjacent to equipment to allow service and maintenance.

- D. Protect existing piping to prevent concrete or debris from entering while making connections. Remove debris or other extraneous material that may accumulate.

3.6 LABELING AND IDENTIFICATION

- A. Comply with requirements in Section 15076 "Identification for Plumbing Piping and Equipment" for labeling of equipment and piping.
- B. Provide Special Warning/Maintenance Signs:
 - 1. Provide signs stenciled in black letters, 1" high on acrylic plastic backgrounds. The
 - a. Sign #1:
 - 1) Approximate size: 16" high by 32" long
 - 2) Title: "IMPORTANT"
 - 3) Body Text: "BASIN MUST BE INSPECTED FREQUENTLY AND NEUTRALIZING AGENT REPLACED WHEN NECESSARY. FAILURE TO DO SO MAY RESULT IN SERIOUS DAMAGE TO PIPING SYSTEMS."
 - 4) Bottom area of sign: "FURTHER INFORMATION CONTACT:" (List Supplier of Neutralization system, including address & telephone number.)
 - b. Sign #2:
 - 1) Approximate size: 10" high by 20" long.
 - 2) Title: WARNING"
 - 3) Body Text: "ALWAYS WEAR EYE PROTECTION GEAR, RUBBER GLOVES AND CARBON FILTER FACE MASK WHEN RECHARGING THE TANK WITH LIMESTONE CHIPS.
 - 4) Bottom area of sign: "FURTHER INFORMATION CONTACT:" (List Supplier of Neutralization system, including address & telephone number.)

3.7 FIELD QUALITY CONTROL

- A. Replace leaking sewerage piping using new materials, and repeat testing until leakage is within allowances specified.
- B. Contractor shall install all equipment and components in accordance with manufacturer's recommendations, local codes and safety requirements.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
2. Manufacturer's Field Service: Engage a factory-authorized service representative to calibrate pH panel and sensor.

E. Tests and Inspections:

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect assembled leak-detection systems and their installation, including piping and electrical connections, and to assist in testing.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.

F. Chemical-waste piping will be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

3.8 Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain neutralization systems and leak-detection systems.

3.9 CLEANING

- A. Use procedures prescribed by authorities having jurisdiction or, if not prescribed, use procedures described below:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Clean piping by flushing with potable water.

3.10 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping pressure rating may be used in applications below unless otherwise indicated.
- B. Single-Wall, Chemical-Waste Sewerage Piping: Use the following piping materials for each size range:
1. NPS 1-1/2 to NPS 4: PP drainage pipe and fittings and electrofusion joints.

- C. Aboveground Chemical-Waste Piping: Use the following piping materials for each size range:
 - 1. NPS 1-1/2 to NPS 6: PP drainage piping and electrofusion or mechanical joints.

- D. Under Slab-on-Grade, Indoor, Chemical-Waste Piping: Use the following piping materials for each size range:
 - 1. NPS 1-1/2 to NPS 6: PP drainage piping and electrofusion joints.

END OF SECTION 15223

SECTION 15415 - PRESSURE WATER COOLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pressure water coolers and related components.

1.3 SUBMITTALS

- A. Product Data: For each type of pressure water cooler.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Maintenance Data: For pressure water coolers to include in maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filter Cartridges: Equal to 10 percent of quantity installed for each type and size indicated, but no fewer than 6 of each.

PART 2 - PRODUCTS

2.1 PRESSURE WATER COOLERS

- A. Pressure Water Coolers: Wall mounted, standard, wheelchair accessible.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Elkay Manufacturing Co.

- b. Or engineer approved equal
2. Cabinet: Bi-level level with bottle filling station, vinyl-covered steel with stainless-steel top.
 3. Bubbler: One, with adjustable stream regulator.
 4. Control: Push bar.
 5. Bottle filling station.
 6. Drain: Grid with NPS 1-1/4 tailpiece.
 7. Supply: NPS 3/8 with shutoff valve.
 8. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
 9. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
10. Capacities and Characteristics:
- a. Cooled Water: Basis of design as scheduled on drawing.
 - b. Ambient-Air Temperature: 90 deg F.
 - c. Inlet-Water Temperature: 80 deg F.
 - d. Cooled-Water Temperature: 50 deg F.
 - e. Electrical Characteristics:
 - 1) Volts: 120-V ac.
 - 2) Phase: Single.
 - 3) Hertz: 60.
11. Support: ASME A112.6.1M, Type I water-cooler carrier.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.

- B. Set freestanding pressure water coolers on floor.
- C. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- D. Install mounting frames, affixed to building construction, and attach recessed, pressure water coolers to mounting frames.
- E. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 15111 "General-Duty Valves for Plumbing Piping."
- F. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- G. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 15097 "Escutcheons for Plumbing Piping."
- H. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 07900 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 15140 "Domestic Water Piping."
- C. Install ball, gate, or globe shutoff valve on water supply to each fixture. Comply with valve requirements specified in Section 15111 "General-Duty Valves for Plumbing Piping."
- D. Comply with soil and waste piping requirements specified in Section 15150 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust pressure water-cooler temperature settings.

3.5 CLEANING

- A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 15415

SECTION 15416 - COMMERCIAL WATER CLOSETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Water closets.
 - 2. Flushometer valves.
 - 3. Toilet seats.

1.3 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.
- C. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than six of each type.

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED, BOTTOM-OUTLET WATER CLOSETS

- A. Water Closets: Floor mounted, bottom outlet, top spud.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Kohler.
 - b. Or Engineer approved Equal.
 - 1. Bowl:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
 - b. Material: Vitreous china.
 - c. Type: Siphon jet.
 - d. Style: Flushometer valve.
 - e. Height: Standard and Handicapped, complying with ICC/ANSI A117.1.
 - f. Rim Contour: Elongated.
 - g. Water Consumption: 1.1 gal. to 1.6 gal. per flush.
 - h. Spud Size and Location: NPS 1-1/2; top.
 - i. Color: Selected by Architect
 - 2. Bowl-to-Drain Connecting Fitting: ASTM A 1045 or ASME A112.4.3.
 - 3. Flushometer Valve: Battery Powered, solenoid-actuator, piston flushometer.
 - 4. Toilet Seat: See Toilet Seat section.

2.2 FLUSHOMETER VALVES

- A. Hard Wired, Solenoid-Actuator, Piston Flushometer Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Sloan Valve Company.
 - b. Or Engineer approved equal.
 - 2. Standard: ASSE 1037.
 - 3. Minimum Pressure Rating: 125 psig.
 - 4. Features: Include integral check stop and backflow-prevention device.
 - 5. Material: Brass body with corrosion-resistant components.
 - 6. Consumption: Basis of Design; refer to schedule on drawings.
 - 7. Minimum Inlet: NPS 1.
 - 8. Minimum Outlet: NPS 1-1/4.

2.3 TOILET SEATS

A. Toilet Seats:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Church Seats.
 - b. Or engineer approved equal
2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial (Heavy duty).
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: selected by architect.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Water-Closet Installation:

1. Install level and plumb according to roughing-in drawings.
2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

B. Support Installation:

1. Use carrier supports with waste-fitting assembly and seal.

2. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.
3. Install floor mounted, back outlet water closets attached to building floor substitute, onto waste fitting seals: and attach to support.

C. Flushometer-Valve Installation:

1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install actuators in locations that are easy for people with disabilities to reach.

D. Install toilet seats on water closets.

E. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 15097 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 07900 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 15140 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 15150 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in flushometers.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 15416

SECTION 15417 - COMMERCIAL URINALS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Urinals.
 - 2. Flushometer valves.

1.3 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for urinals.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Operation and Maintenance Data: For flushometer valves to include in operation and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than six of each type.

PART 2 - PRODUCTS

2.1 WALL-HUNG URINALS

- A. Urinals: Wall hung, back outlet, washout, accessible.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Kohler
 - b. Or engineer approved equal
2. Fixture:
 - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
 - b. Material: Vitreous china.
 - c. Type: Washout with extended shields.
 - d. Strainer or Trapway: (No strainer) with integral trap.
 - e. Water Consumption: Basis of design, refer to schedule on drawings.
 - f. Spud Size and Location: NPS 3/4, top.
 - g. Outlet Size and Location: NPS 2, back.
 - h. Color: Selected by architect.
3. Flushometer Valve: See "Urinal Flushometer Valves" Article.
4. Waste Fitting:
 - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
 - b. Size: NPS 2.
5. Support: ASME A112.6.1M, Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture. Include rectangular, steel uprights.

2.2 URINAL FLUSHOMETER VALVES

A. Hard Wired, Solenoid-Actuator Flushometer Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Sloan Valve Company.
 - b. Or Engineer approved equal.
2. Standard: ASSE 1037.
3. Minimum Pressure Rating: 125 psig (860 kPa).
4. Features: Include integral check stop and backflow-prevention device.
5. Material: Brass body with corrosion-resistant components.
6. Consumption: Basis of design, refer to schedule on drawings.
7. Minimum Inlet: NPS 3/4 (DN 20).
8. Minimum Outlet: NPS 3/4 (DN 20).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.
- B. Examine walls and floors for suitable conditions where urinals will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Urinal Installation:
 - 1. Install urinals level and plumb according to roughing-in drawings.
 - 2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
 - 3. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC/ANSI A117.1.
- B. Support Installation:
 - 1. Install supports, affixed to building substrate, for wall-hung urinals.
 - 2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
 - 3. Use carriers without waste fitting for urinals with tubular waste piping.
 - 4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.
- C. Flushometer-Valve Installation:
 - 1. Install flushometer-valve water-supply fitting on each supply to each urinal.
 - 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
- D. Wall Flange and Escutcheon Installation:
 - 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
 - 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
 - 3. Comply with escutcheon requirements specified in Section 15097 "Escutcheons for Plumbing Piping."
- E. Joint Sealing:
 - 1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.

2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 07900 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 15140 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 15150 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.
- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 15417

SECTION 15421 - COMMERCIAL LAVATORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Lavatories.
 - 2. Faucets.

1.3 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.
- C. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 - 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL, COUNTER MOUNTED LAVATORIES

- A. Lavatory: Stainless Steel, counter mounted.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Just Co.
 - b. Or engineer approved equal
 - 2. Fixture:
 - a. Standard: ASME A112.19.2/CSA B45.1.
 - b. Type: For wall hanging. Basis of design, refer to Schedule on drawing.
 - c. Nominal Size:
 - d. Faucet-Hole Punching: Basis of design, refer to Schedule on drawing.
 - e. Mounting Material: Sealant.
 - 3. Faucet: See "Solid-Brass, Automatically Operated Hard Wired Faucets".

2.2 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/4 offset and straight tailpiece.
- C. Trap:
 - 1. Size: Basis of Design, refer to Schedule on drawings.
 - 2. Material: Chrome-plated, two-piece, cast-brass trap and ground-joint swivel elbow with 0.032-inch-thick; and chrome-plated, brass or steel wall flange.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before lavatory installation.
- B. Examine counters and walls for suitable conditions where lavatories will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install lavatories level and plumb according to roughing-in drawings.
- B. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 15097 "Escutcheons for Plumbing Piping."
- C. Seal joints between lavatories, counters, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 07900 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 15140 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 15150 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust lavatories and controls. Replace damaged and malfunctioning lavatories, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of lavatories, inspect and repair damaged finishes.
- B. Clean lavatories, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed lavatories and fittings.
- D. Do not allow use of lavatories for temporary facilities unless approved in writing by Owner.

END OF SECTION 15421

SECTION 15422 – COMMERCIAL SINKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Service basins.
 - 2. Sink faucets.
 - 3. Supply fittings.
 - 4. Waste fittings.

1.3 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.
- C. Maintenance Data: For sinks to include in maintenance manuals.

1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 - 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

PART 2 - PRODUCTS

2.1 SERVICE SINKS

- A. Service Basins: Terrazzo, floor mounted.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Fiat.
 - b. Or engineer approved equal.
 - 2. Fixture:
 - a. Standard: IAPMO/PS99.
 - b. Material: Terrazzo.
 - c. Nominal Size: Refer to specified product. On Drawings
 - d. Tiling Flange: Refer to architectural plans.
 - e. Rim Guard: On open sides, refer to architectural drawings.
 - f. Color: Selected by architect.
 - g. Drain: Refer to Specified product on drawings.
 - 3. Mounting: On floor and flush to wall.
 - 4. Faucet: Refer to specified product.

2.2 UTILITY SINKS

- A. Utility Sinks: Stainless steel, counter mounted.
 - 1. Refer to Architectural Sections.
 - 2. Faucet(s): See "Sink Faucets" Article.
 - a. Number Required: One.
 - b. Mounting: On ledge.
 - 3. Supply Fittings:
 - a. Standard: ASME A112.18.1/CSA B125.1.
 - b. Supplies: Chrome-plated brass compression stop with inlet connection matching water-supply piping type and size.
 - 1) Operation: Loose key.
 - 2) Risers: NPS 1/2, chrome-plated, soft-copper flexible tube.
 - 4. Waste Fittings:

- a. Standard: ASME A112.18.2/CSA B125.2.
- b. Trap(s):
 - 1) Size: Basis of design, refer schedule on drawings.
 - 2) Material: Chrome-plated, two-piece, cast-brass trap and ground-joint swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated brass or steel wall flange.

5. Mounting: On counter with sealant.

2.3 SINK FAUCETS

- A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for faucet-spout materials that will be in contact with potable water.
- B. Sink Faucets: Refer to Architectural Sections.

2.4 SUPPLY FITTINGS

- A. NSF Standard: Comply with NSF/ANSI 61, "Drinking Water System Components - Health Effects," for supply-fitting materials that will be in contact with potable water.
- B. Standard: ASME A112.18.1/CSA B125.1.
- C. Supply Piping: Chrome-plated brass pipe or chrome-plated copper tube matching water-supply piping size. Include chrome-plated brass or stainless-steel wall flange.
- D. Supply Stops: Chrome-plated brass, one-quarter-turn, ball-type or compression valve with inlet connection matching supply piping.
- E. Operation: Loose key.
- F. Risers:
 - 1. NPS 1/2
 - 2. Chrome-plated, soft-copper flexible tube.

2.5 WASTE FITTINGS

- A. Standard: ASME A112.18.2/CSA B125.2.
- B. Drain: Grid type with NPS 1-1/2 offset and straight tailpiece.
- C. Trap:

1. Size: Refer to specified product.
2. Material: Chrome-plated, two-piece, cast-brass trap and ground-joint swivel elbow with 0.032-inch-thick brass tube to wall; and chrome-plated brass or steel wall flange.

2.6 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install sinks level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.
- D. Set floor-mounted sinks in leveling bed of cement grout.
- E. Install water-supply piping with stop on each supply to each sink faucet.
 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with sink. Comply with valve requirements specified in Section 15111 "General-Duty Valves for Plumbing Piping."
 2. Install stops in locations where they can be easily reached for operation.

- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 15097 "Escutcheons for Plumbing Piping."
- G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 07900 "Joint Sealants."
- H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 15085 "Plumbing Piping Insulation."

3.3 CONNECTIONS

- A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 15140 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 15150 "Sanitary Waste and Vent Piping."

3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 15422

SECTION 15441 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. In-line, sealless centrifugal pumps.

1.3 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include materials of construction, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Operation and Maintenance Data: For domestic water pumps to include in operation and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Bell & Gossett's
 - 2. Taco Pump
 - 3. Or Engineer approved equal.
- B. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- C. Pump Construction:
 - 1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
 - 2. Casing: Bronze, with threaded or companion-flange connections.
 - 3. Impeller: Plastic.
 - 4. Motor: Single speed, unless otherwise indicated.
- D. Capacities and Characteristics:
 - 1. Capacity: as indicated on the drawings.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 15 Section "Common Motor Requirements for Plumbing Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 16 Sections.

2.3 CONTROLS

- A. Thermostats: Electric; adjustable for control of hot-water circulation pump.
 1. Type: Water-immersion temperature sensor, for installation in piping.
 2. Range: 50 to 125 deg F.
 3. Enclosure: NEMA 250, Type 4X.
 4. Operation of Pump: On or off.
 5. Transformer: Provide if required.
 6. Power Requirement: 120 V, ac.
 7. Settings: Start pump at 105 deg F and stop pump at 120 deg F.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
- C. Install continuous-thread hanger rods and spring hangers of size required to support pump weight.
 1. Comply with requirements for hangers and supports specified in Division 15 Section "Hangers and Supports for Plumbing Piping and Equipment."
- D. Install thermostats in hot-water return piping.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Division 15 Section "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
 - 1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
 - a. Horizontally mounted, in-line, separately coupled centrifugal pumps.
 - 2. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for valves specified in Division 15 Section "General-Duty Valves for Plumbing Piping" and comply with requirements for strainers specified in Division 15 Section "Domestic Water Piping Specialties."
 - 3. Install pressure gage and snubber at suction of each pump and pressure gage and snubber at discharge of each pump. Install at integral pressure-gage tappings where provided or install pressure-gage connectors in suction and discharge piping around pumps
- D. Comply with Division 16 Sections for electrical connections, and wiring methods.
- E. Connect thermostats, to pumps that they control.

3.4 IDENTIFICATION

- A. Comply with requirements for identification specified in Division 15 Section "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Set thermostats, for automatic starting and stopping operation of pumps.
 - 5. Perform the following startup checks for each pump before starting:

- a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 7. Start motor.
 8. Open discharge valve slowly.
 9. Adjust temperature settings on thermostats.
 10. Adjust timer settings.

3.6 ADJUSTING

- A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 15441

SECTION 15486 - FUEL-FIRED, DOMESTIC-WATER HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Commercial, gas-fired, high-efficiency, storage, domestic-water heaters.
 - 2. Domestic-water heater accessories.

1.3 SUBMITTALS

- A. Product Data: For each type and size of domestic-water heater indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- D. Source quality-control reports.
- E. Field quality-control reports.
- F. Warranty: Sample of special warranty.
- G. Operation and Maintenance Data: For fuel-fired, domestic-water heaters to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. ASHRAE/IESNA Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.
- C. ASME Compliance:
 - 1. Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.5 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Periods: From date of Substantial Completion.
 - a. Commercial, Gas-Fired, Storage, Domestic-Water Heaters:
 - 1) Storage Tank: Five years.
 - 2) Controls and Other Components: Two year(s).

PART 2 - PRODUCTS

2.1 COMMERCIAL, GAS-FIRED, STORAGE, DOMESTIC-WATER HEATERS

- A. Commercial, Power-Burner, Gas-Fired, Storage, Domestic-Water Heaters:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:

- a. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
 - b. Or engineer approved equal
2. Standard: ANSI Z21.10.3/CSA 4.3.
 3. Storage-Tank Construction: ASME-code steel with 150-psig working-pressure rating.
 - a. Tappings: Factory fabricated of materials compatible with tank. Attach tappings to tank before testing.
 - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
 - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges and according to ASME B16.24 for copper and copper-alloy flanges.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Lining: Glass complying with NSF 61 Annex G barrier materials for potable-water tank linings, including extending lining into and through tank fittings and outlets.
 4. Factory-Installed Storage-Tank Appurtenances:
 - a. Anode Rod: Replaceable magnesium.
 - b. Dip Tube: Required unless cold-water inlet is near bottom of tank.
 - c. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
 - d. Insulation: Comply with ASHRAE/IESNA 90.1. Surround entire storage tank except connections and controls.
 - e. Jacket: Steel with enameled finish.
 - f. Burner: UL 795 for power-burner, gas-fired, domestic-water heaters and natural-gas fuel.
 - g. Automatic Ignition: ANSI Z21.20/CSA C22.2 No. 199, electric, automatic, gas-ignition system.
 - h. Temperature Control: Adjustable thermostat.
 - i. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
 - j. Combination Temperature-and-Pressure Relief Valves: ANSI Z21.22/CSA 4.4-M. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.
 5. Special Requirements: NSF 5 construction.
 6. Power-Vent System: Exhaust fan, interlocked with burner.
 7. Factory-Installed Storage-Tank Appurtenances:

- a. Anode Rod: Permanent.
- b. Dip Tube: Required unless cold-water inlet is near bottom of tank.
- c. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
- d. Insulation: Comply with ASHRAE/IESNA 90.1. Surround entire storage tank except connections and controls.
- e. Jacket: Steel with enameled finish.
- f. Burner or Heat Exchanger: Comply with UL 795 or approved testing agency requirements for gas-fired, high-efficiency, domestic-water heaters and natural-gas fuel.
- g. Temperature Control: Adjustable thermostat.
- h. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
- i. Combination Temperature-and-Pressure Relief Valves: ANSI Z21.22/CSA 4.4-M. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.

8. Capacity and Characteristics:

- a. See Drawings.

2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Amtrol, Inc.
 - b. Or engineer approved equal
- 2. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
- 3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
- 4. Capacity and Characteristics:
 - a. See Drawings.

- B. Drain Pans: Corrosion-resistant metal with raised edge. Comply with ANSI/CSA LC 3. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads or with ASME B1.20.7 garden-hose threads.
- C. Heat-Trap Fittings: ASHRAE 90.2.
- D. Comply with requirements for ball-, butterfly-, or gate-type shutoff valves specified in Section 15111 "General Duty Valves for Plumbing Piping,".
 - 1. Comply with requirements for balancing valves specified in Section 15145 "Domestic Water Piping Specialties."
- E. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.
- F. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include 1/2-psig pressure rating as required to match gas supply.
- G. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
 - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
- H. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect assembled domestic-water specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test commercial domestic-water heaters to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heaters will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Domestic-Water Heater Mounting: Install commercial domestic-water heaters on concrete base.
 - 1. Maintain manufacturer's recommended clearances.
 - 2. Arrange units so controls and devices that require servicing are accessible.
 - 3. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
- B. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 15111 "General Duty Valves for Plumbing Piping".
- C. Install gas-fired, domestic-water heaters according to the International Fuel Gas Code.
 - 1. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
 - 2. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
 - 3. Comply with requirements for gas shutoff valves, gas pressure regulators, and automatic gas valves specified in Section 15195 "Facility Natural-Gas Piping."
- D. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- E. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 15145 "Domestic Water Piping Specialties."
- F. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.

- G. Fill domestic-water heaters with water.
- H. Charge domestic-water compression tanks with air.

3.2 CONNECTIONS

- A. Comply with requirements for domestic-water piping specified in Section 15140 "Domestic Water Piping."
- B. Comply with requirements for gas piping specified in Section 15195 "Facility Natural-Gas Piping."
- C. Drawings indicate general arrangement of piping, fittings, and specialties.
- D. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 15076 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic-water heaters will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial, gas-fired, storage, domestic-water heaters.

END OF SECTION 15486

PART 5 - HEATING, VENTILATING, AIR CONDITIONING & REFRIGERATION WORK

SECTION 15058 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when stricter requirements are specified in HVAC equipment schedules or Sections.
- B. Comply with NEMA MG 1 unless otherwise indicated.
- C. Comply with IEEE 841 for severe-duty motors.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- E. Multispeed Motors: Separate winding for each speed.
- F. Rotor: Random-wound, squirrel cage.
- G. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- H. Temperature Rise: Match insulation rating.
- I. Insulation: Class F.
- J. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller than 15 HP: Manufacturer's standard starting characteristic.
- K. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.5 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 15058

SECTION 15062 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Pipe stands.
 - 6. Equipment supports.
- B. Related Sections:
 - 1. Division 5 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
 - 3. Division 15 Section(s) "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Pipe stands.
 4. Equipment supports.
- C. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
- B. Copper Pipe Hangers:
 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. Clement Support Services.
 - 3. ERICO International Corporation.
 - 4. National Pipe Hanger Corporation.
 - 5. PHS Industries, Inc.
 - 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 7. Piping Technology & Products, Inc.
 - 8. Rilco Manufacturing Co., Inc.
 - 9. Value Engineered Products, Inc.
- B. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece plastic base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 3. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.6 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.7 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Pipe Stand Installation:
 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Division 7 Section "Roof Accessories" for curbs.

- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- I. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- J. Install lateral bracing with pipe hangers and supports to prevent swaying.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- L. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- N. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating Below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.

- c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
- 4. Pipes NPS 8 and Larger: Include reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 - 5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 9 painting Sections. Section "High-Performance Coatings."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.

2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 17. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 18. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 19. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.

- b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 - 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 - 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 - 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 - 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 - 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 - 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 - 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 - 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 - 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 - 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.

- O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 15062

SECTION 15071 - VIBRATION ISOLATION, SEISMIC, WIND LOAD RESTRAINTS FOR HVAC COMPONENTS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specifications Sections apply to this Section
- B. This section specifies required vibration control and seismic restraints for all equipment, where applicable, with the wind load requirements for all equipment in outdoor locations. When projects are located in a geographically active seismic, wind or flood location, Section 1.4, General Design and Performance Requirements, will elaborate on those requirements and include specifics pertaining to a facility's "continued operation." Para. 1.2, Section D is a partial list of components covered herein.

1.2 SUMMARY

- A. This section includes the following:
 - 1. All equipment, piping and ductwork as noted on the drawing's schedule or in the specification shall be seismically braced if the building is so classified as listed herein. Vibration control shall apply as described in all cases herein.
 - 2. All outdoor equipment, including roof-mounted components, shall comply with section 1609, Wind Load, IBC-2015. There shall be no decrease of the effects of wind load on a component due to other structures or components acting as blocks or screens.
 - 3. All below, at grade or above grade locations located in a flood hazard area as defined and located herein.
 - 4. Seismic bracing, wind load and isolation materials shall be the certified products of the same manufacturing group and shall be certified by that group.
 - 5. It is the intent of the seismic and wind load portion of this specification to keep all mechanical, building system components in place during a seismic or high wind event and additionally operational where the occupancy category of the building so requires as listed herein.
 - 6. All such systems must be installed in strict accordance with seismic/wind codes, component manufacturer's and building construction standards.
 - 7. This specification is considered to be minimum requirements for seismic, wind, flood and vibration control considerations.
 - 8. Any variation, which results in non-compliance with the specification requirements, shall be corrected by the contractor in an approved manner.

- B. The work in this section includes, but is not limited to, the following:
1. Vibration isolation for piping, ductwork and equipment, all referred to as components.
 2. Component isolation bases.
 3. Seismic restraints for isolated components.
 4. Seismic restraints for non-isolated components.
 5. Wind restraints for isolated components.
 6. Wind restraints for non-isolated components.
 7. Certification of seismic, wind or flood restraint designs.
 8. Installation supervision.
 9. Design of attachment of housekeeping pads.
 10. All components requiring IBC compliance and certification.
 11. All inspection and test procedures for components requiring IBC compliance.
- C. All mechanical equipment, pipe and ductwork, within, on or outdoors of the building and entry of services to the building, up to but not including, the utility connection, is part of this Specification.
- D. Components referred to below are typical. (Components not listed are still included in this specification.) All systems that are part of the building in any way are referred to as components, including:
- | | |
|------------------------|-----------------------|
| ▪ AC Units | ▪ Pipe |
| ▪ Energy Recovery | ▪ Pumps (all types) |
| ▪ Cabinet Unit Heaters | ▪ Risers |
| ▪ Condensing Units | ▪ Rooftop Units |
| ▪ Curbs | ▪ Supports |
| ▪ Ductwork | ▪ Unit Heaters |
| ▪ Equipment Supports | ▪ VAV Boxes |
| ▪ Fans (all types) | ▪ Vibration Isolators |
| ▪ Fan Coil Units | ▪ Water Heaters |

1.3 DEFINITIONS (building and components, all codes)

- A. ESSENTIAL FACILITIES, (Occupancy Category IV, IBC-2015)
1. Buildings and other structures that are intended to remain operational in the event of extreme environmental loading from flood, wind, snow or earthquakes.
- B. LIFE SAFETY AND HIGH HAZARD
1. All systems involved with fire protection, including sprinkler piping, jockey pumps, fire pumps, control panels, service water supply piping, water tanks, fire

- dampers, smoke exhaust systems and fire alarm panels. (Life Safety)
2. All mechanical, electrical, plumbing or fire protection systems that support the operation of, or are connected to, emergency power equipment, including all lighting, generators, transfer switches and transformers. (Life Safety)
 3. All medical and life support systems. (Life Safety)
 4. Hospital heating systems and air conditioning systems for maintaining normal ambient temperature. (Life Safety)
 5. Automated supply, exhaust, fresh air and relief air systems on emergency control sequence, including air handlers, duct, dampers, etc., or manually-operated systems used for smoke evacuation, purge or fresh air relief by the fire department. (Life Safety)
 6. All gases or fluids that must be contained in a closed system which are flammable or combustible. Any gas that poses a health hazard if released into the environment and vented Fuel Cells. (High Hazard)
 7. Heating systems in any facility in Seismic Use Group III, IBC-2015 or Occupancy Category IV, IBC-2003-2015 where the ambient temperature can fall below 32 degrees Fahrenheit. (Life Safety)

C. GENERAL

Anchor: A device, such as an expansion bolt, for connecting equipment bracing members to the structure of a building.

Approved Agency: An established and recognized agency regularly engaged in conducting tests or furnishing analytical or inspection services, when such agency has been approved.

Attachment: See Positive Attachment below.

Basic Wind Speed: The basic wind speed, in mph, for determination of the wind loads shall be as per Section 1609 (IBC-2015), or local code, if more severe. Local jurisdictions shall determine wind speeds for indicated special wind regions located near gorges or mountainous terrain. Section 6.5.4 of ASCE 7-05 shall be used after determination of basic wind speed by the local jurisdiction. See Section 1609.3 ASCE 7-05 for basic wind speed determination in non-hurricane prone regions.

Bracing: Metal channels, cables or hanger angles that prevent components from breaking away from the structure during an earthquake or high winds. See also Longitudinal Bracing and Transverse Bracing. Together, they resist environmental loads from any direction.

Certificate of Compliance: A certificate stating that materials and products meet specified standards or that work was done in compliance with approved construction documents, provided by an approved agency. (Certificate to be supplied by equipment component manufacturer.)

Component: A non-structural part or element of an architectural, electrical, mechanical, plumbing or fire protection system within or without of a building system.

Component Importance Factor: Factor applied to a component that defines the criticality of that component. This factor can be 1.0 or 1.5.

Component, flexible: Component, including its attachments, having a fundamental period greater than 0.06 seconds.

Component, rigid: Component, including its attachments, having a fundamental period less than or equal to 0.06 seconds.

Consequential Damage: The functional and physical interrelationship of components, their supports and their effect on each other shall be considered so that the failure of an essential or non-essential architectural, mechanical or electrical component shall not cause the failure of an essential architectural, mechanical or electrical component.

Equipment: Systems associated with ducts, pipes and conduits also called components.

Gas pipes: For the purposes of this Specification Guide, gas pipe is any pipe that carries fuel, gas, fuel oil, medical gas, or compressed air.

Hazardous Contents: A material that is highly toxic or potentially explosive or corrosive and in sufficient quantity to pose a significant life-safety threat to the general public if an uncontrolled release were to occur.

Hurricane Prone Regions: Areas prone to hurricanes include the U.S. Atlantic Ocean, Gulf Coasts, Hawaii, Puerto Rico, Guam, Virgin Islands, and American Samoa where the wind speed is greater than 90 mph.

Importance Factor, I: A factor that accounts for the degree of hazard to human life and damage to property.

Inspection Certificate: An identification applied on a product by an approved agency containing the name of the manufacturer, the function and performance characteristics, and the name and identification of an approved agency that indicates that the product or material has been inspected and evaluated by an approved agency (*see Section 1703.5 and "Label" and "Manufacturer's Designation" and "Mark"*).

Label: An identification applied on a product by the manufacturer that contains the name of the manufacturer, the function and performance characteristics, and the name and identification of an approved agency that indicates that the representative

sample of the product or material has been tested and evaluated by an approved agency (see Section 1703.5 and "Inspection Certificate," "Manufacturer's Designation" and "Mark").

Lateral forces: A force acting on a component in the horizontal plane. This force can be in any direction.

Longitudinal bracing: Bracing that prevents a component from moving in the direction of its run.

Longitudinal force: An applied force that happens to be in the same direction as the duct or pipe run.

Mark: An identification applied on a product by the manufacturer indicating the name of the manufacturer and the function of a product or material (see also "Inspection Certificate," "Label" and "Manufacturer's Designation").

Manufacturer's Designation: An identification applied on a product by the manufacturer indicating that a product or material complies with a specified standard or set of rules (see also "Inspection Certificate," "Label" and "Mark".)

Occupancy Category: A classification used to determine structural load requirements including those imposed by wind, flood, snow and seismic based on occupancy of the structure.

Positive Attachment: A mechanical device, designed to resist seismic forces, which connects a non-structural element, such as a duct, to a structural element, such as a beam. Bolts and welding are examples of positive attachments. Surface glue and friction anchorage do not constitute positive attachment. Examples of positive attachment are epoxy cast in anchors and drill in wedge shaped anchor bolts to concrete and welded or bolted connections directly to the building structure. Double-sided beam clamps, C type are not acceptable as either brace point attachments to the structure or for the support of the component at the bracing location.

Seismic: Related to an earthquake. Seismic loads on a structure are caused by wave movements in the earth during an earthquake.

Seismic Design Category: A classification assigned to a structure based on its Seismic Use Group or Occupancy Category and the severity of the design earthquake ground motion at the site.

Seismic Forces: The assumed forces prescribed herein, related to the response of the structure to earthquake motions, to be used in the design of the structure and its components.

Seismic Use Group, Occupancy Category, IBC-2015: A classification assigned to a building based on its use as defined in *Section 1604.516.2*.

Site Class: A classification assigned to a site based on the types of soils present and their engineering properties as defined in Table 1613.5.2 (IBC-2015).

Special Inspection: Inspection as herein required of the materials, installation, fabrication, erection or placement of components and connections requiring special documents and referenced standards (*see Section 1704, IBC-2015*).

Special Inspection, Continuous: The full-time observation of work requiring special inspection by an approved special inspector who is present in the area where the work is being performed.

Special Inspection, Periodic: The part-time or intermittent observation of work requiring special inspection by an approved special inspector who is present in the area where the work has been or is being performed and at the completion of the work.

Story Drift Ratio: The story drift (Lateral displacement) divided by the story height.

Transverse bracing: Bracing that prevents a component from moving from side to side.

Wind-Borne Debris Region: Portions of hurricane-prone regions that are within 1 mile of the coastal mean high water line where the basic wind speed is 110 mph or greater, or portions of hurricane-prone regions where the basic wind speed is 120 mph or greater; or Hawaii.

1.4 GENERAL DESIGN AND PERFORMANCE REQUIREMENTS

A. General Design Requirements.

1. SEISMIC CONSIDERATIONS: This project has seismic design requirements as follows:

- a. Occupancy Category I, II & III (Seismic Design Category C through F)
 - Life Safety Components ($I_p = 1.5$)
 - High Hazard Components (All Gas Fired Components; Indoor and Outdoor) ($I_p = 1.5$)
 - Components affected by Consequential Damage ($I_p = 1.0$)

2. WIND CONSIDERATIONS: This project has wind design requirements as follows:

- a. Wind load in hurricane, tornado and or wind-borne debris regions (90 plus

mph) having a building height less than 60 feet. (Rooftop structures; Section 6.5.15.1 of ASCE 7-05 design requirements apply)

B. General Design Performance Requirements

1. Seismic and Wind Load Certification and Analysis:

- a. Attachment calculations by the Seismic Restraint Manufacturer's licensed Engineer substantiating the mounting system, seismic or wind restraints, fasteners or ICC Certified Concrete Anchors shall be submitted for approval along with the shop drawings. Seismic loads shall have their calculations based on seismic loads as established in Specification *Section 1.4, Paragraph B, article 7, Design Seismic Loads*. Wind loads shall have their calculations based on *Section 1.4, Paragraph B, article 8, Design Wind Loads*. A registered professional engineer having a PE from the same state as the project, or state of restraint manufacturer shall stamp all analysis, or as required by local building codes.
- b. Unless otherwise specified, all equipment, piping and ductwork shall be restrained to resist seismic forces. Restraints shall maintain equipment, piping or ductwork in a captive position. Restraint devices shall be designed and selected to meet seismic requirements as defined in the latest issue of:

1. International Building Code, IBC and ASCE applicable state and local codes.

2. Importance Factor, $I_p = 1.5$ Components:

- a. In addition to all of the above provisions, for components having an I_p greater than 1.0, all trades shall comply with Sections 16 and 17 of the International Building Code using, when available, vendors that comply with the provisions stated herein and submitting the special inspections listed within these specifications. Where compliance is not possible, each contractor shall submit a vendor report (form CVC-1 at end of this specification) clearly indicating that none of the specified, listed or other vendors known to the contractor meets the compliance, testing and certification portions of the IBC specification's Sections 16 and 17. Special inspections of the component installation shall still be conducted (Section 1.4, Paragraph B, Article 4) even if no vendors meet the following requirements. All non-isolated and isolated equipment (components) shall be secured to the structure in accordance with that code.

3. All component manufacturers shall submit for approval the following as required below:

- a. For all life safety system components noted in this specification: the

Approved Agency's Certificate of Compliance for the specific equipment on this project when the Seismic Design Category is C through F. Analytical or Shaker Test certification through the component's load path to structure at its center of gravity shall include anchorage, structural and on-line capability. Use of seismic experience data shall be permitted if evidence confirms that the historical based component has the same construction and weight and accompanying center of gravity as submitted unit and basis of experience claim conforms to loads derived in testing with accompanying accelerations based on AC-156. Seismic qualification by seismic experience data based upon nationally recognized procedures acceptable to the authority having jurisdiction shall be deemed to satisfy the design and evaluation requirements provided that the substantiated seismic capacities equal or exceed the seismic demands determined in accordance with Sections 13.3.1 and 13.3.2 of ASCE 7-05.

- b. In addition, all components needed for the continued operation of the facility in the above stated categories will have the manufacturer of that component submit the Approved Agency's Certificate of Compliance for their equipment when the Seismic Design Category is C through F. Analytical or Shaker Test certification through the component's load path to structure at its center of gravity shall include on line capability. This requirement also pertains to projects that combine an emergency preparedness center within a structure of another Use Group. Where components do not effect the facility's functional operation but could affect the performance of other components should they dislodge, only anchorage of that component requires compliance. Components needed for continued operation of the building require Analytical or Shaker Test certification through the total component's load path to structure calculated at its center of gravity. Certification shall prove anchorage, structural and on line capability. For use of seismic experience data, see (a) above.
- c. All components containing hazardous or flammable materials will have the manufacturer of the component submit the Approved Agency's Certificate of Compliance for their equipment when used on any project having a minimum Seismic Design Category of C through F. Testing shall be conducted by Analytical or Shaker Test through the total component's load path to structure at its center of gravity and shall prove anchorage, structural capability and hazardous material containment. Testing shall prove that no internal component will rupture to insure against loss of hazardous or flammable (explosive) material that could support combustion, ignite or contaminate.

- d. All components requiring anchorage compliance only, not listed in the above categories, shall have the manufacturer of each component submit a PE stamped calculation package stating that their project specific equipment will accept anchorage by calculating its reactions through the component's load path to structure at its center of gravity at the designated anchorage locations. This requirement is for all projects having a Seismic Design Category of C through F.

4. Special and Periodic Inspection: (Occupancy Category IV Projects)

The following systems shall require Special Inspection and Periodic Special Inspection for seismic installation and anchorage during the course of construction, as defined earlier in this section for all buildings in Seismic Design Categories C through F.

- a. All smoke control systems. Periodic Special Inspection during erection of ductwork and prior to concealment, for leakage testing. Additionally, prior to occupancy for pressure differential testing. (see IBC-2015, Section 1704.14)
- b. All electrical components for standby or emergency power systems require Periodic Special Inspection. *
- c. All electrical equipment in Seismic Design Categories E and F. (Periodic)*
- d. All flammable, combustible and highly toxic piping and their associated mechanical systems. (Periodic)*
- e. All ductwork containing hazardous materials. (Periodic)*
- f. All equipment using combustible or toxic energy sources. (Special ⁻¹)
- g. All electric motors, transformers, switchgear unit substations and motor control centers. (Special ⁻¹)
- h. Reciprocating and rotating type machinery. (Special ⁻¹)
- i. Pipe, 3" and larger. (Special ⁻¹)
- j. Tanks, heat exchangers and pressure vessels. (Special ⁻¹)
- k. Isolator units for seismic isolation system. (Periodic)*
- l. Manufacturer's written Quality Control Program for projects in Seismic Design Categories E or F.

5. Contractor Responsibilities and Approvals: (Occupancy Category IV Projects)

- a. Each contractor responsible for the installation of the components asterisked above (*) shall be responsible for submitting a written contractor's Statement of Responsibility (IBC Section 1706.1) (as outlined below) to the design team for their approval.
- b. In addition all ⁻¹ items above require Special Inspection in accordance with IBC Section 1707.8 (Form CQAP and SQA-1) at the end of this specification.
- c. Contractor Shall:

1. Identify the components that are part of the Quality Assurance Plan. (Asterisked above)*
 2. Identify all Special Inspection and Testing for components installed as part of this contract.
 3. List control procedures within the contractor's organization for all special inspection and testing, including methods, frequency of reporting and their distribution of those reports.
 4. List all personnel, including their qualifications, exercising control over the seismic aspects of the project.
6. Seismic Use Group I & II, IBC-2015 & Occupancy Category II & III Structures, IBC-2015, Ip 1.0, Seismic Design Category C:
- a. Projects in these categories require seismic bracing for all life safety and high hazard components, Paragraph 1.3B sub-paragraphs 1, 2, 5 and 6. In addition, any un-braced component that could adversely affect the performance of a component that must remain functional, Ip 1.5, or could cause the failure or release of hazardous materials (gas or liquid fuel), must be braced or anchored to avoid such failure. This includes any component that could fall or move laterally. (Consequential Damage, ASCE 7-05, Section 16.2.3.)
7. Design Seismic Loads:
- a. Projects in the United States have a minimum design load of 0.4g for statically mounted components and 0.5g for resiliently mounted components. Actual loads for both internal and external isolation and/or anchorage of components shall be as above or as calculated for the specific project location but in no event shall it be less than the above.
 - b. Exclusions for seismic restraint of piping and duct shall be according to applicable codes and as stated herein. The minimum horizontal restraint capability shall be 0.4g horizontal and 0.27g vertical (in addition to the gravity load). Life safety equipment defined above shall be designed to withstand a horizontal load of 0.9g and a vertical load of 0.6g.
 - c. Analysis for anchorage must indicate calculated dead loads, static seismic loads and capacity of materials utilized for connections to equipment and structure. Analysis must detail anchoring methods, bolt diameter, embedment depth and/or welded length. All seismic restraint devices shall be designed to accept, without failure, the forces detailed in this section, acting through the equipment center of gravity.
 - d. Vertical load shall be calculated at 1/3 the horizontal load as a minimum, or, as prescribed by the code as 0.2 times Sds.
 - e. Internally isolated equipment in lieu of specified isolation and restraint systems must meet all of the requirements of this section, all articles.
 - f. A Seismic Design Errors and Omissions Insurance Certificate MUST accompany the seismic restraint equipment manufacturer's calculation.

Product liability insurance certificates are not acceptable.

- g. Whether the equipment is internally or externally isolated and restrained, the entire unit assembly must be seismically attached to the structure. Curb or roof rail mounted equipment must not only have seismic or wind attachment of the equipment to the roof but also to the curb or rails. The attachment and certification thereof shall be by this section. Sheet metal screw attachment is acceptable provided that the following five conditions are met and verified.
 - 1. Calculations support sufficient quantity and size of sheet metal screws to handle all loads including shear.
 - 2. Shear and tension allowables are obtained from an accredited third party source, such as ICC or NDS, not from the screw manufacturer.
 - 3. Space or gap between the inside overhang of the rooftop unit and the curb at each of the screw locations is closed with structural material, tapered to contour to both the curb and the components' inside edge structure.
 - 4. Attachment points of the roof-mounted unit to curb and the curb to structure demonstrates structural load path.
 - 5. The method of attachment does not violate the NRCA rating of the curb by violating the roof member's waterproofing.
- h. Failure is defined as the discontinuance of any attachment point or load path between component and structure. Permanent deformation of the component is acceptable as long as the component continues to operate without failure and, if permanent, it is within acceptable manufacturing or structural tolerances.

8. Design Wind Loads:

- a. All outdoor mounted components shall be positively fastened to their supporting structure as discussed below. Fastening to metal deck is unacceptable.
 - 1. If component is curb mounted, article 7, Design Seismic Loads, paragraph g shall be followed for all roof-mounted components in excess of 9 sq. ft. in cross-sectional area. Curbs shall be as described in Base Type B-3 if isolated, Base type B-4 if non-isolated.
 - 2. If component is support mounted, article 7, Design Seismic Loads, paragraph g shall be followed for all roof-mounted components requiring waterproofed rail supports. Equipment supports shall be Base Type B-5 if isolated, Base type B-6 if non-isolated.

3. If equipment is dunnage mounted, positive attachment shall occur through welding or bolting of equipment to dunnage steel.
- b. Loads and calculations shall be based on IBC-2015, figure 1609 and related sections in ASCE 7-05.
- c. Where buildings are less than or equal to 60 feet in height to the top of the roof slab (not parapet walls), *the force on* roof-mounted components shall be based on Section 6.5.15.1, ASCE 7-05.
- d. Equivalent basic wind speed shall be based on IBC-2015, Table 1609.3.1.
- e. In no event shall adjacent buildings, structures or screens be considered to diminish the calculated wind load or its effect on an outdoor component.

1.5 SUBMITTALS

- A. Refer to Part 1, General.
- B. Product Data: The manufacturer of vibration isolation, seismic and wind restraints shall provide submittals for products as follows:
 1. Descriptive Data:
 - a. Catalog cuts or data sheets on vibration isolators and specific restraints detailing compliance with the specification.
 - b. Detailed schedules of flexible and rigidly mounted equipment, showing vibration isolators and restraints by referencing numbered descriptive drawings.
 2. Shop Drawings:
 - a. Submit fabrication details for equipment bases including dimensions, structural member sizes and support point locations.
 - b. Provide all details of suspension and support for ceiling hung equipment.
 - c. Where walls, floors, slabs or supplementary steel work are used for restraint locations, details of acceptable attachment methods for ducts and pipe must be included and approved before the condition is accepted for installation. Restraint manufacturer's submittals must include spacing and maximum seismic/wind loads at the restraint points.
 - d. Provide specific details of restraints and anchors, include number, size and locations for each piece of equipment. Restraint and anchor allowables shall be by structural testing, shake testing, analysis or third party certification.
 - e. Calculations shall be submitted as required in Section 1.4, General Design and Performance Requirements.

1.6 QUALITY ASSURANCE

- A. Manufacturer of vibration isolation, seismic and wind load control equipment or manufacturer's approved representative shall have the following responsibilities:
 - 1. Determine vibration isolation and restraint sizes and locations.
 - 2. Provide vibration isolation and restraints as scheduled or specified.
 - 3. Provide calculations and materials, if required, for restraint of non-isolated equipment.
 - 4. Provide installation instructions in writing, drawings and trained field supervision, where necessary, to insure proper installation and performance.
 - 5. Certify correctness of installation upon completion, in writing.
 - 6. All provisions of Section 1.4, General Design and Performance Requirements.
- B. All manufacturers of vibration control, seismic, wind or flood restraining systems must provide a Seismic Design Error and Omissions Insurance Certificate for their firm or their design consultant to certify their ability to provide engineering and design as required by this section. This document shall be provided at the time of first submittal from the seismic restraint provider.
- C. All manufacturers of any type of equipment including OEM are responsible for Section 1.4.
- D. Equipment manufacturer's substitution of internally or externally isolated and/or restrained equipment supplied by the equipment vendor, in lieu of the isolation and restraints specified in this section, is acceptable provided all conditions of this section are met. The equipment manufacturer shall provide a letter of guarantee from their engineering department, PE stamped and certified per the section on the Seismic Restraint Design (See Section 1.4B, article 3), stating that the seismic restraints are in full compliance with these specifications. Where used on an Essential or High Hazard Facility, manufacturer's certification proving on line capability shall be required in addition to all requirements stated in Section 1.4B. Letters from field offices or representatives are unacceptable.
- E. All costs for converting to the specified vibration isolation and/or restraints shall be borne by the component vendor in the event of non-compliance with the preceding. Substitution of internal isolation is unacceptable for:
 - 1. Indoor or outdoor mounted equipment over or adjacent to:
 - a. Office locations
 - b. Classroom locations

1.7 RELATED WORK

- A. Housekeeping pad structural design, including its attachment to building

structure, shall be by the structural engineer of record or as shown on the contract drawings. Attachment of all components and restraints to the pad and size of the pad shall be designed and certified according to this section by the seismic/isolation supplier. Material and labor required for attachment and construction shall be by the concrete section contractor, or by the contractor where specified. Housekeeping pads shall be sized to accommodate a minimum 6" of clearance all around the equipment; or 12 times the outermost anchor bolt diameter, whichever is greater. Where exterior isolators are used, this distance shall be as measured from the outermost holes in the isolator base plate to the edge of the housekeeping pad.

- B. The project's structural engineer shall design all roof and interior steel to support and make connections to all components, including roof-mounted equipment specified in other sections. Design shall comply with IBC requirements including load path to structure.
- C. Roof steel supporting roof-mounted equipment shall be designed for all seismic and wind forces including, but not limited to, tension, compression and moment loads.
- D. Chimneys, stacks and water heater breeching passing through floors are to be attached at each floor level with a riser guide.
- E. Where ceilings are not braced, lay-in lighting fixtures, weighing more than 20 lbs, shall have at least 2 independent corner diagonal wire ties to structure.
- F. Lay-in ceilings in compliance with seismic code requirements may use earthquake clips or other approved means of positive attachment to brace fixtures such as panel lights and diffusers less than 40 lbs to T-bar structures. Local codes dictate fixture support requirements.

1.8 CODE AND STANDARDS REQUIREMENTS

A. Typical Applicable Codes and Standards

A. All City, State and Local Codes (Code)

- a. SMACNA Guidelines for Seismic Restraint of Mechanical Systems, Second Edition (Standard reference, to be used for design purposes only, not code)
- b. International Conference of Building Officials (ICBO) (Standard)
- c. International Building Code (Code)
- d. ASHRAE (Standard reference, to be used for design purposes only, not code).
- e. VISCMA (Vibration Isolation and Seismic Controls Manufacturers Association) (Standard reference, to be used for design purposes only, not code).

B. In cases where requirements vary, the guideline for the most stringent shall be utilized.

C. Use IBC-2015 as reference code standard unless otherwise designated.

SECTION 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Mason Industries
 2. Kinetics Noise Control
- B. Available Manufacturers:
1. All vibration isolators and seismic restraints described in this Section shall be the product of a single manufacturer.
 2. The basis of this specification is The VMC Group, including Vibration Mountings & Controls, Amber/Booth or Korfund Dynamics.
 3. Products from other specified manufacturers are acceptable provided their systems strictly comply with these specifications and have the approval of the specifying engineer. Manufacturer shall be a regular member of VISCMA (Vibration Isolation and Seismic Controls Manufacturers Association). See Form VL-1 listing other manufacturers to be considered for use on this project.

2.2 VIBRATION ISOLATION TYPES

- A. Type A: Spring Isolator – Free Standing
A*
1. Spring isolators shall be free standing and laterally stable without any housing and complete with a molded elastomeric cup or ¼" elastomeric acoustical friction pad between the bottom of isolator and the support.
 2. All mountings shall have leveling bolts that must be rigidly bolted to the equipment.
 3. Spring diameters shall be no less than 0.8" of the compressed height of the spring at rated load.
 4. Springs shall have a minimum additional travel to solid equal to 50% of the operating deflection.
- B. Type B: Seismically and Wind Restrained Spring Isolator
MS, MSS, AEQM, ASCM, AMSR
1. Restrained spring mountings shall have a Type A spring isolator within a rigid housing that includes vertical limit stops to prevent spring extension if weight is removed. The housing shall serve as blocking during erection. A maximum clearance of ¼" shall be maintained around restraining bolts and internal

elastomeric deceleration bushings. Limit stops shall be out of contact during normal operation. If housings are to be bolted or welded in position there must be an internal isolation pad or elastomeric cup. Housing shall be designed to resist all seismic forces.

C. Type C: Combination Spring/Elastomer Hanger Isolator (30° Type)
HRSA

1. Hangers shall consist of rigid steel frames containing minimum 1 ¼" thick elastomeric elements at the top and a steel spring with general characteristics as in Type A. The elastomeric element shall have resilient bushings projecting through the steel box.
2. Spring diameters and hanger box lower hole sizes shall be large enough to permit the hanger rod to swing through a 30° arc from side to side before contacting the rod bushing and short-circuiting the spring.
3. Submittals shall include a hanger drawing showing the 30° capability.
4. Hanger locations requiring pre-compression for holding piping at fixed elevation shall be type pre-compressed or pre-positioning for all manufacturers.

D. Type D: Elastomer Double Deflection Hanger Isolator
HR

1. Molded (minimum 1 ¼" thick) elastomeric element with projecting bushing lining the rod clearance hole. Static deflection at rated load shall be a minimum of 0.35."
2. Steel retainer box encasing elastomeric mounting capable of supporting equipment up to two times the rated capacity of the element.

E. Type E: Combination Spring/Elastomer Hanger Isolator
HRS

1. Spring and elastomeric elements in a steel retainer box with the features as described for Type C and D isolators.
2. Hanger locations requiring pre-compression for holding piping at fixed elevation shall be type pre-compressed or pre-positioning for all manufacturers.
3. 30° angularity feature is not required.

F. Type F: Seismically Restrained Elastomer Floor Isolator
RSM, MB, RUD

1. Bridge-bearing elastomeric mountings shall have a minimum static deflection of 0.2" and all-directional seismic capability. The mount shall consist of a ductile iron or aluminum casting containing molded elastomeric elements. The elements shall prevent the central threaded sleeve and attachment bolt from contacting the casting during normal operation. The shock-absorbing elastomeric materials

shall be compounded to bridge-bearing or Durulene™ specifications.

G. Type G: Pad Type Elastomer Isolator (Standard)

Maxiflex

1. One layer of 3/4" thick elastomeric pad consisting of 2" square modules for size required.
2. Load distribution plates shall be used as required.
3. Bolting required for seismic compliance. Elastomeric and duck washers and bushings shall be provided to prevent short-circuiting.

H. Type H: Pad Type Elastomer Isolator (High Density)

Fabri-Flex, NDB, NRC

1. Laminated canvas duck and neoprene, maximum loading 1000 psi, minimum 1/2" thick.
2. Load distribution plate shall be used as required.
3. Bolting required for seismic compliance. Elastomeric and duck washers and bushings shall be provided to prevent short-circuiting.

I. Type I: Thrust Restraints

RSHTR, TRK

1. A spring element similar to Type A isolator shall be combined with steel angles, backup plates, threaded rod, washers and nuts to produce a pair of devices capable of limiting movement of air handling equipment to 1/4" due to thrust forces. Contractor shall supply hardware.
2. Thrust restraints shall be installed on all cabinet fan heads, axial or centrifugal fans whose thrust exceeds 10% of unit weight.

J. Type J: Pipe Anchors

MDPA, AG

1. All-directional acoustical pipe anchor, consisting of two sizes of steel tubing or piping separated by a minimum 1/2" thick 60 durometer elastomer.
2. Vertical restraint shall be provided by similar material arranged to prevent vertical travel in either direction.
3. Applied loads on the isolation material shall not exceed 500 psi and the design shall be balanced for equal resistance in any direction.

K. Type K: Pipe Guides

PG/AG/SWP/SWX

1. Pipe guides shall consist of a telescopic arrangement of two sizes of steel tubing or piping separated by a minimum 1/2" thickness of 60 durometer elastomer.

2. The height of the guides shall be preset with a shear pin to allow vertical motion due to pipe expansion or contraction. Shear pin shall be removable and replaceable to allow for selection of pipe movement.
3. Guides shall be capable of $\pm 1 \frac{5}{8}$ " motion, or to meet location requirements.

L. Type L: Isolated Pipe Hanger System
CIH, CIR, TIH, PIH

1. Pre-compressed spring and elastomer isolation hanger combined with pipe support into one assembly. Replaces standard clevis, single or double rod roller, or double rod fixed support.
2. Spring element (same as Type A) with steel lower spring retainer and an upper elastomer retainer cup with an integral bushing to insulate support rod from the isolation hanger.
3. The elastomeric element under the lower steel spring retainer shall have an integral bushing to insulate the support rod from the steel spring retainer.
4. Hangers shall be designed and constructed to support loads over three times the rated load without failure.
5. Systems shall be pre-compressed to allow for rod insertion and standard leveling.

2.3 SEISMIC RESTRAINT TYPES

A. Type I: Spring Isolator, Restrained
MS, MSS, AEQM, ASCM, AMRS

1. Refer to vibration isolation Type B.

B. Type II: Seismically Restrained Elastomer Floor Isolator
MB, RUD

1. Refer to vibration isolation Type F.

C. Type III: All-Directional Seismic Snubber
SR, ER

1. All-directional seismic snubbers shall consist of interlocking steel members restrained by an elastomeric bushing. Bushing shall be replaceable and a minimum of $\frac{1}{4}$ " thick. Applied loading shall not exceed 1000 psi. A minimum air gap of $\frac{1}{8}$ " shall be incorporated in the snubber design in all directions before contact is made between the rigid and resilient surfaces. Snubber end caps shall be removable to allow inspection of internal clearances. Elastomeric bushings shall be rotated to insure no short circuits exist before systems are activated.

D. Type IV: Floor or Roof Anchorage
Cast-In Plates

1. Rigid attachment to structure utilizing wedge type anchor bolts, anchored plates, machine screw, bolting or welding. Power shots are unacceptable.

E. Type V: Seismic Cable Restraints
SB, LRC

1. Seismic Cable Restraints shall consist of galvanized steel aircraft cables sized to resist seismic loads with a minimum safety factor of two and arranged to provide all-directional restraint. Cable end connections shall be steel assemblies that swivel to final installation angle and utilize two clamping bolts to provide proper cable engagement. Cables must not be allowed to bend across sharp edges.

F. Type VI: Rigid Arm Brace
SAB

1. Seismic solid braces shall consist of steel angles or channels to resist seismic loads with a minimum safety factor of two and arranged to provide all-directional restraint. Seismic solid brace end connectors shall be steel assemblies that swivel to the final installation angle and utilize two anchor bolts to provide proper attachment spaced to ICBO standards for attachment to concrete.

G. Type VII: Internal Clevis Cross Brace
ICB

1. Internal clevis cross braces at seismic locations shall be pre-cut pipe or other approved device sized for internal dimensions.

H. Type VIII: Seismic Waterproof Foundation Wall Sleeve
SWFWS

1. Seismic waterproof foundation wall sleeves shall consist of two elastomeric sleeves that shall be mounted both inside and out of the vertical foundation wall. The conical design shall have a suitably waterproof means of fastening to both concrete and to its concentric utility pipe. Allowable vertical drift shall be $\pm 2''$ from the installed neutral point along the vertical "y" axis. All fittings shall be stainless steel or galvanized.

2.4 EQUIPMENT BASES

A. General

1. All curbs and roof rails are to be bolted or welded to the building steel or anchored to the concrete deck (minimum thickness shall be 4") for resisting wind and seismic forces in accordance with the project location. (Fastening to metal deck is unacceptable.)

B. Base Types

1. Type B-1: Integral Structural Steel Base

WFB, SFB, WSB

- a. Rectangular bases are preferred for all equipment.
- b. Centrifugal refrigeration machines and pump bases may be T or L shaped where space is a problem. Pump bases for split case and end suction pumps shall include supports for suction and discharge elbows.
- c. All perimeter members shall be structural steel beams with a minimum depth equal to 1/12 of the longest dimension between isolators.
- d. Base depth need not exceed 12" provided that the deflection and misalignment is kept within acceptable limits as determined by the manufacturer.
- e. Height saving brackets shall be employed in all mounting locations to provide a minimum base clearance of 2."

2. Type B-2: Concrete Inertia Base

MPF, WPF, CPF

- a. Vibration isolation manufacturer shall furnish rectangular welded or bolted modular steel concrete pouring forms for floating and inertia foundations.
- b. Bases for split case and end suction pumps shall be large enough to provide for suction and discharge elbows.
- c. Bases shall be a minimum of 1/12 of the longest dimension between isolators but not less than 6."
- d. The base depth need not exceed 12" unless specifically recommended by the base manufacturer for mass or rigidity.
- e. Forms shall include a minimum concrete reinforcing consisting of 3/8" bars welded in place a maximum of 16" on centers running both ways in a layer 1 to 1½" above the bottom.
- f. Forms shall be furnished with steel templates to hold the component anchor bolts sleeves and anchors while concrete is being poured.
- g. Height saving brackets shall be employed in all mounting locations to maintain a 2" minimum operational clearance below the base.

3. Type B-3: Seismic Isolation Curb

P6200, P6300

Option: Sound Package 1 & 2 VMC/AB-RPFMA/SRPFMA

- a. Curb-mounted rooftop equipment shown on isolation schedule shall be mounted on structural seismic spring isolation curbs. The upper frame must provide continuous support for the equipment and must be captive

so as to resiliently resist wind and seismic forces. The lower frame must accept point support for both seismic attachment and leveling. The upper frame must be designed with positive fastening provisions (welding or bolting), to anchor the rooftop unit to the curb, which will not violate the National Roofing Contractors Association (NRCA) ratings of the membrane waterproofing. Sheet metal screws are only acceptable if all provisions in Section 1.4, Article B, paragraph 7, Design Seismic Loads, are met. Contact points between the rooftop unit, the curb and the building's structure shall show load path through those locations only.

- b. All-directional elastomeric snubber bushings shall be minimum of 1/4" thick. Steel springs shall be laterally stable and rest on 1/4" thick elastomeric acoustical pads or cups.
- c. Hardware must be plated and the springs shall be powder-coated or cadmium-plated.
- d. The curb's waterproofing shall be designed to meet all NRCA requirements.
- e. All spring locations shall have full spring view access ports with removable waterproof covers and all isolators shall be adjustable, removable and interchangeable.
- f. Isolated curbs shall be supplied with a continuous air seal between the upper floating member and the stationary wood nailer.

Option #1 Where sound barrier package is required, curb shall have full size lay in attenuation panels having a minimum STC rating of 60 when combined with the roof deck's rating. Attenuation system shall add a full sound attenuation structural floor to the curb capable of spanning the curb's width and designed for live loads of 20 psf. Panels shall not weigh more than 6 psf. The 4" nominal galvanized panel shall be joined to allow for airtight construction and additionally shall have a support system where the panels are used below an outside condenser section. Panels shall be waterproof for both outdoor and indoor application. The space below the curb panels and the roof deck shall have 4" of insulation contractor furnished and installed.

Curb wall construction shall utilize the roofer's standard insulation where curbs use the TAS open thermal acoustical screening system. Solid wall curbs shall use 2" of the factory duct liner installed by the curb manufacturer. The entire curb shall have a continuous neoprene elastomeric air seal. Type RPFMA shall use an open return system with the roof return opening set as far as possible from the unit's return opening.

Option # 2 When curb type SRPFMA (Supply Return Plenum Construction) is required, in addition to Option # 1 the walls of the supply section will use 2" sound attenuating panels as well as a continuous inner elastomeric air seal and isolated plenum divider. Both supply and return ducts shall seal directly to curb base floor attenuation panels.

4. Type B-4: Seismic Non-Isolated Curbs
P6000

Option: Sound Package VMC-RPFMA/SRPFMA System

- a. Seismic curbs shall have all provisions as Type B-3 curbs with the exception of spring isolation.
- b. System shall be designed for positive anchorage or welding of equipment to supports and welding of supports to the building steel, capable of carrying the design seismic loads.

5. Type B-5: Isolated Equipment Supports
R7200/R7300

- a. Continuous structural equipment support rails that combine equipment support and isolation mounting into one unitized roof flashed assembly with all features as described for Type B-3.
- b. System shall be designed for positive anchorage or welding of equipment to supports and welding of supports to the building steel, capable of carrying the design seismic loads.

6. Type B-6: Non-Isolated Equipment Supports
R7000

- a. This shall have the same provisions as Type B-5 without the spring isolation.

7. Type B-7: Computer Room Unit Base
SFS

- a. Computer Room air conditioning units shall be welded or bolted to welded structural steel stands having a minimum 0.5 "G" certified lateral acceleration capabilities, but no less than the design seismic loads.
- b. Elastomeric isolated stands shall have 1" of adjustment to accommodate floor irregularities and 0.25" of nominal static deflection.
- c. Spring isolated stands shall have 1" of adjustment to accommodate floor irregularities and 2" of nominal static deflection.
- d. Bolting or welding is required to meet seismic criteria.
- e. Stands to have positive fastening provisions for bolting of computer room unit to seismic floor stand and fastening of seismic isolated floor stand to structure, capable of carrying the design seismic loads.

8. Type B-8 AHU / AC unit Structural Base Frames

- a. Where roof mounted Air Conditioning or Air Handling Units are placed

on steel platforms and are incapable of being point loaded or supported, structural frames shall be furnished which will either match the centerline dimensions of the unit's base frame rail or its curb dimensions. The structural frame shall have provisions to be welded or bolted to the unit's base frame and shall be supported on type "B" wind /seismic restrained isolation system.

- b. Isolator deflection shall be either 1.5" or 2.5" depending on the tonnage of the roof mounted component as shown in Isolation Table "A". Structural Base Frame shall be type RTSBF as manufactured by The VMC Group.

9. Type B-9: Structural Adapter Curbs

- a. Structural Adapter Curbs will be designed to match the replacement unit's curb dimensions to the existing unit's curb dimensions, matching both supply and return air delivery systems of both components or creating a plenum to accommodate airflow of both components.
- b. The new adapter curb will be structurally designed to rest on the existing curb only and carry the new unit's load directly to building steel or concrete thru stanchions that are welded or bolted to both within the confines of the existing curb. Additionally, the new roof mounted unit will be welded or bolted to the structural adapter and shall demonstrate load path of all loads from all components into the building structure.
- c. Where the installed unit component's height to the unit's electrical disconnect box is in excess of 78", a service platform or other suitable staging shall be utilized.
- d. Structural Adapter Curbs shall be Type PSAC-6000 as manufactured by The VMC Group.

10. Type B-10 Structural Isolated Adapter Curbs:

- a. Where isolation is required to be incorporated into the adapter curb, isolation and restraining system shall be similar to the requirements highlighted under Base Type B-3. Isolator deflection shall be either 2" or 3" deflection as required by Isolation Table "A". Structural Isolated Adapter Curbs shall be Type PSAC-6200 or PSAC-6300 as manufactured by The VMC Group.

2.5 FLEXIBLE CONNECTORS

A. Type FC-2: Flexible Stainless Steel Hose
SS-FP, SS-FW, SS-PM, SS-WE

1. Flexible stainless steel hose shall have stainless steel braid and carbon steel fittings. Sizes 3" and larger shall be flanged. Smaller sizes shall have male nipples.

B. Type BC-2 connector shall be braided bronze for Freon connections.

1. Minimum lengths shall be as tabulated:

<u>Flanged</u>		<u>Male Nipples</u>	
3 x 14	10 x 26	1/2 x 9	1 1/2 x 13
4 x 15	12 x 28	3/4 x 10	2 x 14
5 x 19	14 x 30	1 x 11	2 1/2 x 18
6 x 20	16 x 32	1 1/4 x 12	
8 x 22			

2. Hoses shall be installed on the equipment side of the shut-off valves horizontally and parallel to the equipment shafts wherever possible.

SECTION 3- EXECUTION

3.1 EXAMINATION

- A. All areas that will receive components requiring vibration control, seismic or wind load bracing shall be thoroughly examined for deficiencies that will affect their installation or performance. Such deficiencies shall be corrected prior to the installation of any such system.
- B. Examine all “rough ins” including anchors and reinforcing prior to placement.

3.2 APPLICATIONS

- A. All vibration isolators and seismic, wind restraint systems must be installed in strict accordance with the manufacturer’s written instructions and all certified submittal data.
- B. Installation of vibration isolators and seismic, wind restraints must not cause any change of position of equipment, piping or ductwork resulting in stresses or misalignment.
- C. No rigid connections between equipment and the building structure shall be made that degrades the noise and vibration control system specified herein.
- D. The contractor shall not install any isolated components in a manner that makes rigid connections with the building unless isolation is not specified. “Building” includes, but is not limited to, slabs, beams, columns, studs and walls.
- E. Coordinate work with other trades to avoid rigid contact with the building.
- F. Overstressing of the building structure must not occur due to overhead support of

equipment. Contractor must submit loads to the structural engineer of record for approval. General bracing may occur from flanges of structural beams, upper truss cords in bar joist construction and cast in place inserts or wedge type drill-in concrete anchors.

- G. Seismic cable restraints shall be installed slightly slack to avoid short circuiting the isolated suspended equipment or piping.
- H. Seismic cable assemblies are installed taut on non-isolated systems. Seismic rigid braces may be used in place of cables on rigidly attached systems.
- I. At locations where seismic cable restraints or seismic single arm braces are located, the support rods must be braced when necessary to accept compressive loads. See Table "E."
- J. At all locations where seismic cable braces and seismic cable restraints are attached to the pipe clevis, the clevis bolt must be reinforced with pipe clevis cross bolt braces or double inside nuts if required by seismic acceleration levels.
- K. Vibration isolation manufacturer shall furnish integral structural steel bases as required. Independent steel rails are not permitted.
- L. Air handling equipment and centrifugal fans shall be protected against excessive displacement which results from high air thrust in relation to the equipment weight. Horizontal thrust restraints shall be those described in the specification when horizontal motion exceeds 3/8."
- M. Special and Periodic Inspections for items listed in Section 1.4, Article B shall be conducted and submitted on a timely basis.

3.3 EQUIPMENT INSTALLATION

- A. Equipment shall be isolated and/or restrained as per Tables A-E at the end of this section.
- B. Place floor mounted equipment on 4" actual height concrete housekeeping pads properly sized and doweled or expansion shielded to the structural deck to meet acceleration criteria (see Section 1.4). Anchor isolators and/or bases to housekeeping pads. Concrete work is specified under that section of the contract documents.
- C. Additional Requirements:
 - 1. The minimum operating clearance under all isolated components bases shall be 2."

2. All bases shall be placed in position and supported temporarily by blocks or shims, as appropriate, prior to the installation of the equipment, isolators and restraints.
3. All components shall be installed on blocks to the operating height of the isolators. After the entire installation is complete and under full load including water, the isolators shall be adjusted so that the load is transferred from the blocks to the isolators. Remove all debris from beneath the equipment and verify that there are no short circuits of the isolation. The equipment shall be free to move in all directions, within the limits of the restraints.
4. Ceilings containing diffusers or lighting fixtures must meet seismic requirements by using earthquake clips or other approved means of positive attachment to secure diffuser and fixtures to T-bar structure.
5. All floor or wall-mounted equipment and tanks shall be restrained with Type V restraints.

3.4 PIPING AND DUCTWORK ISOLATION

A. Vibration Isolation of Piping:

1. HVAC Water Piping: All spring type isolation hangers shall be pre-compressed or pre-positioned if isolators are installed prior to fluid charge. If installed afterwards, field pre-compressed isolators can be used. All HVAC piping in the machine room shall be isolated as well as pressurized runs in other locations of the building 6" and larger. Type E hangers shall isolate horizontal pressurized runs in all other locations of the building. Floor supported piping shall rest on Type B isolators. Heat exchangers and expansion tanks are considered part of the piping run. The first 3 isolators from the isolated equipment shall have at least the same static deflection as specified for the mountings under the connected equipment. If piping is connected to equipment located in basements and hangs from ceilings under occupied spaces, the first 3 hangers shall have 0.75" nominal deflection or greater for pipe sizes up to and including 3," 1 3/8" nominal deflection or greater for pipe sizes greater than 3." Where column spacing exceeds 35', isolation hanger deflection shall be 2 1/2" for pipes exceeding 3" diameter. Type L hangers may be substituted for the above where isolation hangers are required.
2. Plumbing Water Lines: Plumbing water lines in the machine room shall only be isolated if connected to isolated equipment. (See Table B.) Isolator type shall be as listed in Article 1, above.
3. Riser Location: All risers shall be supported on Type J or K anchors or guide restraints positively attached to both the riser and structure. Spiders welded to the pipe can substitute for Type K guides using J Type anchors.
4. Gas lines shall not be isolated.
5. Fire protection lines shall not be isolated.

B. Seismic Restraint of Piping:

1. All high hazard and life safety pipe regardless of size such as fire protection mains, gas piping, and piping with an $I_p=1.5$ shall be seismically restrained or braced. Type V seismic cable restraints or resilient single arm braces shall be used if piping is isolated. Type V seismic cable restraints or Type VI single arm braces may be used on non-isolated piping. There are no exclusions for size or distance in this category.
2. Seismically restrain piping, with an $I_p = 1.0$, located in boiler rooms, mechanical equipment rooms and refrigeration equipment rooms that is 1¼" I.D. and larger. Type V seismic cable restraints or resilient single arm braces shall be used if piping is isolated. Type V seismic cable restraints or Type VI single arm braces may be used on non-isolated piping.
3. Seismically restrain all other piping 2½" diameter and larger. Type V seismic cable restraints or resilient single arm braces shall be used if piping is isolated. Type VI seismic cable restraints or single arm braces may be used on non-isolated piping.
4. See Table D for maximum seismic bracing distances.
5. Multiple runs of pipe on the same support shall have distance determined by calculation.
6. Rod braces shall be used for all rod lengths as listed in Table E.
7. Clevis hangers shall have braces placed inside of hanger at seismic brace locations.
8. Where thermal expansion is a consideration, guides and anchors may be used as transverse and longitudinal restraints provided they have a capacity equal to or greater than the restraint loads in addition to the loads induced by expansion or contraction.
9. For all gas piping, transverse restraints must be at 20' maximum and longitudinal restraints at 40' maximum spacing.
10. Transverse restraint for one pipe section may also act as longitudinal restraint for a pipe section of the same or smaller size connected perpendicular to it if the restraint is installed within 24" of the centerline of the smaller pipe or combined stresses are within allowable limits at longer distances.
11. Hold down clamps must be used to attach pipe to all trapeze members before applying restraints. Use Type V or VI restraint, if trapeze is smaller than 48" long.
12. Branch lines may not be used to restrain main lines or cross-mains.
13. All fire protection branch lines shall be end tied.
14. Where pipe passes through a fire-rated, seismic gypsum wall, the wall can act as a lateral/transverse brace for pipe sizes up to and including 6," provided fire stopping material is tight to the pipe.
15. Where pipe passes through a seismic block or concrete wall, the wall can act as a lateral/transverse brace.
16. Where horizontal pipe crosses a building's drift expansion joint, allowance shall be part of the design to accommodate differential motion.
17. Vertical pipe rises between floors shall have their differential movement part of the seismic design for building drift.

18. For horizontal passage of all underground utilities through building's foundation wall, all pipes shall pass freely through an oversized opening and waterproofed accordingly to accommodate maximum allowable building drift. (Seismic Restraint Type VIII).

C. Vibration Isolation of Ductwork:

1. All discharge runs for a distance of 50' from the connected equipment shall be isolated from the building structure by means of Type A or Type E isolators. Actual spring deflection shall be a minimum of 0.75."
2. All duct runs having air velocity of 1500 feet per minute (fpm) or more shall be isolated from the building structure by Type E combination spring elastomer hangers or Type A floor spring supports. Spring deflection shall be a minimum of 0.75."

D. Seismic Restraint of Ductwork:

1. Restrain rectangular ductwork with cross sectional area of 6 square feet or larger. Type V seismic cable restraints or Type VI single arm braces shall be used on this duct. Duct that serves a life safety function or carries toxic materials in an "Essential or High Hazard Facility" must be braced with no exceptions regardless of size or distance requirements.
2. Restrain round ducts with diameters of 28" or larger. Type V seismic cable restraints or Type VI single arm braces.
3. Restrain flat oval ducts the same as rectangular ducts of the same nominal size.
4. See Table D for maximum seismic bracing distances.
5. Duct must be reinforced at the restraint locations. Reinforcement shall consist of an additional angle on top of the ductwork that is attached to the support hanger rods. Ductwork is to be attached to both upper angle and lower trapeze. Additional reinforcing is not required if duct sections are mechanically fastened together with frame bolts and positively fastened to the duct support suspension system.
6. A group of ducts may be combined in a larger frame so that the combined weights and dimensions of the ducts are less than or equal to the maximum weight and dimensions of the duct for which bracing details are selected.
7. Walls, including gypsum board non-bearing partitions, which have ducts running through them, may replace a typical transverse brace. Provide channel framing around ducts and solid blocking between the duct and frame.
8. If ducts are supported by angles, channels or struts, ducts shall be fastened to it at seismic brace locations in lieu of duct reinforcement.

EXEMPTIONS

A. EQUIPMENT:

1. Curb-mounted mushroom, exhaust and vent fans with curb area less than nine

square feet are excluded.

2. Floor or curb-mounted equipment weighing less than 400 lbs and not resiliently mounted, where the Importance Factor, $I_p = 1.0$ and there is no possibility of consequential damage.
3. Equipment weighing less than 20 lbs and distribution systems weighing less than 5 lbs/lineal foot, with an $I_p = 1.0$ and where flexible connections exist between the component and associated ductwork, piping or conduit.
4. Chain supported lighting fixtures as described in Section 13.6.1 (ASCE 7-05).

B. DUCT (Applies to $I_p = 1.0$ only)

1. Rectangular, square, and oval air handling ducts less than six square feet in cross sectional area.
2. Round air handling duct less than 28 inches in diameter.
3. Duct runs supported at locations by two rods less than 12 inches in length from the structural support to the structural connection to the ductwork.

C. PIPING

1. All high deformability pipe 3" or less in diameter suspended by individual hanger rods where $I_p = 1.0$.
2. High deformability pipe or conduit in Seismic Design Category C, 2" or less in diameter suspended by individual hanger rods where $I_p = 1.5$.
3. High deformability pipe in Seismic Design Category D, E or F, 1" or less in diameter suspended by individual hanger rods where $I_p = 1.5$.
4. All clevis supported pipe runs installed less than 12" from the top of the pipe to the underside of the support point and trapeze supported pipe suspended by hanger rods having a distance less than 12" in length from the underside of the pipe support to the support point of the structure.
5. Piping systems, including their supports, designed and constructed in accordance with ASME B31.
6. Piping systems, including their supports, designed and constructed in accordance with NFPA, provided they meet the force and displacement requirements of Section 13.3.1 and 13.3.2 (ASCE 7-05).

EXEMPTIONS DO NOT APPLY FOR:

A. LIFE SAFETY or HIGH HAZARD COMPONENTS

1. Including gas, fire protection, medical gas, fuel oil and compressed air needed for the continued operation of the facility or whose failure could impair the facility's continued operation, Occupancy Category IV, IBC-2015 as listed in Section 1.3 B regardless of governing code for HVAC, Plumbing, Electrical piping or equipment. (*A partial list is illustrated.*) High Hazard is additionally classified as

any system handling flammable, combustible or toxic material. Typical systems not excluded are additionally listed below.

B. ELECTRICAL

1. Includes critical, standby or emergency power components including conduit (1" nominal diameter and larger) cable tray or bus duct, lighting, panels, communication lines involving 911, etc.

C. PIPING

1. Natural gas, or any piping containing hazardous, flammable, combustible, toxic or corrosive materials. Fire protection standpipe, risers and mains. Fire Sprinkler Branch Lines must be end tied.

D. DUCT

1. Fresh air make up duct connected to emergency system, breeching or as used by the fire department on manual override.

E. EQUIPMENT

1. Previously excluded non-life safety duct mounted systems such as fans, variable air volume boxes, heat exchangers and humidifiers having a weight greater than 75 lbs require independent seismic bracing.

3.5 FIELD QUALITY CONTROL, INSPECTION

- A. All Independent Special and Periodic Inspections must be performed and submitted on components as outlined in Section 1.4 B, Article 4. (See also Contractor Responsibility, Section 1.4B, Article 5.) Note: Special Inspection services are to be supplied by the owner.
- B. Upon completion of installation of all vibration isolation devices, the manufacturer's chosen representative shall inspect the completed project and certify in writing to the Contractor that all systems are installed properly, or list any that require correction. The contractor shall submit a report to the Architect, including the representative's report, certifying correctness of the installation or detailing corrective work to be done.

4.1 SELECTION GUIDE FOR VIBRATION ISOLATION AND SEISMIC RESTRAINT

TABLE "A" HVAC EQUIPMENT										
EQUIPMENT (See Notes)	ON GRADE, BASEMENT OR SLAB ON GRADE						ABOVE GRADE			
	Size/Type	Mtg	Isol	Nom Defl*	Base	Restr	Isol	Nom Defl*	Base	Restr
Outdoor Condensing Units/Condensers		Roof	--	--	--	IV	B	2.50 Minimum	B-5	IV
Axial Fans (Inline Type)		Floor	B	0.75	--	IV	B	See Guide	--	IV
		Ceiling	--	--	--	--	E	See Guide	--	V
Centrifugal Fans Arr. 1 & 3	Class 1	Floor	B	0.75	B-1	IV	B	See Guide	B-1	IV
	Class 2 & 3	Floor	B	0.75	B-2	IV	B	See Guide	B-2	IV
Centrif. Fans (Vent Sets) Arr. 9 & 10	Class 1	Floor	B	0.75	--	IV	B	See Guide	See Note 4	IV
	Class 2 & 3	Ceiling	--	--	--	--	E	See Guide	B-2	V
Condensate Pumps		Floor	F	0.20	If req.	IV	F	0.20	If req.	IV
Curb Mtd. Equip. (Non-Isol.)		Roof	--	--	--	IV	--	--	B-6	--
Fan Coil Units		Floor	F	0.20	--	IV	B	0.75	--	IV
		Ceiling	--	--	--	--	E	0.75	--	V
Rooftop AHU/AC (curb mounted)	< 10 Ton	Roof	--	--	--	IV	B	1.50	B-3 See Notes 5,6	--
	> 10 Ton	Roof	--	--	--	IV	B	2.50	B-3 See Notes 5,6	--
Rooftop AHU/AC (dunnage mounted)	< 10 Ton	Roof	--	--	--	IV	B	1.50	B-8	--
	> 10 Ton	Roof	--	--	--	IV	B	2.50	B-8	--

**See Minimum Deflection Guide for Equipment with Low RPM*

Minimum Deflection Guide for Equipment with Low RPM

Lowest RPM of Rotating Equipment	Minimum Actual Deflection
Less Than 400	3.5"
401 thru 600	2.5"
601 thru 900	1.5"
Greater than 900	0.75"

General Notes for All Tables:

1. Abbreviations:
 - (1) Mtg = Mounting
 - (2) ol = Vibration Isolator Type per Section 2.2, Vibration Isolation Types
 - (3) Defl = Minimum Deflection of Vibration Isolator
 - (4) Base = Base Type per Section 2.4, Equipment Bases
 - (5) Restr = Seismic Restraint Type per Section 2.3 Seismic Restraint Types
2. All deflections indicated are in inches.
3. For equipment with variable speed driven components having driven operating speed below 600 rpm, select isolation deflection from minimum deflection guide.
4. For roof applications, use base Type B-5.
5. Specification Option #1 called out on equipment schedule in curb Type B-3 shall use sound barrier RPFMA when there is no concrete under rooftop units and this option is selected. Curbs can be used for return plenums. (See Option #1 under curb type B-3.)
6. Specification Option #2, called out on equipment schedule in curb Type B-3 shall be used where curbs require supply and return sound attenuation package type SPFMA shall be used. (See Option #2 under curb type B-3.)
7. Units may not be capable of point support. Refer to separate air handling unit specification section. If that section does not provide base and external isolation is required, provide Type B-1 base by this section for entire unit.
8. Static deflection shall be determined based on the deflection guide for Table "A."
9. Deflections indicated are minimums at actual load and shall be selected for manufacturer's nominal 5," 4," 3," 2" and 1" deflection spring series; RPM is defined as the lowest operating speed of the equipment.
10. Single stroke compressors may require inertia bases with thicknesses greater than 14" maximum as described for base B-2. Inertia base mass shall be sufficient to maintain double amplitude for 1/8."
11. Floor mounted fans, substitute base Type B-2 for class 2 or 3 or any fan having static pressure over 5."
12. Indoor utility sets with wheel diameters less than 24" need not have deflections greater than .75."
13. Curb-mounted fans with curb area less than 9 square feet are excluded.
14. For equipment with multiple motors, Horsepower classification applies to largest single motor.

4.2 SPACING CHART FOR SUSPENDED COMPONENTS

Table "D" Seismic Bracing (Maximum Allowable Spacing Shown- Actual Spacing to Be Determined by Calculation)			
Equipment	On Center Transverse	On Center Longitudinal	Change Of Direction
Duct			
All Sizes	30 Feet	60 Feet	4 Feet
Pipe Threaded, Welded, Soldered Or Grooved; Conduit and Conduit Racks			
To 16"	40 Feet	80 Feet	4 Feet
18" - 28"	30 Feet	60 Feet	4 Feet
30" - 40"	20 Feet	60 Feet	4 Feet
42" & Larger	10 Feet	30 Feet	4 Feet

4.3 VERTICAL HANGER ROD BRACING SCHEDULE

Table "E" Hanger Rod Bracing Schedule (Stiffener to be maximum 6" from end of rod)					
Rod Dia.	Clamp Size	Maximum Un-braced Rod Length	Steel Angle Size	Clamp Spacing	Min # of Clamps per Stiffener
3/8"	SRBC-1-1/4	19"	1 x 1 x 1/4"	16"	2
1/2"	SRBC-1-1/4	25"	1 x 1 x 1/4"	20"	2
5/8"	SRBC-1-1/4	31"	1 x 1 x 1/4"	24"	2
3/4"	SRBC-1-1/2	37"	1 1/2 x 1 1/2 x 1/4"	28"	2
7/8"	SRBC-1-1/2	43"	1 1/2 x 1 1/2 x 1/4"	33"	2
1"	SRBC-1-1/2	50"	1 1/2 x 1 1/2 x 1/4"	40"	2
1 1/8"	SRBC-1-1/2	62"	1 1/2 x 1 1/2 x 1/4"	50"	2

FORM CQAP
FOR USE GROUP III PROJECTS, IBC-2015,
OCCUPANCY CATEGORY IV PROJECTS, IBC-2015

Section 15071
Vibration Isolation and Seismic Restraints

Contractor Name: _____

Date: _____

Project: _____

Specification Section: _____

Contractor IBC Quality Assurance Seismic Program.

This form is to be filled out as the identifying document for the Contractor's Quality Assurance Program (see Contractor Responsibility section 1.4B article 4) before the first submission in any vendor group by the installing contractor. All items listed herein shall be part of that program.

1. Acknowledge special requirements contained in the quality assurance plan
2. Acknowledge that control will be exercised to obtain conformance with the construction documents
3. Procedures for exercising control within the contractor's organization including frequency and distributions of inspections and testing reports
4. Identification and qualification of the persons exercising control of this program within their organization

Contractor to submit this program acknowledging receipt and program implementation. Each of the 4 listed programs are to be submitted including all applicable details as listed above.

Signature

Print Name

FORM CVC-1
 FOR USE GROUP III PROJECTS, IBC-2015 &
 OCCUPANCY IV PROJECTS, IBC-2003-2015.

Section 15071
 Vibration Isolation and Seismic Restraints

Contractor Name: _____

Date: _____

Project: _____

Specification Section: _____

Notes to the installing contractor

The purpose of this form is for you, the contractor to fill in all vendors that are IBC compliant as part of your initial submission for any group of equipment, i.e., fans, ac units, pumps, etc. It is acceptable to submit vendors that will be compliant as long as a factory letter is issued stating full compliance will occur at time of shipment. Only IBC compliant vendors can participate on this project. In the event that no vendor in any group is IBC compliant, this information must be submitted to the project's MEP for approval.

Manufacturer	IBC Compliant	
	Yes	No

 Signature

 Print Name

FORM SQA-1
FOR USE GROUP III PROJECTS, IBC-2015,
OCCUPANCY CATEGORY IV PROJECTS, IBC-2015.

Section 15071
Vibration Isolation and Seismic Restraints
Seismic Quality Assurance Plan for The Installation of Life Safety
And High Hazard Systems (Inspections)

Contractor Name: _____

Date: _____

Project: _____

Specification Section: _____

The following are required for the Seismic Quality Assurance Installation Plan for Life Safety and High Hazard systems to be prepared and submitted by each installing contractor (see Contractor's Responsibilities paragraph 1.4B, article 5). This plan must reflect all of the provisions and reports outlined in the paragraph below. As part of this contractor's final requisition, this form must accompany, along with all satisfactorily completed tests and reports, the final payment's request including all applicable certification reports.

- Special field inspection and testing is required by IBC Sections 1704, 1707 and 1708 during the installation of Life Safety and High Hazard System components including equipment, piping and all electrical connections. Components must be inspected by a Building Official or approved independent special inspector periodically during the course of installation. Contractor shall submit such inspection reports as part of his project wrap up for each group of equipment, components so requiring this program. All components, which are Life Safety, designate or Handle Hazardous substances fall into this category. Typical Life Safety and High Hazard components as well as non-life safety components listed in that section are outlined in 1.3 B of the SGMEC® Specifications.

Signature

Print Name

END OF SECTION 15071

SECTION 15077 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.

- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 - 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 - 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 - 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules).
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Red.
- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch, Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or

modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.

1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
 1. Identification Paint: Use for contrasting background.
 2. Stencil Paint: Use for pipe marking.
- B. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 2. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 3. At access doors, manholes, and similar access points that permit view of concealed piping.
 4. Near major equipment items and other points of origination and termination.
 5. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 6. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

- C. Pipe Label Color Schedule:
 - 1. Chilled Water Piping (CHWS & CHWR)
 - a. Background Color: White.
 - b. Letter Color: Blue.
 - 2. Heating Water Piping (HWS & HWR):
 - a. Background Color: White.
 - b. Letter Color: Red.
 - 3. Refrigerant Piping:
 - a. Background Color: Blue.
 - b. Letter Color: White.
 - 4. Gas Piping
 - a. Background Color: White.
 - b. Letter Color: Yellow.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 - 1. Valve-Tag Size and Shape:
 - a. Refrigerant: 1-1/2 inches, Diamond.
 - b. Hot Water: 1-1/2 inches, square.
 - c. Chilled Water: 1-1/2 inches round.
 - d. Gas: 1-1/2 inches square.
 - 2. Valve-Tag Color:
 - a. Refrigerant: Green.
 - b. Hot/Chilled Water: Natural.
 - c. Gas: Yellow.

3. Letter Color:
 - a. Refrigerant: Black.
 - b. Hot/Chilled Water: Black.
 - c. Gas: White.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 15077

SECTION 15081 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:
 - 1. Indoor, supply and outdoor air.
 - 2. Indoor, return in air.
 - 3. Outdoor, exposed supply and return.
- B. Related Sections:
 - 1. Division 15 Section "HVAC Piping Insulation."
 - 2. Division 15 Section "Metal Ducts" for duct liners.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
 - 3. Detail application of field-applied jackets.
 - 4. Detail application at linkages of control devices.
- C. Qualification Data: For qualified Installer.
- D. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance

of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.

- E. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
- G. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.

- c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- H. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.3 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.

- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 35-mil dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F.
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm at 30-mil dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F.
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.

- b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.4 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
 4. Service Temperature Range: 0 to plus 180 deg F.
 5. Color: White.

2.5 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: Aluminum.
 - 6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 3. Fire- and water-resistant, flexible, elastomeric sealant.
 - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 - 5. Color: White.
 - 6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 - 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 - 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color as selected by Architect.
- D. Self-Adhesive Outdoor Jacket: 60-mil- thick, laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with white aluminum-foil facing.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Polyguard Products, Inc.; Alumaguard 60.
 - b. Venture Clad 1577 CW.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces' force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces' force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.

2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces' force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces' force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.9 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015-inch-thick, 3/4 inch wide with wing seal or closed seal.
3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.

B. Insulation Pins and Hangers:

1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the following:

- 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030-inch-thick by 2 inches square.
 - c. Spindle: Stainless steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick, stainless-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; RC-150.

- 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
- b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.
1. Manufacturers: Subject to compliance with requirements, provide one of the following:
 - a. C & F Wire.

2.10 CORNER ANGLES

- A. Stainless-Steel Corner Angles: 0.024-inch-thick, minimum 1 by 1 inch, stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.

- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.

5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.

1. Comply with requirements in Division 07 Section "Penetration Firestopping" firestopping and fire-resistive joint sealers.

E. Insulation Installation at Floor Penetrations:

1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.5 INSTALLATION OF MINERAL-FIBER INSULATION

A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches' maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches' maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not over compress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor

barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
 6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not over compress insulation during installation.

- e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.6 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.

3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.7 FINISHES

- A. Do not field paint aluminum or stainless-steel jackets.

3.8 FIELD QUALITY CONTROL

- A. Tests and Inspections:
1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location for each duct system defined in the "Duct Insulation Schedule, General" Article.
- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
1. Indoor, supply and outdoor air.
 2. Indoor, return and exhaust.
 3. Outdoor, supply and return.
- B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.10 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

- A. Supply-air duct insulation shall be one of the following:
 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
 2. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.
- B. Return-air duct insulation shall be one of the following:
 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
 2. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.
- C. Outdoor-air duct insulation shall be one of the following:
 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
 2. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.
- D. Exhaust-air duct insulation shall be one of the following:
 1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.
 2. Mineral-Fiber Board: 1-1/2 inches thick and 3-lb/cu. ft. nominal density.

3.11 ABOVEGROUND, OUTDOOR (OR ATTIC DUCT) AND PLENUM INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.
- B. Supply-air duct insulation shall be the following:
 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- C. Return-air duct insulation shall be the following:
 1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.
- D. Outdoor-air duct insulation shall be the following:

1. Mineral-Fiber Board: 2 inches thick and 3-lb/cu. ft. nominal density.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Concealed:
 1. None.
- D. Ducts and Plenums, Exposed:
 1. PVC, Color- As selected by Architect: 20 mils thick.

3.13 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 1. Aluminum, Smooth: 0.040 inch thick.
 2. VentureClad 1577CW (All Finishes). Contractor shall install as per strict manufacturer's installation instructions, recommendations, and requirements.
- D. Ducts and Plenums, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:
 1. Aluminum, Smooth with 1-1/4-Inch- Deep Corrugations: 0.040 inch thick.
 2. VentureClad 1577CW (All Finishes). Contractor shall install as per strict manufacturer's installation instructions, recommendations, and requirements.

END OF SECTION 15081

SECTION 15088 - HVAC PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following HVAC piping systems:
 - 1. Refrigerant suction and hot-gas piping, indoors and outdoors.
 - 2. Condensate Drain Piping.
 - 3. Hydronic Piping

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at pipe expansion joints for each type of insulation.
 - 3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 4. Detail application of field-applied jackets.

- C. Qualification Data: For qualified Installer.
- D. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- E. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following
 - a. Aeroflex
 - b. Armacell
 - c. K-flex
- F. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.

2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Super-Stik.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- C. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
- 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- D. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive
 - 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:

- a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 permat 43-mildry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
 4. Service Temperature Range: 0 to plus 180 deg F
 5. Color: White.

2.6 SEALANTS

- A. Joint Sealants:
 1. Joint Sealants for Cellular-Glass, Phenolic, and Polyisocyanurate Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
- d. Mon-Eco Industries, Inc.; 44-05.
- e. Pittsburgh Corning Corporation; Pittseal 444.

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F
5. Color: White.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.7 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
4. FSP Jacket: Aluminum-foil, fiberglass-reinforced scrim with polyethylene backing; complying with ASTM C 1136, Type II.
5. PVDC Jacket for Indoor Applications: 4-mil-white PVDC biaxially oriented barrier film with a permeance at 0.02 perm when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. Vinyl Jacket: White vinyl with a permeance of 1.3 perms when tested according to ASTM E 96/E 96M, Procedure A, and complying with NFPA 90A and NFPA 90B.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.9 SECUREMENTS

- A. Bands:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.

2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304; 0.015-inch-thick, 1/2 inch-3/4-inch-wide with wing seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:

1. Draw jacket tight and smooth.
 2. Cover circumferential joints with 3-inch-wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.
 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Manholes.
 5. Handholes.
 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 - 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.

9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward-clinched staples at 6 inches o.c.
 4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- C. Insulation Installation on Pipe Fittings and Elbows:
 - 1. Install mitered sections of pipe insulation.
 - 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- D. Insulation Installation on Valves and Pipe Specialties:
 - 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 - 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 - 3. Install insulation to flanges as specified for flange insulation application.
 - 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.9 INDOOR PIPING INSULATION SCHEDULE

- A. Pipe insulation shall meet or exceed ASHRAE 90.1-2013 minimum piping insulation thicknesses.

- B. Refrigerant Suction, Hot-Gas Piping, Liquid, and Condensate Drain:
 - 1. Less than 1" Pipe Size: Insulation shall be the following:
 - a. Flexible Elastomeric: 3/4" inch thick.

 - 2. 1" and Larger Pipe Size: Insulation shall be the following:

- a. Flexible Elastomeric: 1 inch thick.

3.10 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

- A. Refrigerant Suction, Hot-Gas Piping, Liquid and Condensate Drain:
 - 1. All Pipe Sizes: Insulation shall be the following:
 - a. Flexible Elastomeric: 1" inch thick.
 - 2. Provide manufacturer's outdoor finish for weather and UV protection (water-based latex enamel - minimum 2 coats).

3.11 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC: 20 mils thick.

3.12 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC: 30 mils thick

END OF SECTION 15088

SECTION 15181 - HYDRONIC PIPING & SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes pipe and fitting materials, joining methods, special-duty valves, and specialties for the following:
 - 1. Hot-water heating piping.
 - 2. Chilled-water piping.
 - 3. Safety-valve-inlet and -outlet piping.
- B. Related Sections include the following:
 - 1. Division 15 Section "Hydronic Pumps" for pumps, motors, and accessories for hydronic piping.

1.3 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature:
 - 1. Hot-Water Heating Piping: 150 psig at 200 deg F.
 - 2. Chilled-water Piping: 150 psig at 55 deg F

1.4 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Fittings.
 - 2. Valves. Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
 - 3. Air control devices.
 - 4. Chemical treatment.

- 5. Hydronic specialties.
 - B. Shop Drawings: Detail, at 1/4 scale, the piping layout, fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to the building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
 - C. Welding certificates.
 - D. Qualification Data: For Installer.
 - E. Field quality-control test reports.
 - F. Operation and Maintenance Data: For air control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.
 - G. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installers of Pressure-Sealed Joints: Installers shall be certified by the pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.
- B. Steel Support Welding: Qualify processes and operators according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- D. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 01.

1.6 EXTRA MATERIALS

- A. Water-Treatment Chemicals: Furnish enough chemicals for initial system startup and for preventive maintenance for one year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L (aboveground).
- B. Annealed-Temper Copper Tubing: ASTM B 88, Type K (belowground and within slabs).
- C. Grooved, Mechanical-Joint, Wrought-Copper Fittings: ASME B16.22.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Victaulic Company.
 - 2. Grooved-End Copper Fittings: ASTM B 75, copper tube or ASTM B 584, bronze casting.
 - 3. Grooved-End-Tube Couplings: Rigid pattern, unless otherwise indicated; gasketed fitting. Ductile-iron housing with keys matching pipe and fitting grooves, prelubricated EPDM gasket rated for minimum 230 deg F for use with housing, and steel bolts and nuts.
- D. Copper or Bronze Pressure-Seal Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Viega (Stadler-Viega).
 - b. Nibco.
 - 2. Housing: Copper.
 - 3. Press fitting: ASME B16.18 or ASME B16.22 and INPMO PS117.
 - 4. O-Rings and Pipe Stops: EPDM.
 - 5. Grip Ring: Stainless Steel on 2-1/2" to 4".
 - 6. Tools: Manufacturer's special tools.
 - 7. Minimum 200-psig working-pressure rating at 250 deg F.
 - 8. Visual leak indication: Provide System that assures leakage from unpressed connections.
 - 9. Provide manufacturer's 50-year warranty.

- E. Wrought-Copper Unions: ASME B16.22.

2.2 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; type, grade, and wall thickness as indicated in Part 3 "Piping Applications" Article.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in Part 3 "Piping Applications" Article.
- C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in Part 3 "Piping Applications" Article.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in Part 3 "Piping Applications" Article.
- E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes' spot faced as indicated in Part 3 "Piping Applications" Article.
- F. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- G. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- H. Grooved Mechanical-Joint Fittings and Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Victaulic Company.
 - 2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 106/A 106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 - 3. Couplings: Ductile- or malleable-iron housing and Grade "E" EPDM synthetic rubber gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.

- I. Steel Pipe Nipples: ASTM A 733, made of same materials and wall thicknesses as pipe in which they are installed.

2.3 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

- B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Capitol Manufacturing Company.
- b. Central Plastics Company.
- c. Hart Industries International, Inc.
- d. Jomar International Ltd.
- e. Matco-Norca, Inc.
- f. McDonald, A. Y. Mfg. Co.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- h. Wilkins; a Zurn company.

2. Description:

- a. Standard: ASSE 1079.
- b. Pressure Rating: 125 psig minimum at 250 deg F.
- c. End Connections: Solder-joint copper alloy and threaded ferrous.

- C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Capitol Manufacturing Company.
- b. Central Plastics Company.
- c. Matco-Norca, Inc.
- d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- e. Wilkins; a Zurn company.

2. Description:

- a. Standard: ASSE 1079.
- b. Factory-fabricated, bolted, companion-flange assembly.
- c. Pressure Rating: 125 psig minimum at 250 deg F

- d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following]:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
- 2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

E. Dielectric Nipples:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elster Perfection.
 - b. Grinnell Mechanical Products.
 - c. Matco-Norca, Inc.
 - d. Precision Plumbing Products, Inc.
- 2. Description:
 - a. Standard: IAPMO PS 66
 - b. Electroplated steel nipple, complying with ASTM F 1545.
 - c. Pressure Rating: 300 psigat 225 deg F.
 - d. End Connections: Male threaded or grooved.
 - e. Lining: Inert and noncorrosive, propylene.

2.4 VALVES

- A. Gate, Check, Ball, and Butterfly Valves: Comply with requirements specified in Division 15 Section "General-Duty Valves for HVAC Piping."
- B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Division 15 Section "Instrumentation and Control for HVAC."

C. Bronze, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump; a division of ITT Industries.
 - c. Flow Design Inc.
 - d. Gerand Engineering Co.
 - e. Griswold Controls.
 - f. Taco.
2. Body: Bronze, ball or plug type with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Plug: Resin.
5. Seat: PTFE.
6. End Connections: Threaded or socket.
7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
8. Handle Style: Lever, with memory stop to retain set position.
9. CWP Rating: Minimum 125 psig.
10. Maximum Operating Temperature: 250 deg F.

D. Cast-Iron or Steel, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett Domestic Pump; a division of ITT Industries.
 - c. Flow Design Inc.
 - d. Gerand Engineering Co.
 - e. Griswold Controls.
 - f. Taco.
 - g. Tour & Andersson; available through Victaulic Company.
2. Body: Cast-iron or steel body, ball, plug, or globe pattern with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Stem Seals: EPDM O-rings.
5. Disc: Glass and carbon-filled PTFE.
6. Seat: PTFE.
7. End Connections: Flanged or grooved.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Lever, with memory stop to retain set position.
10. CWP Rating: Minimum 125 psig.

11. Maximum Operating Temperature: 250 deg F.

E. Diaphragm-Operated, Pressure-Reducing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump; a division of ITT Industries.
 - d. Conbraco Industries, Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Low inlet-pressure check valve.
8. Inlet Strainer: stainless steel, removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

F. Diaphragm-Operated Safety Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett Domestic Pump; a division of ITT Industries.
 - d. Conbraco Industries, Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Wetted, Internal Work Parts: Brass and rubber.
8. Inlet Strainer: stainless steel, removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.

10. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

G. Automatic Flow-Control Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flow Design Inc.
 - b. Griswold Controls.
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Stainless steel, tamper proof, self cleaning, and removable.
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
8. Minimum CWP Rating: 175 psig.
9. Maximum Operating Temperature: 250 deg F

2.5 AIR CONTROL DEVICES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Amtrol, Inc.
2. Armstrong Pumps, Inc.
3. Bell & Gossett Domestic Pump; a division of ITT Industries.
4. Taco.

B. Manual Air Vents:

1. Body: Bronze.
2. Internal Parts: Nonferrous.
3. Operator: Screwdriver or thumbscrew.
4. Inlet Connection: NPS 1/2.
5. Discharge Connection: NPS 1/8.
6. CWP Rating: 150 psig.
7. Maximum Operating Temperature: 225 deg F.

C. Automatic Air Vents:

1. Body: Bronze or cast iron.
2. Internal Parts: Nonferrous.
3. Operator: Noncorrosive metal float.
4. Inlet Connection: NPS 1/2.
5. Discharge Connection: NPS 1/4.
6. CWP Rating: 150 psig.
7. Maximum Operating Temperature: 240 deg F.

2.6 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

B. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

C. T-Pattern Strainers:

1. Body: Ductile or malleable iron with removable access coupling and end cap for strainer maintenance.
2. End Connections: Grooved ends.
3. Strainer Screen: 40 mesh startup strainer, and perforated stainless-steel basket with 57 percent free area.
4. CWP Rating: 750 psig.

D. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch misalignment.
4. CWP Rating: 150 psig.

5. Maximum Operating Temperature: 250 deg F.
- E. Expansion fittings are specified in Division 15 Section "Expansion Fittings and Loops for HVAC Piping."

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating-water and chilled water piping aboveground, NPS 2 and smaller, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered, brazed, or pressure-seal joints.
 2. Schedule 40 steel pipe; Class 150, malleable-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
- B. Hot-water heating-water and chilled water piping, aboveground, NPS 2-1/2 and larger, shall be any of the following:
 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered or brazed joints.
 2. Type L, drawn-temper copper tubing, wrought-copper fittings, and pressure-seal joints.
 3. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 4. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 5. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- C. Hot-water heating-water, chilled water and makeup-water piping, installed belowground and within slabs:
 1. Type K, annealed-temper copper tubing, wrought-copper fittings, and brazed joints. Use the fewest possible joints.
- D. Condensate-Drain Piping: Type M, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- E. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed.

3.2 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains, and at supply connection to each piece of equipment.
- B. Install throttling-duty valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; and pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.

3.3 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicate piping locations and arrangements if such were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.

- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install valves according to Division 15 Section "General-Duty Valves for HVAC Piping."
- P. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- Q. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- R. Install strainers on inlet side of each control valve, pressure-reducing valve, solenoid valve, in-line pump, and elsewhere as indicated. Install NPS 3/4 nipple and ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2.
- S. Install expansion loops, expansion joints, anchors, and pipe alignment guides as specified in Division 15 Section "Expansion Fittings and Loops for HVAC Piping."
- T. Identify piping as specified in Division 15 Section "Identification for HVAC Piping and Equipment."
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 15 Section "Escutcheons for HVAC Piping."

- X. Fire caulk/smoke seal all piping penetrations of walls, ceilings, and floors as required by Division 7 Section "Penetration Firestopping."

3.4 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor devices are specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment." Comply with the following requirements for maximum spacing of supports.
- B. Seismic restraints are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- C. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- D. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 7 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 7 feet; minimum rod size, 1/4 inch.
 - 3. NPS 1-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 - 4. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 3/8 inch.
 - 6. NPS 3: Maximum span, 12 feet; minimum rod size, 3/8 inch.
 - 7. NPS 4: Maximum span, 14 feet; minimum rod size, 1/2 inch.
 - 8. NPS 6: Maximum span, 17 feet; minimum rod size, 1/2 inch.
 - 9. NPS 8: Maximum span, 19 feet; minimum rod size, 5/8 inch.
- E. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 - 3. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 4. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 - 5. NPS 2-1/2: Maximum span, 9feet; minimum rod size, 3/8 inch.
 - 6. NPS 3: Maximum span, 10feet; minimum rod size, 3/8 inch.

- F. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 15 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Copper tubing shall be cut square to permit proper joining with fittings.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- F. Brazed Joints: Construct joints according to AWS's "Braze Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- H. Welded Joints: Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- J. Pressure-Sealed Joints: Use manufacturer-recommended tool and procedure. Insure that sealing elements and grip rings (2-1/2" to 4") are in place and free from damage. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. Leave insertion marks on pipe after assembly.

3.6 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Manual vents at heat-transfer coils and elsewhere as required for air venting.

3.7 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- D. Install ports for pressure gages and thermometers at coil inlet and outlet connections according to Division 15 Section "Meters and Gages for HVAC Piping."

3.8 CHEMICAL TREATMENT

- A. Perform an analysis of makeup water to determine type and quantities of chemical treatment needed to keep system free of scale, corrosion, and fouling, and to sustain the following water characteristics:
 - 1. pH: 9.0 to 10.5.
 - 2. "P" Alkalinity: 100 to 500 ppm.
 - 3. Boron: 100 to 200 ppm.
 - 4. Chemical Oxygen Demand: Maximum 100 ppm. Modify this value if closed system contains glycol.
 - 5. Corrosion Inhibitor:
 - a. Sodium Nitrate: 1000 to 1500 ppm.
 - b. Molybdate: 200 to 300 ppm.
 - c. Chromate: 200 to 300 ppm.
 - d. Sodium Nitrate Plus Molybdate: 100 to 200 ppm each.
 - e. Chromate Plus Molybdate: 50 to 100 ppm each.
 - 6. Soluble Copper: Maximum 0.20 ppm.
 - 7. Tolyriazole Copper and Yellow Metal Corrosion Inhibitor: Minimum 10 ppm.
 - 8. Total Suspended Solids: Maximum 10 ppm.

9. Ammonia: Maximum 20 ppm.
 10. Free Caustic Alkalinity: Maximum 20 ppm.
 11. Microbiological Limits:
 - a. Total Aerobic Plate Count: Maximum 1000 organisms/ml.
 - b. Total Anaerobic Plate Count: Maximum 100 organisms/ml.
 - c. Nitrate Reducers: 100 organisms/ml.
- B. Fill system with fresh water and add liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products from piping. Circulate solution for a minimum of 24 hours, drain, clean strainer screens, and refill with fresh water.
- C. Add initial chemical treatment and maintain water quality in ranges noted above for the first year of operation.

3.9 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
1. Leave joints, including welds, uninsulated and exposed for examination during test.
 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 3. Isolate expansion tanks and determine that hydronic system is full of water.
 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical

runs does not exceed 90 percent of specified minimum yield strength or 1.7 times "SE" value in Appendix A in ASME B31.9, "Building Services Piping."

5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
6. Prepare written report of testing.
7. If pressure sealed fittings are used the system shall be tested per fitting manufacturers requirements.

C. Perform the following before operating the system:

1. Open manual valves fully.
2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, to specified values.
7. Verify lubrication of motors and bearings.

END OF SECTION 15181

SECTION 15183 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig
 - 3. Hot-Gas and Liquid Lines: 535 psig.

1.4 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for the following:
 - 1. Thermostatic expansion valves.
 - 2. Solenoid valves.
 - 3. Hot-gas bypass valves.
 - 4. Filter dryers.
 - 5. Strainers.
 - 6. Pressure-regulating valves.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
 - 1. Shop Drawing Scale: 1/4 inch equals 1 foot.
 - 2. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and

pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

- C. Welding certificates.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.6 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

1.7 COORDINATION

- A. Coordinate size and location of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 7 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type L or ASTM B 280, Type ACR.
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.

F. Flexible Connectors:

1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

2.2 VALVES AND SPECIALTIES

A. Diaphragm Packless Valves:

1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
3. Operator: Rising stem and hand wheel.
4. Seat: Nylon.
5. End Connections: Socket, union, or flanged.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

B. Packed-Angle Valves:

1. Body and Bonnet: Forged brass or cast bronze.
2. Packing: Molded stem, back seating, and replaceable under pressure.
3. Operator: Rising stem.
4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
5. Seal Cap: Forged-brass or valox hex cap.
6. End Connections: Socket, union, threaded, or flanged.
7. Working Pressure Rating: 500 psig.
8. Maximum Operating Temperature: 275 deg F.

C. Check Valves:

1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
3. Piston: Removable polytetrafluoroethylene seat.
4. Closing Spring: Stainless steel.
5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
6. End Connections: Socket, union, threaded, or flanged.
7. Maximum Opening Pressure: 0.50 psig.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 275 deg F.

D. Service Valves:

1. Body: Forged brass with brass cap including key end to remove core.
 2. Core: Removable ball-type check valve with stainless-steel spring.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Copper spring.
 5. Working Pressure Rating: 500 psig.
- E. Solenoid Valves: Comply with ARI 760 and UL 429; listed and labeled by an NRTL.
1. Body and Bonnet: Plated steel.
 2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
 6. Working Pressure Rating: 400 psig.
 7. Maximum Operating Temperature: 240 deg F.
 8. Manual operator.
- F. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
 2. Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Seat Disc: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Working Pressure Rating: 400 psig.
 6. Maximum Operating Temperature: 240 deg F.
- G. Thermostatic Expansion Valves: Comply with ARI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 5. Suction Temperature: 42 deg F.
 6. Superheat: Adjustable.
 7. Reverse-flow option (for heat-pump applications).
 8. End Connections: Socket, flare, or threaded union.
 9. Working Pressure Rating: 450 psig.
- H. Hot-Gas Bypass Valves: Comply with UL 429; listed and labeled by an NRTL.
1. Body, Bonnet, and Seal Cap: Ductile iron or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.

5. Seat: Polytetrafluoroethylene.
6. Equalizer: Internal.
7. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
8. End Connections: Socket.
9. Set Pressure: as required
10. Throttling Range: Maximum 5 psig.
11. Working Pressure Rating: 500 psig.
12. Maximum Operating Temperature: 240 deg F.

I. Straight-Type Strainers:

1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F.

J. Angle-Type Strainers:

1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

K. Moisture/Liquid Indicators:

1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color coded to show moisture content in ppm.
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

L. Replaceable-Core Filter Dryers: Comply with ARI 730.

1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. End Connections: Socket.

5. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
6. Maximum Pressure Loss: 2 psig.
7. Rated Flow: See Plan Schedules.
8. Working Pressure Rating: 500 psig.
9. Maximum Operating Temperature: 240 deg F.

M. Mufflers:

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or flare.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

N. Receivers: Comply with ARI 495.

1. Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
2. Comply with UL 207; listed and labeled by an NRTL.
3. Body: Welded steel with corrosion-resistant coating.
4. Tappings: Inlet, outlet, liquid level indicator, and safety relief valve.
5. End Connections: Socket or threaded.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

O. Liquid Accumulators: Comply with ARI 495.

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or threaded.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

2.3 REFRIGERANTS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Atofina Chemicals, Inc.
2. DuPont Company; Fluorochemicals Div.
3. Honeywell, Inc.; Genetron Refrigerants.
4. INEOS Fluor Americas LLC.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

- A. Suction, Hot-Gas, and Liquid Lines for Conventional Air-Conditioning Applications: Copper, Type ACR or Type L (B), drawn-temper tubing and wrought-copper fittings with brazed joints.
- B. Safety-Relief-Valve Discharge Piping: Copper, Type ACR or Type L (B) drawn-temper tubing and wrought-copper fittings with brazed joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install diaphragm packless valves in suction and discharge lines of compressor.
- B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install diaphragm packless valves on inlet and outlet side of filter dryers.
- E. Install a full-sized, three-valve bypass around filter dryers.
- F. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.
- G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- H. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:

1. Solenoid valves.
 2. Thermostatic expansion valves.
 3. Hot-gas bypass valves.
 4. Compressor.
- K. Install filter dryers in liquid line between compressor and thermostatic expansion valve.
- L. Install receivers sized to accommodate pump-down charge.
- M. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Division 15 Sections " HVAC Instrumentation and Control " and "Sequence of Operations" for solenoid valve controllers, control wiring, and sequence of operation.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.

- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Division 8 Section "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:
 - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
 - 2. Install horizontal suction lines with a uniform slope downward to compressor.
 - 3. Install traps and double risers to entrain oil in vertical runs.
 - 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.
- Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
 - 1. Shot blast the interior of piping.
 - 2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
 - 3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
 - 4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
 - 5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
 - 6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- R. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- S. Identify refrigerant piping and valves according to Division 15 Section "Identification for HVAC Piping and Equipment."
- T. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."

- U. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 15 Section "Escutcheons for HVAC Piping."

3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
 - 1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
 - 2. Use Type BA9, cadmium-free silver alloy for joining copper with bronze or steel.
- F. Threaded Joints: Thread steel pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Steel pipe can be threaded, but threaded joints must be seal brazed or seal welded.
- H. Welded Joints: Construct joints according to AWS D10.12/D10.12M.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
 - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
 - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
- D. Support multi-floor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Comply with ASME B31.5, Chapter VI.
 - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
 - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.

- d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
 1. Install core in filter dryers after leak test but before evacuation.
 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
 4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 1. Open shutoff valves in condenser water circuit.
 2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION 15183

SECTION 15185 - HYDRONIC PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Automatic condensate pump units.

1.3 DEFINITIONS

- A. Buna-N: Nitrile rubber.
- B. EPT: Ethylene propylene terpolymer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of pump. Include certified performance curves and rated capacities, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated. Indicate pump's operating point on curves.
- B. Shop Drawings: For each pump.
 - 1. Show pump layout and connections.
 - 2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
 - 3. Include diagrams for power, signal, and control wiring.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Mechanical Seals: One mechanical seal(s) for each pump.

PART 2 - PRODUCTS

2.1 AUTOMATIC CONDENSATE PUMP UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Beckett Corporation.
 - 2. Hartell Pumps Div.; Milton Roy Co.
 - 3. Little Giant Pump Co.
 - 4. Mepco, LLC.
- B. Description: Packaged units with corrosion-resistant pump, plastic tank with cover, and automatic controls. Include factory- or field-installed check valve and a 72-inch- minimum, electrical power cord with hard wired.
- C. Capacities and Characteristics: See Plan Schedules.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Examine foundations and inertia bases for suitable conditions where pumps are to be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- B. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- C. Automatic Condensate Pump Units: Install units for collecting condensate and extend to open drain.

3.3 CONNECTIONS

- A. Where installing piping adjacent to pump, allow space for service and maintenance.
- B. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- C. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- D. Install Y-type strainer and shutoff valve on suction side of pumps.
- E. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.
- F. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- G. Install check valve and gate or ball valve on each condensate pump unit discharge.
- H. Ground equipment according to Division 16 Section "Grounding and Bonding for Electrical Systems."
- I. Connect wiring according to Division 16 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.

4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
6. Start motor.
7. Open discharge valve slowly.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain hydronic pumps.

END OF SECTION 15185

SECTION 15195 - FACILITY NATURAL-GAS PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
 - 2. Service Regulators: 65 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressures within Buildings:

1.5 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Corrugated, stainless-steel tubing with associated components.
 - 3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - 4. Pressure regulators. Indicate pressure ratings and capacities.
 - 5. Dielectric fittings.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
 - 1. Shop Drawing Scale: 1/4 inch per foot.
- C. Delegated-Design Submittal: For natural-gas piping and equipment indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of seismic restraints.
 - 2. Design Calculations: Calculate requirements for selecting seismic restraints.
- D. Coordination Drawings: Plans and details, drawn to scale, on which natural-gas piping is shown and coordinated with other installations, using input from installers of the items involved.
- E. Site Survey: Plans, drawn to scale, on which natural-gas piping is shown and coordinated with other services and utilities.
- F. Qualification Data: For qualified professional engineer.
- G. Welding certificates.
- H. Field quality-control reports.
- I. Operation and Maintenance Data: For motorized gas valves pressure regulators and service meters to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.
- D. Protect stored PE pipes and valves from direct sunlight.

1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
 - 1. Notify Construction Manager Owner no fewer than five days in advance of proposed interruption of natural-gas service.
 - 2. Do not proceed with interruption of natural-gas service without Construction Manager's Owner's written permission.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
 - 5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
 - 6. Mechanical Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dresser Piping Specialties; Division of Dresser, Inc.
 - 2) Smith-Blair, Inc.
 - b. Stainless-steel flanges and tube with epoxy finish.
 - c. Buna-nitrile seals.
 - d. Stainless-steel bolts, washers, and nuts.
 - e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
 - f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

2.2 PIPING SPECIALTIES

- A. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.3 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- C. Brazing Filler Metals: Alloy with melting point greater than 1000 deg F complying with AWS A5.8/A5.8M. Brazing alloys containing more than 0.05 percent phosphorus are prohibited.

2.4 MANUAL GAS SHUTOFF VALVES

- A. See "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.
 - 1. CWP Rating: 125 psig.
 - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.

D. One-Piece, Bronze Ball Valve with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated brass.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Separate packnut with adjustable-stem packing threaded ends.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

E. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
2. Body: Bronze, complying with ASTM B 584.
3. Ball: Chrome-plated bronze.
4. Stem: Bronze; blowout proof.
5. Seats: Reinforced TFE; blowout proof.
6. Packing: Threaded-body packnut design with adjustable-stem packing.
7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
8. CWP Rating: 600 psig.

9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

F. Bronze Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lee Brass Company.
 - b. McDonald, A. Y. Mfg. Co.
2. Body: Bronze, complying with ASTM B 584.
3. Plug: Bronze.
4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Operator: Square head or lug type with tamperproof feature where indicated.
6. Pressure Class: 125 psig.
7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

G. Cast-Iron, Lubricated Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Flowserve.
 - b. Homestead Valve; a division of Olson Technologies, Inc.
 - c. McDonald, A. Y. Mfg. Co.
 - d. Milliken Valve Company.
 - e. Mueller Co.; Gas Products Div.
 - f. R&M Energy Systems, A Unit of Robbins & Myers, Inc.
2. Body: Cast iron, complying with ASTM A 126, Class B.
3. Plug: Bronze or nickel-plated cast iron.
4. Seat: Coated with thermoplastic.
5. Stem Seal: Compatible with natural gas.
6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
7. Operator: Square head or lug type with tamperproof feature where indicated.

8. Pressure Class: 125 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.

2.5 MOTORIZED GAS VALVES

A. Automatic Gas Valves: Comply with ANSI Z21.21.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. ASCO Power Technologies, LP; Division of Emerson.
 - b. Dungs, Karl, Inc.
 - c. Eaton Corporation; Controls Div.
 - d. Eclipse Combustion, Inc.
 - e. Honeywell International Inc.
 - f. Johnson Controls.
3. Body: Brass or aluminum.
4. Seats and Disc: Nitrile rubber.
5. Springs and Valve Trim: Stainless steel.
6. Normally closed.
7. Visual position indicator.
8. Electrical operator for actuation by appliance automatic shutoff device.

B. Electrically Operated Valves: Comply with UL 429.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. ASCO Power Technologies, LP; Division of Emerson.
 - b. Dungs, Karl, Inc.
 - c. Eclipse Combustion, Inc.
 - d. Goyen Valve Corp.; Tyco Environmental Systems.
 - e. Magnatrol Valve Corporation.
 - f. Parker Hannifin Corporation; Climate & Industrial Controls Group; Skinner Valve Div.
 - g. Watts Regulator Co.; Division of Watts Water Technologies, Inc.

3. Pilot operated.
4. Body: Brass or aluminum.
5. Seats and Disc: Nitrile rubber.
6. Springs and Valve Trim: Stainless steel.
7. 120-V ac, 60 Hz, Class B, continuous-duty molded coil, and replaceable.
8. NEMA ICS 6, Type 4, coil enclosure.
9. Normally closed.
10. Visual position indicator.

2.6 PRESSURE REGULATORS

A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.
4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Line Pressure Regulators: Comply with ANSI Z21.80.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Actaris.
 - b. American Meter Company.
 - c. Eclipse Combustion, Inc.
 - d. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - e. Invensys.
 - f. Maxitrol Company.
 - g. Richards Industries; Jordan Valve Div.
3. Body and Diaphragm Case: Cast iron or die-cast aluminum.
4. Springs: Zinc-plated steel; interchangeable.
5. Diaphragm Plate: Zinc-plated steel.
6. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
7. Orifice: Aluminum; interchangeable.
8. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.

9. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
10. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
11. Overpressure Protection Device: Factory mounted on pressure regulator.
12. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
13. Maximum Inlet Pressure: 4 psig.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. Jomar International Ltd.
 - e. Matco-Norca, Inc.
 - f. McDonald, A. Y. Mfg. Co.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - h. Wilkins; a Zurn company.
 2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 200 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Matco-Norca, Inc.

- d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - e. Wilkins; a Zurn company.
2. Description:
- a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 125 psig minimum at 200 deg F.

2.8 LABELING AND IDENTIFYING

- A. Detectable Warning Tape: Acid- and alkali-resistant, PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to NFPA 54 and the International Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54 and the International Fuel Gas Code requirements for prevention of accidental ignition.

3.3 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and the International Fuel Gas Code for installation and purging of natural-gas piping.

- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.
- J. Install fittings for changes in direction and branch connections.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.

- P. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.
 3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.
 4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
 5. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.
- Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- R. Connect branch piping from top or side of horizontal piping.
- S. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- T. Do not use natural-gas piping as grounding electrode.
- U. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- V. Install pressure gage downstream from each line regulator. Pressure gages are specified in Division 15 Section "Meters and Gages for HVAC Piping."

- W. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."
- X. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 15 Section "Sleeves and Sleeve Seals for HVAC Piping."
- Y. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 15 Section "Escutcheons for HVAC Piping."
- Z. Install service meters downstream from pressure regulators.

3.4 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and the International Fuel Gas Code for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade.
 - 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install underground, PE, natural-gas piping according to ASTM D 2774.
- D. Install fittings for changes in direction and branch connections.
- E. Install pressure gage downstream from each service regulator. Pressure gages are specified in Division 15 Section "Meters and Gages for HVAC Piping."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.

- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
 - 2. Bevel plain ends of steel pipe.
 - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.
- G. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.
- H. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- B. Comply with requirements for pipe hangers and supports specified in Division 15 Section "Hangers and Supports for HVAC Piping and Equipment."

- C. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 - 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.8 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 15 Section "Identification for HVAC Piping and Equipment" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 PAINTING

- A. Comply with requirements in Division 09 painting Sections for painting interior and exterior natural-gas piping.
- B. Paint exposed, exterior metal piping, valves, service regulators, and meter bars, and piping specialties, except components, with factory-applied paint or protective coating.

1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel semigloss.
 - d. Color: Yellow.

- C. Paint exposed, interior metal piping, valves, service regulators and meter bars, and piping specialties, except components, with factory-applied paint or protective coating.
 1. Latex Over Alkyd Primer System: MPI INT 5.1Q.
 - a. Prime Coat: Quick-drying alkyd metal primer.
 - b. Intermediate Coat: Interior latex matching topcoat.
 - c. Topcoat: Interior latex: semigloss.
 - d. Color: Yellow.

 2. Alkyd System: MPI INT 5.1E.
 - a. Prime Coat: Quick-drying alkyd metal primer.
 - b. Intermediate Coat: Interior alkyd matching topcoat.
 - c. Topcoat: Interior alkyd: semigloss.
 - d. Color: Yellow.

- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Tests and Inspections:
 1. Test, inspect, and purge natural gas according to NFPA 54 and the International Fuel Gas Code and authorities having jurisdiction.

- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.

- D. Prepare test and inspection reports.

3.12 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain earthquake valves.

B. Aboveground natural-gas piping shall be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with wrought-steel fittings and welded joints.

3.13 INDOOR PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG

A. Aboveground, branch piping NPS 1 and smaller shall be the following:

1. Steel pipe with malleable-iron fittings and threaded joints.

B. Aboveground, distribution piping shall be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with wrought-steel fittings and welded joints.

C. Underground, below building, piping shall be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with wrought-steel fittings and welded joints.

D. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

E. Containment Conduit Vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

3.14 OUTDOOR PIPING SCHEDULE

A. Underground natural-gas piping shall be the following:

1. PE pipe and fittings joined by heat fusion, or mechanical couplings; service-line risers with tracer wire terminated in an accessible location.

B. Aboveground natural-gas piping shall be one of the following:

1. Steel pipe with malleable-iron fittings and threaded joints.
2. Steel pipe with wrought-steel fittings and welded joints.

C. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

3.15 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at service meter shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.

- B. Valves for pipe sizes NPS 2-1/2 and larger at service meter shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, nonlubricated plug valve.

- C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.

- D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, lubricated plug valve.

- E. Valves in branch piping for single appliance shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.

END OF SECTION 15195

SECTION 15732 - PACKAGED, OUTDOOR, ROOFTOP & ENERGY RECOVERY UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Hot-gas reheat.
 - 3. Gas furnace.
 - 4. Economizer outdoor- and return-air damper section.
 - 5. Integral, space temperature controls.
 - 6. Roof curbs.
 - 7. See Drawings for units with energy recovery wheel.

1.3 DEFINITIONS

- A. DDC: Direct-digital controls.
- B. ECM: Electrically commutated motor.
- C. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- D. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- E. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.

- F. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- G. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- H. VVT: Variable-air volume and temperature.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design RTU supports to comply with wind and seismic performance requirements, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Wind-Restraint Performance:
 - 1. Basic Wind Speed: Refer to architectural/structural drawings for wind and seismic requirements.
 - 2. Building Classification Category: Refer to architectural/structural drawings for classification category.
- C. Seismic Performance: RTUs shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
- D. Sound Ratings shall be equal or better than basis of design. Any sound rating deviation shall be approved by owner.

1.5 SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, sound criteria which shall not exceed the values specified in basis of design equipment, dimensions, required clearances, characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.

2. Sound ratings: Provide sound data measurements/ratings measured at same distance as basis of design specified equipment.
- C. Delegated-Design Submittal: For RTU supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 2. Detail mounting, securing, and flashing of roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
- D. Manufacturer Wind Loading Qualification Certification: Submit certification that specified equipment will withstand wind forces identified in "Performance Requirements" Article and in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
1. Basis for Certification: Indicate whether the withstand certification is based on actual test of assembled components or on calculations.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of wind force and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Structural members to which RTUs will be attached.
 2. Roof openings
 3. Roof curbs and flashing.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.
- H. Warranty: Special warranty specified in this Section.

1.6 QUALITY ASSURANCE

- A. ARI Compliance:
1. Comply with ARI 210/240 and ARI 340/360 for testing and rating energy efficiencies for RTUs.
 2. Comply with ARI 270 for testing and rating sound performance for RTUs.

- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with applicable requirements in ASHRAE 62.1-2013, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- C. ASHRAE/IESNA 90.1-2013 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2013, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- D. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
- E. UL Compliance: Comply with UL 1995.
- F. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTUs that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
 - 2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than 15 years from date of Substantial Completion.
 - 3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
 - 4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Belts: One set for each belt-driven fan.
 - 2. Filters: One set of filters for each unit.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings (Daikin) or a comparable product by one of the following:
1. Daikin
 2. Trane.
 3. Lennox Industries Inc.

2.2 COILS

- A. Supply-Air Refrigerant Coil:
1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
 3. Coil Split: Interlaced.
 4. Condensate Drain Pan: Stainless steel formed with pitch and drain connections complying with ASHRAE 62.1.
 5. Overflow sensor for system shutdown.
- B. Outdoor-Air Refrigerant Coil:
1. Aluminum-copper tube in steel casing with equalizing-type vertical distributor.
 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
- C. Hot-Gas Reheat Refrigerant Coil:
1. Aluminum-copper tube in steel casing with equalizing-type vertical distributor.
 2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.

2.3 ELECTRICAL POWER CONNECTION

- A. Provide for single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.

2.4 GENERAL DESCRIPTION

- A. Furnish as shown on plans, Daikin Applied Applied Rebel Single Zone Heating and Cooling Unit(s) model DPS. Unit performance and electrical characteristics shall be per the job schedule.
- B. Configuration: Fabricate as detailed on prints and drawings:
 - 1. Return plenum / economizer section
 - 2. Filter section
 - 3. Cooling coil section
 - 4. Supply fan section
 - 5. Gas heating section.
 - 6. Condensing unit section
 - 7. Energy recovery wheel where scheduled on the drawings.
- C. The complete unit shall be cETLus listed.
- D. Each unit shall be specifically designed for outdoor rooftop application and include a weatherproof cabinet. Each unit shall be completely factory assembled and shipped in one piece. Packaged units shall be shipped fully charged with R-410 Refrigerant and oil.
- E. The unit shall undergo a complete factory run test prior to shipment. The factory test shall include a refrigeration circuit run test, a unit control system operations checkout, a unit refrigerant leak test and a final unit inspection.
- F. All units shall have decals and tags to indicate caution areas and aid unit service. Unit nameplates shall be fixed to the main control panel door. Electrical wiring diagrams shall be attached to the control panels. Installation, operating and maintenance bulletins and start-up forms shall be supplied with each unit.
- G. Performance: All scheduled EER, IEER, capacities and face areas are minimum accepted values. All scheduled amps, kW, and HP are maximum accepted values that allow scheduled capacity to be met.

2.5 CABINET, CASING, AND FRAME

- A. Panel construction shall be double-wall construction for all panels. All floor panels shall have a solid galvanized steel inner liner on the air stream side of the unit to protect insulation during service and maintenance. Insulation shall be a minimum of 1" thick with an R-value of 7.0, and shall be 2-part injected foam. Panel design shall include no exposed insulation edges. Unit cabinet shall be designed to operate at total static pressures up to 5.0 inches w.g.

- B. Exterior surfaces shall be constructed of pre-painted galvanized steel for aesthetics and long term durability. Paint finish to include a base primer with a high quality, polyester resin topcoat of a neutral beige color. Finished panel surfaces to withstand a minimum 750-hour salt spray test in accordance with ASTM B117 standard for salt spray resistance.
- C. Service doors shall be provided on the fan section, filter section, control panel section, and heating vestibule in order to provide user access to unit components. All service access doors shall be mounted on multiple, stainless steel hinges and shall be secured by a latch system. Removable service panels secured by multiple mechanical fasteners are not acceptable.
- D. The unit base shall overhang the roof curb for positive water runoff and shall seat on the roof curb gasket to provide a positive, weathertight seal. Lifting brackets shall be provided on the unit base to accept cable or chain hooks for rigging the equipment.

2.6 ECONOMIZER SECTION

- A. Unit shall be provided with an outdoor air economizer section. The economizer section shall include outdoor, return, and exhaust air dampers. The economizer operation shall be fully integral to the mechanical cooling and allow up to 100% of mechanical cooling if needed to maintain the cooling discharge air temperature. The outdoor air hood shall be factory installed and constructed from galvanized steel finished with the same durable paint finish as the main unit. The hood shall include moisture eliminator filters to drain water away from the entering air stream. The outside and return air dampers shall be sized to handle 100% of the supply air volume. The dampers shall be parallel blade design. Damper blades shall be gasketed with side seals to provide an air leakage rate of 4 cfm / square foot of damper area at 1" differential pressure per ASHRAE 90.1 Energy Standard. A barometric exhaust damper shall be provided to exhaust air out of the back of the unit. A bird screen shall be provided to prevent infiltration of rain and foreign materials. Exhaust damper blades shall be lined with vinyl gasketing on contact edges. Control of the dampers shall be by a factory installed direct coupled actuator. Damper actuator shall be of the modulating, spring return type. A comparative enthalpy control shall be provided to sense and compare enthalpy in both the outdoor and return air streams to determine if outdoor air is suitable for "free" cooling. If outdoor air is suitable for "free" cooling, the outdoor air dampers shall modulate in response to the unit's temperature control system.

2.7 ENERGY RECOVERY

- A. The rooftop unit shall be provided with an AHRI certified rotary wheel air-to-air heat exchanger in a cassette frame complete with seals, drive motor and drive belt. The energy recovery wheel shall be an integral part of the rooftop unit with unitary

construction and does not require field assembly. Bolt-on energy recovery units that require field assembly and section to section gasketing and sealing are not acceptable.

- B. The wheel capacity, air pressure drop and effectiveness shall be AHRI certified per AHRI Standard 1060. Thermal performance shall be certified by the manufacturer in accordance with ASHRAE Standard 84, Method of Testing Air-to-Air Heat Exchangers and AHRI Standard 1060, Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.
- C. The rooftop unit shall be designed with a track so the entire energy recovery wheel cassette can slide out from the rooftop unit to facilitate cleaning.
- D. The unit shall have 2" Merv 8 filters for the outdoor air before the wheel to help keep the wheel clean and reduce maintenance. Filter access shall be by a hinged access door with ¼ turn latches.
- E. The matrix design shall have channels to reduce cross contamination between the outdoor air and the exhaust air. The layers shall be effectively captured in aluminum and stainless steel segment frames that provide a rigid and self-supporting matrix. All diameter and perimeter seals shall be provided as part of the cassette assembly and shall be factory set. Drive belt(s) of stretch urethane shall be provided for wheel rim drive without the need for external tensioners or adjustment.
- F. The total energy recovery wheel shall be coated with silica gel desiccant permanently bonded without the use of binders or adhesives, which may degrade desiccant performance. The substrate shall be lightweight polymer and shall not degrade nor require additional coatings for application in marine or coastal environments. Coated segments shall be washable with detergent or alkaline coil cleaner and water. Desiccant shall not dissolve nor deliquesce in the presence of water or high humidity.
- G. Wheels shall be provided with removable energy transfer matrix. Wheel frame construction shall be a welded hub, spoke and rim assembly of stainless, plated and/or coated steel and shall be self-supporting without matrix segments in place. Segments shall be removable without the use of tools to facilitate maintenance and cleaning.
- H. Wheel bearings shall be selected to provide an L-10 life in excess of 400,000 hours. Rim shall be continuous rolled stainless steel. Wheels shall be connected to the shaft by means of taper lock hubs.
- I. The exhaust air fan shall be a direct drive SWSI plenum fan. The exhaust fan shall be sized for the airflow requirements per the construction schedule. The unit controller shall control the exhaust fan to maintain building pressure. A VFD shall be provided for the exhaust fan motor or the exhaust fan motor shall be an ECM

motor. The rooftop unit shall have single point electrical power connection and shall be ETL listed.

- J. The control of the energy recovery wheel shall be an integral part of the rooftop unit's DDC controller. The DDC controller shall have visibility of the outdoor air temperature, leaving wheel temperature, return air temperature, and exhaust air temperature. These temperatures shall be displayed at the rooftop units DDC controller LCD display. All of these temperatures shall be made available through the BACnet interface.
- K. The rooftop unit with the energy recovery wheel shall incorporate the economizer operation. The energy recovery wheel shall have a bypass damper. When the unit is in the economizer mode of operation the energy recovery wheel shall stop and the bypass dampers shall be opened. The outdoor air shall be drawn through the bypass dampers to reduce the pressure drop of the outdoor airstream.
- L. The rooftop unit DDC controller shall provide frost control for the energy recovery wheel. When a frost condition is encountered the unit, controller shall stop the wheel. When in the frost control mode, the wheel shall be jogged periodically and not be allowed to stay in the stationary position.

2.8 EXHAUST FAN

- A. Exhaust fan shall be a single width, single inlet (SWSI) airfoil centrifugal fan. The fan wheel shall be Class II construction with aluminum fan blades that are continuously welded to the hub plate and end rim. The exhaust fan shall be a direct drive fan mounted to the motor shaft
- B. The fan motor shall be a totally enclosed EC motor that is speed controlled by the rooftop unit controller. The motor shall include thermal overload protection and protect the motor in the case of excessive motor temperatures. The motor shall have phase failure protection and prevent the motor from operation in the event of a loss of phase. Motors shall be premium efficiency.
- C. Fan assembly shall be a slide out assembly for servicing and maintenance.
- D. The unit DDC controller shall provide building static pressure control. The unit controller shall provide proportional control of the exhaust fans from 25% to 100% of the supply air fan designed airflow to maintain the adjustable building pressure setpoint. The field shall mount the required sensing tubing from the building to the factory mounted building static pressure sensor.

2.9 FILTERS

- A. Unit shall be provided with a draw-through filter section. The filter rack shall be designed to accept a 2" prefilter and a 4" final filter. The unit design shall have a hinged access door for the filter section. The manufacturer shall ship the rooftop unit with 2" construction filters. The contractor shall furnish and install, at building occupancy, the final set of filters per the contract documents.

2.10 COOLING COIL

- A. The indoor coil section shall be installed in a draw through configuration, upstream of the supply air fan. The coil section shall be complete with a factory piped cooling coil and an ASHRAE 62.1 compliant double sloped drain pan.
- B. The direct expansion (DX) cooling coils shall be fabricated of seamless high efficiency copper tubing that is mechanically expanded into high efficiency aluminum plate fins. Coils shall be a multi-row, staggered tube design with a minimum of 3 rows. All cooling coils shall have an interlaced coil circuiting that keeps the full coil face active at all load conditions. All coils shall be factory leak tested with high pressure air under water.
- C. The cooling coil shall have an electronic controlled expansion valve. The unit controller shall control the expansion valve to maintain liquid subcooling and the superheat of the refrigerant system.
- D. The refrigerant suction lines shall be fully insulated from the expansion valve to the compressors.
- E. The drain pan shall be stainless steel and positively sloped. The slope of the drain pan shall be in two directions and comply with ASHRAE Standard 62.1. The drain pan shall have a minimum slope of 1/8" per foot to provide positive draining. The drain pan shall extend beyond the leaving side of the coil. The drain pan shall have a threaded drain connection extending through the unit base.

2.11 HOT GAS REHEAT

- A. Unit shall be equipped with a fully modulating hot gas reheat coil with hot gas coming from the unit condenser
- B. Hot gas reheat coil shall be a Micro Channel design. The aluminum tube shall be a micro channel design with high efficiency aluminum fins. Fins shall be brazed to the tubing for a direct bond. The capacity of the reheat coil shall allow for a 20°F temperature rise at all operating conditions.
- C. The modulating hot gas reheat systems shall allow for independent control of the cooling coil leaving air temperature and the reheat coil leaving air temperature.

The cooling coil and reheat coil leaving air temperature setpoints shall be adjustable through the unit controller. During the dehumidification cycle the unit shall be capable of 100% of the cooling capacity. The hot gas reheat coil shall provide discharge temperature control within +/- 2°F.

- D. Each coil shall be factory leak tested with high-pressure air under water.

2.12 SUPPLY FAN

- A. Supply fan shall be a single width, single inlet (SWSI) airfoil centrifugal fan. The fan wheel shall be Class II construction with aluminum fan blades that are continuously welded to the hub plate and end rim. The supply fan shall be a direct drive fan mounted to the motor shaft.
- B. Fan assembly shall be a slide out assembly for servicing and maintenance
- C. All fan assemblies shall be statically and dynamically balanced at the factory, including a final trim balance, prior to shipment.
- D. The fan motor shall be a totally enclosed EC motor that is speed controlled by the rooftop unit controller. The motor shall include thermal overload protection and protect the motor in the case of excessive motor temperatures. The motor shall have phase failure protection and prevent the motor from operation in the event of a loss of phase. Motors shall be premium efficiency.
- E. The supply fan shall be capable of airflow modulation from 30% to 100% of the scheduled designed airflow. The fan shall not operate in a state of surge at any point within the modulation range.

2.13 VARIABLE AIR VOLUME CONTROL

- A. The unit controller shall proportionally control the Electronically Commutated Motors (ECM) on the supply and exhaust fans. The supply fan shall be controlled to maintain an adjustable duct pressure setpoint. A duct static pressure sensor shall be factory mounted in the control panel. The field shall furnish and install the pneumatic tubing for the duct static pressure sensor and the building pressure sensor. The field shall furnish and install the outdoor air pressure sensor.
- B. The unit controller shall proportional control the ECM motors on the supply fan based on space temperature. The unit controller shall increase/decrease the speed of the supply fan in order to maintain the space temperature within its setpoint and deadband. The unit controller shall provide discharge air temperature control with the compressor modulation.

2.14 HEATING SECTION

- A. The rooftop unit shall include a natural gas heating section. The gas furnace design shall be one natural gas fired heating module factory installed downstream of the supply air fan in the heat section. The heating module shall be a tubular design with in-shot gas burners.
- B. Each module shall have two stages of heating control. The module shall be complete with furnace controller and control valve capable of 5:1 modulating operation.
- C. The heat exchanger tubes shall be constructed of stainless steel.
- D. The module shall have an induced draft fan that will maintain a negative pressure in the heat exchanger tubes for the removal of the flue gases.
- E. Each burner module shall have two flame roll-out safety protection switches and a high temperature limit switch that will shut the gas valve off upon detection of improper burner manifold operation. The induced draft fan shall have an airflow safety switch that will prevent the heating module from turning on in the event of no airflow in the flue chamber.
- F. The factory-installed DDC unit control system shall control the gas heat module. Field installed heating modules shall require a field ETL certification. The manufacturer's rooftop unit ETL certification shall cover the complete unit including the gas heating modules.

2.15 CONDENSING SECTION

- A. Outdoor coils shall have seamless copper tubes, mechanically bonded into aluminum plate-type fins. The fins shall have full drawn collars to completely cover the tubes. A sub-cooling coil shall be an integral part of the main outdoor air coil. Each outdoor air coil shall be factory leak tested with high-pressure air under water.
- B. Outdoor air coils shall be protected from incidental contact to coil fins by a coil guard. Coil guard shall be constructed of cross wire welded steel with PVC coating.
- C. Fan motors shall be an ECM type motor for proportional control. The unit controller shall proportionally control the speed of the condenser fan motors to maintain the head pressure of the refrigerant circuit from ambient condition of 0~125°F. Mechanical cooling shall be provided to 25° F. The motor shall include thermal overload protection and protect the motor in the case of excessive motor temperatures. The motor shall have phase failure protection and prevent the motor from operation in the event of a loss of phase.

- D. The condenser fan shall be low noise blade design. Fan blade design shall be a dynamic profile for low tip speed. Fan blade shall be of a composite material.
- E. The unit shall have scroll compressors. One of the compressors shall be an inverter compressor providing proportional control. The unit controller shall control the speed of the compressor to maintain the discharge air temperature.
- F. Pressure transducers shall be provided for the suction pressure and head pressure. Temperature sensor shall be provided for the suction temperature and the refrigerant discharge temperature of the compressors. All of the above devices shall be an input to the unit controller and the values be displayed at the unit controller.
- G. Refrigerant circuit shall have a bypass valve between the suction and discharge refrigerant lines for low head pressure compressor starting and increased compressor reliability. When there is a call for mechanical cooling the bypass, valve shall open to equalizing the suction and discharge pressures. When pressures are equalized the bypass, valve shall close and the compressor shall be allowed to start.
- H. Each circuit shall be dehydrated and factory charged with R-410A Refrigerant and oil.

2.16 ELECTRICAL

- A. Unit wiring shall comply with NEC requirements and with all applicable UL standards. All electrical components shall be UL recognized where applicable. All wiring and electrical components provided with the unit shall be number and color-coded and labeled according to the electrical diagram provided for easy identification. The unit shall be provided with a factory wired weatherproof control panel. Unit shall have a single point power terminal block for main power connection. A terminal board shall be provided for low voltage control wiring. Branch short circuit protection, 115-volt control circuit transformer and fuse, system switches, and a high temperature sensor shall also be provided with the unit. Each compressor and condenser fan motor shall be furnished with contactors and inherent thermal overload protection. Supply fan motors shall have contactors and external overload protection. Knockouts shall be provided in the bottom of the main control panels for field wiring entrance.
- B. A single non-fused disconnect switch shall be provided for disconnecting electrical power at the unit. Disconnect switches shall be mounted internally to the control panel and operated by an externally mounted handle.

2.17 CONTROLS

- A. Control equipment and sequence of operation are specified in Division 15900 Section "Instrumentation and Control for HVAC."
- B. Using Bacnet interface, connect to the existing automatic temperature control to interface with the rooftop units and/or energy recovery units.
- C. Provide a complete integrated microprocessor based Direct Digital Control (DDC) system to control all unit functions including temperature control, scheduling, monitoring, unit safety protection, including compressor minimum run and minimum off times, and diagnostics. This system shall consist of all required temperature sensors, pressure sensors, controller and keypad/display operator interface. All MCBs and sensors shall be factory mounted, wired and tested.
- D. The stand-alone DDC controllers shall not be dependent on communications with any on-site or remote PC or master control panel for proper unit operation. The microprocessor shall maintain existing set points and operate standalone if the unit loses either direct connect or network communications. The microprocessor memory shall be protected from voltage fluctuations as well as any extended power failures. All factory and user set schedules and control points shall be maintained in nonvolatile memory. No settings shall be lost, even during extended power shutdowns.
- E. The DDC control system shall permit starting and stopping of the unit locally or remotely. The control system shall be capable of providing a remote alarm indication. The unit control system shall provide for outside air damper actuation, emergency shutdown, remote heat enable/disable, remote cool enable/disable, heat indication, cool indication, and fan operation.
- F. All digital inputs and outputs shall be protected against damage from transients or incorrect voltages. All field wiring shall be terminated at a separate, clearly marked terminal strip
- G. The DDC controller shall have a built-in time schedule. The schedule shall be programmable from the unit keypad interface. The schedule shall be maintained in nonvolatile memory to ensure that it is not lost during a power failure. There shall be one start/stop per day and a separate holiday schedule. The controller shall accept up to sixteen holidays each with up to a 5-day duration. Each unit shall also have the ability to accept a time schedule via BAS network communications.
- H. The keypad interface shall allow convenient navigation and access to all control functions. The unit keypad/display character format shall be 4 lines x 20 characters. All control settings shall be password protected against unauthorized changes. For ease of service, the display format shall be English language readout. Coded formats with look-up tables will not be accepted. The user interaction with the display shall provide the following information as a minimum:

1. Return air temperature.
2. Discharge air temperature.
3. Outdoor air temperature.
4. Space air temperature.
5. Outdoor enthalpy, high/low.
6. Compressor suction temperature and pressure
7. Compressor head pressure and temperature
8. Expansion valve position
9. Condenser fan speed
10. Inverter compressor speed
11. Dirty filter indication.
12. Airflow verification.
13. Cooling status.
14. Control temperature (Changeover).
15. VAV box output status.
16. Cooling status/capacity.
17. Unit status.
18. All time schedules.
19. Active alarms with time and date.
20. Previous alarms with time and date.
21. Optimal start
22. Supply fan and exhaust fan speed.
23. System operating hours.
 - a. Fan
 - b. Exhaust fan
 - c. Cooling
 - d. Individual compressor
 - e. Heating
 - f. Economizer
 - g. Tenant override

I. The user interaction with the keypad shall provide the following:

1. Controls mode
 - a. Off manual
 - b. Auto
 - c. Heat/Cool
 - d. Cool only
 - e. Heat only
 - f. Fan only
2. Occupancy mode
 - a. Auto
 - b. Occupied

- c. Unoccupied
 - d. Tenant override
- 3. Unit operation changeover control
 - a. Return air temperature
 - b. Space temperature
 - c. Network signal
- 4. Cooling and heating change-over temperature with deadband
- 5. Cooling discharge air temperature (DAT)
- 6. Supply reset options
 - a. Return air temperature
 - b. Outdoor air temperature
 - c. Space temperature
 - d. Airflow (VAV)
 - e. Network signal
 - f. External (0-10 vdc)
 - g. External (0-20 mA)
- 7. Temperature alarm limits
 - a. High supply air temperature
 - b. Low supply air temperature
 - c. High return air temperature
- 8. Lockout control for compressors.
- 9. Compressor interstage timers
- 10. Night setback and setup space temperature.
- 11. Building static pressure.
- 12. Economizer changeover
 - a. Enthalpy
 - b. Drybulb temperature
- 13. Currently time and date
- 14. Tenant override time
- 15. Occupied/unoccupied time schedule
- 16. One event schedule
- 17. Holiday dates and duration
- 18. Adjustable set points
- 19. Service mode
 - a. Timers normal (all time delays normal)
 - b. Timers fast (all time delays 20 sec)

- J. If the unit is to be programmed with a night setback or setup function, an optional space sensor shall be provided. Space sensors shall be available to support field selectable features. Sensor options shall include:
 - 1. Zone sensor with tenant override switch
 - 2. Zone sensor with tenant override switch plus heating and cooling set point adjustment. (Space Comfort Control systems only)

- K. To increase the efficiency of the cooling system the DDC controller shall include a discharge air temperature reset program for part load operating conditions. The discharge air temperature shall be controlled between a minimum and a maximum discharge air temperature (DAT) based on one of the following inputs:
 - 1. Airflow
 - 2. Outside air temperature
 - 3. Space temperature
 - 4. Return air temperature
 - 5. External signal of 1-5 vdc
 - 6. External signal of 0-20 mA
 - 7. Network signal

2.18 ACCESSORIES (See Plan Schedule Notes)

2.19 ROOF CURBS

- A. Roof curbs with vibration isolators and wind or seismic restraints are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."

- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.

 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.

- c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Height: As required
- D. Wind and Seismic Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site. Comply with requirements in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment" for wind-load requirements.

2.20 CAPACITIES AND CHARACTERISTICS (See Plan Schedule)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Roof Curb: Install on roof structure or concrete base, level and secure, according to NRCA's "Low-Slope Membrane Roofing Construction Details Manual," Illustration "Raised Curb Detail for Rooftop Air Handling Units and Ducts." Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Division 7 Section "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- B. Unit Support: Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.

- C. Install wind and seismic restraints according to manufacturer's written instructions. Wind and seismically restrained vibration isolation roof-curb rails are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Provide high water level sensor in unit condensate pan and wire cooling control circuit in series through N.C. contact.

3.3 CONNECTIONS

- A. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or splash block at unit.
- B. Install piping adjacent to RTUs to allow service and maintenance.
 - 1. Gas Piping: Comply with applicable requirements in Division 15 Section "Facility Natural-Gas Piping." Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct installation requirements are specified in other Division 15 Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Division 15 Section "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections. Report results in writing.
- B. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- C. Tests and Inspections:

1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Remove and replace malfunctioning units and retest as specified above.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions and do the following:
1. Inspect for visible damage to unit casing.
 2. Inspect for visible damage to furnace combustion chamber.
 3. Inspect for visible damage to compressor, coils, and fans.
 4. Inspect internal insulation.
 5. Verify that labels are clearly visible.
 6. Verify that clearances have been provided for servicing.
 7. Verify that controls are connected and operable.
 8. Verify that filters are installed.
 9. Clean condenser coil and inspect for construction debris.
 10. Clean furnace flue and inspect for construction debris.
 11. Connect and purge gas line.
 12. Remove packing from vibration isolators.
 13. Inspect operation of barometric relief dampers.
 14. Verify lubrication on fan and motor bearings.
 15. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
 16. Adjust fan belts to proper alignment and tension.
 17. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
 18. Inspect and record performance of interlocks and protective devices; verify sequences.
 19. Operate unit for an initial period as recommended or required by manufacturer.

20. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
21. Calibrate thermostats.
22. Adjust and inspect high-temperature limits.
23. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
24. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
25. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.
26. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
27. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
28. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.

- e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
29. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to site during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain RTUs. Refer to Division 1 Section "Demonstration and Training."

END OF SECTION 15732

SECTION 15738 – VARIABLE REFRIGERANT FLOW SYSTEM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes split-system air-conditioning and heat-pump units consisting of separate evaporator-fan and compressor-condenser components.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Field quality-control reports.
- E. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.
- F. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance:
 - 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
 - 2. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 4 - "Outdoor Air Quality," Section 5 - "Systems and Equipment," Section 6 - "Procedures," and Section 7 - "Construction and System Start-Up."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.

1.5 COORDINATION

- A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period:
 - a. For Compressor: Six year(s) from date of Substantial Completion.
 - b. For Parts: One year(s) from date of Substantial Completion.
 - c. For Labor: One year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Daikin VRV, indicated on Drawings or comparable product by one of the following:
 - 1. Daikin
 - 2. Mitsubishi Electric
 - 3. LG.

- B. The variable capacity, heat recovery air conditioning system shall be a Variable Refrigerant Volume (heat and cool model) split system as specified. The system shall consist of multiple evaporators, branch selector boxes, joints and headers, a three pipe refrigeration distribution system using PID control and condenser unit. The condenser shall be a direct expansion (DX), air-cooled heat recovery, multi-zone air-conditioning system with variable speed inverter driven compressors using R-410A refrigerant. All zones are each capable of operating separately with individual temperature control. A dedicated hot gas pipe shall be required to ensure optimum heating operation performance. Two-pipe, heat recovery systems utilizing a lower temperature mixed liquid/gas refrigerant to perform heat recovery are not acceptable due to reduced heating capabilities.
- C. The condensing unit shall be interconnected to indoor units in accordance with manufacturer's engineering data book detailing each available indoor unit. The indoor units shall be connected to the condensing unit utilizing manufacturer's specified piping joints and headers to ensure correct refrigerant flow and balancing. T style joints are not acceptable for a variable refrigerant system.
- D. Operation of the system shall permit either individual cooling or heating of each indoor unit simultaneously or all of the indoor units associated with each branch of the cool/heat selector box. Each indoor unit or group of indoor units shall be able to provide set temperature independently via a local remote controller and a BMS interface.
- E. Branch selector boxes shall be located as shown on the shop drawing submittals. The branch selector boxes shall have the capacity to control up to 290 MBH (cooling) downstream of the branch selector box. Each branch of the branch selector box shall consist of three electronic expansion valves, refrigerant control piping and electronics to facilitate communications between the box and main processor and between the box and indoor units. The branch selector box shall control the operational mode of the subordinate indoor units. The use of three EEV's ensures continuous heating during defrost (multiple condenser systems), no heating impact during changeover and reduced sound levels. The use of solenoid valves for changeover and pressure equalization shall not be acceptable due to refrigerant noise.
- F. Autocharging – Each system shall have a refrigerant auto-charging function.
- G. Defrost Heating – Multiple condenser VRV systems shall maintain continuous heating during defrost operation. Reverse cycle (cooling mode) defrost operation shall not be permitted due to the potential reduction in space temperature.
- H. Oil Return Heating – Multiple condenser VRV systems shall maintain continuous heating during oil return operation. Reverse cycle (cooling mode) oil return during heating operation shall not be permitted due to the potential reduction in space temperature.
- I. The operating range in cooling or cooling dominant simultaneous cooling/heating will be -4°F DB ~ 122°F DB.
- J. Each system as standard shall be capable of onsite reprogramming to allow low ambient cooling operation down to -4°F DB.
- K. The operating range in heating or heating dominant simultaneous cooling/heating will be -13°F WB – 60°F WB.

- L. The units shall be compatible with interfacing with a BMS system via optional LonWorks or BACnet gateways.

2.2 INDOOR UNITS Heat Pump Heat Recovery

A. 4-Way Ceiling Cassette Unit:

1. General: Indoor unit shall be a ceiling cassette fan coil unit, operable with R-410A refrigerant, equipped with an electronic expansion valve, for installation into the ceiling cavity equipped with an air panel grill. It shall be a four-way air distribution type, impact resistant with a washable decoration panel. The supply air is distributed via motorized louvers which can be horizontally and vertically adjusted from 0° to 90°. Computerized PID control shall be used to control superheat to deliver a comfortable room temperature condition. The unit shall be equipped with a programmed drying mechanism that dehumidifies while limiting changes in room temperature. The indoor units sound pressure shall range from 29 dB(A) to 34 dB(A) at low speed measured at 5 feet below the unit
2. Indoor unit and refrigerant pipes will be charged with dehydrated air prior to shipment from the factory.
3. Both refrigerant lines shall be insulated from the outdoor unit.
4. The 4-way supply air flow can be field modified to 3-way and 2-way airflow to accommodate various installation configurations including corner installations
5. Return air shall be through the concentric panel, which includes a resin net mold resistant filter.
6. The indoor units shall be equipped with a condensate pan and condensate pump. The condensate pump provides up to 21" of lift and has a built in safety shutoff and alarm.
7. The indoor units shall be equipped with a return air thermistor.
8. All electrical components are reached through the decoration panel, which reduces the required side service access.
9. The indoor unit will be separately powered with 208~230V/1-phase/60Hz.

B. Concealed Ducted FCU:

1. General: Indoor unit shall be a fan coil unit, operable with R-410A refrigerant, equipped with an electronic expansion valve. It shall be a ducted supply and return. Provide field fabricated mixing plenum. Computerized PID control shall be used to control superheat to deliver a comfortable room temperature condition. The unit shall be equipped with a programmed drying mechanism that dehumidifies while limiting changes in room temperature.
2. Indoor unit and refrigerant pipes will be charged with dehydrated air prior to shipment from the factory.
3. Both refrigerant lines shall be insulated from the outdoor unit.

4. The indoor units shall be equipped with a condensate pan and condensate pump. The condensate pump provides up to 21" of lift and has a built in safety shutoff and alarm.
5. The indoor units shall be equipped with a return air thermistor.
6. All electrical components are reached through the decoration panel, which reduces the required side service access.
7. Unit Cabinet:
 - a. Cabinet: Enameled steel or plastic with removable panels on front and ends in standard color selected by discharge drain pans with drain connection and integral condensate pump.
 - 1) The cabinet shall be constructed with sound absorbing foamed polystyrene and polyethylene insulation.
 - b. Refrigerant Coil:
 - 1) Copper tube, with mechanically bonded aluminum fins and thermal-expansion valve. Comply with ARI 210/240.
 - 2) The coil shall be of a waffle louver fin and high heat exchange, rifled bore tube design to ensure highly efficient performance.
 - 3) The coil shall be a 2-row cross fin copper evaporator coil with 17 FPI design completely factory tested.
 - 4) The refrigerant connections shall be flare connections and the condensate will be 1 -1/32 inch outside diameter PVC.
 - 5) A condensate pan shall be located under the coil.
 - 6) A condensate pump with a 21 inch lift shall be located below the coil in the condensate pan with a built in safety alarm.
 - 7) A thermistor will be located on the liquid and gas line
 - c. Fan: Direct drive, centrifugal.
 - d. Fan Motors:
 - 1) Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - 2) Retain first subparagraph below if enclosure is not open-dripproof type. Retain second subparagraph for premium efficiency.
 - 3) Enclosure Type: Totally enclosed, fan cooled.
 - 4) NEMA Premium (TM) efficient motors as defined in NEMA MG 1.
 - 5) Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Electrical Division Sections.
 - 6) Retain first subparagraph below to require that disconnect switches be supplied with unit.
 - 7) Mount unit-mounted disconnect switches on interior of unit.
 - e. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.3 OUTDOOR UNITS Heat Pump Heat Recovery

- A. Air-Cooled, Inverter Compressor-Condenser Components:

1. The condensing unit shall be factory assembled in the USA and pre-wired with all necessary electronic and refrigerant controls. The refrigeration circuit of the condensing unit shall consist of Daikin inverter scroll compressors, motors, fans, condenser coil, electronic expansion valves, solenoid valves, 4-way valve, distribution headers, capillaries, filters, shut off valves, oil separators, service ports, liquid receiver and suction accumulator. High/low pressure gas line, liquid and suction lines must be individually insulated between the condensing and indoor units.
 - a. The condensing unit can be wired and piped with access from the left, right, rear or bottom.
 - b. The connection ratio of indoor units to condensing unit shall be permitted up to 200%.
 - c. Each condensing system shall be able to support the connection of up to 64 indoor units dependent on the model of the condensing unit.
 - d. The sound pressure level standard shall be that value as listed in the Daikin engineering manual for the specified models at 3 feet from the front of the unit. The condensing unit shall be capable of operating automatically at further reduced noise during night time or via an external input.
 - e. The system will automatically restart operation after a power failure and will not cause any settings to be lost, thus eliminating the need for reprogramming.
 - f. The unit shall incorporate an auto-charging feature. Manual changing should be support with a minimum of 2 hours of system operation data to ensure correct operation.
 - g. The condensing unit shall be modular in design and should allow for side-by-side installation with minimum spacing.
 - h. The following safety devices shall be included on the condensing unit; high pressure sensor and switch, low pressure sensor, control circuit fuses, crankcase heaters, fusible plug, overload relay, inverter overload protector, thermal protectors for compressor and fan motors, over current protection for the inverter and anti-recycling timers.
 - i. To ensure the liquid refrigerant does not flash when supplying to the various indoor units, the circuit shall be provided with a sub-cooling feature.
 - j. Oil recovery cycle shall be automatic occurring 2 hours after start of operation and then every 8 hours of operation. Each system shall maintain continuous heating during oil return operation.
 - k. The condensing unit shall be capable of heating operation at -13°F wet bulb ambient temperature without additional low ambient controls or an auxiliary heat source.

2. The multiple condenser VRV systems shall continue to provide heat to the indoor units in heating operation while in the defrost mode
3. Casing: Steel, finished with baked enamel in color selected by Architect, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
4. VFD Inverter Control and Variable Refrigerant Temperature - Each condensing unit shall use high efficiency, variable speed all "inverter" compressor(s) coupled with inverter fan motors to optimize part load performance. The system capacity and refrigerant temperatures shall be modulated automatically to set suction and condensing pressures while varying the refrigerant volume for the needs of the cooling or heating loads. The control will be automatic and customizable depending on load and weather conditions.
5. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation device. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - a. Compressor Type: Scroll. (Inverter)
 - b. Two-speed compressor motor with manual-reset high-pressure switch and automatic-reset low-pressure switch.
 - c. Refrigerant Charge: R-410A.
 - d. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins and liquid subcooler. Comply with ARI 210/240.
 - e. The capacity control range shall be as low as 3% to 100%.
 - f. The inverter scroll compressors shall be variable speed (PVM inverter) controlled which is capable of changing the speed to follow the variations in total cooling and heating load as determined by the suction gas pressure as measured in the condensing unit. In addition, samplings of evaporator and condenser temperatures shall be made so that the high/low pressures detected are read every 20 seconds and calculated. With each reading, the compressor capacity (INV frequency) shall be controlled to eliminate deviation from target value. Non inverter-driven compressors, which may cause starting motor current to exceed the nominal motor current (RLA) and require larger wire sizing, shall not be allowed.
 - g. The inverter driven compressor in each condensing unit shall be of highly efficient reluctance DC (digitally commutating), hermetically sealed scroll "G-type" or "J-type".
 - h. Neodymium magnets shall be adopted in the rotor construction to yield a higher torque and efficiency in the compressor instead of the normal ferrite magnet type. At complete stop of the compressor, the neodymium magnets will position the rotor into the optimum position for a low torque start.
 - i. The capacity control range shall be as low as 3% to 100%.

- j. The compressors' motors shall have a cooling system using discharge gas, to avoid sudden changes in temperature resulting in significant stresses on winding and bearings.
 - k. Each compressor shall be equipped with a crankcase heater, high pressure safety switch, and internal thermal overload protector.
 - l. Oil separators shall be standard with the equipment together with an intelligent oil management system.
 - m. The compressor shall be spring mounted to avoid the transmission of vibration eliminating the standard need for spring insulation.
 - n. In the event of compressor failure the remaining compressors shall continue to operate and provide heating or cooling as required at a proportionally reduced capacity. The microprocessor and associated controls shall be designed to specifically address this condition.
 - o. In the case of multiple condenser modules, conjoined operation hours of the compressors shall be balanced by means of the Duty Cycling Function, ensuring sequential starting of each module at each start/stop cycle, completion of oil return, completion of defrost or every 8 hours and extending the operating life of the system.
6. Heat-Pump Components: Reversing valve and low-temperature-air cutoff thermostat.
 7. Fan: The condensing unit shall consist of one or more propeller type, direct-drive fan motors that have multiple speed operation via a DC (digitally commutating) inverter.
 8. Motor: Permanently lubricated, with integral thermal-overload protection.
 9. Condenser Coil:
 - a. The condenser coil shall be manufactured from copper tubes expanded into aluminum fins to form a mechanical bond.
 - b. The heat exchanger coil shall be of a waffle louver fin and rifled bore tube design to ensure high efficiency performance.
 - c. The heat exchanger on the condensing units shall be manufactured from Hi-X seamless copper tube with N-shape internal grooves mechanically bonded on to aluminum fins to an e-Pass Design.
 - d. The fins are to be covered with an anti-corrosion Ultra Gold coating as standard with a salt spray test rating of 1000hr (ASTM B117 & Blister Rating:10), Acetic acid salt spray test: 500hr (ASTM G85 & Blister Rating:10)
 - e. The pipe plates shall be treated with powdered polyester resin for corrosion prevention. The thickness of the coating must be between 2.0 to 3.0 microns.
 - f. The outdoor coil shall have three-circuit heat exchanger design eliminating the need for bottom plate heater. The lower part of the coil shall be used for inverter cooling and be on or off during heating operation enhancing the defrost operation
 10. Low Ambient Kit: Permits operation down to 23 degree F.
 11. Mounting Base: refer to plans.

2.4 BRANCH SELECTOR BOX FOR HEAT RECOVERY SYSTEM

- A. General: The branch selector boxes are designed specifically for use with VRV heat recovery system components.
 - 1. These selector boxes shall be factory assembled, wired, and piped.
 - 2. Branch controllers must be run tested at the factory.
 - 3. These selector boxes must be mounted indoors.
 - 4. When simultaneously heating and cooling, the units in heating mode shall energize their subcooling electronic expansion valve.
- B. Unit Cabinet:
 - 1. These units shall have a galvanized steel plate casing.
 - 2. Each cabinet shall house 3 electronic expansion valves for refrigerant control per branch.
 - 3. The cabinet shall contain one subcooling heat exchanger per branch.
 - 4. The unit shall have sound absorption thermal insulation material made of flame and heat resistant foamed polyethylene.
- C. Condensate Removal:
 - 1. The unit shall not require provisions for condensate removal.

2.5 REFRIGERANT PIPING

- A. The system shall be capable of refrigerant piping up to 540 actual feet or 623 equivalent feet from the condensing unit to the furthest indoor unit, a total combined liquid line length of 3,280 feet of piping between the condensing and indoor units with 295 feet maximum vertical difference, without any oil traps.
- B. Piping joints and headers shall be used to ensure proper refrigerant balance and flow for optimum system capacity and performance. T style joints shall not be acceptable as this will negatively impact proper refrigerant balance and flow for optimum system capacity and performance.

2.6 ACCESSORIES

- A. Control equipment and sequence of operation are specified in Mechanical Division Sections "HVAC Instrumentation and Controls" and "Sequence of Operation."
- B. Thermostat: Low voltage with subbase to control compressor and evaporator fan.
- C. Automatic-reset timer to prevent rapid cycling of compressor.

- D. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.
- E. Drain Hose: For condensate.
- F. Additional Monitoring: Via Local Panel.
 - 1. Monitor constant and variable motor loads.
 - 2. Monitor variable-frequency-drive operation.
 - 3. Monitor economizer cycle.
 - 4. Monitor cooling and heating load.
 - 5. Monitor air distribution static pressure and ventilation air volumes.

2.7 CAPACITIES AND CHARACTERISTICS: SEE PLAN SCHEDULES

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install ground-mounted, compressor-condenser components on 4-inch-thick, reinforced concrete base that is 4 inches larger, on each side, than unit.
- D. Install seismic restraints.
- E. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit, in accordance with manufacturer recommendations.

3.2 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

C. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Remove and replace malfunctioning units and retest as specified above.

E. Prepare test and inspection reports.

F. With Integral Condensate Pump.

3.3 STARTUP SERVICE

A. Perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Work shall be performed by Factory Authorized service technicians.

3.4 DEMONSTRATION

A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION 15738

SECTION 15815 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall rectangular ducts and fittings.
 - 2. Double-wall rectangular ducts and fittings.
 - 3. Single-wall round and flat-oval ducts and fittings.
 - 4. Double-wall round and flat-oval ducts and fittings.
 - 5. Sheet metal materials.
 - 6. Duct liner.
 - 7. Sealants and gaskets.
 - 8. Hangers and supports.
- B. Related Sections:
 - 1. Division 15 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Division 15 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"

- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 SUBMITTALS

- A. Product Data: For each type of the following products:

- 1. Liners and adhesives.
- 2. Sealants and gaskets.

- B. Shop Drawings:

- 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
- 2. Factory- and shop-fabricated ducts and fittings.
- 3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
- 4. Elevation of bottom of ducts.
- 5. Dimensions of main duct runs from building grid lines.
- 6. Fittings.
- 7. Reinforcement and spacing.
- 8. Seam and joint construction.
- 9. Penetrations through fire-rated and other partitions.
- 10. Equipment installation based on equipment being used on Project.
- 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
- 12. Hangers and supports, including methods for duct and building attachment, and vibration isolation.

- C. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

- 1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
- 2. Suspended ceiling components.
- 3. Structural members to which duct will be attached.
- 4. Size and location of initial access modules for acoustical tile.
- 5. Penetrations of smoke barriers and fire-rated construction.
- 6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.

- e. Access panels.
 - f. Perimeter moldings.
- D. Welding certificates.
- E. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- C. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. McGill AirFlow LLC.
 - 2. Sheet Metal Connectors, Inc.
- B. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.24 Btu x in. /h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- G. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.

- H. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Traverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- I. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.
 - b. McGill AirFlow LLC.
 - c. SEMCO Incorporated.
 - d. Sheet Metal Connectors, Inc.
 - e. Spiral Manufacturing Co., Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 DOUBLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Lindab Inc.
 2. McGill AirFlow LLC.
 3. SEMCO Incorporated.
 4. Sheet Metal Connectors, Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension) of the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
 2. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - b. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch- diameter perforations, with overall open area of 23 percent.
- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
- 1. Maximum Thermal Conductivity: 0.24 Btu x in. /h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.

2.5 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
- 1. Galvanized Coating Designation: G90
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Carbon-Steel Sheets: ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- D. Stainless Steel: ASTM A 480/A 480M, Type 304 or 316; cold rolled, annealed sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule."

- E. Aluminum Sheets: ASTM B 209, alloy 3003, temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- F. Factory- or Shop-Applied Antimicrobial Coating:
 - 1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 - 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
 - 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 - 5. Shop-Applied Coating Color: Black.
 - 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- G. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- H. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.6 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - 2. Maximum Thermal Conductivity:
 - a. Type I Flexible: 0.24 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.

- b. Type II, Rigid 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 4. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - a. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Insulation Pins and Washers:
 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick aluminum; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
 1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and

at intervals not exceeding 18 inches longitudinally or as recommended by manufacturer.

8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.

2.7 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 4 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
 10. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 11. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.

6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

D. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Sealant shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

F. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.8 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.

- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate clear inside dimension, general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings. Increase sheet metal sizes to compensate for lining thickness.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.

- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Division 15 Section "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 15 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

- B. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."
 - a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.
- C. Duct system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.8 DUCT CLEANING

- A. Clean new duct system(s) before testing, adjusting, and balancing. Existing duct system(s) connected to new equipment shall also be cleaned.
- B. Use service openings for entry and inspection.
 - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 15 Section "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans,

humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.

4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.9 START UP

- A. Air Balance: Comply with requirements in Division 15 Section "Testing, Adjusting, and Balancing for HVAC."

3.10 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
- B. Supply Return, exhaust and outdoor air ducts:
 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:

- a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive or negative 3-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive or negative 3-inch wg.
 - b. Minimum SMACNA Seal Class: B.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative 2-inch wg.
 - b. Minimum SMACNA Seal Class: C.
 - c. SMACNA Leakage Class for Rectangular: 12.
 - d. SMACNA Leakage Class for Round and Flat Oval: 12.
- C. Intermediate Reinforcement:
1. Galvanized-Steel Ducts: Galvanized steel.
 2. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
 3. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.
- D. Liner:
1. Unless otherwise indicated all supply, Return, and exhaust air ducts shall be lined as indicated.
 - a. Supply Air Ducts: Fibrous glass, Type I, 1 inch thick.
 - b. Return Air Ducts: Fibrous glass, Type I, 1 inch thick.
 - c. Exhaust Air Ducts: Fibrous glass, Type I, 1 inch thick.
 2. Supply Fan Plenums: Fibrous glass, Type II 1-1/2 inches thick.

3. Return- and Exhaust-Fan Plenums: Fibrous glass, Type II 2 inches thick.
4. Transfer Ducts: Fibrous glass, Type I, 1 inch thick.

E. Double-Wall Duct Interstitial Insulation:

1. Supply Air Ducts: 1 inch thick.
2. Return Air Ducts: 1 inch thick.
3. Exhaust Air Ducts: 1 inch thick.

F. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Welded.

G. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.

- b. Rectangular Main to Round Branch: Spin in.
2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
- a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 15815

SECTION 15820 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Control dampers.
5. Fire dampers.
6. Ceiling dampers.
7. Smoke dampers.
8. Combination fire and smoke dampers.
9. Flange connectors.
10. Turning vanes.
11. Duct-mounted access doors.
12. Flexible connectors.
13. Flexible ducts.
14. Duct accessory hardware.
15. Duct Silencers.

- B. Related Sections:

1. Division 15 Section "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
2. Division 13 Section "Fire Detection and Alarm" for duct-mounted fire and smoke detectors.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
 1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.
 - f. Wiring Diagrams: For power, signal, and control wiring.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- D. Source quality-control reports.
- E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

1.5 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G60.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- D. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Duro Dyne Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. Ruskin Company.
 - 6. SEMCO Incorporated.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 1-inch wg
- E. Frame: 0.052-inch-thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width.
- G. Blade Action: Parallel.

- H. Blade Seals: Neoprene, mechanically locked.
- I. Blade Axles:
 - 1. Material: Galvanized steel.
 - 2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Galvanized steel.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball or synthetic pivot bushings.
- M. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20-gage minimum.
 - b. Sleeve Length: 6 inches minimum.
 - 6. Screen Mounting: Rear mounted.
 - 7. Screen Material: Aluminum.
 - 8. Screen Type: Bird.
 - 9. 90-degree stops.

2.3 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Air Balance Inc.; a division of Mestek, Inc.
 - 2. Duro Dyne Inc.
 - 3. Greenheck Fan Corporation.
 - 4. Nailor Industries Inc.
 - 5. Ruskin Company.
 - 6. SEMCO Incorporated.
- B. Suitable for horizontal or vertical mounting.
- C. Maximum Air Velocity: 2000 fpm.
- D. Maximum System Pressure: 2-inch wg.

- E. Frame: 0.064-inch-thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Blades:
 - 1. Multiple, 0.025-inch-thick, roll-formed aluminum.
 - 2. Maximum Width: 6 inches.
 - 3. Action: Parallel.
 - 4. Balance: Gravity.
 - 5. Eccentrically pivoted.
- G. Blade Seals: Neoprene.
- H. Blade Axles: Galvanized steel.
- I. Tie Bars and Brackets:
 - 1. Material: Aluminum.
 - 2. Rattle free with 90-degree stop.
- J. Return Spring: Adjustable tension.
- K. Bearings: Stainless steel.
- L. Accessories:
 - 1. Flange on intake.
 - 2. Adjustment device to permit setting for varying differential static pressures.

2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Air Balance Inc.; a division of Mestek, Inc.
 - b. Flexmaster U.S.A., Inc.
 - c. McGill AirFlow LLC.
 - d. METALAIRE, Inc.
 - e. Nailor Industries Inc.
 - f. Pottorff; a division of PCI Industries, Inc.
 - g. Ruskin Company.
 - 2. Standard leakage rating, with linkage outside airstream.
 - 3. Suitable for horizontal or vertical applications.

4. Frames:
 - a. Hat-shaped, galvanized-steel channels, 0.064-inch minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
 - a. Multiple or single blade.
 - b. Stiffen damper blades for stability.
 - c. Galvanized-steel, 0.064 inch thick.
6. Blade Axles: Galvanized steel.
7. Bearings:
 - a. Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wgor less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Galvanized steel.

2.5 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Arrow United Industries; a division of Mestek, Inc.
 2. Duro Dyne Inc.
 3. Flexmaster U.S.A., Inc.
 4. Greenheck Fan Corporation.
 5. McGill AirFlow LLC.
 6. METALAIRE, Inc.
 7. Nailor Industries Inc.
 8. Ruskin Company.
 9. Young Regulator Company.
- B. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- C. Frames:
 1. Hat shaped.
 2. Galvanized-steel channels, 0.064 inch thick.

3. Mitered and welded corners.
- D. Blades:
1. Multiple blade with maximum blade width of 8 inches.
 2. Parallel- and opposed-blade design.
 3. Stainless steel.
 4. 0.064 inchthick.
 5. Blade Edging: Closed-cell neoprene edging.
 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- E. Blade Axles: 1/2-inch-diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F.
- F. Bearings:
1. Molded synthetic.
 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 3. Thrust bearings at each end of every blade.

2.6 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Air Balance Inc.; a division of Mestek, Inc.
 2. Greenheck Fan Corporation.
 3. Ruskin Company.
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpmvelocity.
- D. Fire Rating: 1-1/2 hours.
- E. Frame: Curtain type with blades outside airstream except when located behind grille where blades may be inside airstream; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.

1. Minimum Thickness: 0.052 or 0.138-inch-thick, as indicated, and of length to suit application.
 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Heat-Responsive Device: Replaceable, 165 deg Frated, fusible links.

2.7 SEVERE ENVIRONMENT DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Air Balance Inc.; a division of Mestek, Inc.
 2. Greenheck Fan Corporation.
 3. Ruskin Company.
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Severe environment dampers shall be made of type 316 stainless steel and shall be corrosion-resistant. The heat responsive devices (for fire and/or smoke dampers) shall be UL compliant.
- C. Applications include high humidity and mildly corrosive airstreams (swimming pools, laboratories, waste water treatment plants, food processing plants, and coastal/maritime buildings).

2.8 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ruskin Company.
 2. Greenheck Fan Corporation.
 3. Air Balance Inc.; a division of Mestek, Inc.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
- D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded corners and mounting flange.

- E. Blades: Roll-formed, horizontal, overlapping, 0.063-inch-thick, galvanized sheet steel.
- F. Leakage: Class I.
- G. Rated pressure and velocity to exceed design airflow conditions.
- H. Mounting Sleeve: Factory-installed, 0.05-inch-thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- I. Damper Motors: Modulating action.
- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section "Direct Digital Control (DDC) System for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- K. Accessories:
 - 1. Auxiliary switches for signaling fan control or position indication.
 - 2. Test and reset switches, remote mounted.

2.9 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Ruskin Company.
 2. Greenheck Fan Corporation.
 3. Air Balance Inc.; a division of Mestek, Inc.
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- D. Fire Rating: 1-1/2 and 3 hours.
- E. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.
- G. Smoke Detector: Integral, factory wired for single-point connection.
- H. Blades: Roll-formed, horizontal, interlocking, 0.063-inch-thick, galvanized sheet steel.
- I. Leakage: Class I.
- J. Rated pressure and velocity to exceed design airflow conditions.
- K. Mounting Sleeve: Factory-installed, 0.05-inch-thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.
- L. Master control panel for use in dynamic smoke-management systems.
- M. Damper Motors: Modulating action.
- N. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section "Common Motor Requirements for HVAC Equipment."
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section "Direct Digital Control (DDC) System for HVAC."
 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.

5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
7. Electrical Connection: 115 V, single phase, 60 Hz.

O. Accessories:

1. Auxiliary switches for signaling fan control or position indication.
2. Test and reset switches, remote mounted.

2.10 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Nexus PDQ; Division of Shilco Holdings Inc.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.11 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. METALAIRE, Inc.
 4. SEMCO Incorporated.
 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vaness and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Single wall.
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.12 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Ductmate Industries, Inc.
 2. Flexmaster U.S.A., Inc.
 3. McGill AirFlow LLC.
 4. Nailor Industries Inc.
 5. Ventfabrics, Inc.
 6. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:

- a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
- b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
- c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
- d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.

2.13 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Ductmate Industries, Inc.
 2. Flame Gard, Inc.
 3. 3M.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.14 DUCT SILENCERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Vibro-Acoustics.
 2. McGill AirFlow LLC.
 3. Ruskin Company.
 4. Pottorff.
- B. General Requirements:
 1. Factory fabricated.
 2. Fire-Performance Characteristics: Adhesives, sealants, packing materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84.
 3. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

- C. Shape:
 - 1. Rectangular straight with splitters or baffles.
- D. Rectangular Silencer Outer Casing: ASTM A 653/A 653M, G90, galvanized sheet steel, 0.034 inchthick.
- E. Inner Casing and Baffles: ASTM A 653/A 653M, G60 galvanized sheet metal, 0.034-inch-thick, and with 1/8-inch-diameter perforations.
- F. Special Construction:
 - 1. Suitable for outdoor use.
- G. Connection Sizes: Match connecting ductwork unless otherwise indicated.
- H. Principal Sound-Absorbing Mechanism:
 - 1. Controlled impedance membranes and broadly tuned resonators without absorptive media.
 - 2. Dissipative type with fill material.
 - a. Fill Material: Inert and vermin-proof fibrous material, packed under not less than 15 percent compression Moisture-proof nonfibrous material.
 - b. Erosion Barrier: Polymer bag enclosing fill, and heat sealed before assembly.
 - 3. Lining: Mylar.
- I. Fabricate silencers to form rigid units that will not pulsate, vibrate, rattle, or otherwise react to system pressure variations. Do not use mechanical fasteners for unit assemblies.
 - 1. Flange connections.
 - 2. Suspended Units: Factory-installed suspension hooks or lugs attached to frame in quantities and spaced to prevent deflection or distortion.
 - 3. Reinforcement: Cross or trapeze angles for rigid suspension.
- J. Accessories:
 - 1. Factory-installed end caps to prevent contamination during shipping.
 - 2. Removable splitters.
- K. Capacities and Characteristics: See Plan Schedules.

2.15 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Ductmate Industries, Inc.
 - 2. Duro Dyne Inc.
 - 3. Ventfabrics, Inc.
 - 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to 2 strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd.
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd.
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.

2.16 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flexmaster U.S.A., Inc.
 - 2. McGill AirFlow LLC.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Noninsulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire.

1. Pressure Rating: 10-inch wg positive and 1.0-inch wgnegative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
- C. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
1. Pressure Rating: 10-inch wgpositive and 1.0-inch wgnegative.
 2. Maximum Air Velocity: 4000 fpm.
 3. Temperature Range: Minus 10 to plus 160 deg F.
 4. Insulation R-value: Minimum R-6.

2.17 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
1. Install steel volume dampers in steel ducts.
 2. Install aluminum volume dampers in aluminum ducts.

- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum 50-foot spacing.
 - 8. Upstream from turning vanes.
 - 9. Control devices requiring inspection.
 - 10. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
- K. Label access doors according to Division 15 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- N. Connect terminal units to supply ducts with maximum 6-inch lengths of flexible duct. Do not use flexible ducts to change directions.

- O. Connect diffusers or light troffer boots to ducts directly or with maximum 72-inch lengths of flexible duct clamped or strapped in place.
- P. Connect flexible ducts to metal ducts with liquid adhesive plus tape and draw bands.
- Q. Install duct test holes where required for testing and balancing purposes.
- R. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 15820

SECTION 15838 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Centrifugal roof ventilators.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on sea level.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.

2. Wiring Diagrams: For power, signal, and control wiring.
 3. Sound ratings: Provide sound data measurements/ratings measured at same distance as basis of design specified equipment.
- C. Delegated-Design Submittal: For unit hangars and supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.
- D. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Roof framing and support members relative to duct penetrations.
 2. Ceiling suspension assembly members.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- E. Field quality-control reports.
- F. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.
- D. Sound Ratings shall be equal or better than basis of design. Any sound rating deviation shall be approved by owner.

1.6 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL ROOF VENTILATORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Carnes Company.
 - 2. Greenheck Fan Corporation
 - 3. Penn-Barry.
 - 4. Loren Cook Company.
- B. Housing: Removable, spun-aluminum, dome top and outlet baffle; square, one-piece, aluminum base with venturi inlet cone.
- C. Belt Drives:
 - 1. Resiliently mounted to housing.
 - 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 - 5. Fan and motor isolated from exhaust airstream.
- D. Accessories:
 - 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.

2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through an internal aluminum conduit.
 3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 4. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
- E. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Self-flashing without a cant strip, with mounting flange.
 2. Overall Height: 12 inches.
 3. Sound Curb: Curb with sound-absorbing insulation.
 4. Pitch Mounting: Manufacture curb for roof slope.
 5. Metal Liner: Galvanized steel.
- F. Capacities and Characteristics (See Plan Schedules):

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 15 Section "Common Motor Requirements for HVAC Equipment."
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 16 Sections.
- B. Enclosure Type: Totally enclosed, fan cooled.

2.3 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Support units using elastomeric mounts having a static deflection of 1 inch. Vibration- and seismic-control devices are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
 - 1. Secure vibration and seismic controls to concrete bases using anchor bolts cast in concrete base.
- C. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. See Division 07 Section "Roof Accessories" for installation of roof curbs.
- D. Support suspended units from structure using threaded steel rods and spring hangers having a static deflection of 1 inch. Vibration-control devices are specified in Division 15 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- E. Install units with clearances for service and maintenance.
- F. Label units according to requirements specified in Division 15 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 15 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 15 Section "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Ground equipment according to Division 16 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 16 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that cleaning and adjusting are complete.
4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
5. Adjust belt tension.
6. Adjust damper linkages for proper damper operation.
7. Verify lubrication for bearings and other moving parts.
8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
10. Shut unit down and reconnect automatic temperature-control operators.
11. Remove and replace malfunctioning units and retest as specified above.

- C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- D. Prepare test and inspection reports.

3.4 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Comply with requirements in Division 15 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

END OF SECTION 15838

SECTION 15840 - AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.

1.3 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible".

1.4 SUBMITTALS

- A. Product Data: For each type of the following products, including rated capacities, furnished specialties, sound-power ratings, and accessories.
 - 1. Air terminal units.
- B. Shop Drawings: For air terminal units. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
 - 3. Hangers and supports, including methods for duct and building attachment and vibration isolation.
- C. Delegated-Design Submittal:
 - 1. Materials, fabrication, assembly, and spacing of hangers and supports.

- D. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Size and location of initial access modules for acoustic tile.
 - 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- E. Field quality-control reports.
- F. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Instructions for resetting minimum and maximum air volumes.
 - 2. Instructions for adjusting software set points.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."

PART 2 - PRODUCTS

2.1 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Environmental Technologies, Inc.
 - 2. Nailor Industries Inc.
 - 3. Price Industries.
 - 4. Titus.
 - 5. Daikin.
 - 6. Carnes.
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.034-inch steel wall.

1. Casing Lining: Adhesive attached, 1/2-inch- thick, coated, fibrous-glass duct liner complying with ASTM C 1071, and having a maximum flame-spread index of 25 and a maximum smoke-developed index of 50, for both insulation and adhesive, when tested according to ASTM E 84.
 - a. Cover liner with nonporous foil.
 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections.
 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.
 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
1. Maximum Damper Leakage: ARI 880 rated, 2 percent of nominal airflow at 3-inch wg inlet static pressure.
 2. Damper Position: Normally open.
- E. Direct Digital Controls: Bidirectional damper operators and microprocessor-based controller and room sensor. Control devices shall be compatible with temperature controls specified in Division 15 Section "Instrumentation and Control for HVAC" and shall have the following features:
1. Damper Actuator: 24 V, powered closed, spring return open.
 2. Terminal Unit Controller: Pressure-independent, variable-air-volume controller with electronic airflow transducer with multipoint velocity sensor at air inlet, factory calibrated to minimum and maximum air volumes, and having the following features:
 - a. Occupied and unoccupied operating mode.
 - b. Remote reset of airflow or temperature set points.
 - c. Adjusting and monitoring with portable terminal.
 - d. Communication with temperature-control system specified in Division 15 Section "Instrumentation and Control for HVAC."
 3. Room Sensor: Wall mounted with temperature set-point adjustment and access for connection of portable operator terminal.
- F. Control Sequence:
1. Suitable for operation with duct pressures between 0.25- and 3.0-inch wg inlet static pressure.

2.2 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Steel Cables: Galvanized steel complying with ASTM A 603.
- D. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- E. Air Terminal Unit Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- F. Trapeze and Riser Supports: Steel shapes and plates for units with steel casings; aluminum for units with aluminum casings.

2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to ARI 880.
 - 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and ARI certification seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units' level and plumb. Maintain sufficient clearance for normal service and maintenance.
- C. Install wall-mounted thermostats.

3.2 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."

- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.3 CONNECTIONS

- A. Install piping adjacent to air terminal unit to allow service and maintenance.
- B. Hot-Water Piping: In addition to requirements in Division 15 Section "Hydronic Piping," connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Connect ducts to air terminal units according to Division 15 Section "Metal Ducts."
- D. Make connections to air terminal units with flexible connectors complying with requirements in Division 15 Section "Air Duct Accessories."

3.4 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Division 15 Section "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Tests and Inspections:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- E. Air terminal unit will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION 15840

SECTION 15855 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Rectangular and square ceiling diffusers.
 - 2. Louver face diffusers.
 - 3. Adjustable bar registers and grilles.
 - 4. Fixed face grilles.
- B. Related Sections:
 - 1. Division 15 Section "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
 - 2. Division 15 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.
 - 3. Sound ratings: Provide sound data measurements/ratings measured at same distance as basis of design specified equipment.
- B. Samples for Initial Selection: For diffusers, registers, and grilles with factory-applied color finishes.
- C. Samples for Verification: For diffusers, registers, and grilles, in manufacturer's standard sizes to verify color selected.

- D. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Ceiling suspension assembly members.
 2. Method of attaching hangers to building structure.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 5. Duct access panels.
- E. Source quality-control reports.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

- A. Rectangular and Square Ceiling Diffusers:
1. Manufacturers: Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Nailor Industries Inc.
 - b. Price Industries.
 - c. Titus.
 2. Devices shall be specifically designed for variable-air-volume flows.
 3. Material: Steel.
 4. Finish: Baked enamel, color selected by Architect.
 5. Face Size: 24 by 24 inches or 12 by 12 inches.
 6. Face Style: Three cone, Four cone, or Plaque.
 7. Mounting: Surface, T-bar, or Mounting panel.
 8. Pattern: Fixed or Adjustable.
 9. Dampers: Combination damper and grid.
 10. Accessories:
 - a. Equalizing grid.
 - b. Plaster ring.
- B. Louver Face Diffuser:
1. Manufacturers: Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

- a. Nailor Industries Inc.
 - b. Price Industries.
 - c. Titus.
2. Devices shall be specifically designed for variable-air-volume flows.
 3. Material: Steel.
 4. Finish: Baked enamel, color selected by Architect.
 5. Mounting: Surface, T-bar, or Mounting panel.
 6. Pattern: One-way, Four-way, or Adjustable core style.
 7. Dampers: Combination damper and grid.
 8. Accessories:
 - a. Square to round neck adaptor.
 - b. Adjustable pattern vanes.
 - c. Equalizing grid.
 - d. Plaster ring.

2.2 REGISTERS AND GRILLES

A. Adjustable Bar Register:

1. Manufacturers: Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Nailor Industries Inc.
 - b. Price Industries.
 - c. Titus.
2. Material: Steel.
3. Finish: Baked enamel, color selected by Architect.
4. Face Blade Arrangement: Horizontal spaced 3/4 inch.
5. Core Construction: Removable.
6. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
7. Frame: 1 inch wide.
8. Mounting: Countersunk screw or Lay in.
9. Damper Type: Adjustable opposed blade.
10. Accessories:
 - a. Front or Rear-blade gang operator.

B. Adjustable Bar Grille:

1. Manufacturers: Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Nailor Industries Inc.
 - b. Price Industries.
 - c. Titus.
2. Material: Steel.
3. Finish: Baked enamel, color selected by Architect.
4. Face Blade Arrangement: Horizontal 3/4 inch apart.
5. Core Construction: Removable.
6. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
7. Frame: 1 inch wide.
8. Mounting: Countersunk screw or Lay in.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."
- B. Sound Ratings shall be equal or better than basis of design. Any sound rating deviation shall be approved by owner.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where

architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 15855

SECTION 15900 - INSTRUMENTATION AND CONTROL FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS AND SECTIONS:

- A. This Section Includes:
 - 1. This Section details the requirements of the projects Building Management System (BMS), utilizing Direct Digital Controls (DDC) based control equipment for HVAC systems and components, including control components for units not supplied with factory-provided controls.
- B. Related Work Specified Elsewhere
 - 1. Division 1 Section "General and Special Requirements."
 - 2. Section Basic Mechanical Materials and Methods:
 - 3. Section "Sequence of Operation for HVAC Equipment"
 - 4. BMS Diagrammatic Details, as shown on the project drawings.
 - 5. Division 16 "Electrical"
- C. Products Not Supplied, but Installed Under This Section:
 - 1. Unit Manufacturer wall mounted field sensors
 - 2. Unit Manufacturer network communications wiring
- D. Products Not Supplied or Installed, but Integrated with the Work of This Section:
 - 1. Unit Manufacturer VRF components (VRV/CU)
- E. Project Drawings and Specifications
 - 1. The project drawings and the General Provisions of the Contract, including General, Supplementary, and Special Conditions, and Division 1 - General Requirements, apply to work specified in this section.
 - 2. The BMS Contractor (BMSC) shall familiarize himself with the terms of the above documents and any sections hereinafter referred to that affect this work.
 - 3. The work of the single BMS Contractor (BMSC) shall be as defined individually and collectively in all Sections of these Division specifications together with the associated Point Sheets and Drawings and the associated interfacing work as referenced in the related documents.
 - 4. If the BMS Contractor (BMSC) believes there are conflicts or missing information in the project documents, the BMS Contractor (BMSC) shall promptly request clarification and instruction from the design team.

Interpretation Aid:

5. Headings, paragraph numbers, titles, shading, bolding, underscores, clouds and other symbolic interpretation aids included in this Section are for general information only and are to assist in the reading and interpretation.

1.2 SECTION DEFINITIONS AND ABBREVIATIONS

A. Definitions used in this specification are as follows:

1. Analog:
 - a. A continuously variable system or value not having discrete levels.
2. Binary:
 - a. A two-state condition, i.e. "ON" or "OFF".
3. Building Management Systems Contractor (BMSC):
 - a. The single Contractor responsible to provide the work of this Section of this Division. This Contractor shall be the primary manufacturer, installer, commissioner and ongoing service provider for the HVAC Instrumentation and Controls (ATC) and integration Building Management System (BMS) work.
4. Building Management System (BMS) Integration:
 - a. The complete functional and operational interconnection and interfacing of all building systems work elements and nodes in compliance with all applicable codes, standards and ordinances so as to provide a single coherent BMS as required by this Division.
5. Building Management System (BMS)
 - a. The total integration of the various building's control systems of fully operational and functional elements, including equipment, software, programming, and associated materials, to be provided by this Division's BMS Contractor (BMSC) and to be interfaced to the associated work of other related trades.
 - b. When used without additional integrations, synonymous with Automatic Temperature Control (ATC) System.
6. Building Management System (BMS) Network:
 - a. The total digital on-line real-time interconnected configuration of the building's system of independent manufacturer digital processing units,

workstations, panels, sub-panels, controllers, devices and associated elements individually known as network nodes.

- b. This may take the form of one or more fully interfaced and integrated sub-networks, LAN, WAN or the like.

7. Control Sequence:

- a. A pre-programmed arrangement of software algorithms, logical computation, target values and limits as required attaining the defined operational control objectives.

8. Direct Digital Control (DDC):

- a. The digital algorithms and pre-defined arrangements included in the BMS software to provide direct closed-loop control for the designated equipment and controlled variables. Inclusive of Proportional, Derivative & Integral control algorithms together with target values, limits, logical functions, arithmetic functions, constant values, timing considerations and the like.

9. Furnish:

- a. The term "Furnish" and its derivatives when used in this Division shall mean supply at the BMS Contractor (BMSC)'s cost to the designated third party trade contractor for installation. BMS Contractor (BMSC) shall connect furnished items to the BMS, calibrate, test, commission, warrant and document.

10. Input:

- a. The term used to describe a variable providing data to the BMS. This can be either a physical point or networked variable.

11. Install:

- a. The term "Install" and its derivatives when used in this Division shall mean receive at the jobsite and mount.

12. Output:

- a. The term used to describe a variable controlled by the BMS. This can be either a physical point or networked variable.

13. Parameter:

- a. A control variable that is used within an algorithm. The BMS parameters are adjustable without the requirement for additional programming.

14. Provide:

- a. The term "Provide" and its derivatives when used in this Division shall mean to furnish, install in place, connect, calibrate, test, commission, warrant, document and supply the associated required services ready for operation.

15. Protocol:

- a. The term "protocol" and its derivatives when used in this Division shall mean a defined set of rules and standards governing the on-line exchange of data between BMS network nodes.

16. Software:

- a. The term "software" and its derivatives when used in this Division shall mean all of programmed digital processor software, preprogrammed firmware and project specific digital process programming and database entries and definitions as generally understood in the BMS industry for real-time, on-line, integrated BMS configurations.

17. Singular usage:

- a. The use of words in the singular in these Division documents shall not be considered as limiting when other indications in these documents denote that more than one such item is being referenced.

18. Wiring:

- a. The term "Wiring" and its derivatives when used in this Division shall mean provide the BMS wiring and terminations.

B. Abbreviations:

- 1. The following abbreviations and acronyms may be used in describing the work of this Division, Additional acronyms shall be declared throughout the specifications:
- 2. Organization and project entities
- 3. ATC - Division 15 Automatic Temperature Controls Contractor
ASHRAE - American Soc. of Heating, Refrig. & Air Cond. Eng.
IEEE - Institute of Electrical and Electronics Engineers
BMS - Division 15 Building Management System Contractor
BMS - Building Management System
EC - Division 16 Electrical Contractor
GC - General Contractor
MC - Division 15 Mechanical Contractor (Div 15)
SM - Division 15 Sheet Metal Contractor

UM - Unit Manufacturer, Equipment

4. Direct Digital Controls Abbreviations

ANALOG - A variable signal (4-20 mA, 2-10 VDC etc.)
BINARY - A 2 state signal (On/Off, Open/Closed etc.)
FLOATING - A timed digital signal, not analog
AI / AO - Analog Input / Analog Output
CI / CO - Configurable Input / Configurable Output
DI / DO - Digital Input / Digital Output
DDC - Direct Digital Control
I/O - Input/Output point
LOOP - A control algorithm, with an analog input/output
NO / NC - Normally Open / Normally Closed
PID - Proportional, Integral, Derivative

5. Computer or Electronics

PC/OWS - Personal Computer/Operator Workstation
UPS - Uninterruptible Power Supply
GUI - Graphical User Interface
RAM / ROM - Random Access Memory / Read Only Memory
CPU - Central Processing Unit
EEPROM - Electronic Erasable Prog. Read Only Memory
TCP/IP - Transmission Control Protocol/Internet Protocol
LAN/WAN - Local Area Network/Wide Area Network

6. Heating Plant Abbreviations

HWP - Hot Water Pump, Primary (P-), Secondary (S-)
HWS/R - Hot Water Supply/Return

7. Major HVAC Equipment Abbreviations

RTU - Roof Top Unit
HP - Heat Pump Unit
ERU - Energy Recovery Unit

8. Ancillary HVAC Equipment Abbreviations

ACCU - Air Cooled Condenser Unit

9. Field Devices Abbreviations

AQ - Thermostat, pipe mounted SPDT
CT/CS - Current transducer/ Current Switch
F/SD - Fire/Smoke Damper
FAS/FACP - Fire Alarm System/Fire Alarm Control Panel
HOA - Hand-Off-Auto
ES - End-Switch
LDS - Liquid Detection Switch
LCD / LED - Liquid Crystal Display / Light Emitting Diode
LLS - Low Limit Temperature Switch, (SPST)/(SPDT)

MD	- Actuator Operated Damper
MS / VFD	- Motor Starter / Variable Frequency Drive
OCC	- Occupancy Sensor
PDT	- Pressure Differential Transducer
PDS	- Pressure Differential Switch
R	- Control Pilot Relay
SD	- Smoke Detector or Smoke Damper
SPDT/SPST	- Single Pole Double Throw / Single Pole Single Throw
SW	- Switch
T/TS	- Temperature / Temperature Sensor
2W/3W	- 2-Way or 3-way
CV	- Constant Air Volume or Flow Coefficient of a Control Valve
V	- Valve, Temperature Control

10. Project delineation and information Abbreviations

NIC / FBO	- Not in Contract / Furnished by Others
TBA/TBD	- To Be Advised / To Be Determined

11. Control Media Abbreviations

SAT/SAH	- Supply Air Temperature/ Supply Air Humidity
DAT/DAH	- Discharge Air Temperature/ Discharge Air Humidity
MAT	- Mixed Air Temperature
RAT/RAH	- Return Air Temperature/Return Air Humidity
OAT/OAH	- Outdoor Air Temperature / Outdoor Air Humidity
RH	- Relative Humidity
CO/CO2	- Carbon Monoxide / Carbon Dioxide

1.3 INSTRUCTION FOR AUTOMATIC TEMPERATURE CONTROL (ATC) BIDDERS

- A. The system specified in this document shall be Johnson Controls, Inc. Metasys.
1. Owner's current vendor is ATC Systems Inc., a direct factory Johnson Controls, Inc. Authorized Building Control Specialist, Middlesex, New Jersey, Paul Bruno (732) 560-0900. Contractor may use other vendor subject to integration.

1.4 SPECIFIC PROJECT REQUIREMENTS:

- A. Building Management System:
1. All new BMS controllers shall utilize and be based on the Johnson Controls Metasys.
 2. The new BMS control system shall be integrated to the existing Siemens-Talon Building Automation Server located at the School District Administration complex.
 3. All new DDC controllers must communicate over the BACnet Communication Network.

4. Software for the owner interface into the BMS.

1.5 DESCRIPTION OF WORK:

A. Building Management System:

1. The Building Management Systems Contractor shall furnish and install a complete Building Management System (BMS) based on the Johnson Controls Metasys including:
 - a. All necessary BMS hardware and all operating and applications software necessary as described in This Section to perform the control sequences of operation.
 - b. Section "Sequence of Operation for HVAC Controls",
 - c. Project drawings including
 - 1) BMS Diagrammatic Details
 - 2) Sheet Notations
 - 3) Equipment Schedules
2. The Building Management System (BMS) is based on and shall be in compliance with the BACnet standard, ANSI/ASHRAE 135.
 - a. Non-BACnet compliant, exclusive rates, protocols (ARCnet 156k) or propriety equipment or systems (including gateways) shall not be acceptable and are specifically prohibited.
3. All Building Management System components shall be integrated into a distributed network system communicating over a Tiered Hierarchical BACnet networks.
4. The Building Management System (BMS) shall consist of:
 - a. Supervisory Network and Graphical User Interfaces
 - b. Supervisory Network Controllers (SNC)s
 - c. Direct Digital Controllers (DDC)s
 - d. A distributed network connecting the BMS manufacturer's DDC controllers and the subsequent control system devices.
 - e. A distributed network connecting various Building equipment unit manufacturers (UM) Open protocol systems and the subsequent control system devices.
5. The BMS shall incorporate the following integrated features, functions and services:
 - a. Metasys Graphic Software
 - b. Operator information, alarm management and control functions.

- c. Enterprise-level information and control access.
 - d. Information management including monitoring, transmission, archiving, retrieval, and reporting functions.
 - e. Diagnostic monitoring
 - f. Reporting of BMS functions.
 - g. Offsite monitoring and management access.
 - h. Energy management
 - i. Standard applications for terminal HVAC systems.
6. The Building Management Systems (BMS) System architecture shall consist of the products of a manufacturer regularly engaged in the production of DDC Control Systems, and shall be the manufacturer's latest standard of design at the time of bid.
 7. All controls, other than relays, transformers and panels shall be the product of the same manufacturer.
 8. All new controllers furnished in this section shall communicate on a peer-to-peer bus over a BACnet Open MS/TP or TCP/IP protocol network.

B. Building Management System Contractor Responsibilities:

1. The BMS Contractor (BMSC)'s work shall consist of the provision of all labor, materials, tools, equipment, software, software licenses, software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, samples, submittals, testing, commissioning, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, temporary protection, cleaning, cutting and patching, warranties, services, and items, even though these may not be specifically mentioned in these Division documents which are required for the complete, fully functional and commissioned BMS.
2. The BMS Contractor (BMSC) shall only use only employees who are skilled, experienced, trained, and familiar with the specific equipment, software, standards and configurations to be provided for this Project.
3. The BMS Contractor (BMSC) shall manage and coordinate the BMS work in a timely manner in consideration of the Project schedules. Coordinate with the associated work of other trades so as to not impede or delay the work of associated trades.
4. Provide sequence of operations as specified in Section "Sequence of Operations for HVAC Controls
5. Furnish and install a complete BACnet DDC Control System consisting of a Building Management System and an Automatic Temperature Control System. The system shall be complete in all respects including labor, materials, equipment, and services necessary, and shall be installed by personnel regularly employed by the personnel contractor.

6. Provide new DDC controls, valves, sensors and all necessary equipment for all new and existing equipment's shown on drawings and this section of the specifications.
7. Provide Building wide communications between all DDC controllers.
8. Provide remote alarm indication and monitoring.

C. Graphical User Interface (GUI)

1. The system shall allow the BMS DDC controlled equipment to be monitored, controlled and scheduled from the computer onsite and remote sites.
2. All Graphics, scheduling, alarming and reporting, including the graphical programming shall be viewable through an Operator Workstation.
3. The BMS Contractor (BMSC) shall provide customized color graphics of all new systems including:
 - a. Energy Recovery Units
 - b. Variable Air Volume Boxes
 - c. VRV Heat Pump System
 - d. Electric Radiant Panels
 - e. Exhaust Fans
 - f. Split AC Units/Associated Condensing Units
 - g. Electric Unit Heaters
 - h. Remote Exhaust Air Dampers
4. Graphic which depicts the system configuration, fans, coils, valve piping, locations of sensors and all controlled elements. The BMS I/O points shall be displayed in real-time, and shall be dynamically updated without requiring a manual refresh of the graphics page. The graphics shall also provide for operator control parameter interface and adjustment.
5. All control points, parameters of the Graphical User Interface shall be on standard web-browser and shall not require the purchase of any special software from the BMS manufacturer for use as a building operations terminal.
6. All graphics and navigation schemes for this project shall match the existing.

D. Owners Access Rights and Licensure:

1. The Owner shall receive all Administrator level login and passwords for engineering toolset at first training session.
2. The Owner shall have full licensing and full access rights for all network management, operating system server, engineering and programming software required for the ongoing maintenance and operation of the BMS.
3. All software will be licensed to the owner with full password capability and access.

4. Under no circumstances will any part of the BMS software be licensed or controlled by the BMS Contractor (BMSC). The entire system including original software discs will be turned over to the owner.

1.6 QUALITY ASSURANCE

A. Classifications, Qualifications and Certifications:

1. The Building Management System Contractor must be qualified by the State of New Jersey, Department of Property Management and Construction (DPMC) and Schools Development Authority (NJSDA) under classification C043 Control Systems and C098 Energy Management Systems.
2. Each of these qualifications shall not be less than \$35 million in aggregate. The qualification requirement shall be held by the BMS Contractor (BMSC) solely. The Division 15 Mechanical contractor's qualifications shall not be acceptable.
3. This requirement ensures that the Owner will contract with a BMS Contractor (BMSC) that has good financial standing, experience, capacity and necessary resources to install, maintain and provide future service to the installed Building Management System.
4. A copy of this certification shall be part of the bid and/or submitted upon request by the owner or their representatives.

B. Complexity and Project Magnitude

1. The BMS Contractor (BMSC) shall be responsible for the complete installation and proper operation of the control system. The BMS Contractor (BMSC) shall exclusively be in the regular and customary business of design, installation and service of computerized building management systems similar in size and complexity to the system specified.
2. As evidence and assurance of the Building Management System Contractor's ability to support the Owner's system installation, the Building Management System contractor must have successfully completed at least ten (10) total projects utilizing similar technology of at least 5 times the value of this contract in each of the preceding five years. Contractors or Manufacturer's representatives who have not been representing their present product lines for as previously noted, shall not be acceptable.

C. Experience & Longevity

1. The Building Management System Contractor shall be representative for BMS manufacturer for at least three years and shall have a proven track record of successful installations with the manufacturer of BMS Control equipment proposed for the project.
2. As evidence and assurance of the Building Management Systems Contractor's ability to support the Owner's system with service and parts, the

contractor must have been in the BMS/BMS business, and a manufacturer licensed provider for at least the last ten (10) years and have successfully completed at least ten (10) total projects of at least five (5) times the value of this contract in each of the preceding five (5) years. Contractors or Manufacturer's representatives who have not been representing their present BMS product lines as previously noted, shall not be acceptable.

3. The BMS Contractor (BMSC) shall have a proven record of various manufacturer control system integrations. As requested by the A-E, a listing of Ten (10) projects of comparable scope, detailing the Building Managements System communications integrations involved in this project.

D. Building Management Systems and Integrations Expertise:

1. The BMS Contractor (BMSC)'s primary business shall regularly engage in the engineering, programming, installation and service of total integrated Building Management Systems.
2. The Building Management Systems contractor's sole business shall be that of designing, installing and maintaining HVAC BMS & BMS systems. BMS Contractor (BMSC)s whose sole business is NOT "Automation Temperature Controls & Building Management Systems" shall not be acceptable.
3. The BMS and BMS DDC Equipment and materials shall be cataloged products of manufacturers regularly engaged in the production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.

E. Local Office Location:

1. The Building Management Systems Contractor shall have an established full service local office staffed with trained engineers, technicians and service mechanics within 50 miles of project site.

F. Building Automation System Support

1. The BMS Contractor (BMSC) shall have an established 24-hour emergency service organization.
2. The BMS Contractor (BMSC) shall have a minimum of ten, directly employed (not subcontracted) on staff full time system certified personnel within a 50-mile radius of the project location.
3. 24-hour Emergency contact information shall be provided to the owner for requesting emergency service, live person coverage as a minimum, voice mail shall not be acceptable. A maximum of eight hours, electronic service technician on site response time shall be guaranteed by the BMS Contractor (BMSC). Three of the ten full time electronic service personnel must work within a 50-mile radius of the project location.

G. Ready Source Stock Spare and Repair Parts Availability:

1. The BMS Contractor (BMSC) shall maintain readily available spare parts inventory and shall have all testing and diagnostic equipment necessary to support this work, as well as staff trained in the use of this equipment.
2. The BMS Contractor (BMSC) shall have an independently verifiable on-hand inventory of Direct Digital Controllers and electronic service parts. This inventory value must have a worth of at least \$25,000 per year over each of the preceding five years.

H. New Jersey Statue N.J.S.A. 18A Compliance

1. All Building Management System controls devices shall be manufactured in the USA.
2. Title 52 of N.J.S.A. refers to State owned buildings or State contracts. N.J.S.A. 52:33-2 provides that only domestic materials are to be used on public works. N.J.S.A. 18A:18A-1 et seq. is the Public School Contracts law.
3. This applies to all public schools in the State of New Jersey. N.J.S.A. 18A:18A-20 also requires American goods and products to be used.

1.7 BMS CONTRACTOR (BMSC) QUALIFICATIONS

A. Qualified BMS Manufacturers:

1. The Building Management System shall be as manufactured & supported by:
 - a. Johnson Controls Metasys, installed and serviced by ATC Systems, Middlesex, New Jersey and (732) 560-0900. Basis of Design and Base Bid.
 - b. Engineer Pre-Approved Equal
2. BMS systems shall not be acceptable by:
 - a. The use of the Johnson FX product line or NCM product lines.
 - b. BMS manufacturers submitted within the guidelines for approval for equivalence.
 - c. Dealers and Wholesalers:
 - 1) Unauthorized BMS Contractor (BMSC)s buying controls from a wholesale distributors are not acceptable.
 - 2) Bids by wholesalers, service companies or any other firm that cannot document a (minimum) three-year direct Authorized relationship with the Building Management System's (BMS) manufacturer shall not be acceptable.

B. Request for equivalent Building Management System manufacturer:

1. All request for equivalence BMS manufacturer shall request in writing at the time of bidding for approval.

2. Allow ten (10) working days for review of the following documentation that is required for submission in the bid package.
3. Request for Equivalence Approvals must include in the bid package at the time of the bid. The technical proposal shall include the name of the BMS manufacturer and company being requested.
4. Absolutely no request for equivalence will be permitted after the bid date.
5. The request for equivalence BMS architecture shall consist of the products of a manufacturer regularly engaged in the production of Building Management Systems, and shall be the manufacturer's latest standard of design at the time of bid.
6. The request for equivalence BMS System shall meet or exceed all of the specification requirements of the Basis of design manufacturer.
7. The local BMSC representative for the requested equivalence BMS manufacturer (BMS) must have the following ratings, certifications and registrations.
 - a. New Jersey Public Works Contractor Registration Act.
 - b. New Jersey Electrical License Business Permit.
 - c. New Jersey Department of the Treasury, Division of Property Management and Construction. A minimum \$35,000,000 classification for control systems (C043) and Energy Management Systems (C098).
 - d. New Jersey Schools Construction Corporation rating equal to item c above.
8. Compatibility:
 - a. All requested for equivalence BMS manufacturers systems and controllers shall be compatible and shall be integrated onto the existing Johnson Metasys BMS system and shall utilize the Johnson Control Graphics for interface to the system. Cohabitation or use of software other than the Johnson Control Metasys software shall not be allowed.
 - b. Equivalence BMS manufacturers shall meet or exceed the Basis of design in direct digital controllers, software and network panels with regard to state of the art technology. All unit controllers shall be backed-up with EEPROM memory. Systems using batteries as a means of controller back up shall not be accepted.
9. Acceptable Equivalent Manufacturers via issued Addendum Only:
 - a. Equivalent Manufacturer may only be permitted at time of the bid and made available to the Engineer or Owner, if, in his opinion, the requirements of the proposed substitution comply with the requirements specified for the material, article or piece of equipment; however, the Engineer or Owner is not required to permit substitution pursuant to the case of Whitten Corporation vs. Paddock, Incorporated, United States District Court, Massachusetts, April 12, 1974, affirmed by

the Federal First Circuit Court, December 14, 1974, and the United States Supreme Court, 1988.

b. Equivalent Manufacturers and BMS Contractor (BMSC) (BMSC)s, must as a minimum meet the Basis of Design Qualifications. In addition, the Request for Equivalent Manufacturer shall provide a submission for review: The request for providing an equivalent BMS manufacturer shall include the following.

- 1) Three (3) notarized copies of a comprehensive information package containing the following shall be provided for consideration.
- 2) A detailed substitute BMS manufacturer Architecture (diagram) along of the substitute BMS manufacturer installation (Sales literature shall not be accepted) describing the application of each controller
- 3) Each specification shall also be initialed by the proposing contracting firms' officer to confirm the understanding of the section and sub-sections.
- 4) Any variances from this specification or related documentation shall be submitted in writing at the time of pre-approval review.
- 5) If the requested alternate BMS manufacturer is in non-conformance, describe in detail the variance from conformance and impact upon the design intent.
- 6) A Specification Conformance Statement detailing each Automatic Temperature Controls specification section and sub-sections for either compliance or non-compliance as compared to the Basis of Design.
- 7) A BACnet Protocol (PIC) Conformance Statements shall be provided for each requested BMS manufacturer controller, software by an independent third party (i.e. BACnet Testing Laboratory).

c. Franchised BMS Contractors:

- 1) If a request for equivalence franchised dealer is to be considered, the request for equivalence dealer must provide a letter written by the Vice President of Operations from the specific Automatic Temperature Control manufacturer, stating the following verbiage "Should the Franchise Dealer fail to provide a complete and operational system (as judged by the owner/engineer), the product manufacturer will complete and warranty the project to the Engineer's satisfaction at no additional cost to the Owner or Engineer".
- 2) This letter must be provided to the engineer along with the other supporting documentation at the time of request for equivalence.

- d. Proof of the above shall be submitted to the Architect, Engineer and Owner at the time of bid.
- e. Failure to submit technical proposal containing the information outlined above will result in rejection of bidder's request for equivalency.

1.8 RESPONSIBILITY OF INSTALLATION TRADES

A. Trade Responsibilities Matrix

- 1. The demarcation of work and responsibilities between the BMS Contractor (BMSC) and other related installation trades shall be as outlined in the Table A below:

Table A				
Work Description	Furnish	Install	Low Voltage	Power
BMS Low Voltage wiring	BMS	BMS	BMS	-
BMS Enclosures	BMS	BMS	BMS	26
BMS conduits and raceway	BMS	BMS	BMS	BMS
Equipment BACnet Interface	UM	BMS	BMS	-
Heat Pump Unit DDC controls	UM	BMS	BMS	26
Roof Top Unit DDC controls	UM	BMS	BMS	26
Motorized Control Valves	23*	23	BMS	-
Motorized Control Dampers Actuator	23*	BMS	BMS	26
Motorized Control Dampers	23	23	BMS	26
Manual Valves	23	23	-	-
Seismic bracing	23	23	-	-
VFDs, Motor Starters & HOA switch	23	26	BMS	26
Smoke & Heat Detectors	26	26	26	26
Fire Dampers	23	23	-	-
Fire/Smoke Dampers	23	23	26	26
Fire Alarm Shutdown wiring	26	26	26	26
Fire Alarm Control wiring	26	26	26	26
Fire Alarm Control Panel (FACP)	26	26	26	26
Reference Equipment Unit Schedule, BMS Diagrams and Specification Section 230993				
*	Responsibility to be further specified under separate subsection of division			
BMS	Building Management System Contractor			
23	Project Mechanical Contractor			
26	Project Electrical Contractor			
SM	Sheet Metal Contractor			
UM	By the Equipment Unit Manufacturer			

B. Electrical Work for Controls

1. Complying with the principle of “unit responsibility” all electrical work for building management system, automatic controls, except as otherwise specified, or shown on the electrical drawings shall be included in mechanical sections.
2. Electrical work shall, in general, comply with the following:
 - a. Low voltage plenum rated wiring can be run exposed above accessible ceiling. Wiring shall be supported in accordance with Part 3 of this Section.
 - b. All control wiring in mechanical spaces shall be installed in EMT.
 - c. All low voltage wiring in finished rooms shall be concealed. If any wiring must be exposed in rooms, it shall be installed in wiremold raceway.
3. Electrical work may include both line voltage and low voltage wiring, as required.
 - a. All electrical work shall comply with the NEC and local electrical codes.
 - b. All safety devices shall be wired through both hand and auto positions of motor starting device to insure 100% safety shut-off.
 - c. All motor starters furnished by Mechanical Contractor shall have:
 - 1) Control transformers, sized to handle the additional VA needed for the controls – pilots, EP valves, etc.
 - 2) One (1) set of Auxiliary contacts as required for interlock by BMS Contractor (BMSC) (BMSC)
 - d. All interlock and control wiring shown on the electrical prints or in the electrical specifications is by the Division 16 Electrical contractor.

1.9 BUILDING MANAGEMENT SYSTEM PERFORMANCE STANDARDS

A. BMS Open Protocol Communications:

1. The Building Management System shall utilize the BACnet Open protocol throughout the BMS Network communication Tiers.
2. The BMS shall conform to the industry network standards utilizing TCP/IP connections.
3. The BMS manufactures product line shall be tested using manufacturer's recommended hardware and software for operator workstation, client and server for Web-Based systems.

B. BMS Operator Interface

1. Customized Color Graphics:
 - a. The web-browser shall view the BMS equipment animated graphics, scheduler graphics, alarm screens, point and click set-point adjustments, point and click alarm acknowledgements and resets and other graphics displays required by end user.
 2. Graphic Display.
 - a. A graphic with 20 dynamic points shall display with current data within 10 sec.
 - b. Graphics screens may have up to 20 dynamic points with current data updating every 8 seconds or less and shall automatically refresh every 15 sec.
- C. BMS Response:
1. Program Execution Frequency.
 - a. BACnet DDC controllers shall be able to completely execute control loops at a frequency adjustable down to once per second, consistent with the mechanical process under control.
 2. Object Command:
 - a. Reaction time of less than two seconds between operator command of a binary object and device reaction.
 3. Object Scanning:
 - a. Transmit change of state and change of analog values to control units or workstation within six seconds.
 4. Alarm Response Time.
 - a. An object that goes into alarm shall be annunciated at the workstation within 15 sec.
 5. Configuration and Tuning Screens.
 - a. Screens used for configuring, calibrating, or tuning points, control loops, and similar control logic shall automatically refresh within 6 sec.
 6. BMS Panels
 - a. BMS Panels shall restart/reboot within 180 seconds after power is applied.

7. Reporting Accuracy and Stability of Control:
- a. Report values and maintain measured variables within tolerances as follows:

Measured Variable	Reported Accuracy
Space Temperature	±1 °F
Ducted Air Temperature	±1 °F
Outside Air Temperature	±2 °F
Dew Point Temperature	±3 °F
Water Temperature	±1 °F
Water Flow	± 2% of full scale
Water Pressure	± 2% of full scale (see Note 2)
Relative Humidity	± 5% RH
Airflow (terminal)	± 10% of full scale (see Note 1)
Airflow (measuring stations)	± 5% of full scale
Airflow (pressurized spaces)	± 3% of full scale
Air Pressure (ducts)	±0.1 in. w.c.
Air Pressure (space)	±0.01 in. w.c.
Electrical (A, V, W, Power Factor)	1% of reading (see Note 3)
Carbon Monoxide (CO)	± 5% of reading
Carbon Dioxide (CO ₂)	± 50 ppm

Note 1: Accuracy applies to 10%-100% of scale

Note 2: For both absolute and differential pressure

Note 3: Not including utility-supplied meters

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	± 0.2 in. w.c. ± 0.01 in. w.c.	0-6 in. w.c. -0.1 to 0.1 in. w.c.
Airflow	± 10% of full scale	
Space Temperature	± 2.0 °F	
Duct Temperature	± 3 °F	
Humidity	± 5% RH	

1.10 SUBMITTALS

- A. Submittals shall be provided under provisions of Section 01 30 00
- Submit documentation of BMS manufacturer's and contractor's qualifications, including those indicated in This Section's "Quality Assurance" if so requested by the A-E.

2. Allow 15 working days for the review of each package by the Architect and Engineer in the scheduling of the total BMS design work.
3. Submittals shall be in defined packages. Each package shall be complete and shall only reference itself and previously submitted packages. The packages shall be as approved and reviewed by the Architect and Engineer for Contract compliance.
4. The BMS Contractor (BMSC) shall submit a list of all shop drawings with submittals dates within 30 days of contract award. Eight (8) copies of shop drawings of the entire control system shall be submitted. Submit the required Copies of submittal data and shop drawings for review prior to ordering or fabrication of the equipment.

B. Building Management System Software Submittals:

1. Software submittals shall contain narrative descriptions of program listings and a complete description of the graphics, reports, alarms and configuration to be furnished with the workstation software.

C. Color Graphics Submittal:

1. Provide a list of the standard and custom color graphic screens for all mechanical systems and floor plans of the building(s). For each screen, provide a conceptual layout of pictures and data.

D. Building Management System Hardware Submittal:

1. Shop Drawings shall include and consist of a complete list of equipment and materials, including manufacturers' catalog data sheets and installation instructions. Submit in printed and electronic format.
2. Examples of written Unit Controller Checkout Sheets and Performance Verification Procedures for applications similar in scope shall be included for approval.

E. Shop Drawings shall include the following requirements:

1. Prepare an index sheet of all submittals and shop drawings for the installation. Index shall include a shop drawing identification number, Contract Documents reference and item description.
2. Prepare all shop drawings in AutoCAD Software. In addition to the drawings, the BMS Contractor (BMSC) shall furnish an electronic copy containing the identical information.
3. Building Management System Riser Diagrams shall depict the locations of all controllers and workstations, with associated network wiring.
4. System Schematics of each mechanical system shall show all connected input/output control points, controllers, power supplies, system diagram, end device details, termination points and wire and type required from control panel to end device with reference to their associated controller. Typical

drawings will be allowed where appropriate. Shop drawings shall also contain complete wiring and schematic diagrams, sequences of operation, control system bus layout and any other details required to demonstrate that the system has been coordinated and will properly function as a system. Specific Terminal identification for all control wiring shall be shown on the shop drawings (i.e. point-to-point diagram).

5. System Product Data:

- a. Device Manufacturer's data sheets shall be provided for each device to be used.
- b. The data sheets shall contain each of the manufacturer's data on the hardware and software products required by the specification including:
 - 1) Preparation instructions and recommendations.
 - 2) Storage and handling requirements and recommendations.
 - 3) Proper Installation instructions and methods.
- c. Operator Work Station, Display data, CPU, Processer speed, HD etc....
- d. Building Management System, I/O and Parameter Point's List.
- e. Sequence of Operation for each system.

F. Correction - Resubmission:

1. The BMS Contractor (BMSC) shall correct any errors or omissions noted in the first A-E review, and provide a resubmission for approval, showing corrections prior to installation. Any further subsequent resubmissions for errors or corrections previously noted shall be at the expense of the BMS Contractor (BMSC) (BMSC).

G. Operation and Maintenance (O&M) Manual Submittal:

1. Upon completion of the work, six (6) copies of the Operation and Maintenance Manuals shall be provided to the Owner's Representative. These shall be as-built versions of the shop drawing submittal product data. The Entire Operation and Maintenance Manual shall be furnished on Compact Disc media, and include the following for the BMS provided:
2. Names, address and 24-hour telephone numbers of Contractors installing equipment, and the control systems and service representative of each.
3. Maintenance instructions and lists of spare parts for each type of control device.
4. Interconnection wiring diagrams with identified and numbered system components and devices.
5. Keyboard illustrations and step-by-step procedures indexed for each operator function.
6. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
7. Calibration records and list of set points.

8. Licenses, Guarantee, and Warrantee documents for all equipment and systems.
9. Recommended preventive maintenance procedures for all system components including a schedule of tasks (inspection, cleaning, calibration, etc.), time between tasks, and task descriptions.
10. The Operation and Maintenance Manual electronic media shall be self-contained, and include all necessary software required to access the product data sheets. A logically organized table of contents shall provide dynamic links to view and print all product data sheets. Viewer software shall provide the ability to display, zoom, and search all documents.

H. Testing and Commissioning Reports and Checklists.

1. Software and Firmware Operational Documentation:
2. Include the following:
 - a. Software operating and upgrade manuals.
 - b. Program Software Backup:
 - c. Device address list.
 - d. Printout of software application and graphic screens.
 - e. Software license required by and installed for DDC workstations and control systems.

I. Program Software Backup:

1. On compact disc, provide program software backup complete with data files.
2. Any deviations from these specifications or the work indicated on the drawings shall be clearly identified in the Submittals.

J. Permitting:

1. Equipment and BMS systems requiring approval of local authorities shall comply with such regulations shall be approved by such prior to installation.
2. Where filing is necessary, unless stated otherwise in the project documentations, the expense shall be by the BMS Contractor (BMSC) (BMSC).
3. Provide a copy of all related correspondence and permits/approvals to the Owner.

1.11 BMS PROJECT MANAGEMENT

A. Oversight:

1. A designate and competent and experienced employee shall be provided to manage the BMS installation and commissioning.

2. The designated BMS Project Manager shall be empowered to make technical, scheduling and related decisions on behalf of the BMS Contractor (BMSC) minimum, the BMS Project Manager shall:
 - a. Manage the scheduling of the work to ensure that adequate materials, labor and other resources are available as needed.
 - b. Manage the financial aspects of the BMS Contract.
 - c. Coordinate as necessary with other trades.
 - d. Be responsible for the work and actions of the BMS workforce on site.

B. Pre-Installation Meetings

1. Initial Meeting:
 - a. A Project Coordination meeting shall convene a minimum two weeks prior to starting work of this section.

C. Workplace Safety and Hazardous Materials

1. Provide a safety program in compliance with the Contract Documents.
2. The BMS Contractor (BMSC) shall have a corporately certified comprehensive Safety Certification Manual and a designated Safety Supervisor for the Project.
3. The BMS Contractor (BMSC) and its employees and sub trades comply with federal, state and local safety regulations.
4. The BMS Contractor (BMSC) shall ensure that all subcontractors and employees have written safety programs in place that covers their scope of work, and that their employees receive the training required by the OSHA have jurisdiction for at least each topic listed in the Safety Certification Manual.
5. The BMS Contractor (BMSC) shall sign and date a safety certification form prior to any work being performed, stating that the Contractors' company is in full compliance with the Project safety requirements.

D. Hazardous Material Handling

1. The BMS Contractor (BMSC)'s safety program shall include written policy and arrangements for the handling, storage and management of all hazardous materials to be used in the work in compliance with the requirements at the Project site.
2. The BMS Contractor (BMSC)'s employees and subcontractor's staff shall have received training as applicable in the use of hazardous materials and shall govern their actions accordingly.

1.12 MATERIAL DELIVERY, STORAGE AND HANDLING

A. Damage Prevention

1. Maintain integrity of shipping cartons for each piece of equipment and control device through shipping, storage and handling as required to prevent equipment damage. Store equipment and materials inside and protected from weather.

B. Factory-Mounted Components:

1. Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.

C. System Software:

1. Update to latest version of software at Project completion.

1.13 PROJECT SITE CONDITIONS

A. Cooperation with Other Trades:

1. Coordinate the Work of this section with that of other sections to insure that the Work will be carried out in an orderly fashion. It shall be the BMS Contractor (BMSC)'s responsibility to check the Project and Contract Documents for possible conflicts between his Work and that of other crafts in equipment location, pipe, duct and conduit runs, electrical outlets and fixtures, air diffusers and structural and architectural features.

B. System Installation:

1. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.

C. Panel Power:

1. Coordinate supply of conditioned electrical branch circuits for control units and operator workstation, Power, Wiring, Conduit, Fire Alarm, Motor-Control Centers, etc. to achieve compliance, compatibility, and interfaces.

D. Third Party Building Management Systems Interface:

1. Coordinate equipment with the appropriate Divisions of the Mechanical Specifications for Motor Controllers, Manufacturer Supplied Controls, etc. to achieve compliance, compatibility, and interfaces.

1.14 WARRANTY AND MATERIAL LABOR

A. Material and Labor:

1. Provide a one-year labor and material warranty on the BMS.
2. If within twelve (12) months from the date of acceptance of product, upon written notice from the owner, it is found to be defective in operation, workmanship or materials, it shall be replaced, repaired or adjusted at the option of the BMS Contractor (BMSC) at the cost of the BMS Contractor (BMSC).
3. Maintain an adequate supply of repair devices within 50 miles of the Project site such that replacement of key parts and labor support, including programming. Warranty work shall be done during BMS Contractor (BMSC)'s normal business hours.

PART 2 - PRODUCTS

2.1 BUILDING MANAGEMENT SYSTEMS – ACCEPTABLE MANUFACTURERS

A. Acceptable BMS Manufacturers shall be acceptable in accordance with This Section 1.6 “BMS Contractor (BMSC) Qualifications”

1. Johnson Controls Metasys, installed and serviced by ATC Systems, Middlesex, New Jersey (732) 560-0900. Basis of Design and Base Bid.
2. Or Engineer Approved Equal

B. Non-Approved BMS systems include:

1. HVAC Equipment Unit manufacturer supplied Graphical user Interface control systems
 - a. i.e. York, McQuay, Trane, etc...
2. Any of the BMS manufacturers listed in Section 2.1.A utilizing proprietary protocols.

2.2 BUILDING MANAGEMENT SYSTEM – GENERAL DESCRIPTION

A. Overview:

1. The Building Management System (BMS) shall be comprised of a network of interoperable, direct digital controllers, Metasys Graphic Software, a Supervisory Network Controllers, graphics and programming and other control devices for a complete system as specified herein.

2. The installed Building Management System shall provide secure password access to all features, functions and data contained in the overall BMS.
3. The Building Management System (BMS) shall use a Johnson Metasys BACnet architecture, and shall integrate a wide variety of third-party devices and applications.
4. The BMS shall be designed for use on the Internet, or intranets using off the shelf, Open industry standard technology compatible with other manufacturer Open networks.
5. The Equipment Manufacturer's BACnet devices shall be integrated to the Johnson Controls Platform. Equipment graphics shall be generated and included on the Web-based Graphical user Interface.

B. Components Included

1. The Building Management System shall consist of the following:
 - a. Supervisory Network Controllers(s)(SNC)
 - b. Local Display Device(s)(LCD)
 - c. Programmable Equipment Controller(s)(PEC)
 - d. Input/Output Module(s)(IOM)
 - e. Network communications equipment
 - f. Other components required for a complete and working BMS

C. BMS expansion capability:

1. The Building Management System shall be modular in nature, and shall permit expansion of both capacity and functionality through the addition of sensors, actuators, controllers and operator devices, while re-using existing DDC control equipment.
2. The Building Management System's architectural design shall eliminate dependence upon any single device for alarm reporting and control execution. The failure of any single component or network connection shall not interrupt the execution of control strategies at other operational devices.

2.3 BUILDING MANAGEMENT SYSTEM (BMS) NETWORK (BACNET)

A. Installation:

1. Supervisory Network Controllers (SNC)s shall provide control over the BMS network and shall support the Open BACnet TCP/IP, MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9. The use of ARCnet156K communications or other proprietary protocols shall not be acceptable.
2. BACnet Protocol Implementation Conformance Statement shall be provided for each DDC controller that will communicate on the BACnet networks.
3. The Building Management System networks shall provide either "Peer-to-Peer" or "Master-Slave" communications.

2.4 THIRD PARTY BUILDING SYSTEMS EQUIPMENT INTEGRATION

A. Open Communications Protocol:

1. BACnet Protocol Integration - BACnet

- a. The common protocol used between systems will be BACnet over Ethernet or BACnet over MS/TP. The protocols shall comply with the ASHRAE BACnet standard 135.
- b. A complete Protocol Implementation Conformance Statement (PICS) shall be provided for all BMS BACnet system controllers.

B. BACnet Integration Performance:

1. The ability to command, share point object data, change of state (COS) data and schedules between the host and BACnet systems shall be provided.
2. The BMS Contractor (BMSC) shall integrate real-time data from building systems by other trades and databases originating from other trades as specified and required by the Contract Documents. The third party supplier of the integration shall provide assistance to the BMS Contractor (BMSC) in terms of technical information, integration cards, and programming.
3. The Building Management Systems shall include necessary hardware, equipment and software to allow data communications between the existing controls systems and building systems supplied by other trades.
4. The other trade contractors supplying other associated systems and equipment will provide their necessary hardware and software at their cost and will cooperate fully with the BMS Contractor (BMSC) in a timely manner and at their cost to ensure complete functional integration.

C. Proprietary Systems - Hardwired Interface

1. Analog and digital signal values shall be passed from one system to another via hardwired connections.
2. Points required by the BMS shall be provided by the BMS Contractor (BMSC), as required, to meet the sequence of Operations.
3. There will be one separate physical point on each system for each point to be integrated between the systems.

2.5 BUILDING MANAGEMENT SYSTEM - OPEN, INTEGRATED, AND INTEROPERABLE

A. Design Intent:

1. The intent of this Section is to provide a peer-to-peer networked, stand-alone, distributed direct digital controls utilizing the BACnet Open protocol into one seamless open interoperable Building Management System (BMS).

B. BMS Open Protocol Communications:

1. The physical connection of any BACnet controlled equipment, such as chillers, boilers, shall be via BACnet MS/TP, BACnet TCP/IP.
2. BACnet communications over ARCnet 156K is prohibited and shall not be acceptable.

C. BMS Integrated Protocol Communications:

1. The BMS shall provide for connections to third party protocols, utilizing devices that breach the proprietary framework previously inherent in legacy BMS systems. The physical connection shall be spanned utilizing vendor specific software driver to communicate with third party controlled equipment, such as competitive BMS systems, legacy chillers, boilers, and other antiquated systems.

D. Peer-to-Peer DDC controllers:

1. All DDC controllers supplied under this contract shall be true "peer-to-peer" communicating devices.
2. DDC controllers requiring "polling" by a host to pass data shall not be acceptable

E. Open Graphical Objects

1. The BMS Graphical User Interface software provided by the BMS Contractor (BMSC) shall employ object-oriented technology (OOT) for representation of all data and control devices within the system.

F. Interoperable Open Database Connectivity:

1. The supplied BMS system shall incorporate the ability to access all data using HTML5 enabled browsers without requiring proprietary operator interface and configuration programs or browser plug-ins. An Open Database Connectivity (ODBC) or Structured Query Language (SQL) compliant server database is required for all system database parameter storage. This data shall reside on the Operating System Server located in the Facilities Office on the LAN.
2. BMS systems requiring proprietary database and user interface programs shall not be acceptable.

G. BMS Hierarchical Network Topology

1. A hierarchical network topology is required to assure reasonable system response times and to manage the flow and sharing of data, without unduly burdening the customer's internal Intranet network.
2. Systems employing a "flat" single tiered architecture shall not be acceptable.

3. Maximum acceptable response time from any alarm occurrence (at the point of origin) to the point of annunciation shall not exceed 5 seconds for TCP/IP network connected user interfaces or 60 seconds for remote or dial-up connected user interfaces.

2.6 EMBEDDED WEB-BASED GRAPHICAL USER INTERFACE (GUI)

A. Web-browser Graphical User Interface:

1. The BMS Contractor (BMSC) shall provide a GUI designed around the open standards of web technology. The GUI shall provide graphics via the BMS Tier 1 Ethernet and shall be accessed using a web browser over the Owner's intranet and/or remotely over the Internet.
2. The web browser Graphical User Interface (GUI) shall be browser and operating system agnostic, meaning it will support HTML5 enabled browsers without requiring proprietary operator interface and configuration programs or browser plug-ins. Microsoft, Explorer browsers (current released versions), and Windows as well as non-Windows operating systems.

B. Web Browser Graphical User Interface Criteria:

1. The GUI shall be browser based and shall meet the following criteria:
 - a. Only the current released browser (Explorer) will be required as the GUI and a valid connection to the server network.
 - b. No installation of any custom software shall be required on the operator's GUI workstation/client. Connection shall be over an intranet or the Internet.
 - c. Secure Socket Layers:
 - 1) Communication between the Web Browser GUI and BMS server shall offer encryption using 128-bit encryption technology within Secure Socket Layers (SSL).
 - 2) Communication protocol shall be Hyper-Text Transfer Protocol (HTTP).

C. Web-Browser Features:

1. A web-browser GUI shall provide a completely interactive user interface and shall provide a HTML5 experience that supports the following features as a minimum:
 - a. Trending.
 - b. Scheduling.
 - c. Electrical demand limiting.
 - d. Duty Cycling.

- e. Downloading Memory to field devices.
- f. Real time 'live' Graphic Programs.
- g. Tree Navigation.
- h. Parameter change of properties.
- i. Set point adjustments.
- j. Alarm / event information.
- k. Configuration of operators.
- l. Execution of global commands.
- m. Add, delete, and modify graphics and displayed data.

D. Web-Software Components:

- 1. All software shall be the most current version.
- 2. All software components of the BMS system software shall be provided and installed as part of this project.
- 3. BMS software components shall include:
 - a. Server Software, Database and Web Browser Graphical User Interface.
 - b. Embedded System Configuration Utilities for future modifications
 - c. Embedded Graphical Programming Tools.
 - d. Embedded Direct Digital Control software.
 - e. Embedded Application Software.

E. Web Browser Navigation:

- 1. The web browser GUI shall provide a comprehensive user interface. Using a collection of web pages, it shall be constructed to "feel" like a single application, and provide a complete and intuitive mouse/menu driven operator interface.
- 2. The Web Browser GUI shall provide for navigation, and for display of animated graphics, schedules, alarms/events, live graphic programs, active graphic set point controls, configuration menus for operator access, reports and reporting actions for events.
- 3. User Login:
 - a. On launching the web browser and selecting the appropriate domain name or IP address, the operator shall be presented with a login page that will require a login name and strong password.
 - b. Both the Navigation tree and Action Pane shall be displayed simultaneously, enabling the Operator to select a specific system or equipment and view the corresponding graphic.
 - c. Navigation in the system shall be dependent on the operator's Role-Based application control privileges.
- 4. Navigation Tree:

- a. Navigation through the GUI shall be accomplished by clicking on the appropriate level of a navigation tree (consisting of an expandable and collapsible tree control like Microsoft's Explorer program) and/or by selecting dynamic links to other system graphics.
 - b. The Navigation tree shall as a minimum provide the following views:
 - 1) Geographic:
 - a) Display a logical geographic hierarchy of the system including: cities, sites, buildings, building systems, floors, equipment and objects.
 - 2) Network:
 - a) Display a logical Network hierarchy of the BMS including: SNCs, PECs, AUCs, AVAVs.
 - 3) Groups
 - a) Display Scheduled Groups and custom reports.
 - c. Configuration:
 - 1) Display all the configuration categories:
 - a) Operators
 - b) Schedule
 - c) Event
 - d) Reporting
 - e) Roles
5. Action Pane:
- a. The Action Pane shall provide several functional views for each subsystem specified. A functional view shall be accessed by clicking on the corresponding button:
- F. Customized System Graphics:
- 1. Using graphical format suitable for display in a web browser, graphics shall include:
 - a. aerial building/campus views
 - b. color building floor-plans
 - c. equipment drawings
 - d. active graphic set point controls
 - e. web content and other valid HTML elements

2. The data on each graphic page shall automatically refresh.
- G. Energy Usage Dashboards:
1. User customizable data using drag and drop HTML5 elements, shall include:
 - a. Customized Web Charts
 - b. Energy Gauges
 - c. Additional Energy Calculation and usage widgets
 2. User shall have ability to save custom dashboards.
- H. Search:
1. User shall have multiple options for searching data Based upon Tags. Associated equipment, real time data, Properties, and Trends shall be available in result.
- I. Properties:
1. Shall include graphic controls and text for the following: Locking or overriding objects, demand strategies, and any other valid data required for setup. Changes made to the properties pages shall require the operator to depress an 'accept/cancel' button.
- J. Schedules:
1. Shall be used to create, modify/edit and view schedules Based on the systems hierarchy (using the navigation tree).
- K. Alarms:
1. Shall be used to view alarm information geographically (using the navigation tree), acknowledge alarms, sort alarms by category, actions and verify reporting actions.
- L. Charting:
1. Shall be used to display associated trend and historical data, modify colors, date range, axis and scaling. User shall have ability to create HTML charts through web browser without utilizing chart builder. User shall be able to drag and drop single or multiple data points, including schedules, and apply status colors for analysis.
- M. System Graphics Requirements:
1. Color graphics shall be selected and displayed via a web browser for the following:

2. General Overview Graphic:

a. General area maps shall show locations of controlled buildings in relation to local landmarks.

1) Unique Mechanical Systems:

a) Mechanical system graphics shall show the type of mechanical system components serving any zone through the use of a pictorial representation of components.

b) Selected I/O points being controlled or monitored for each piece of equipment shall be displayed with the appropriate engineering units.

c) Animation shall be used for rotation or moving mechanical components to enhance usability.

3. Color Graphics:

a. The Web Browser GUI shall make extensive use of color in the Graphic pane to communicate information related to the system setpoints and controls parameters.

b. Animated gifs or jpg, vector scalable, active set point graphic controls shall be used to enhance usability.

c. Graphics tools used to create Web Browser graphics shall be non-proprietary and conform to the following basic criteria, as a minimum:

4. Display Size:

a. The GUI workstation software shall graphically display in a minimum of 1024 by 768 pixels, 24-bit True Color.

N. Graphical Programming Logic - Dynamic Programs:

1. The GUI will display 'live' graphic programs of the control algorithm, (micro block programming) for the mechanical/electrical system selected in the navigation tree.

2. Other actions such as Print, Help, Command, and Logout shall be available via a drop-down window.

O. BMS Security Access:

1. Systems that Security access from the web browser GUI to BMS server shall require a Login Name and Strong Password.

2. Access to different areas of the BMS system shall be defined in terms of Role-Based Access Control privileges as specified:

P. BMS Operator Roles:

1. Roles shall reflect the actual roles of different types of operators.
2. Each role shall comprise a set of 'easily understood English language' privileges.
3. Roles shall be defined in terms of:
 - a. View Privileges.
 - b. Edit Privileges.
 - c. Function Privileges.
 - d. Operator Privileges
4. View Privileges shall comprise:
 - a. Navigation, Network, and Configuration Trees, Operators, Roles and Privileges, Alarm/Event Template and Reporting Action.
5. Edit Privileges shall comprise:
 - a. Set point, Tuning and Logic, Manual Override, and Point Assignment Parameters.
6. Function Privileges shall comprise:
 - a. Alarm/Event Acknowledgement, Control Module Memory Download, Upload, Schedules, Schedule Groups, Manual Commands, Print and Alarm/Event Maintenance.

Q. Geographic Assignment of Roles:

1. Roles shall be geographically assigned using a similar expandable/collapsible navigation tree.
2. For example, it shall be possible to assign two HVAC Technicians with similar competencies (and the same operator defined HVAC Role) to different areas of the system.

2.7 SCHEDULES

A. Hierarchical Schedules:

1. Utilizing the Navigation Tree displayed in the web browser GUI, an operator shall be able to define a Normal, Holiday or Override schedule for an individual piece of equipment or room, or choose to apply a hierarchical schedule to the entire system, site or floor area.
2. For example, Independence Day 'Holiday' for every level in the system would be created by clicking at the top of the geographic hierarchy defined in the Navigation Tree. No further operator intervention would be required and every control module in the system with would be automatically downloaded with the 'Independence Day' Holiday. All schedules that affect

the system /area / equipment shall be highlighted in the Navigation Tree and shown in a summary schedule table and graph.

B. Schedules Types & Standards:

1. Schedules shall comply with the BACnet standards. Schedule Object, Calendar Object, Weekly Schedule property and Exception Schedule property and shall allow events to be scheduled based on:
 - a. Types of schedule shall be Normal, Holiday or Override.
 - b. A specific date or a range of dates.
 - c. Any combination of Month of Year (1-12, any), Week of Month (1-5, last, any), Day of Week (M-Sun, Any).
 - d. Wildcard (i.e. allow combinations like second Tuesday of every month).

C. Schedule Categories:

1. The system shall allow operators to define and edit scheduling categories (different types of "things" to be scheduled; for example, lighting, HVAC occupancy, etc.). The categories shall include: name, description, icon (to display in the hierarchy tree when icon option is selected) and type of value to be scheduled.

D. Schedule Groups:

1. In addition to hierarchical scheduling, operators shall be able to define functional Schedule Groups, comprised of an arbitrary group of areas/rooms/equipment scattered throughout the facility and site. For example, the operator shall be able to define an ' individual tenant' group - who may occupy different areas within a building or buildings. Schedules applied to the ' tenant group' shall automatically be downloaded to control modules affecting spaces occupied by the ' tenant group'.

E. Intelligent Scheduling:

1. The control system shall be intelligent enough to automatically turn on any supporting equipment needed to control the environment in an occupied space. If the operator schedules an individual room in a VAV system for occupancy, for example, the control logic shall automatically turn on the VAV air handling unit, chiller, boiler and/or any other equipment required to maintain the specified comfort and environmental conditions within the room.

F. Partial Day Exceptions:

1. Schedule events shall be able to accommodate a time range specified by the operator (ex: board meeting from 6 pm to 9 pm overrides Normal schedule for conference room).

G. Schedule Summary Graph:

1. The schedule summary graph shall clearly show Normal versus Holiday versus Override Schedules and the net operating schedule that results from all contributing schedules. Note: In case of priority conflict between schedules at the different geographic hierarchy, the schedule for the more detailed geographic level shall apply.

2.8 ALARMS:

- A. Alarms associated with a specific system, area, or equipment selected in the Navigation Tree, shall be displayed in the Action Pane by selecting an ' Alarms' view. Alarms, and reporting actions shall have the following capabilities:

1. Alarms View:

- a. Each Alarm shall display an Alarms Category (using a different icon for each alarm category), date/time of occurrence, current status, alarm report and a bold URL link to the associated graphic for the selected system, area or equipment. The URL link shall indicate the system location, address and other pertinent information. An operator shall easily be able to sort events, edit event templates and categories, acknowledge or force a return to normal in the Events View as specified in this section.

2. Alarm Categories:

- a. The operator shall be able to create, edit or delete alarm categories such as HVAC, Maintenance, Fire, or Generator. An icon shall be associated with each alarm category, enabling the operator to easily sort through multiple events displayed.

3. Alarm Templates:

- a. Alarm template shall define different types of alarms and their associated properties. As a minimum, properties shall include a reference name, verbose description, severity of alarm, acknowledgement requirements, and high/low limit and out of range information.

4. Alarm Areas:

- a. Alarm Areas enable an operator to assign specific Alarm Categories to specific Alarm Reporting Actions. For example, it shall be possible for an operator to assign all HVAC Maintenance Alarm on the 1st floor of a building to email the technician responsible for maintenance. The Navigation Tree shall be used to setup Alarm Areas in the Graphic Pane.
5. Alarm Time/Date Stamp:
 - a. All events shall be generated at the DDC control module level and comprise the Time/Date Stamp using the standalone control module time and date.
6. Alarm Configuration:
 - a. Operators shall be able to define the type of Alarm generated per object. A 'network' view of the Navigation Tree shall expose all objects and their respective Alarm Configuration. Configuration shall include assignment of Alarm, type of Acknowledgement and notification for return to normal or fault status.
7. Alarm Summary Counter:
 - a. The view of Alarm in the Graphic Pane shall provide a numeric counter, indicating how many Alarms are active (in alarm), require acknowledgement and total number of Alarms in the BMS Server database.
8. Alarm Auto-Deletion:
 - a. Alarms that are acknowledged and closed shall be auto-deleted from the database and archived to a text file after an operator defined period.
9. Alarm Reporting Actions:
 - a. Alarm Reporting Actions specified shall be automatically launched (under certain conditions) after an Alarm is received by the BMS server software. Operators shall be able to easily define these Reporting Actions using the Navigation Tree and Graphic Pane through the web browser GUI. Reporting Actions shall be as follows:
10. Print:
 - a. Alarm information shall be printed to the BMS server's PC or a networked printer.
11. Email:

- a. Email shall be sent via any POP3-compatible e-mail server (most Internet Service Providers use POP3). Email messages may be copied to several email accounts.
 - b. Email reporting action shall also be used to support alphanumeric paging services, where email servers support pagers.
12. File Write:
- a. The ASCII File write reporting action shall enable the operator to append operator defined alarm information to any alarm through a text file. The alarm information that is written to the file shall be completely definable by the operator. The operator may enter text or attach other data point information (such as AHU discharge temperature and fan condition upon a high room temperature alarm).
13. Write Property:
- a. The write property reporting action updates a property value in a hardware module.
14. SNMP:
- a. The Simple Network Management Protocol (SNMP) reporting action sends an SNMP trap to a network in response to receiving an alarm.
15. Run External Program:
- a. The Run External Program reporting action launches specified program in response to an event.

2.9 TRENDS:

A. Trending Capability

- 1. As the Building Management System devices are engineered, all of the I/O points shall be enabled to trend.
- 2. Trends shall both be displayed and user configurable through the Web Browser GUI. Trends shall comprise analog, digital or calculated points simultaneously.
- 3. A trend log's properties shall be editable using the Navigation Tree and Graphic Pane.

B. Viewing Trends:

- 1. The operator shall have the ability to view trends by using the Navigation Tree and selecting a Trends button in the Graphic Pane. The system shall

allow y- and x-axis maximum ranges to be specified and shall be able to simultaneously graphically display multiple trends per graph.

C. Local Trends:

1. Trend data shall be collected locally by Multi-Equipment/Single Equipment general-purpose controllers, and periodically uploaded to the BMS server if historical trending is enabled for the object. Trend data, including run time hours and start time date shall be retained in non-volatile module memory. Systems that rely on a gateway/router to run trends are NOT acceptable.

D. Trend Resolution.

1. Sample intervals shall be as small as one second.
2. Each trended point will have the ability to be trended at a different trend interval.
3. When multiple points are selected for displays that have different trend intervals, the system will automatically scale the axis.

E. Dynamic Update.

1. Trends shall be able to dynamically update at operator-defined intervals.

F. Zoom/Pan.

1. It shall be possible to zoom-in on a particular section of a trend for more detailed examination and 'pan through' historical data by simply scrolling the mouse.

G. Numeric Value Display.

1. It shall be possible to pick any sample on a trend and have the numerical value displayed.

H. Copy/Paste

1. The operator shall have the ability to pan through a historical trend and copy the data to the clipboard using standard keystrokes (i.e. CTRL+C, CTRL+V).

2.10 NETWORK AUTOMATION ENGINES (NAE)

A. Network Automation Engine (NAE 55XX)

1. The Network Automation Engine (NAE) shall be a fully user-programmable, supervisory controller. The NAE shall monitor the network of distributed application-specific controllers, provide global strategy and direction, and communicate on a peer-to-peer basis with other Network Automation Engines.

2. Automation network – The NAE shall reside on the automation network and shall support a subnet of system controllers.
3. User Interface – Each NAE shall have the ability to deliver a web based User Interface (UI) as previously described. All computers connected physically or virtually to the automation network shall have access to the web based UI.
 - a. The web based UI software shall be imbedded in the NAE. Systems that require a local copy of the system database on the user’s personal computer are not acceptable.
 - b. The NAE shall support up a minimum of four (4) concurrent users.
 - c. The web based user shall have the capability to access all system data through one NAE.
 - d. Remote users connected to the network through an Internet Service Provider (ISP) or telephone dial up shall also have total system access through one NAE.
 - e. Systems that require the user to address more than one NAE to access all system information are not acceptable.
 - f. The NAE shall have the capability of generating web based UI graphics. The graphics capability shall be imbedded in the NAE.
 - g. Systems that support UI Graphics from a central database or require the graphics to reside on the user’s personal computer are not acceptable.
 - h. The web based UI shall support the following functions using a standard version of Microsoft Internet Explorer:
 - ◇ Configuration
 - ◇ Commissioning
 - ◇ Data Archiving
 - ◇ Monitoring
 - ◇ Commanding
 - ◇ System Diagnostics
 - i. Systems that require workstation software or modified web browsers are not acceptable.

- j. The NAE shall allow temporary use of portable devices without interrupting the normal operation of permanently connected modems.
4. Processor – The NAE shall be microprocessor-based with a minimum word size of 32 bits. The NAE shall be a multi-tasking, multi-user, and real-time digital control processor. Standard operating systems shall be employed. NAE size and capability shall be sufficient to fully meet the requirements of this Specification.
 5. Memory – Each NAE shall have sufficient memory to support its own operating system, databases, and control programs, and to provide supervisory control for all control level devices.
 6. Hardware Real Time Clock – The NAE shall include an integrated, hardware-based, real-time clock.
 7. The NAE shall include troubleshooting LED indicators to identify the following conditions:
 - a. Power - On/Off
 - b. Ethernet Traffic – Ethernet Traffic/No Ethernet Traffic
 - c. Ethernet Connection Speed – 10 Mbps/100 Mbps
 - d. FC Bus A – Normal Communications/No Field Communications
 - e. FC Bus B – Normal Communications/No Field Communications
 - f. Peer Communication – Data Traffic between NAE Devices
 - g. Run – NAE Running/NAE in Startup/NAE Shutting Down/Software Not Running
 - h. Bat Fault – Battery Defective, Data Protection Battery Not Installed
 - i. 24 VAC – 24 VAC Present/Loss of 24VAC
 - j. Fault – General Fault
 - k. Modem RX – NAE Modem Receiving Data
 - l. Modem TX – NAE Modem Transmitting Data
 8. Communications Ports – The NAE shall provide the following ports for operation of operator Input/Output (I/O) devices, such as industry-standard computers, modems, and portable operator’s terminals.
 - a. Two (2) USB port

- b. Two (2) URS-232 serial data communication port
 - c. Two (2) RS-485 port
 - d. One (1) Ethernet port
9. Diagnostics – The NAE shall continuously perform self-diagnostics, communication diagnosis, and diagnosis of all panel components. The Network Automation Engine shall provide both local and remote annunciation of any detected component failures, low battery conditions, or repeated failures to establish communication.
10. Power Failure – In the event of the loss of normal power, The NAE shall continue to operate for a user adjustable period of up to 10 minutes after which there shall be an orderly shutdown of all programs to prevent the loss of database or operating system software.
- a. During a loss of normal power, the control sequences shall go to the normal system shutdown conditions. All critical configuration data shall be saved into Flash memory.
 - b. Upon restoration of normal power and after a minimum off-time delay, the controller shall automatically resume full operation without manual intervention through a normal soft-start sequence.
11. Certification – The NAE shall be listed by Underwriters Laboratories (UL).
12. Controller network – The NAE shall support the following communication protocols on the controller network:
- a. The NAE shall support Johnson Metasys BACnet™ Standard MS/TP Bus Protocol ASHRAE SSPC-135, Clause 9 on the controller network.
 - ◇ A Johnson Metasys BACnet™ Protocol Implementation Conformance Statement shall be provided for each controller device (master or slave) that will communicate on the Johnson Metasys BACnet™ MS/TP Bus.
 - ◇ The Conformance Statements shall be submitted 10 day prior to bidding.
 - ◇ The NAE shall support a minimum of 100 control devices.
 - b. The NAE shall support the Johnson Controls N2 Field Bus.
 - ◇ The NAE shall support a minimum of 100 N2 control devices.

- ◇ The Bus shall conform to Electronic Industry Alliance (EIA) Standard RS-485.
- ◇ The Bus shall employ a master/slave protocol where the NAE is the master.
- ◇ The Bus shall employ a four (4) level priority system for polling frequency.
- ◇ The Bus shall be optically isolated from the NAE.
- ◇ The Bus shall support the Metasys Integrator System.

2.11 FIELD LEVEL DDC SYSTEM CONTROLLERS

A. Field Equipment Controller (FEC X610)

1. The Field Equipment Controller (FEC) shall be a fully user-programmable, digital controller that communicates via Johnson Metasys BACnet™ MS/TP protocol.
2. The FEC shall employ a finite state control engine to eliminate unnecessary conflicts between control functions at crossover points in their operational sequences. Suppliers using non-state based DDC shall provide separate control strategy diagrams for all controlled functions in their submittals.
3. Controllers shall be factory programmed with a continuous adaptive tuning algorithm that senses changes in the physical environment and continually adjusts loop tuning parameters appropriately. Controllers that require manual tuning of loops or perform automatic tuning on command only shall not be acceptable.
4. The FEC shall be assembled in a plenum-rated plastic housing with flammability rated to UL94-5VB.
5. The FEC shall include a removable base to allow pre-wiring without the controller.
6. The FEC shall include troubleshooting LED indicators to identify the following conditions:
 - a. Power On
 - b. Power Off
 - c. Download or Startup in progress, not ready for normal operation
 - d. No Faults

- e. Device Fault
 - f. Field Controller Bus - Normal Data Transmission
 - g. Field Controller Bus - No Data Transmission
 - h. Field Controller Bus - No Communication
 - i. Sensor-Actuator Bus - Normal Data Transmission
 - j. Sensor-Actuator Bus - No Data Transmission
 - k. Sensor-Actuator Bus - No Communication
7. The FEC shall accommodate the direct wiring of analog and binary I/O field points.
8. The FEC shall support the following types of inputs and outputs:
- a. Universal Inputs - shall be configured to monitor any of the following:
 - ◇ Analog Input, Voltage Mode
 - ◇ Analog Input, Current Mode
 - ◇ Analog Input, Resistive Mode
 - ◇ Binary Input, Dry Contact Maintained Mode
 - ◇ Binary Input, Pulse Counter Mode
 - b. Binary Inputs - shall be configured to monitor either of the following:
 - ◇ Dry Contact Maintained Mode
 - ◇ Pulse Counter Mode
 - c. Analog Outputs - shall be configured to output either of the following
 - ◇ Analog Output, Voltage Mode
 - ◇ Analog Output, current Mode
 - d. Binary Outputs - shall output the following:
 - ◇ 24 VAC Triac
 - e. Configurable Outputs - shall be capable of the following:

- ◇ Analog Output, Voltage Mode
 - ◇ Binary Output Mode
9. The FEC shall have the ability to reside on a Field Controller Bus (FC Bus).
 - a. The FC Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet™ Standard protocol SSPC-135, Clause 9.
 - b. The FC Bus shall support communications between the FECs and the NAE.
 - c. The FC Bus shall also support Input/Output Module (IOM) communications with the FEC and with the NAE.
 - d. The FC Bus shall support a minimum of 100 IOMs and FEC in any combination.
 - e. The FC Bus shall operate at a maximum distance of 15,000 Ft. between the FEC and the furthest connected device.
 10. The FEC shall have the ability to monitor and control a network of sensors and actuators over a Sensor-Actuator Bus (SA Bus).
 - a. The SA Bus shall be a Master-Slave/Token-Passing (MS/TP) Bus supporting BACnet™ Standard protocol SSPC-135, Clause 9.
 - b. The SA Bus shall support a minimum of 10 devices per trunk.
 - c. The SA Bus shall operate at a maximum distance of 1,200 Ft. between the FEC and the furthest connected device.
 11. The FEC shall have the capability to execute complex control sequences involving direct wired I/O points as well as input and output devices communicating over the FC Bus or the SA Bus.
 12. The FEC shall support, but not be limited to, the following:
 - a. Hot water, chilled water/central plant applications
 - b. Built-up air handling units for special applications
 - c. Terminal units
 - d. Special programs as required for systems control
- B. Panel Mounted Liquid Crystal Display Terminal (DX and FEC)
1. In addition to the panel mounted DX 9100 indicating controller, provide a DX LCD terminal, which shall provide the following features:

- a. Menu Operation; allowing the operator to select from a list of functions to monitor and control the system.
- b. Point Data Screen; to provide identification of system operating values. A system diagnostic tool showing inputs, setpoints and output values simultaneously.
- c. Alarm Summary Log; to provide a quick view of current and past alarm conditions.
- d. Password Access; to provide protection against unauthorized use.
- e. Adjusting/Overriding; allows authorized users to adjust setpoints and to override outputs between defined limits.
- f. Time Schedule Definition; to allow schedules and holidays to be added and/or changed.
- g. Trend Log Display; provide graphical display of analog and textual digital trend values, which are supported by the DX 9100 indicating controller.
- h. Graphical Home Page; to provide the owner a definable graphic screen, which shall display a logo-mascot and line data from the DX 9100.
- i. The system graphic shall monitor all system points indicating real time valves.

2.12 SYSTEM TOOLS

A. System Configuration Tool (SCT) (NEW)

1. The Configuration Tool shall be a software package enabling a computer platform to be used as a stand-alone engineering configuration tool for a Network Automation Engine (NAE).
2. The configuration tool shall provide an archive database for the configuration and application data.
3. The configuration tool shall have the same look-and-feel at the User Interface (UI) regardless of whether the configuration is being done online or offline.
4. The configuration tool shall include the following features:
 - a. Basic system navigation tree for connected networks
 - b. Integration of Metasys N1, and BACnet™ enabled devices
 - c. Customized user navigation trees

- d. Point naming operating parameter setting
 - e. Graphic diagram configuration
 - f. Alarm and event message routing
 - g. Graphical logic connector tool for custom programming
 - h. Downloading, uploading, and archiving databases
5. The configuration tool shall have the capability to automatically discover field devices on connected buses and networks. Automatic discovery shall be available for the following field devices:
- a. BACnet™ Devices
 - b. N2 Bus devices
 - c. Metasys N1 networks
6. The configuration tool shall be capable of programming the Field Equipment Controllers.
- a. The configuration tool shall provide the capability to configure, simulate, and commission the Field Equipment Controllers.
 - b. The configuration tool shall allow the FECs to be run in Simulation Mode to verify the applications.
 - c. The configuration tool shall contain a library of standard applications to be used for configuration.
7. The configuration tool shall be capable of programming the field devices.
- a. The configuration tool shall provide the capability to configure, simulate, and commission the field devices.
 - b. The configuration tool shall allow the field devices to be run in Simulation Mode to verify the applications.
 - c. The configuration tool shall contain a library of standard applications to be used for configuration

2.13 SYSTEM INPUT SENSORS

A. General Requirements

1. Installation, testing, and calibration of all sensors, transmitters, and other input devices shall be provided to meet the system requirements.

B. Temperature Sensors

1. Outside Air Temperature Sensors

- a. Outdoor Air Temperature Transmitter shall contain a 20K-ohm thermistor temperature sensors with an accuracy of ± 0.5 ° F mounted in an enclosure rated for outdoor use.
- b. A solar shield shall be provided for each sensor. Sensors exposed to wind velocity pressures shall be shielded by a perforated plate that surrounds the sensor element.
- c. These devices shall have accuracy of ± 0.5 ° F over the entire range.
- d. Acceptable Manufacturers:
 - 1) Johnson
 - 2) Engineer Approved Equal.

C. Current Switches (CS)

1. Current-operated switches shall be self-powered, solid state with an adjustable trip current.
2. The switches shall be selected by the BMS Contractor (BMSC) to match the application and output requirements of the DDC system.
3. The current sensing switch shall be self-powered with solid-state circuitry and a dry contact output.
4. It shall consist of a current transformer, a solid state current sensing circuit, adjustable trip point, solid state switch, SPDT relay, and an LED indicating the on or off status. A conductor of the load shall be passed through the window of the device.
5. It shall accept over-current up to twice its trip point range.
6. Approved applications of current sensing switches include monitoring of run status for fans, pumps, and other miscellaneous motor loads.
7. The Current sensing switches shall be calibrated to show a positive run status only when the motor is operating under load. A motor running with a broken belt or coupling shall indicate a negative run status.
8. Acceptable manufacturers:
 - a. Johnson
 - b. Senva
 - c. Veris Industries

D. Smoke and Heat Detectors

1. Smoke and heat detectors shall be furnished as specified elsewhere in Division 16 for installation under Division 15.
2. All wiring for smoke duct detectors shall be provided under Division 16, Fire Alarm System.

2.14 SYSTEM OUTPUT DEVICES

A. Control Relays

1. Control relays shall provide either momentary or maintained switching action as appropriate for the application. Relay contact configuration, amp, voltage and coil ratings shall be suitable for application.
2. All panel mounted control relays shall:
 - a. be plugged in type with an interchangeable module (Ice-Cube)
 - b. be mounted on a sub base and wired to numbered terminals strips.
 - c. be DPDT with indicating lamp.
3. Remotely mounted control relays (outside of the panel) shall be enclosed in a NEMA enclosure suitable for the location. RIB-style relays shall be acceptable for remote control.
4. All control relays shall be labeled with UR symbol and UL listed.
5. Acceptable Manufacturers:
 - a. Functional Devices
 - b. Veris
 - c. IDEC
 - d. Or Engineer approved equal.

B. Control Power Transformers & Power Supplies

1. Control transformers shall be UL listed, Class 2 current-limiting type, or shall be furnished with over-current protection in both primary and secondary circuits for Class 2 service.
2. Unit power output shall match the required output current and voltage requirements. Current output shall allow for a 50% safety factor. Output ripple shall be 3.0 mV maximum Peak-to-Peak. Regulation shall be 0.10% line and load combined, with 50 microsecond response time for 50% load changes. Unit shall have built-in over-voltage protection.
 - a. Unit shall operate between 32 F and 120 F.
 - b. Unit shall be UL recognized.
3. Acceptable Manufacturers:
 - a. Johnson Controls
 - b. Functional Devices
 - c. Engineer approved equal.

C. Tamper or Vandal Resistant Covers

1. Provide the required tamper-resistant or vandal-resistant enclosures/covers for protection of thermostats, sensors, or other control devices in areas where tampering or vandalism may occur. The enclosures/covers shall be designed to withstand tampering or damage and abuse common in many public access spaces and other areas.
2. Where applicable, enclosures/covers shall have tamper-proof socket head screws.
3. Where the Unit manufacturer provides the space temperature sensor, a Tamper resistant cover shall also be provided by the UM.

D. Local Control Enclosures and Panels

1. All indoor control cabinets shall be fully enclosed NEMA 1 construction with (hinged door) key-lock latch and removable sub panels. A single key shall be common to all field panels and sub panels.
2. The enclosure shall be of steel construction with baked enamel finish, NEMA 1 rated with a hinged door and keyed lock. The enclosure will be sized for twenty percent spare mounting space. All locks will be keyed identically.
3. Interconnections between internal and face mounted devices shall be prewired with color-coded stranded conductors neatly installed in plastic troughs and/or tie-wrapped. Terminals for field connections shall be UL listed for 600-volt service, individually identified per control/ interlock drawings, with adequate clearance for field wiring. Control terminations for field connection shall be individually identified per control drawings.
4. Provide ON/OFF power switch with over-current protection for control power sources to each local panel.
5. A convenience 120 VAC duplex receptacle shall be provided in each enclosure, fused on/off power switch, and required transformers.
6. All control panels shall be factory constructed, incorporating the BMS manufacturer's standard designs and layouts.
7. All control panels shall be UL inspected and listed as an assembly and carries a UL 508 label listing compliance. Control panels shall be fully enclosed, with perforated sub-panel, hinged door, and slotted flush latch.
8. In general, the control panels shall consist of the BACnet DDC controller(s), display module as specified and indicated on the plans, and I/O devices—such as relays, transducers, and so forth—that are not required to be located external to the control panel due to function. Where specified the display module shall be flush mounted in the panel face unless otherwise noted.
9. All I/O connections on the BACnet DDC controller shall be provide via removable or fixed screw terminals.
10. Low and line voltage wiring shall be segregated. All provided terminal strips and wiring shall be UL listed 300-volt service and provide adequate clearance for field wiring.
11. All wiring shall be neatly installed in plastic trays or tie-wrapped.
12. Control Panels shall be rated for the environment in which they are located.
13. Acceptable manufacturers

- a. Johnson Controls or pre-approved equal.

E. BMS Control Cabling

1. General:

- a. Provide copper wiring, plenum cable, and raceways as specified in the applicable sections of Division 16 unless otherwise noted herein.
- b. All insulated wire to be copper conductors, UL labeled for 90 °C minimum service.
- c. Electronic and fiber-optic cables for control wiring are specified in Electrical Section "Voice and Data Communication Cabling."

2. Communication and Control Wiring

a. Wire Sizing and Insulation

- 1) Wiring shall comply with minimum wire size and insulation based on services listed below:

a)	Service	Minimum Gage/Type	Insulation Class
b)	AC 24 VAC	Power 12 Ga Solid	600 Volt
c)	DC 24 VDC	Power 10 Ga Solid	600 Volt
d)	Class 1	14 Ga Stranded	600 Volt
e)	Class 2	18 Ga Stranded	300 Volt
f)	Class 3	18 Ga Stranded	300 Volt

- b. Provide plenum-rated cable when open cable is permitted in supply or return air plenum where allowed.

3. Control Power Wiring:

- a. 24 VAC control power wiring > 200 feet distance shall use minimum 12 gage.

4. Control Wiring:

- a. Digital Input/Output wiring shall use Class 2 twisted pair, insulated.
- b. Analog inputs shall use Class 2 twisted shielded pair, insulated and jacketed and require a grounded shield.

5. Communication Wiring

- a. Ethernet Cable shall be minimum CAT5e minimum
- b. Secondary level network shall be 24 gage, TSP, low capacitance cable

6. Approved Cable Manufacturers:

- a. Anixter
- b. Belden

PART 3 - EXECUTION

3.1 OVERVIEW

A. General:

1. Install system and materials in accordance with manufacturer's instructions, and as detailed on the project drawing set.
2. Line and low voltage electrical connections to control equipment shown specified or shown on the control diagrams shall be furnished and installed by the Control System Contractor in accordance with these specifications.
3. Equipment furnished by the Mechanical Contractor that is normally wired before installation shall be furnished completely wired. Control wiring normally performed in the field will be furnished and installed by the Control System Contractor.
4. All control devices mounted on the face of control panels shall be clearly identified as to function and system served with permanently engraved phenolic labels.

3.2 BMS SPECIFIC REQUIREMENTS

A. Graphic Displays

1. Provide a color graphic system flow diagram display for each system with all points as indicated on the point list. All terminal unit graphic displays shall be from a standard design library.
2. User shall access the various system schematics via a graphical penetration scheme and/or menu selection.

B. End Device Actuation

1. All damper and valve actuation shall be DDC electronic.

C. Controls shall be provided by the BMS manufacturer as specified herein.

D. Control Type

1. Heat Pump Unit Equipment
 - a. Controls shall be provided by the Equipment manufacturer as specified herein.
 - b. Controlled with a BACnet DDC Controller.

- c. Integrated to the Johnson Controls Graphical User Interface.
- 2. Condensate Pumps
 - a. Controls shall be provided by BMS contractor as specified herein.
 - b. Controlled with a BACnet DDC Controller.
 - c. Integrated to the Johnson Controls Web Graphical User Interface.

3.3 EXAMINATION

- A. Conditioned Power
 - 1. Verify that conditioned power supply is available to the operator workstation.
- B. Emergency Power
 - 1. Verify that emergency power supply is connected to panels designated as such.
- C. NEC Code Compliance
 - 1. All wiring shall be installed in accordance with all applicable electrical codes and will comply with equipment manufacturer's recommendations. Should any discrepancy be found between wiring specifications in this section and Electrical sections, the stricter wiring requirements will prevail.

3.4 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. Control and Network wiring Installation:
 - 1. All electrical control wiring to the control panels shall be the responsibility of the BMS Contractor (BMSC).
 - 2. All wiring shall be in accordance with the Project Electrical Specifications (Division 16), the National Electrical Code and any applicable local codes.
 - 3. Control wiring shall be of adequate length for the installation. Excess wire shall not be looped or coiled in the controller cabinet.
 - 4. Use approved optical isolation and lightning protection when penetrating building envelope.
 - 5. Read installation instructions carefully. Any unavoidable deviations shall be approved by owner's rep prior to installation.
- B. Component Installation references:
 - 1. Install raceways, boxes, and cabinets according to Electrical Section "Raceways and Boxes."

2. Install building wire and cable according to Electrical Section "Conductors and Cables."
3. Install signal and communication cable according to Electrical Section "Voice and Data Communication Cabling."
4. Conceal cable, except in mechanical rooms and areas where other conduit and piping are exposed.
5. Install exposed cable in raceway.
6. Install concealed cable in raceway or use plenum cable installed in workmanlike fashion.
7. Bundle and harness multi-conductor instrument cable in place of single cables where several cables follow a common path.
8. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
9. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.
10. Install wire and cable with sufficient slack and flexible connections to allow for vibration of piping and equipment.
11. All wire will be copper and meet the minimum wire size and insulation class listed below:

C. Control Power Wiring:

1. 120-volt AC circuits used for the Building Management System shall be taken from panel boards and circuit breakers provided by Division 16.
2. BMS power circuits shall be dedicated to the BMS devices and shall not be used for any other purposes.
3. BACnet DDC terminal unit controllers may use power from the equipment power circuits.
4. All NEC Class 1 (line voltage) wiring shall be UL Listed and installed approved conduit according to NEC and Division 16 requirements.
5. Control Power wiring must meet NEC; minimum 12 gauge, stranded, THHN
6. Control Power and Class One wiring may be run in the same conduit.
7. Control Power Wiring must be in ¾" EMT where concealed or exposed.
8. Where different wiring classes terminate within the same enclosure, maintain clearances and install barriers per the National Electric Code.

D. BMS Raceway

1. Conduit Raceway
 - a. All conduit, wiring, accessories and wiring connections required for the installation of the Building Management System, as herein specified, shall be provided by the BMS Contractor (BMSC) unless specifically shown on the Electrical Drawings under Division 16 Electrical.
 - b. All wiring shall be installed in conduit or raceway except as noted elsewhere in this specification.

- c. All conduits and raceways shall be installed level, plumb, at right angles to the building lines and shall follow the contours of the surface to which they are attached.
 - d. Include one pull string in each conduit 3/4 in. or larger.
 - e. All wiring in mechanical, electrical, or service rooms—or where subject to mechanical damage— shall be installed in conduit.
 - f. Conceal all conduit, except within mechanical, electrical, or service rooms.
 - g. Conduit in finished areas shall be concealed in ceiling cavity spaces, plenums, furred spaces and wall construction.
 - h. Exposed conduit will run parallel to or at right angles to the building structure.
 - i. Install conduit to maintain a minimum clearance of 15 cm (6 in.) from high-temperature equipment (e.g., steam pipes or flues).
 - j. Class 2 and 3 wiring and communications wiring may be run in the same conduit.
2. Support:
- a. Secure conduit with conduit clamps fastened to the structure and spaced according to code requirements.
 - b. Conduit and pull boxes shall not be hung on flexible duct strap or tie rods.
 - c. Conduits shall not be run on or attached to ductwork
3. Couplings and Terminations:
- a. Conduit sections shall be joined with couplings (according to code).
 - b. Conduit section terminations shall be made with fittings at boxes, as needed.
 - c. Conduit section terminations not ending in boxes shall have bushings installed.
4. Class Separation
- a. Where different wiring classes terminate within the same enclosure, maintain clearances and install barriers per the National Electric Code.
5. Dry locations
- a. Set screw fittings are acceptable for dry interior locations.
6. Exterior & High Moisture Prone Locations
- a. Watertight compression fittings shall be used for exterior locations and interior locations subject to moisture.

- b. Provide conduit sealoff fitting where exterior conduits enter the building or between areas of high temperature/moisture differential.
- 7. Flexible metallic conduit:
 - a. Flexible metallic conduit shall be used for connections to motors, actuators, controllers, and sensors mounted on vibration producing equipment.
 - b. Flexible metal conduits shall not exceed 3 ft. in length and shall be supported at each end.
 - c. Minimum Flexible metal conduit is 1/2 in.
 - d. Flexible Metal Conduit may be used within partition walls. Flexible Metal Conduit shall be UL listed
 - e. Liquid-tight flexible conduit shall be use in exterior locations and interior locations subject to moisture, including chiller and boiler rooms, liquid-tight, flexible metal conduits shall be used.
- 8. Surface Raceway
 - a. Where it is not possible to conceal raceways in finished locations, surface raceway (Wiremold) may be used as approved by the Architect.
 - b. Metallic surface raceway may be used in finished areas on masonry walls. All surface raceway in finished areas must be color matched to the existing finish within the limitations of standard manufactured colors.
- E. Conduit and Raceway Sizing:
 - 1. The sizing, type and provision of conduit and raceways shall be the design responsibility of the BMS Contractor (BMSC).
 - 2. If complications arise, however, due to the incorrect selection of cable, cable trays, raceways and/or conduit by the BMS Contractor (BMSC), the BMS Contractor (BMSC) shall be responsible for all costs incurred in replacing the selected components.
- F. Expansion Joints
 - 1. Adhere to this specification's Division 16 requirement where conduit crosses building expansion joints.
- G. Junction Boxes
 - 1. Junction boxes shall be provided at all cable splices, equipment termination, and transitions from EMT to flexible conduit.
 - 2. Interior dry location J-boxes shall be galvanized pressed steel, nominal four-inch square with blank cover.
 - 3. Exterior and damp location JH-boxes shall be cast alloy FS boxes with threaded hubs and gasketed covers. "

3.5 BMS CONTROL WIRING

A. Code Compliance

1. All wiring shall be installed in accordance with all applicable electrical codes and will comply with equipment manufacturer's recommendations. Should any discrepancy be found between wiring specifications in this section and Division 16 Electrical sections, the stricter wiring requirements will prevail.
2. All wiring shall comply with the requirements of applicable portions of all local and national electric codes, unless specified otherwise in this section.

B. Wire Rating:

1. Where the space above the ceiling is a supply or return air plenum, the wiring shall be plenum rated. Teflon wiring can be run without conduit above suspended ceilings.
2. EXCEPTION: Any wire run in suspended ceilings that is used to monitor critical life safety systems or control critical equipment shall be in conduit.
3. Control wire shall be plenum rated stranded #18 gauge with minimum 300 VAC insulation. Input wiring shall be shielded & fire rated Teflon jacketed where concealed but accessible.

C. Installation:

1. Wires are to be kept a minimum of three (3) inches from hot water, steam, or condensate piping.
2. Wire will not be allowed to run across telephone equipment areas.
3. Where the wires leave the conduit system, they shall be protected by a plastic insert.
4. Wiring is to be run parallel along a surface or perpendicular to it and neatly tied at 10 ft. intervals.

D. Class 2 Wiring

1. All low-voltage wiring shall meet NEC Class 2 requirements. (Low-voltage power circuits shall be sub fused when required to meet Class 2 current limit.)
2. Class 2 signal wiring and 24 VAC power can be run in the same conduit.
3. Do not install Class 2 wiring in conduit containing Class 1 wiring or tubing.
4. Boxes and panels containing high voltage wiring and equipment may not be used for low-voltage wiring except for the purpose of interfacing the two (e.g., relays and transformers).
5. Where Class 2 wires are in concealed and in accessible locations, including ceiling return air plenums, approved cables not in conduit may be used provided that cables are UL Listed for the intended application.

E. Cable Support

1. Plenum rated cable shall be supported from or anchored to structural members.
2. Cables shall not be supported by or anchored to ductwork, electrical conduits, piping, or ceiling suspension systems.

F. Wiring Device Terminations

1. All wire-to-device connections shall be made at a terminal block or wire nut.
2. All wire-to-wire connections shall be at a terminal strip or wire nut.
3. Exposed terminations shall not be acceptable.
4. Terminations shall be contained within either the device or local junction box.
5. All wiring within enclosures shall be neatly bundled and anchored to permit access and prevent restriction to devices and terminals.

G. No Splices:

1. All plenum rated wiring shall be installed as continuous lengths, with no splices permitted between termination points when that length is commercially available.
2. All wiring in conduit shall be installed as continuous lengths, with no splices permitted between termination points or junction boxes.

H. Grounding:

1. Provide for complete grounding of all applicable signal and communications cables, panels and equipment so as to ensure system integrity of operation.
2. Ground cabling and conduit at the panel terminations.
3. Avoid grounding loops.
4. Grounding of network wiring shall be in accordance with NEC regulations article on "Communications Circuits, Cable, and Protector Grounding."
5. When a cable enters or exits a building, a lightning arrestor must be installed between the lines and ground.
6. The lightning arrestor shall be installed according to the manufacturer's instructions.

I. BACnet Communication Wiring

1. The contractor shall adhere to the items listed in the "BMS Wiring" article in Part 3 of the specification.
2. All cabling shall be installed in a neat and workmanlike manner.
3. Do not install communication wiring in conduit or raceway containing Class 1 or other Class 2 wiring.
4. The Maximum pulling, tension, and bend radius for cable installation, as specified by the cable manufacturer, shall not be exceeded during installation.

5. The BMS Contractor (BMSC) shall verify the integrity of the entire network following the cable installation. Use appropriate test measures for each particular cable.
- J. BMS wire labeling:
1. All communication wiring shall be labeled to indicate origination and destination data.
 2. Cable types specified shall be color coded for easy identification and troubleshooting
- K. Wall and Floor Penetrations
1. Provide fire stopping for all penetrations used by dedicated BMS conduits and raceways.
 2. All openings in fire proofed or fire stopped components shall be closed by using approved fire resistive sealant.
 3. All wiring passing through penetrations, including walls shall be in conduit or enclosed raceway.
 4. Penetrations of floor slabs shall be by core drilling. All penetrations shall be plumb, true, and square.

3.6 FIELD DEVICE INSTALLATION

- A. Division 15 Mechanical Contractor
1. The mechanical contractor shall install all mechanical devices i.e. control valves, dampers, temperature wells, pressure taps, airflow stations, etc....
 2. All Input devices shall be installed per the device manufacturer recommendation.
 3. Locate components of the BMS in accessible local control panels wherever possible.
- B. BMS Enclosures
1. The BMS panels shall be located as indicated at an elevation of not less than 2 feet from the bottom edge of the panel to the finished floor.
 2. Each cabinet shall be anchored per the manufacturer's recommendations.
 3. The BMS Contractor (BMSC) shall be responsible for coordinating panel locations with other trades and electrical and mechanical contractors.
- C. Relay outputs
1. Transient suppression shall be provided across all coils. Suppression devices shall limit transients to 150% of the rated coil voltage.
- D. Outside Air Sensors

1. Sensors shall be mounted on the North wall to minimize solar radiant heat impact or located in a continuous intake flow adequate to monitor outside air conditions accurately.
2. Sensors shall be installed with a rain proof, perforated cover.

E. Space Sensors:

1. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above the floor or per ADA requirements.
2. Provide lockable tamper-proof covers in public areas and/or where indicated on the plans.

F. Low Temperature Limit Switches:

1. Install on the discharge side of the first water or steam coil in the air stream.
2. Mount element horizontally across duct in a serpentine pattern insuring each square foot of coil is protected by 1 foot of sensor.
3. For large duct areas where the sensing element does not provide full coverage of the air stream, provide additional switches as required to provide full protection of the air stream.

G. Control Output Devices

1. All output devices shall be installed per the manufacturer's recommendation.
2. The mechanical contractor shall install all in-line devices such as control valves, dampers, airflow stations, pressure wells, etc.
3. device, pilot positioners shall be installed to allow for proper sequencing.

3.7 PROJECT SITE CLEANING

A. Installation Debris

1. The BMS Contractor (BMSC) shall clean up all debris resulting from their activities daily. The contractor shall remove all cartons, containers, crates, etc., under his/her control as soon as their contents have been removed. Waste shall be collected and placed in a designated location.
2. At the completion of work in any area, the contractor shall clean all work, equipment, etc., keeping it free from dust, dirt, and debris, etc.
3. At the completion of work, all equipment furnished under this section shall be checked for paint damage, and any factory-finished paint that has been damaged shall be repaired to match the adjacent areas. Any cabinet or enclosure that has been deformed shall be replaced with new material and repainted to match the adjacent areas.

3.8 COMPONENT IDENTIFICATION

A. Cables

1. Identify all control wires with labeling tape or sleeves using either words, letters, or numbers that can be exactly cross-referenced with as-built drawings.

B. Enclosures

1. All field enclosures, other than controllers, shall be identified with a bakelite nameplate. The lettering shall be in white against a black or blue background.

C. Junction Boxes

1. Junction box covers will be marked to indicate that they are a part of the BAS system.

D. Field Devices

1. All I/O field devices (except space sensors) that are not mounted within FIPs shall be identified with name plates.
2. All I/O field devices inside FIPs shall be labeled.

3.9 COMPONENT INSTALLATION LOCATIONS

A. Device Locations

1. The location of sensors is per mechanical and architectural drawings.

B. Space Sensors

1. Space humidity or temperature sensors will be mounted away from machinery generating heat, direct light and diffuser air streams.

C. Outside Air Conditions

1. Outdoor air sensors will be mounted on the northerly facing directly in the outside air.
2. Install these sensors such that the effects of heat radiated from the building or sunlight is minimized.

D. Enclosures

1. Field enclosures shall be located immediately adjacent to the controller panel(s) to which it is being interfaced.

3.10 BMS ACCEPTANCE:

A. Prior to acceptance

1. The BMS shall undergo a series of performance tests to verify operation and compliance with this specification. The tests described in this section are in addition to the installation, start-up, and debugging process BMS Contractor (BMSC) performs as a necessary part of the "Control System Checkout and Testing"

B. BMS Initial device checkout and testing

1. Upon completion of the control device installation, the BMS Contractor (BMSC) shall load all system software and start-up the system. The BMS Contractor (BMSC) shall perform all necessary calibration, testing and debugging and perform all required operational checks to insure that the system is functioning in full accordance with these specifications.
2. The Equipment Manufacturer shall provide separate startup services for the unit manufacturers BACnet controllers.

C. Expertise:

1. The BMS shall be set up and checked by factory trained competent technicians skilled in the setting and adjustment of the BMS equipment used in this project. These technicians are to be experienced in the type of HVAC systems associated with this project.
2. The BMS Contractor (BMSC) shall perform tests to verify proper performance of components, routines and points. Repeat tests until proper performance results. This testing shall include a point-by-point log to validate 100% of the input and output points of the DDC system operation.

D. Point-to-Point Checkout.

1. Each I/O device (both field mounted as well as those located in field interface panels) shall be inspected and verified for proper installation and functionality. A checkout sheet itemizing each device shall be filled out, dated and approved by the BMS Contractor (BMSC) for submission to the owner or owner's representative.

E. Controller and Workstation Checkout.

1. A field checkout of all controllers and front end equipment (computers, printers, modems, etc.) shall be conducted to verify proper operation of both hardware and software. A checkout sheet itemizing each device and a description of the associated tests shall be prepared and submitted to the owner or owner's representative by the completion of the project. All

approved submitted sequences will be tested by the control contractor before acceptance testing described below.

F. Control Device Verification:

1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
2. Check instruments for proper location and accessibility.
3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
4. Check flow instruments. Inspect tag number and line and bore size, and verify that inlet side is identified and that meters are installed correctly.
5. Check pressure instruments, piping slope, installation of valve manifold, and self-contained pressure regulators.
6. Check temperature instruments and material and length of sensing elements.
7. Check control valves. Verify that they are in correct direction.
8. Check DDC system as follows:
 - a. Verify that DDC controller power supply is from emergency power supply, if applicable.
 - b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
 - c. Verify that spare I/O capacity has been provided.
 - d. Verify that DDC controllers are protected from power supply surges.
9. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.

G. Control System Inputs and Outputs:

1. Check analog inputs at 0, 50, and 100 percent of span.
2. Check analog outputs using milli-ampere meter at 0, 50, and 100 percent output.
3. Check digital inputs using jumper wire.
4. Check digital outputs using ohmmeter to test for contact making or breaking.

H. Temperatures:

1. Calibrate resistance temperature transmitters at 0, 50, and 100 percent of span using a precision-resistance source.
2. Calibrate temperature switches to make or break contacts.

I. Notification of Testing

1. The engineer and owner shall be notified at least 10 days in advance of the start of the testing procedures. The engineer shall opt to be present to observe and review these tests.

J. Testing:

1. Acceptance Check Sheet

- a. A check sheet shall include all points & functions of the BMS as indicated on the point list included in this specification.
- b. Submit the check sheet to the Engineer for approval
- c. The Engineer will use the check sheet as the basis for acceptance with the BMS Contractor (BMSC).

2. The BMS Contractor (BMSC) shall provide at least two trained persons equipped with two-way communication and shall demonstrate a percentage of the actual field operation of each control and sensing point for all modes of operation including:

3. Response Testing:

- a. The purpose is to demonstrate to the owner expected response and action of the BMS.

- 1) "Day", "Night", "Occupied", "Unoccupied"
- 2) Fire/smoke alarm events
- 3) Seasonal changeovers
- 4) Power failure and restoration modes.

- b. Additionally, the following items shall be demonstrated:

1) Control loop response.

- a) The BMS Contractor (BMSC) shall supply trend data output in a graphical form showing the step response of each control loop.
- b) The test shall show the loop's response to a change in set point, which represents a change of actuator position of at least 25% of its full range.
- c) The sampling rate of the trend shall be from 10 seconds to 3 minutes, depending on the speed of the loop.
- d) The trend data shall show for each sample the set point, actuator position, and controlled variable values. Any loop that yields unreasonably under-damped or over-damped control shall require further tuning by the Contractor.

2) Demand Limiting (if applied)

- a) The BMS Contractor (BMSC) shall supply a trend data output showing the action of the demand-limiting algorithm.
- b) The data shall document the action on a minute-by-minute basis over at least a 30-minute period. Included in the trend

shall be building kW, demand limiting set point, and the status of sheddable equipment outputs.

- 3) Optimum Start/Stop.
 - a) The BMS Contractor (BMSC) shall supply a trend data output showing the capability of the algorithm.
 - b) The change-of value trends shall include the output status of all optimally started and stopped equipment, as well as temperature sensor inputs of affected areas.
- 4) Interface to the Building's fire alarm system.

4. Operational Test:

- a. After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
- b. Test and adjust controls and safeties.
- c. Test calibration of electronic controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
- d. Test each point through its full operating range to verify that safety and operating control set points are as required.
- e. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
- f. Test each system for compliance with sequence of operation.
- g. Test software and hardware interlocks.

5. Retesting

- a. Any tests that fail to demonstrate the operation of the system shall be repeated at a later date. The contractor shall be responsible for any necessary repairs or revisions to the hardware or software to successfully complete all tests.

K. BMS Acceptance

1. The BMS acceptance shall be contingent upon completion and review of all corrected deficiencies. The system shall not be accepted until all forms and checklists completed as part of the demonstration are submitted and approved as required in Part 1, "Submittals."
2. All application software will be verified and compared against the sequences of operation. Control loops will be exercised by inducing a setpoint shift of at least 10% and observing whether the system successfully returns the process variable to setpoint. Record all test results and attach to the Test Results Sheet.

3. Test each alarm in the system and validate that the system generates the appropriate alarm message, that the message appears at all prescribed destinations (workstations or printers), and that any other related actions occur as defined (i.e. graphic panels are invoked, reports are generated, etc.). Submit a Test Results Sheet to the owner.
4. Perform an operational test of each unique graphic display and report to verify that the item exists, that the appearance and content are correct, and that any special features work as intended. Submit a Test Results Sheet to the owner.
5. Perform an operational test of each third party interface that has been included as part of the automation system. Verify that all points are properly polled, that alarms have been configured, and that any associated graphics and reports have been completed. If the interface involves a file transfer over Ethernet, test any logic that controls the transmission of the file, and verify the content of the specified information.
6. At the completion of the Acceptance Testing, this BMS Contractor (BMSC) shall demonstrate the sequence of operations for each system to the Architect or his representative.
7. All tests described in this specification shall have been performed to the satisfaction of both the engineer and owner prior to the acceptance of the control system as meeting the requirements of completion. Any tests that cannot be performed due to circumstances beyond the control of the contractor may be exempt from the completion requirements if stated as such in writing by the engineer. Such tests shall then be performed as part of the warranty.

3.11 OWNER OPERATOR TRAINING:

A. Initial Training

1. During system commissioning and at such time acceptable performance of the Building Management System hardware and software has been established, the BMS Contractor (BMSC) shall provide on-site operator instruction to the owner's operating personnel.
2. Operator instruction shall be done during normal working hours and shall be performed by a competent representative familiar with the system hardware, software and accessories.

B. Training Sessions:

1. The BMS Contractor (BMSC) shall provide 8 total hours of comprehensive training in multiple sessions for system orientation, product maintenance and troubleshooting, programming and engineering.

C. Training Personnel:

1. A factory-authorized service representative shall provide training to the Owner's personnel. The training shall include instruction of the owners' designated personnel on the operation and maintenance of the entire BMS.
2. This orientation shall, at a minimum, consist of:
 - a. A review of the project as-built drawings
 - b. The BMS software layout and naming conventions
 - c. A walk-through of the facility to identify panel and device locations

3.12 WARRANTY PERIOD SERVICES AND COVERAGE

A. Warranty Period (Labor and Materials)

1. Equipment, materials and workmanship incorporated into the work shall be warranted for a period of one year from the time of system acceptance.

B. Remote Connectivity:

1. The Owner shall provide all TCP/IP services and connections for remote site access for the BMS Contractor (BMSC) to perform warranty response work.
2. This connection shall be maintained throughout the warranty period at the Owner's cost. The BMS Contractor (BMSC) shall identify the specific connection requirements in a shop drawing submittal.
3. This requirement provides several functions including remote alarm notifications, remote connectivity for both the owner and BMS Contractor (BMSC)s response. Failure of the owner to provide this remote connectivity will relieve the BMS Contractor (BMSC) of the initial response times.

C. BMS System Access:

1. The owner shall grant the BMS Contractor (BMSC) reasonable access to the BMS during the warranty period.
2. Remote access to the BMS (for the purpose of diagnostics and troubleshooting, via the Internet, during the warranty period) will be allowed.

D. Warranty Repair &/or replacement:

1. Within this period, upon notice by the Owner, any defects in the BMS due to faulty materials, methods of installation or workmanship shall be promptly repaired or replaced by the BMS Contractor (BMSC) at no expense to the Owner.

E. Final Adjustments:

1. When requested by the owner within the warranty period, the BMS Contractor (BMSC) shall provide remote seasonal adjustments to the system to suit actual conditions.

END OF SECTION 15900

SECTION 15940 - SEQUENCE OF OPERATIONS FOR HVAC CONTROLS

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions & Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes control sequences for HVAC systems, subsystems, & equipment.
- B. Related Sections include the following:
 - 1. Section "Instrumentation & Control for HVAC" for control equipment, devices & for submittal requirements.
 - 2. ATC diagrams for Unit configuration, ATC devices, point types & locations

1.3 DEFINITIONS & ABBREVIATIONS

- A. Analog: A continuously variable system or value not having discrete levels.
- B. Binary: A two-state condition, i.e. "ON" or "OFF".
- C. Floating: A timed spanned signal using a binary input/output to operate a variable positioned actuator.
- D. Automatic Temperature Control System: The total integrated system of fully operational and functional elements, including equipment, software, programming, and associated materials, to be provided by this Division ATC Contractor and to be interfaced to the associated work of other related trades.
- E. ATC Contractor (ATC): The single Contractor to provide the work of this Division. This Contractor shall be the primary manufacturer, installer, commissioner and ongoing service provider for the ATC work.
- F. Control Sequence: A pre-programmed arrangement of software algorithms, logical computation, target values and limits as required attaining the defined operational control objectives.
- G. Direct Digital Control: The digital algorithms and pre-defined arrangements included in the ATC software to provide direct closed-loop control for the designated equipment and controlled variables. Inclusive of Proportional,

Derivative & Integral control algorithms together with target values, limits, logical functions, arithmetic functions, constant values, timing considerations and the like.

- H. ATC Network: The total digital on-line real-time interconnected configuration of ATC digital processing units, workstations, panels, sub-panels, controllers, devices and associated elements individually known as network nodes. May exist as one or more fully interfaced and integrated sub-networks, LAN, WAN or the like.
- I. ATC Integration: The complete functional and operational interconnection and interfacing of all ATC work elements and nodes in compliance with all applicable codes, standards and ordinances so as to provide a single coherent ATC as required by this Division.
- J. Provide: The term "Provide" and its derivatives when used in this Division shall mean to furnish, install in place, connect, calibrate, test, commission, warrant, document and supply the associated required services ready for operation.
- K. Furnish: The term "Furnish" and its derivatives when used in this Division shall mean supply at the ATC Contractor's cost to the designated third party trade contractor for installation. ATC Contractor shall connect furnished items to the ATC, calibrate, test, commission, warrant and document.
- L. Install: The term "Install" and its derivatives when used in this Division shall mean receive at the jobsite and mount.
- M. Wiring: The term "Wiring" and its derivatives when used in this Division shall mean provide the ATC wiring and terminations.
- N. Protocol: The term "protocol" and its derivatives when used in this Division shall mean a defined set of rules and standards governing the on-line exchange of data between ATC network nodes.
- O. Software: The term "software" and its derivatives when used in this Division shall mean all of programmed digital processor software, preprogrammed firmware and project specific digital process programming and database entries and definitions as generally understood in the ATC industry for real-time, on-line, integrated ATC configurations.
- P. Singular usage: The use of words in the singular in these Division documents shall not be considered as limiting when other indications in these documents denote that more than one such item is being referenced.
- Q. Interpretation Aids: Headings, paragraph numbers, titles, shading, bolding, underscores, clouds and other symbolic interpretation aids included in the Division documents are for general information only and are to assist in the reading and interpretation of these Documents.

R. Abbreviations:

1. The following abbreviations and acronyms may be used in describing the work of this Division, Additional acronyms shall be declared throughout the specifications:
2. Organization and project entities
 - a. ASHRAE - American Society of Heating, Refrig. & Air Cond. Engineers
 - b. ATC - Division 15 Automatic Temperature Controls Contractor
 - c. EC - Division 16 Electrical Contractor
 - d. GC - General Contractor
 - e. MC - Division 15 Mechanical Contractor
 - f. UM - Unit Manufacturer, Equipment
3. Direct Digital Controls Abbreviations
 - a. ANALOG - A variable signal (4-20mA, 2-10VDC etc.)
 - b. BINARY - A 2 state signal (On/Off, Open/Closed etc.)
 - c. AI / AO - Analog Input / Analog Output
 - d. CI / CO - Configurable Input / Configurable Output
 - e. DI / DO - Digital Input / Digital Output
 - f. DDC - Direct Digital Control
 - g. I/O - Input/Output point
 - h. NO / NC - Normally Open / Normally Closed
 - i. SR/NSR - Spring Returned / Non-Spring Returned
4. Computer or Electronics
 - a. CPU - Central Processing Unit
 - b. EEPROM - Electronically Erasable Programmable Read Only Memory
 - c. GUI - Graphical User Interface
 - d. LAN/WAN - Local Area Network/Wide Area Network
 - e. PC/OWS - Personal Computer/Operator Workstation
 - f. RAM - Random Access Memory
 - g. TCP/IP - Transmission Control Protocol/Internet Protocol
 - h. UPS - Uninterruptible Power Supply
5. Major HVAC Equipment Abbreviations
 - a. AC/ACCU - Air Conditioning Unit/ Air Cooled Condensing Unit
 - b. BB / FTR - Baseboard Radiation / Fintube Radiation
6. Ancillary HVAC Equipment Abbreviations

- a. EDH - Electric Duct Heater
- b. EF - Exhaust Fan
- c. HP - Heat Pump
- d. RP - Radiant Panel
- e. UH/CUH - Unit Heater / Cabinet Unit Heater

7. Field Devices Abbreviations

- a. CT/CS - Current transducer/ Current Switch
- b. F/SD - Fire/Smoke Damper
- c. ES - End-Switch
- d. LDS - Liquid Detection Switch
- e. LCD / LED - Liquid Crystal Display / Light Emitting Diode
- f. M - Actuator Operated Damper
- g. MS / VFD - Motor Starter / Variable Frequency Drive
- h. OCC - Occupancy Sensor
- i. PDT - Pressure Differential Transducer
- j. PDS - Pressure Differential Switch
- k. R - Control Pilot Relay
- l. SD - Smoke Detector or Smoke Damper
- m. SPDT / SPST - Single Pole Double Throw / Single Pole Single Throw
- n. SW - Switch
- o. T/TS - Temperature / Temperature Sensor
- p. TC - Thermostat switch

8. Project delineation and information Abbreviations

- a. NIC / FBO - Not In Contract / Furnished by Others
- b. TBA/TBD - To Be Advised / To Be Determined

9. Control Media Abbreviations

- a. SAT/SAH - Supply Air Temperature/ Supply Air Temperature
- b. DAT/DAH - Discharge Air Temperature/ Discharge Air Temperature
- c. MAT - Mixed Air Temperature
- d. RAT/RAH - Return Air Temperature/Return Air Humidity
- e. OAT/OAH - Outdoor Air Temperature / Outdoor Air Humidity
- f. RH - Relative Humidity
- g. CO/CO2 - Carbon Monoxide / Carbon Dioxide

1.4 COORDINATED SEQUENCES & ATC DIAGRAMS

A. Project ATC Diagrams

1. The Sequences of Operations detailed below are predicated on the specific Project ATC diagrams.
2. Reference the ATC Diagrams for the Unit configuration, ATC control devices, point types & locations for each device.

B. Control Sequence Descriptions:

1. The control sequences below describe all necessary equipment operation including those operations that are provided by the HVAC Equipment Unit manufacturers (UM) & those as part of the Automatic Temperature Controls system (ATC).

1.5 RESPONSIBILITIES

A. Automatic Temperature Control (ATC) Contractor's Responsibilities:

1. The ATC contractor (ATC) shall provide, field install & wire all necessary software & hardware, wiring, & computing equipment in compliance with this specification. The ATC contractor shall also provide programming, interface design, startup services by competent technicians that regularly employed by the ATC contractor with full responsibility for proper operation of the control system including debugging & proper calibration of each component in the entire system
2. The ATC contractor (ATC) shall provide power supply wiring to all external control panels, actuators (valves, dampers, etc.), including low voltage transformers, including the power for devices required for operation of BACnet communication as provided as part of complete HVAC Equipment Unit Manufacturer provided BACnet packaged.

B. Mechanical Contractors (MC) Responsibilities:

1. The Mechanical contractor (MC) shall provide coordination between the HVAC Equipment Unit Manufacturers (UM) & the ATC contractor (ATC) to provide a fully coordinated & operational Automatic Temperature Controls system
2. Refer to this & the specific equipment specifications & schedules for devices provided, installed & wired by the HVAC equipment Unit manufacturers (UM) & those by the ATC contractor (ATC).

C. Equipment Unit Manufacturer (UM) Responsibilities

1. The Equipment Unit Manufacturer (UM) shall provide the equipment and field labor to meet the sequence requirements of this specification & schedules sections.

2. The Equipment Unit Manufacturer (UM) shall provide factory installation & wiring of the ATC provided controls, when specified to be factory installed.

1.6 ENERGY RECOVERY UNITS-(ERU-1 AND ERU-2)-[SERVES VAV BOXES]

- A. Reference the ATC diagrams for Unit configuration, ATC devices, point types & locations
- B. Coordination:
 1. The Unit Manufacturer (UM) shall provide the units as outlined under the equipment specifications & schedules.
 2. The Unit Manufacturer (UM) shall provide, factory install & wire a BACnet DDC controller, sensors, relays, status sensors & dampers actuators.
 3. The Mechanical contractor (MC) shall provide coordination between the Unit Manufacturer (UM) & the ATC contractor (ATC) for a complete integrated system.
 4. The following sequence of operations shall be the responsibility of the Unit Manufacturer (UM).
- C. Scheduling
 1. The schedule shall be communicated to the Johnson Metasys BACnet MS/TP DDC controller as established in the GUI.
 2. The unit shall remain in the "Unoccupied" mode until the Supply Fans status has been proven to be on by the Supply Fan Current Switch (CS)
- D. "Unoccupied" Mode:
 1. During the unoccupied mode, the Energy Recovery unit's Supply & Exhaust Fans shall be off, the energy recovery wheel shall be off, the outdoor air damper and exhaust dampers shall be closed and the associated heating coil and cooling coil shall remain off.
- E. "Occupied" Mode:
 1. During the occupied mode of operations the outside air damper and the exhaust air damper shall open, the Supply and Exhaust Fans shall be energized and the energy recovery wheel shall be energized.
 2. Occupied Heating Mode:
 - a. The gas heating control valve shall modulate to maintain discharge air temperature (via BMS Communications) setpoint (DATSP) of 60°F (adj.).
 3. Occupied Cooling Mode:

- a. The DX cooling coil shall modulate to maintain discharge air temperature (via BMS Communications) set point (DATSP) of 64°F (adj.).
- F. Supply Fan and Exhaust Fan Variable Frequency Drives (VFDs)
 - 1. During Normal Operations:
 - a. The Supply Fan VFD shall run to maintain the duct static pressure set point of 1.5" w.c. (adj.).
 - b. The associated VAV boxes downstream shall maintain the minimum CFM set point (see mechanical schedule).
 - c. The associated remote exhaust damper shall open to maintain the same minimum CFM set point as the associated VAV box. (CFM set point determined by the air balancer).
 - d. The Exhaust Fan VFD shall track the Supply Fan VFD speed.
 - 2. During High Carbon Dioxide Levels:
 - a. (As detected by VAV carbon dioxide space sensor) The associated VAV box shall modulate open to allow more outside air into the space.
 - b. The associated remote exhaust damper shall modulate open to track the associated VAV box damper position. An airflow station shall be provided to monitor the exhaust air leaving the space.
 - c. The associated ERU unit shall speed up the supply fan to maintain the duct static pressure set point.
 - d. The Exhaust Fan VFD shall track the Supply Fan VFD speed.
 - 3. **During Purge Mode:**
 - a. Once a "Purge" Button is pressed the associated VAV box damper shall open to the maximum position to provide the maximum CFM. (20 mins. adjustable).
 - b. The associated remote exhaust air damper shall open to the maximum position.
 - c. The ERU Supply Fan VFD shall run to maintain the duct static pressure set point of 1.5" w.c. (adj.)
 - d. The Exhaust Fan VFD shall track the Supply Fan VFD speed.
- G. Low Leak Detector
 - 1. The unit manufacturer shall provide a low leak condensate detector. Upon activation the ERU shall send an alarm to the BMS front-end and shutdown the ERU unit.
- H. Dirty Filter Switches
 - 1. The unit manufacturer shall provide a differential pressure switch across both the exhaust and supply filters. Upon activation the ERU shall send an alarm to the BMS front-end.
- I. Alarms & Safeties Monitoring:

1. Fan Failure (FANFAIL): Commanded on, but the status (CS) is off.
2. Fan in Hand (FANHAND): Commanded off, but the status (CS) is on.
3. Hi/Low Discharge Air Temp: When the Discharge Air Temperature (DAT) is > 120 °F (adj.) < 50 °F (adj.).
4. Heating Failure (HEATFAIL): An alarm shall be generated when the Discharge Air Temperature (DAT) remains within 4°F (adj.) of the heating setpoint (HSP) & the heating signal is > 10% open (For > 5 minutes) This alarm shall not be enabled until the zone has been on for 10 minutes (adj.).
5. Cooling Failure (COOLFAIL): An alarm shall be generated when the Discharge Air Temperature (DAT) remains within 4°F (adj.) of the mixed air temperature, with the mechanical cooling utilized (for > 5 minutes). This alarm shall not be enabled until the zone has been on for 10 minutes (adj.).
6. Smoke Detector: (SMOKE) when the smoke detector sensing smoke.
7. High Filter Differential Pressure: When the pressure exceeds the set limit (adj.).

J. Operator & Graphical User Interface requirements

1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Energy Recovery Units Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	I/O Points				Software Point					Initial-Alarm Setting	
	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm		GUI
Supply Fan Start/Stop (SFSS)				O						X	
Supply Fan VFD Signal (SFS)		X									X
Supply Fan VFD Alarm Status (SFAS)			X								X
Supply Fan Status (SFCS)			X						X	X	
Exhaust Fan Start/Stop (EFSS)				X							X
Exhaust Fan VFD Signal (EFS)		X									X
Exhaust Fan VFD Alarm Status (EFAS)			X								X
Exhaust Fan Status (EFCS)			X						X	X	
Discharge Air Temperature (DAT)	X							X	X	X	
Outside Air Damper (OAD)				X							X
Exhaust Air Damper (EAD)				X							X
Discharge Air Temp. Setpoint (DASP)					X					X	(Seq.)
Alarm Reset			X			X		X	X	X	
Fan Failure (FANFAIL)						X			X	X	On
Fan in Hand (FANHAND)						X			X	X	ON
Discharge Temp High Alarm (DATHI)					A				A	X	>110°F

Discharge Temp Low Alarm (DATLO)					A				A	X	<55°F
Heating Failure (HEATFAIL)					A				A	X	On
Gas Heating Coil Enable/Disable(HED)				X						X	
Gas Heating Control Signal (GHCS)		X								X	
DX Cooling Enable/Disable (DXED)				X						X	
DX Cooling Control Signal (DXCS)		X								X	
Hot Gas Reheat Enable/Disable (HGRHED)				X						X	
Hot Gas Reheat Control Signal (HGRHCS)		X								X	
Return Air Temp. (RAT)	X									X	
Return Air Humidity (RAH)	X									X	
Exhaust Air Temp (EAT)	X									X	
Energy Recovery Wheel Enable/Disable (ERWED)				X						X	
Energy Recovery Wheel Control Signal (ERWCS)		X								X	
Exhaust Air Filter (EAF)			X							X	
Outdoor Air Filter (OAF)			X							X	
Leak Detector (LD)			X							X	

1.7 VARIABLE AIR VOLUME BOXES-[SERVES: VRV HEAT PUMPS]

- A. Reference the ATC diagrams for Unit configuration, ATC devices, point types & locations
- B. Coordination:
1. The Unit Manufacturer (UM) shall provide the units as outlined under the equipment specifications & schedules.
 2. The ATC Contractor shall provide the BACnet DDC controllers and sensing devices. The Unit Manufacturer (UM) shall factory mount the ATC contractor's DDC controllers/actuators.
 3. The Mechanical contractor (MC) shall provide coordination between the Unit Manufacturer (UM) & the ATC contractor (ATC).
 4. The following sequence of operations shall be the responsibility of the ATC Contractor (ATC).
- C. Scheduling
1. The schedule shall be communicated to the Johnson Metasys BACnet MS/TP DDC controller as established in the GUI.

- D. "Unoccupied" Mode:
1. During the unoccupied mode, the VAV box damper shall be in the normally closed position.
- E. "Occupied Normal" Mode:
1. During the occupied normal mode of operations the VAV shall open to the minimum CFM position (see mechanical schedule).
 2. The associated remote exhaust damper shall open to the minimum CFM position.
- F. "Occupied High Carbon Dioxide Level" Mode:
1. During the occupied high carbon dioxide mode of operations the VAV shall modulate open to provide more conditioned outside air into the space. The associated remote exhaust damper shall open to track the associated VAV box damper position
 2. Once the carbon dioxide level is below set point of 900 ppm (adj.), the VAV box and the associated remote exhaust damper shall revert back to the occupied normal operations.
- G. "Occupied Purge" Mode:
1. A pushbutton shall enable the occupied purge mode.
 2. During the occupied purge mode of operations, the associated VAV box and remote exhaust damper shall modulate open to the maximum CFM position.
 3. The associated Energy Recovery Unit shall modulate its supply fan VFD to maintain a duct static pressure set point of 1.5" w.c.
 4. The occupied purge mode of operations shall be energized for 20 mins. (adj.) and there shall be (6) incremented speed changes to the associated supply fan VFD. Once the 20 mins. (adj.) has expired; the VAV box and associated remote exhaust damper shall revert back to the occupied normal mode of operations.
- H. Alarms & Safeties Monitoring:
1. High Space Carbon Dioxide Levels (HCO₂L): An alarm shall be generated when the space carbon dioxide levels are above 900ppm (adj.).
 2. Hi/Low Discharge Air Temp: When the Discharge Air Temperature (DAT) is > 120 °F (adj.) < 50 °F (adj.).
 3. Hi/Low Space Air Temp: When the Space Temperature (TS) is > 85 °F (adj.) < 55 °F (adj.).
- I. Operator & Graphical User Interface requirements

1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

VAV Boxes	I/O Points				Software Point				Initial-Alarm Setting	
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm	GUI
Discharge Air Temperature (DAT)	X							X	X	X
Space Temperature (TS)	X							X	X	X
VAV Box Damper Position (VAVDP)	X									X
Supply Air CFM (SACFM)	X									X
Carbon Dioxide Levels (CO2)	X									X
VAV Box Damper Command (VAVDC)		X								X

1.8 REMOTE EXHAUST DAMPERS

- A. Reference the ATC diagrams for Unit configuration, ATC devices, point types & locations
- B. Coordination:
 1. The ATC Contractor (ATC) shall provide the remote exhaust dampers and damper actuators.
 2. The ATC Contractor shall provide the BACnet DDC controllers and sensing devices.
 3. The Mechanical contractor (MC) shall install the remote exhaust dampers provided by the ATC contractor (ATC).
 4. The following sequence of operations shall be the responsibility of the ATC Contractor (ATC).
- C. Scheduling
 1. The schedule shall be communicated to the Johnson Metasys BACnet MS/TP DDC controller as established in the GUI.
- D. "Unoccupied" Mode:
 1. During the unoccupied mode, the remote exhaust damper shall be in the normally closed position.
- E. "Occupied Normal" Mode:
 1. During the occupied normal mode of operations the remote exhaust damper shall open to the minimum CFM position. (Track VAV damper position).

- F. "Occupied High Carbon Dioxide Level" Mode:
1. During the occupied high carbon dioxide mode of operations, the associated remote exhaust damper shall open to track the associated VAV box damper position
 2. Once the carbon dioxide level is below set point of 900 ppm (adj.), the VAV box and the associated remote exhaust damper shall revert back to the occupied normal operations.
- G. "Occupied Purge" Mode:
1. A pushbutton shall enable the occupied purge mode.
 2. During the occupied purge mode of operations, the associated remote exhaust damper shall modulate open to the maximum CFM position.
 3. The occupied purge mode of operations shall be energized for 20 mins. (adj.) and there shall be (6) incremented speed changes to the associated supply fan VFD. Once the 20 mins. (adj.) has expired; the VAV box and associated remote exhaust damper shall revert back to the occupied normal mode of operations.
- H. The ATC Contractor shall provide an Airflow Station to monitor the exhaust CFM leaving each room.
- I. Operator & Graphical User Interface requirements
1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Remote Exhaust Damper Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	I/O Points				Software Point					Initial-Alarm Setting	
	AI	AO	BI	BO	AV	BV	Schedule	Trend	Alarm		GUI
Remote Exhaust Damper Command (REDC)		X								X	
Remote Exhaust Damper Position (REDP)	X									X	
Exhaust Air CFM (EACFM)	X							X		X	

1.9 VARIABLE REFRIGERANT VOLUME-VRV HEAT PUMPS

- A. Reference the ATC diagrams for Unit configuration, ATC devices, point types & locations

B. Coordination:

1. The Unit Manufacturer (UM) shall provide the units as outlined under the equipment specifications & schedules.
2. The Unit Manufacturer (UM) shall provide, factory install & wire a BACnet DDC controller, sensors, relays, status sensors & dampers actuators.
3. The Mechanical contractor (MC) shall provide coordination between the Unit Manufacturer (UM) & the ATC contractor (ATC) for a complete integrated system.
4. The following sequence of operations shall be the responsibility of the Unit Manufacturer (UM).

C. Scheduling

1. The schedule shall be communicated to the Johnson Metasys BACnet MS/TP DDC controller as established in the GUI.

D. "Unoccupied" Mode:

1. During the unoccupied mode, the VRV Heat Pump supply fan shall be de-energized.
2. "Unoccupied Cooling" Mode:
 - a. Once the space temperature is above the unoccupied cooling temperature set point of 85°F (adj.), the supply fan shall be energized and the VRV coil shall be set to cooling to maintain the unoccupied cooling set point.
3. "Unoccupied Heating" Mode:
 - a. Once the space temperature is below the unoccupied heating temperature set point of 60°F (adj.), the supply fan shall be energized and the VRV coil shall be set to heating to maintain the unoccupied heating set point.

E. "Occupied" Mode:

1. During the occupied mode of operations, the VRV Heat Pump supply fan shall be energized to run continuously.
2. "Occupied Cooling" Mode:
 - a. Once the space temperature is above the occupied cooling temperature set point of 75°F (adj.), the VRV coil shall be set to cooling to maintain the space temperature set point of 75°F (adj.).
3. "Occupied Heating" Mode:
 - a. Once the space temperature is above the occupied heating temperature set point of 70°F (adj.), the VRV coil shall be set to heating to maintain the space temperature set point of 70°F (adj.).

F. Low Leak Detector

1. The unit manufacturer shall provide a low leak condensate detector. Upon activation the VRV Heat Pump shall send an alarm to the BMS front-end and shutdown the VRV Heat Pump unit.
- G. Alarms & Safeties Monitoring:
1. Hi/Low Space Air Temp: When the Space Temperature (TS) is > 85 °F (adj.) < 55 °F (adj.).
 2. Low Leak Detection Alarm (LLDA)
- H. Operator & Graphical User Interface requirements
1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

VRV Heat Pumps Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	I/O Points				Software Point					Initial-Alarm Setting	
	AI	AO	BI	BO	AV	BV	Schedule	Trend	Alarm		GUI
Space Temperature (TS)	X							X	X	X	
Supply Fan Start/Stop Command (SFSSC)				X						X	
Supply Fan Status (SFS)			X						X	X	
Low Leak Detection Alarm (LLDA)			X						X	X	

1.10 ELECTRIC RADIANT PANELS

- A. The ATC contractor (ATC) shall provide a Control Relay (R), a space temperature sensor and a DDC Controller for the Electric Radiant Panel.
1. "Occupied":
 - a. The Electric Radiant Panel shall be energized to maintain a space temperature set point of 72°F (adj.). Once space temperature set point has been reached, the Electric Radiant Panel shall be de-energized.
 2. "Unoccupied"
 - a. The Electric Radiant Panel shall be de-energized. Once the space temperature is below the unoccupied space heating set point of 60°F (adj.), the Electric Radiant Panel shall be energized to maintain set point. Once the space temperature rises above the unoccupied heating set point, the Electric Radiant Panel shall be de-energized.
- B. Operator & Graphical User Interface requirements

1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Electric Radiant Panel	I/O Points				Software Point						
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm	GUI	Initial-Alarm Setting
Space Temperature (TS)	X							X	X	X	
Radiant Panel Start/Stop (RPSS)				X						X	

1.11 ELECTRIC UNIT HEATERS

- A. The ATC contractor (ATC) shall provide a Control Relay (R), a space temperature sensor and a DDC Controller for the Electric Unit Heater.

1. "Occupied":

- a. The Electric Unit Heater shall be energized to maintain a space temperature set point of 72°F (adj.). Once space temperature set point has been reached, the Electric Unit Heater shall be de-energized.

2. "Unoccupied"

- a. The Electric Unit Heater shall be de-energized. Once the space temperature is below the unoccupied space heating set point of 60°F (adj.), the Electric Unit Heater shall be energized to maintain set point. Once the space temperature rises above the unoccupied heating set point, the Electric Unit Heater shall be de-energized.

- B. Operator & Graphical User Interface requirements

1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Electric Unit Heater	I/O Points				Software Point						
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm	GUI	Initial-Alarm Setting
Space Temperature (TS)	X							X	X	X	
Electric Unit Heater Start/Stop (EUHSS)				X						X	

1.12 SPLIT SYSTEM AC UNITS [AC-F104, AC-F112, CU-F104 AND CU-F112]

- A. Reference the ATC diagrams for Unit configuration, ATC devices, point types & locations
- B. Coordination:
 - 1. The Unit Manufacturer (UM) shall provide the units as outlined under the equipment specifications & schedules.
 - 2. The Unit Manufacturer (UM) shall provide, factory install & wire a DDC controller, sensors, relays & status sensors.
 - 3. The Mechanical contractor (MC) shall provide coordination between the Unit Manufacturer (UM) & the ATC contractor (ATC) for a complete integrated system.
 - 4. The following sequence of operations shall be the responsibility of the Unit Manufacturer (UM).
- C. "Unoccupied" Mode:
 - 1. During the unoccupied mode, the Split System AC unit supply fan shall be de-energized.
- D. "Occupied" Mode:
 - 1. During the occupied mode of operations, the Split System AC unit supply fan shall be energized to run continuously and to maintain the space temperature set point of 72°F (adj.).
- E. Monitor Space Temperature
 - 1. The ATC Contractor shall provide a space temperature sensor that shall be monitored and tied into the BMS.
- F. Operator & Graphical User Interface requirements
 - 1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Split System AC Unit	I/O Points				Software Point				Initial-Alarm Setting		
	AI	AO	BI	BO	AV	BV	Schedul	Trend		Alarm	GUI
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override											
Space Temperature (TS)	X							X	X	X	

1.13 EXHAUST FAN CONTROL

- A. The ATC contractor (ATC) shall provide a Control Relay (R) & a Current Switch (CS) to monitor the status of the Exhaust Fan. An alarm shall be generated when the status of the Fan does not meet the commanded sequence after 30 seconds.(BACnet DDC Controlled Only)
1. "Occupied":
 - a. The Exhaust Fans shall be energized and run continuously.
 2. "Unoccupied"
 - a. The Exhaust Fans shall be de-energized.
- B. Operator & Graphical User Interface requirements
1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Exhaust Fans – General Interlock Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	I/O Points				Software Point				Initial-Alarm Setting		
	AI	AO	BI	BO	AV	BV	Schedul	Trend		Alarm	GUI
Exhaust Fan Command (SS)				X						X	
Exhaust Fan Status (CS)			X							X	
Exhaust Fan Failure Alarm (EFFAIL)						X			X	X	
Exhaust Fan In Hand Alarm (EFHAND)									X	X	

1.14 CONDENSATE PUMPS

- A. The ATC contractor (ATC) shall provide a Control Relay (R), Low Leak Detector & a Current Switch (CS) to monitor the status of the Condensate Pump. An alarm shall be generated when either the status of the pump does not meet the commanded sequence after 30 seconds or when the Low Leak Detector Alarm is activated.
1. The Condensate Pump shall be energized when there is a detection of a leak in the condensate drain pan.
 2. A Low Leak Detector Switch shall activate an alarm if energized.
- B. Operator & Graphical User Interface requirements

1. The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Condensate Pump	I/O Points				Software Point						
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm	GUI	Initial-Alarm Setting
Condensate Pump Status (CPS)			X						X	X	
Low Leak Detector Status (LLDS)			X						X	X	

1.15 AIR BALANCING

- A. The Air Balancer contractor (TAB) shall provide the initial air balancing & setting of the design minimum & maximum air flow.

1.16 GRAPHICAL USER INTERFACE (GUI)

- A. The ATC contractor (ATC) shall provide a Panel Mounted connected Liquid Crystal Display the ability to read, adjust & override the various parameters for system control. Provide each of the DDC controlled equipment with graphics with a minimum of the complete I/O point listing, their associated setpoints & any other variable for the adjustment & operation of the system. Demonstrate the operation of the system to the owner prior to acceptance of the system.
- B. Graphical User Interface Demonstration
 1. Demonstrate the Graphics, trending & communications setup to the owner prior to acceptance of the system.
- C. Alarm Notification
 1. The system shall notify the owner of an alarming condition via a Visual Alerts & Audible sounds locally at the GUI. If connected via a TCP/IP connection, an e-mail sent depending on user configuration.
 2. Any maintenance worker shall be capable of interrogating the alarm using the Laptop workstation browsers (via. the internet)

1.17 GLOBAL OUTSIDE AIR TEMPERATURE

- A. The ATC contractor (ATC) shall provide, install & wire an Outside Air temperature & humidity sensors with weather/sunshields enclosure on the northern exposure of the building.

B. Operator & Graphical User Interface requirements

- The ATC Control Diagrams & the table below shall provide for Operator Control of the HVAC equipment:

Global Outside Air Temperature	I/O Points				Software Point						
Point Name/Description/Legend X = DDC I/O L=Local Control A = Adjustable O = Override	AI	AO	BI	BO	AV	BV	Schedul	Trend	Alarm	GUI	Initial-Alarm Setting
Outside Air Temperature (OAT)	X				X					X	
Highest Values (Past24 hours)					X					X	
Lowest Values (Past 24 Hours)					X					X	
Calculated ° Days (Monthly)					X					X	Calc.

1.18 COMMISSIONING

A. Startup:

- The ATC system shall be set up & checked by factory trained competent technicians skilled in the setting & adjustment of the ATC equipment used in this project.
- The technicians are to be experienced in the type of HVAC systems associated with this project.

B. Demonstration:

- At the completion of the commissioning, The ATC contractor (ATC) shall: demonstrate the sequence of operations for each system to the Architect or representative.

1.19 OWNER TRAINING

A. Onsite Training

- The ATC contractor (ATC) shall provide 8 hours of training to the Owner's personnel. The Training is to include the operation & maintenance of the control system. Training shall be provided after the system has been commissioned & demonstrated to the Architect or his representative.

1.20 SYSTEM REMOTE SUPPORT

- A. The Owner shall provide a secure TCP/IP connection to the ATC System for the first year of the warranty period.

- B. The ATC contractor (ATC) shall provide the owner with ability to connect to the system from a remote location for a period of one year after the system has been accepted. The ATC contractor shall also maintain at his office the backup copies of the ATC software, graphics & programming; assist via remote connection to the system & identify & correct any system problems.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 15940

SECTION 15950 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 SUBMITTALS

- A. Qualification Data: 30 days of Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.

- D. Certified TAB reports.
- E. Sample report forms.
- F. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC, NEBB or TABB.
 - 1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC, NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB contractor and who is certified by AABC, NEBB or TABB as a TAB technician.
- B. TAB Conference: Meet with Architect or Owner on approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Require the participation of the TAB field supervisor and technicians. Provide seven days' advance notice of scheduled meeting time and location.
 - 1. Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Coordination and cooperation of trades and subcontractors.
 - d. Coordination of documentation and communication flow.
- C. Certify TAB field data reports and perform the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- D. TAB Report Forms: Use standard TAB contractor's forms approved by Architect or Commissioning Authority.
- E. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.6 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, available TAB contractors that may be engaged include, but are not limited to, the following:
 - 1. USC Environmental Inc. - James Stainer, President, Phone: (908) 722-3330.

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.

- E. Examine ceiling plenums used for return, or relief air to verify that they meet the leakage class of connected ducts as specified in Division 15 Section "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.
- C. Review all contract documents, existing conditions, and as-built conditions pertaining to the HVAC systems.
- D. Mechanical Contractor shall provide all equipment, material, parts, supplies, and labor to balance all HVAC equipment to owner's satisfaction.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1-2004, Section 7.2.2, "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Division 15 Section "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Division 15 Sections for Ductwork and Piping Insulation.

- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound units.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Division 15 Section "Metal Ducts."

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.

2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 6. Obtain approval from Architect or Construction Manager for adjustment of fan speed higher or lower than indicated speed.
 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.

- C. Measure air outlets and inlets without making adjustments.
 - 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
 - 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum-airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 - 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 3. Measure total system airflow. Adjust to within indicated airflow.
 - 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 - 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.

6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Balance variable-air-volume systems the same as described for constant-volume air systems.
 2. Set terminal units and supply fan at full-airflow condition.
 3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 4. Readjust fan airflow for final maximum readings.
 5. Measure operating static pressure at the sensor that controls the supply fan if one is installed, and verify operation of the static-pressure controller.
 6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
 7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
 8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.

3. Set terminal units at full-airflow condition.
4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
5. Adjust terminal units for minimum airflow.
6. Measure static pressure at the sensor.
7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.8 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.9 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.10 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate-drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.
 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 3. If calculations increase or decrease the air flow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 4. Balance each air outlet.

3.11 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 2. Air Outlets and Inlets: Plus or minus 10 percent.

3. Heating-Water Flow Rate: Plus or minus 10 percent.

3.12 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.13 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 1. Fan curves.
 2. Manufacturers' test data.
 3. Field test reports prepared by system and equipment installers.
 4. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
 1. Title page.
 2. Name and address of the TAB contractor.
 3. Project name.
 4. Project location.
 5. Architect's name and address.

6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
1. Unit Data:
 - a. Unit identification.

- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Unit arrangement and class.
- g. Discharge arrangement.
- h. Sheave make, size in inches, and bore.
- i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- j. Number, make, and size of belts.
- k. Number, type, and size of filters.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

- a. Total air flow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Filter static-pressure differential in inches wg.
- f. Preheat-coil static-pressure differential in inches wg.
- g. Cooling-coil static-pressure differential in inches wg.
- h. Heating-coil static-pressure differential in inches wg.
- i. Outdoor airflow in cfm.
- j. Return airflow in cfm.
- k. Outdoor-air damper position.
- l. Return-air damper position.
- m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.

- f. Make and model number.
- g. Face area in sq. ft.
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Gas-Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Fuel type in input data.
- g. Output capacity in Btu/h.
- h. Ignition type.
- i. Burner-control types.
- j. Motor horsepower and rpm.
- k. Motor volts, phase, and hertz.
- l. Motor full-load amperage and service factor.
- m. Sheave make, size in inches, and bore.
- n. Center-to-center dimensions of sheave, and amount of adjustments in inches.

2. Test Data (Indicated and Actual Values):

- a. Total air flow rate in cfm.
 - b. Entering-air temperature in deg F.
 - c. Leaving-air temperature in deg F.
 - d. Air temperature differential in deg F.
 - e. Entering-air static pressure in inches wg.
 - f. Leaving-air static pressure in inches wg.
 - g. Air static-pressure differential in inches wg.
 - h. Low-fire fuel input in Btu/h.
 - i. High-fire fuel input in Btu/h.
 - j. Manifold pressure in psig.
 - k. High-temperature-limit setting in deg F.
 - l. Operating set point in Btu/h.
 - m. Motor voltage at each connection.
 - n. Motor amperage for each phase.
 - o. Heating value of fuel in Btu/h.
- H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
- 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Air flow rate in cfm.
 - i. Face area in sq. ft.
 - j. Minimum face velocity in fpm.
 - 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Air flow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- I. Fan Test Reports: For supply, return, and exhaust fans, include the following:
- 1. Fan Data:
 - a. System identification.

- b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
2. Motor Data:
- a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
3. Test Data (Indicated and Actual Values):
- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
- a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.
 - g. Indicated air flow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual air flow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- K. Air-Terminal-Device Reports:

1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft.
 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final air flow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:
1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- M. Instrument Calibration Reports:
1. Report Data:
 - a. Instrument type and make.

- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.14 INSPECTIONS

A. Initial Inspection:

1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
2. Check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Owner, Construction Manager, or Commissioning Authority.
2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of Owner or Construction Manager.
3. Owner or Construction Manager shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.

C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:

1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.

2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.

D. Prepare test and inspection reports.

3.15 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 15950

PART 6 - ELECTRICAL WORK

SECTION 16051 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Electrical equipment coordination and installation.
 - 2. Sleeves for raceways and cables.
 - 3. Sleeve seals.
 - 4. Grout.
 - 5. Common electrical installation requirements.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For sleeve seals.

1.5 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So, connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

- B. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Through Penetration Firestop Systems".

PART 2 - PRODUCTS

2.1 SLEEVES FOR RACEWAYS AND CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Sleeves for Rectangular Openings: Galvanized sheet steel.
 - 1. Minimum Metal Thickness:
 - a. For sleeve cross-section rectangle perimeter, less than 50 inches and no side more than 16 inches, thickness shall be 0.052 inch.
 - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138 inch.

2.2 SLEEVE SEALS

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 - 3. Pressure Plates: Plastic. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.3 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, or wireways or masonry walls, or fire-rated floor and wall assemblies.
- B. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- C. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- D. Cut sleeves to length for mounting flush with both surfaces of walls.
- E. Extend sleeves installed in floors 2 inches above finished floor level.
- F. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable, unless indicated otherwise.

- G. Seal space outside of sleeves with grout for penetrations of concrete and masonry
 - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- H. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
- I. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Through Penetration Firestop Systems."

END OF SECTION 16051

SECTION 16060 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes methods and materials for grounding systems and equipment.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B 3.
 - 2. Stranded Conductors: ASTM B 8.
 - 3. Tinned Conductors: ASTM B 33.
 - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
 - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
 - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.

2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
 - 1. Pipe Connectors: Clamp type, sized for pipe.

2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet in diameter.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 3/0 AWG minimum. Bury at least 24 inches below grade.
- C. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
 - 3. Connections to Ground Rods at Test Wells: Bolted connectors.
 - 4. Connections to Structural Steel: Welded connectors.

3.2 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Flexible raceway runs.
 - 5. Armored and metal-clad cable runs.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade, unless otherwise indicated.
 - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
 - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- C. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
 - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
- D. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections and prepare test reports:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal.
 - a. Perform tests by fall-of-potential method according to IEEE 81.
- B. Report measured ground resistances that exceed the following values:
 - 1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 10 ohms.

2. Power Distribution Units or Panelboards Serving Electronic Equipment: 3 ohms.
- C. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 16060

SECTION 16073 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

1.4 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- C. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

1.5 SUBMITTALS

- A. Product Data: For the following:
 - 1. Steel slotted support systems.

- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
 - 1. Trapeze hangers. Include Product Data for components.
 - 2. Steel slotted channel systems. Include Product Data for components.
 - 3. Equipment supports.

1.6 QUALITY ASSURANCE

- A. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO International Corporation.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; Tyco International, Ltd.
 - g. Wesanco, Inc.
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 - 4. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 5. Channel Dimensions: Selected for applicable load criteria.
- B. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- C. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- D. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
 2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
 3. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
 4. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
 5. Toggle Bolts: All-steel springhead type.
 6. Hanger Rods: Threaded steel.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.

- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as scheduled in NECA 1, where its Table 1 lists maximum spacings less than stated in NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for one-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 2. To Light Steel: Sheet metal screws.
 - 3. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, pull and junction boxes, and other devices on slotted-channel racks attached to substrate by means that meet seismic-restraint strength and anchorage requirements.

3.3 PAINTING

- A. Touchup: Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.

END OF SECTION 16073

SECTION 16075 - IDENTIFICATION FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Identification for raceways.
 - 2. Identification of power and control cables.
 - 3. Identification for conductors.
 - 4. Warning labels and signs.
 - 5. Instruction signs.
 - 6. Equipment identification labels.
 - 7. Miscellaneous identification products.

1.3 SUBMITTALS

- A. Product Data: For each electrical identification product indicated.
- B. Samples: For each type of label and sign to illustrate size, colors, lettering style, mounting provisions, and graphic features of identification products.
- C. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.

1.4 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and IEEE C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.144 and 29 CFR 1910.145.
- D. Comply with ANSI Z535.4 for safety signs and labels.

- E. Adhesive-attached labeling materials, including label stocks, laminating adhesives, and inks used by label printers, shall comply with UL 969.

1.5 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in other Sections requiring identification applications, Drawings, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual; and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 POWER RACEWAY IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway size.
- B. Colors for Raceways Carrying Circuits at 600 V or Less:
 - 1. Black letters on an orange field.
 - 2. Legend: Indicate voltage.
- C. Self-Adhesive Vinyl Labels for Raceways Carrying Circuits at 600 V or Less: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Snap-Around Labels for Raceways Carrying Circuits at 600 V or Less: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.

2.2 ARMORED AND METAL-CLAD CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Colors for Raceways Carrying Circuits at 600 V and Less:
 - 1. Black letters on an orange field.
 - 2. Legend: Indicate voltage.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; 2 inches wide; compounded for outdoor use.

2.3 POWER AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch, with stamped legend, punched for use with self-locking cable tie fastener.
- D. Write-On Tags: Polyester tag, 0.015-inch-thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.
- E. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.

2.4 CONDUCTOR IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.
- B. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- C. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeve, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- D. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeve, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- F. Write-On Tags: Polyester tag, 0.015-inch-thick, with corrosion-resistant grommet and cable tie for attachment to conductor or cable.
 - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.
 - 2. Marker for Tags: Machine-printed, permanent, waterproof, black ink marker recommended by printer manufacturer.

2.5 FLOOR MARKING TAPE

- A. 2-inch- wide, 5-mil pressure-sensitive vinyl tape, with black and white stripes and clear vinyl overlay.

2.6 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Screw Fastened Warning Labels: Factory-printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment unless otherwise indicated.
- C. Baked-Enamel Warning Signs:
 - 1. Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application.
 - 2. 1/4-inch grommets in corners for mounting.

3. Nominal size, 7 by 10 inches
- D. Metal-Backed, Butyrate Warning Signs:
1. Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application.
 2. 1/4-inch grommets in corners for mounting.
 3. Nominal size, 10 by 14 inches.
- E. Warning label and sign shall include, but are not limited to, the following legends:
1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES"

2.7 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16-inch-thick for signs up to 20 sq. inches and 1/8 inch thick for larger sizes.
1. Engraved legend with black letters on white face.
 2. Punched or drilled for mechanical fasteners.
 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.8 EQUIPMENT IDENTIFICATION LABELS

- A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
- B. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch

2.9 CABLE TIES

- A. General-Purpose Cable Ties: Fungus inert, self extinguishing, one piece, self locking, Type 6/6 nylon.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 deg F, According to ASTM D 638: 12,000 psi.
 3. Temperature Range: Minus 40 to plus 185 deg F

4. Color: Black except where used for color-coding.
- B. UV-Stabilized Cable Ties: Fungus inert, designed for continuous exposure to exterior sunlight, self extinguishing, one piece, self locking, Type 6/6 nylon.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 deg F, According to ASTM D 638: 12,000 psi.
 3. Temperature Range: Minus 40 to plus 185 deg F.
 4. Color: Black.
- C. Plenum-Rated Cable Ties: Self extinguishing, UV stabilized, one piece, self locking.
1. Minimum Width: 3/16 inch.
 2. Tensile Strength at 73 deg F, According to ASTM D 638: 7000 psi.
 3. UL 94 Flame Rating: 94V-0.
 4. Temperature Range: Minus 50 to plus 284 deg F.
 5. Color: Black.

2.10 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Paint: Select paint system applicable for surface material and location exterior or interior.
- B. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Attach signs and plastic labels type with mechanical fasteners appropriate to the location and substrate.
- E. System Identification Color-Coding Bands for Raceways and Cables: Each color-coding band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction,

at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.

- F. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- G. Cable Ties: For attaching tags. Use general-purpose type, except as listed below:
 - 1. Outdoors: UV-stabilized nylon.
 - 2. In Spaces Handling Environmental Air: Plenum rated.

3.2 IDENTIFICATION SCHEDULE

- A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A, and 120 V to ground: Identify with self-adhesive vinyl tape applied in bands. Install labels at 10-foot maximum intervals.
- B. Power-Circuit Conductor Identification, 600 V or Less: For conductors in pull and junction boxes use color-coding conductor tape to identify the phase.
 - 1. Color-Coding for Phase and Voltage Level Identification, 600 V or Less: Use colors listed below for ungrounded service feeder and branch-circuit conductors.
 - a. Color shall be factory applied or field applied for sizes larger than No. 8 AWG, if authorities having jurisdiction permit .
 - b. Colors for 208/120-V Circuits:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - c. Colors for 480/277-V Circuits:
 - 1) Phase A: Brown.
 - 2) Phase B: Orange.
 - 3) Phase C: Yellow.
 - d. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- C. Install instructional sign including the color-code for grounded and ungrounded conductors using adhesive-film-type labels.

- D. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source.
- E. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, and signal connections.
 - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual.
- F. Workspace Indication: Install floor marking tape to show working clearances in the direction of access to live parts. Workspace shall be as required by NFPA 70 and 29 CFR 1926.403 unless otherwise indicated. Do not install at flush-mounted panelboards and similar equipment in finished spaces.
- G. Operating Instruction Signs: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.

END OF SECTION 16075

SECTION 16120 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following:
 - 1. Building wires and cables rated 600 V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Copper Conductors: Comply with NEMA WC 70.
- B. Conductor Insulation: Comply with NEMA WC 70 for Types THW, THHN-THWN, XHHW UF, USE and SO.

2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems, Inc.
 2. Hubbell Power Systems, Inc.
 3. O-Z/Gedney; EGS Electrical Group LLC.
 4. 3M; Electrical Products Division.
 5. Tyco Electronics Corp.
- C. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Exposed Feeders: Type THHN-THWN, single conductors in raceway, nonmetallic-sheathed cable, Type NM.
- B. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: Type THHN-THWN, single conductors in raceway.
- C. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway.
- D. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway.
- E. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and underground: Type THHN-THWN, single conductors in raceway.
- F. Class 1 Control Circuits: Type THHN-THWN, in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed

manufacturer's recommended maximum pulling tensions and sidewall pressure values.

- C. Use pulling means; including fish tape, cable, rope, and basket-weave wire/cable grips that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 16 Sections "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 16 Section "Identification for Electrical Systems."
- G. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- H. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
 - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- I. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
- C. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 16120

SECTION 16130 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-dieneterpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.
- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.

- C. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members in the paths of conduit groups with common supports.
 - 2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
 - 3. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 4. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Alflex Inc.
 - 3. Allied Tube & Conduit; a Tyco International Ltd. Co.
 - 4. Anamet Electrical, Inc.; Anaconda Metal Hose.
 - 5. Electri-Flex Co.
 - 6. Manhattan/CDT/Cole-Flex.
 - 7. Maverick Tube Corporation.
 - 8. O-Z Gedney; a unit of General Signal.
 - 9. Wheatland Tube Company.
- B. Rigid Steel Conduit: ANSI C80.1.
- C. IMC: ANSI C80.6.
- D. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.
 - 1. Comply with NEMA RN 1.
 - 2. Coating Thickness: 0.040 inch minimum.

- E. EMT: ANSI C80.3.
- F. FMC: Zinc-coated steel
- G. LFMC: Flexible steel conduit with PVC jacket.
- H. Fittings for Conduit Including all Types and Flexible and Liquidtight, EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.
 - 1. Fittings for EMT: Steel or die-cast, compression set-screw or compression type.
 - 2. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch with overlapping sleeves protecting threaded joints.
- I. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

2.2 NONMETALLIC CONDUIT AND TUBING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hoffman.
 - 3. Square D; Schneider Electric.
- C. ENT: NEMA TC 13.
- D. RNC: NEMA TC 2, Type EPC-80-PVC, unless otherwise indicated.
- E. LFNC: UL 1660.
- F. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.
- G. Fittings for LFNC: UL 514B.

2.3 METAL WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper B-Line, Inc.
 - 2. Hoffman.
 - 3. Square D; Schneider Electric.
- B. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 1, 12, 3R, unless otherwise indicated.
- C. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- D. Wireway Covers: Screw-cover type or as indicated.
- E. Finish: Manufacturer's standard enamel finish.

2.4 BOXES, ENCLOSURES, AND CABINETS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.
 - 2. EGS/Appleton Electric.
 - 3. Erickson Electrical Equipment Company.
 - 4. Hoffman.
 - 5. Hubbell Incorporated; Killark Electric Manufacturing Co. Division.
 - 6. O-Z/Gedney; a unit of General Signal.
 - 7. RACO; a Hubbell Company.
 - 8. Robroy Industries, Inc.; Enclosure Division.
 - 9. Scott Fetzer Co.; Adalet Division.
 - 10. Spring City Electrical Manufacturing Company.
 - 11. Thomas & Betts Corporation.
 - 12. Walker Systems, Inc.; The Wiremold Company.
 - 13. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.
- B. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- C. Cast-Metal Outlet and Device Boxes: NEMA FB 1, ferrous alloy Type FD, with gasketed cover.
- D. Metal Floor Boxes Cast or sheet metal, fully adjustable rectangular.

- E. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- F. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, galvanized, cast iron with gasketed cover.
- G. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Nonmetallic Enclosures:
- H. Cabinets:
 - 1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.

2.5 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. Description: Comply with SCTE 77.
 - 1. Color of Frame and Cover: Gray or Green, match adjacent surface.
 - 2. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
 - 3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
 - 4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 - 5. Cover Legend: Molded lettering, "ELECTRIC."
 - 6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 - 7. Handholes 12 inches wide by 24 inches long and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.
- B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Armorcast Products Company.
 - b. Carson Industries LLC.
 - c. CDR Systems Corporation.
 - d. NewBasis.
- C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.
- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Armorcast Products Company.
 - b. Carson Industries LLC.
 - c. Christy Concrete Products.
 - d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.
- D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete.
- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Carson Industries LLC.
 - b. Christy Concrete Products.
 - c. Nordic Fiberglass, Inc.

2.6 SLEEVES FOR RACEWAYS

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of Firestopping specified in Division 07 Section "Penetration Firestopping."

2.7 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Advance Products & Systems, Inc.
 2. Calpico, Inc.
 3. Metraflex Co.
 4. Pipeline Seal and Insulator, Inc.
- B. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
 2. Pressure Plates: Plastic. Include two for each sealing element.
 3. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.8 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by a independent testing agency.
 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
1. Exposed Conduit: Rigid steel conduit.
 2. Concealed Conduit, Aboveground: IMC.
 3. Boxes and Enclosures, Aboveground: NEMA 250, Type 3R.
 4. Underground Conduit: RNC, Type EPC- 80-PVC, direct buried.

5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
 6. Application of Handholes and Boxes for Underground Wiring:
 - a. Handholes and Pull Boxes in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete, SCTE 77, Tier 15 structural load rating.
 - b. Handholes and Pull Boxes in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Heavy-duty fiberglass units with polymer-concrete frame and cover, SCTE 77, Tier 8 structural load rating.
 - c. Handholes and Pull Boxes Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf vertical loading.
- B. Comply with the following indoor applications, unless otherwise indicated:
1. Exposed, Not Subject to Physical Damage: EMT.
 2. Exposed, Not Subject to Severe Physical Damage: EMT.
 3. Concealed in Ceilings and Interior Walls and Partitions: EMT.
 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 5. Damp or Wet Locations: Rigid steel conduit
- C. Minimum Raceway Size: 3/4-inch trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
- E. Do not install aluminum conduits in contact with concrete.

3.2 INSTALLATION

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 16 Section "Hangers and Supports for Electrical Systems."

- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Raceways Embedded in Slabs:
 - 1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.
- I. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- J. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- K. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inch of slack at each end of pull wire.
- L. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.
- M. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet.
 - 1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:

- a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
 - c. Indoor Spaces: Connected with the Outdoors without Physical Separation: 125 deg F temperature change.
2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change.
 3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.
- N. Flexible Conduit Connections: Use maximum of 72 inch of flexible conduit for recessed and semi recessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
- O. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- P. Set metal floor boxes level and flush with finished floor surface.

3.3 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 2 Section "Earthwork" for pipe less than 6 inches in nominal diameter.
 2. Install backfill as specified in Division 2 Section "Earthwork."
 3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 2 Section "Earthwork."
 4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
 5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

- a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
6. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, placing them 24 inches o.c. Align planks along the width and along the centerline of conduit.

3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.
- D. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
- E. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of Firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
 1. For sleeve cross-section rectangle perimeter, less than 50 inch and no side greater than 16-inch thickness shall be 0.052 inch

2. For sleeve cross-section rectangle perimeter, equal to, or greater than, 50 inch and 1 or more sides equal to, or greater than, 16-inch thickness shall be 0.138 inch
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both surfaces of walls.
- G. Extend sleeves installed in floors 2 inch above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway unless sleeve seal is to be installed or unless seismic criteria require different clearance.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
- M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- N. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between raceway and sleeve for installing mechanical sleeve seals.

3.6 SLEEVE-SEAL INSTALLATION

- A. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

3.7 FIRESTOPPING

- A. Apply Firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

3.8 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 16130

SECTION 16140 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Receptacles, receptacles with integral GFCI, and associated device plates.
 - 2. Snap switches.
 - 3. Communications outlets.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available,

obtain all wiring devices and associated wall plates from a single manufacturer and one source.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.6 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers' Names: Shortened versions shown in parentheses of the following manufacturers' names are used in other Part 2 articles:
 - 1. Cooper Wiring Devices; a division of Cooper Industries, Inc. Cooper.
 - 2. Hubbell Incorporated; Wiring Device-Kellems Hubbell.
 - 3. Leviton Mfg. Company Inc. Leviton.
 - 4. Pass & Seymour/Legrand; Wiring Devices & Accessories, Pass & Seymour.

2.2 STRAIGHT BLADE RECEPTACLES

- A. Tamper Resistant Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; TR5351 single, TR5352 duplex.
 - b. Hubbell; HBL5351TR single, CR5352TR duplex.
 - c. Leviton; 5891TR single, 5352TR duplex.
 - d. Pass & Seymour; 5381TR single, 5352TR duplex.

2.3 GFCI RECEPTACLES

- A. General Description: Tamper Resistant Straight blade, non-feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.

- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; GF20TR.
 - b. Pass & Seymour; 2084TR.
 - c. As approved by Engineer.

2.4 SNAP SWITCHES

- A. Comply with NEMA WD 1 and UL 20.
- B. Switches, 120/277 V, 20 A:
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 2221 single pole, 2222 two pole, 2223 three way, 2224 four way.
 - b. Hubbell; CS1221 single pole, CS1222 two pole, CS1223 three way, CS1224 four way .
 - c. Leviton; 1221-2 single pole, 1222-2 two pole, 1223-2 three way, 1224-2 four way.
 - d. Pass & Seymour; 20AC1 single pole, 20AC2 two pole, 20AC3 three way, 20AC4 four way.

2.5 COMMUNICATIONS OUTLETS

- A. Telephone Outlet:
 - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cooper; 3560-6.
 - b. Leviton; 40649.
 - c. As approved by Engineer.
 - 2. Description: Single RJ-45 jack for terminating 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1; complying with Category 5e. Comply with UL 1863.
- B. Combination TV and Telephone Outlet:

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Cooper; 3562.
 - b. Leviton; 40595.
3. Description: Single RJ-45 jack for 100-ohm, balanced, four-pair UTP; TIA/EIA-568-B.1; complying with Category 5e; and one Type F coaxial cable connector.

2.6 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
 1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Material for Finished Spaces: Smooth, high-impact thermoplastic
 3. Material for Unfinished Spaces: Smooth, high-impact thermoplastic.
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant, in-use type, die-cast aluminum with lockable cover.

2.7 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color. Color shall be as selected by the architect, unless otherwise indicated or required by NFPA 70 or device listing.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
 1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.

2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtailing existing conductors is permitted provided the outlet box is large enough.

D. Device Installation:

1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches (152 mm) in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles down, and on horizontally mounted receptacles to the right.
- F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.
- G. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.

3.2 IDENTIFICATION

- A. Comply with Division 16 Section "Identification for Electrical Systems."
1. Receptacles: Identify Panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
1. Test Instruments: Use instruments that comply with UL 1436.
 2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.
- B. Tests for Convenience Receptacles:
1. Line Voltage: Acceptable range is 105 to 132 V.
 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

END OF SECTION 16140

SECTION 16145 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following lighting control devices:
 - 1. Indoor occupancy and vacancy sensors and associated components.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated on the plans and specifications.
- B. Shop Drawings:
 - 1. Show installation details for the following:
 - a. Occupancy sensors.
 - b. Vacancy sensors.
 - c. Photocontrols.
 - d. Lighting control panel and accessories.
- C. Field quality-control test reports.
- D. Operation and maintenance data.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace lighting control devices that fail(s) in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Faulty operation of lighting control software.
 - b. Faulty operation of lighting control devices.
 - 2. Warranty Period: Five years from date of Substantial Completion.

1.6 COORDINATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 INDOOR OCCUPANCY SENSORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
 - 1. Leviton
 - 2. Lutron
 - 3. Wattstopper
- B. General Description: Wall- or ceiling-mounting, solid-state units with a separate relay unit.
 - 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 2. Sensor Output: Contacts rated to operate the connected relay, complying with UL 773A. Sensor shall be powered from the relay unit.
 - 3. Relay Unit: Dry contacts rated for 20-A ballast load at 120- and 277-V ac, for 13-A tungsten at 120-V ac, and for 1 hp at 120-V ac. Power supply to sensor shall be 24-V dc, 150-mA, Class 2 power source as defined by NFPA 70.
 - 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.

- b. Relay: Externally mounted through a 1/2-inch knockout in a standard electrical enclosure.
 - c. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 - 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 - 6. Bypass Switch: Override the on function in case of sensor failure.
 - 7. Automatic Light-Level Sensor: Adjustable from 2 to 200 fc ; keep lighting off when selected lighting level is present.
- C. Dual Technology Type: Ceiling mounting; detect occupancy by sensing a combination of heat and movement in area of coverage.
- 1. Detector Sensitivity: Detect occurrences of 6-inch minimum movement of any portion of a human body that presents a target of not less than 36 sq. in. and detect a person of average size and weight moving not less than 12in. in either horizontal or vertical manner.
 - 2. Detection Coverage (Room): Detect occupancy anywhere in a circular area of 2000 sq. when mounted on a 108-inch high ceiling.

2.2 SWITCHBOX-MOUNTED OCCUPANCY SENSORS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawing or a comparable product by one of the following:
- 1. Leviton
 - 2. Lutron
 - 3. Wattstopper
- B. General Requirements for Sensors: Automatic-wall-switch occupancy sensor with manual on-off switch, suitable for mounting in a single gang switchbox using hardwired connection.
- 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - 2. Occupancy Sensor Operation: Unless otherwise indicated, turn lights on manually when coverage area is occupied, and turn lights off when unoccupied; with a time delay for turning lights off, adjustable over a minimum range of 1 to 15 minutes.
 - 3. Switch Rating: Not less than 800-W LED load at 120 V, 1200-W LED load at 277 V.
- C. Wall-Switch Sensor:
- 1. Standard Range: 180-degree field of view, field adjustable from 180 to 40 degrees; with a minimum coverage area of 900 sq. ft..

2. Sensing Technology: Dual technology - PIR and ultrasonic.
3. Switch Type: manual "on," automatic "off" unless noted otherwise on plans.
4. Voltage: Dual voltage - 120 and 277 V.
5. Ambient-Light Override: Concealed, field-adjustable, light-level sensor from 10 to 150 fc. The switch prevents the lights from turning on when the light level is higher than the set point of the sensor.
6. Concealed, field-adjustable, "off" time-delay selector at up to 30 minutes.
7. Concealed, "off" time-delay selector at 30 seconds and 5, 10, and 20 minutes.
8. Adaptive Technology: Self-adjusting circuitry detects and memorizes usage patterns of the space and helps eliminate false "off" switching.
9. Color: White.
10. Faceplate: Color matched to switch.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine lighting control devices before installation. Reject lighting control devices that are wet, moisture damaged, or mold damaged.
- B. Examine walls and ceilings for suitable conditions where lighting control devices will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SENSOR INSTALLATION

- A. Comply with NECA 1.
- B. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, smoke detectors, and partition assemblies.
- C. Install and aim sensors in locations to achieve not less than 90 percent coverage of areas indicated. Do not exceed coverage limits specified in manufacturer's written instructions.
- D. When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.

3.3 WIRING INSTALLATION

- A. Comply with NECA 1.

- B. Wiring Method: Comply with Division 16 Section "Low voltage electrical power conductors and cables" Minimum conduit size shall be 3/4 inch.
- C. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

3.4 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 16 Section " Identification of Electrical Systems."
 - 1. Identify circuits or luminaries controlled by photoelectric and occupancy sensors at each sensor.

3.5 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. After installing time switches and sensors, and after electrical circuitry has been energized, adjust and test for compliance with requirements.
 - 2. Operational Test: Verify operation of each lighting control device, and adjust time delays.
- B. Lighting control devices that fail tests and inspections are defective work and shall be replaced.

END OF SECTION 16145

SECTION 16410 - ENCLOSED SWITCHES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.

2. Current and voltage ratings.
 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 4. Include evidence of NRTL listing for series rating of installed devices.
 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.
- B. Shop Drawings: For enclosed switches. Include plans, elevations, sections, details, and attachments to other work.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For enclosed switches to include in emergency, operation, and maintenance manuals. In addition to items specified in Div 01 "Operation and Maintenance Data," include the following:
1. Manufacturer's written instructions for testing and adjusting enclosed switches.
 2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
 2. Fuse Pullers: Two for each size and type.

1.8 QUALITY ASSURANCE

- A. Source Limitations: Obtain enclosed switches, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- D. Comply with NFPA 70.

1.9 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - 1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
 - 2. Altitude: Not exceeding 6600 feet.
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify no fewer than seven days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without Architect's Construction Manager's Owner's written permission.
 - 4. Comply with NFPA 70E.

1.10 COORDINATION

- A. Coordinate layout and installation of switches and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.11 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace components that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: One year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Type HD, Heavy Duty, Six Pole, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Double Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate indicated fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 5. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 6. Hookstick Handle: Allows use of a hookstick to operate the handle.
 7. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Type HD, Heavy Duty, Single Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Type HD, Heavy Duty, Six Pole, Single Throw, 600-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Double Throw, 600-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 4. Auxiliary Contact Kit: Two NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
 5. Hookstick Handle: Allows use of a hookstick to operate the handle.
 6. Lugs: Mechanical type, suitable for number, size, and conductor material.

2.3 ENCLOSURES

- A. Enclosed Switches: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches for compliance with installation tolerances and other conditions affecting performance of the Work.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install individual wall-mounted switches with tops at uniform height unless otherwise indicated.
- B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- C. Install fuses in fusible devices.
- D. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Comply with requirements in Div. 16 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Acceptance Testing Preparation:
 - 1. Test insulation resistance for each enclosed switch, component, connecting supply, feeder, and control circuit.
 - 2. Test continuity of each circuit.
- D. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 3. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- E. Enclosed switches will be considered defective if they do not pass tests and inspections.

3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.

END OF SECTION 16410

SECTION 16442 - PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Lighting and appliance branch-circuit panelboards.
 - 2. Distribution Panel

1.3 DEFINITIONS

- A. SVR: Suppressed voltage rating.
- B. SPD: Surge Protective Device
- C. GFCI: Ground-fault circuit interrupter
- D. MCCB: Molded-case circuit breaker

1.4 SUBMITTALS

- A. Product Data: For each type of Panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each Panelboard and related equipment.
 - 1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
 - 2. Detail enclosure types and details for types other than NEMA 250, Type 1.
 - 3. Detail bus configuration, current, and voltage ratings.
 - 4. Short-circuit current rating of panelboards and overcurrent protective devices.
 - 5. Include evidence of NRTL listing for series rating of installed devices.
 - 6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.

7. Include wiring diagrams for power, signal, and control wiring.
 8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graph paper; include selectable ranges for each type of overcurrent protective device.
- C. Qualification Data: For qualified testing agency.
 - D. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
 - E. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
 2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA PB 1.
- D. Comply with NFPA 70.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Handle and prepare panelboards for installation according to NECA 407.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations:

1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 - a. Ambient Temperature: Not exceeding 23 deg F to plus 104 deg F
 - b. Altitude: Not exceeding 6600 feet
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
1. Ambient temperatures within limits specified.
 2. Altitude not exceeding 6600 feet
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
1. Notify owner no fewer than seven days in advance of proposed interruption of electric service.
 2. Do not proceed with interruption of electric service without owner's written permission.
 3. Comply with NFPA 70E.

1.8 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace devices that fails in materials or workmanship within specified warranty period.
 1. Warranty Period: three years from date of Substantial Completion.

1.10 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Keys: Two spares for each type of Panelboard cabinet lock.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PANELBOARDS

- A. Enclosures: Surface-mounted cabinets as requested.
 - 1. Rated for environmental conditions at installed location.
 - a. Indoor Dry and Clean Locations: NEMA 250, Type 1
 - 2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions.
 - 3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
 - 4. Skirt for Surface-Mounted Panelboards: Same gage and finish as Panelboard front with flanges for attachment to Panelboard, wall, and ceiling or floor.
 - 5. Gutter Extension and Barrier: Same gage and finish as Panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
 - 6. Finishes:
 - a. Panels and Trim: Steel and galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
 - b. Back Boxes: Galvanized steel same finish as panels and trim.
 - 7. Directory Card: Inside Panelboard door, mounted in metal frame with transparent protective cover.
- B. Incoming Mains Location: Top and bottom as requested.
- C. Phase, Neutral, and Ground Buses:
 - 1. Material: Hard-drawn copper, 98 percent conductivity.
 - 2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
 - 3. Neutral Bus: Neutral bus rated 100 percent of phase bus and UL listed.
- D. Conductor Connectors: Suitable for use with conductor material and sizes.

1. Material: Hard-drawn copper, 98 percent conductivity.
 2. Size: Lugs suitable for indicated conductor sizes, with additional gutter space, if required, for larger conductors.
 3. Main and Neutral Lugs: Mechanical type.
 4. Ground Lugs and Bus-Configured Terminators: Mechanical type.
 5. Feed-Through Lugs: Mechanical type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
 6. Subfeed Double Lugs: Mechanical type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
 7. Gutter-Tap Lugs: Compression type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- E. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
- F. Panelboard Short-Circuit Current Rating: Fully rated to interrupt symmetrical short-circuit current available at terminals.

2.2 POWER PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 3. Siemens Energy & Automation, Inc.
 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, distribution type.
- C. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
1. For doors, more than 36 inches high, provide two latches, keyed alike.
- D. Mains: Circuit breaker or lugs only as indicated on contract drawings.
- E. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers
- F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers
- G. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- C. Mains: Circuit breaker or lugs only as indicated on contract drawings.
- D. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.
- E. Column-Type Panelboards: Narrow gutter extension, with cover, to overhead junction box equipped with ground and neutral terminal buses.

2.4 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
 - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
 - 3. Siemens Energy & Automation, Inc.
 - 4. Square D; a brand of Schneider Electric.
- B. Molded-Case Circuit Breaker MCCB: Comply with UL 489, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:
 - a. Instantaneous trip.
 - b. Long- and short-time pickup levels.
 - c. Long- and short-time time adjustments.
 - d. Ground-fault pickup level, time delay, and I^2t response.

4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
5. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection 6-mA trip.
6. Molded-Case Circuit-Breaker MCCB Features and Accessories:
 - a. Standard frame sizes, trip ratings, and number of poles.
 - b. Lugs: Mechanical style, suitable for number, size, trip ratings, and conductor materials.
 - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge HID lighting circuits.
 - d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - e. Shunt Trip: 120 V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
 - f. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
 - g. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in ON or OFF position.
 - h. Handle Clamp: Loose attachment, for holding circuit-breaker handle in ON position.

2.5 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NECA 407.
- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install panelboards and accessories according to NECA 407.
- B. Mount panel board 6 feet above finished floor to highest operating handle unless otherwise indicated.
- C. Mount Panelboard cabinet plumb and rigid without distortion of box.
- D. Install overcurrent protective devices and controllers not already factory installed.
 - 1. Set field-adjustable, circuit-breaker trip ranges.
- E. Install filler plates in unused spaces.
- F. Stub four 1-inch empty conduits from Panelboard into accessible ceiling space or space designated to be ceiling space in the future. Stub four 1-inch empty conduits into raised floor space or below slab not on grade.
- G. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- H. Comply with NECA 1.

3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 16 Section "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads after balancing Panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each Panelboard with a nameplate complying with requirements for identification specified in Division 16 Section "Identification for Electrical Systems."
- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 16 Section "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
- B. Panelboards will be considered defective if they do not pass tests and inspections.

3.5 ADJUSTING

- A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as indicated.
- C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
1. Measure as directed during period of normal system loading.
 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
 4. Tolerance: Difference exceeding 20 percent between phase loads, within a Panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

END OF SECTION 16442

SECTION 16461 - LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes the following types of dry-type transformers rated 600 V and less, with capacities up to 1000 kVA:
 - 1. Distribution transformers.

1.2 SUBMITTALS

- A. Product Data: For each product indicated.
- B. Shop Drawings: Indicate dimensions and weights.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Operation and maintenance data.

1.3 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with IEEE C57.12.91, "Test Code for Dry-Type Distribution and Power Transformers."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Eaton Electrical Inc.; Cutler-Hammer Products.
 - 2. Hammond Power Solutions.
 - 3. General Electric
 - 4. Siemens Energy & Automation, Inc.
 - 5. Square D; Schneider Electric.

2.2 GENERAL TRANSFORMER REQUIREMENTS

- A. Description: Factory-assembled and -tested, air-cooled units for 60-Hz service.
- B. Cores: Grain-oriented, non-aging silicon steel.
- C. Coils: Continuous windings without splices except for taps.
 - 1. Internal Coil Connections: Brazed or pressure type.
 - 2. Coil Material: Copper.

2.3 DISTRIBUTION TRANSFORMERS

- A. Comply with NEMA ST 20, and list and label as complying with UL 1561.
- B. Cores: One leg per phase.
- C. Enclosure: Ventilated, NEMA 250,
 - 1. Core and coil shall be encapsulated within resin compound, sealing out moisture and air.
- D. Transformer Enclosure Finish: Comply with NEMA 250.
 - 1. Finish Color: Gray.
- E. Taps for Transformers 25 kVA and Larger: Two 2.5 percent taps above and four 2.5 percent taps below normal full capacity.
- F. Insulation Class: 220 deg C, UL-component-recognized insulation system with a maximum of 150 deg C rise above 40 deg C ambient temperature.
- G. Energy Efficiency for Transformers Rated 15 kVA and Larger:
 - 1. Complying with NEMA TP 1, Class 1 efficiency levels.
 - 2. Tested according to NEMA TP 2.
- H. Electrostatic Shielding: Each winding shall have an independent, single, full-width copper electrostatic shield arranged to minimize interwinding capacitance.

2.4 IDENTIFICATION DEVICES

- A. Nameplates: Engraved, laminated-plastic or metal nameplate. Nameplates are specified in Division 16 Section "Electrical Identification."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install trapeze mounted transformers level and plumb with hangers and supports as specified on the plans.

3.2 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

3.3 ADJUSTING

- A. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 10 percent and not being lower than nameplate voltage minus 3 percent at maximum load conditions. Submit recording and tap settings as test results.

END OF SECTION 16461

SECTION 16491 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cartridge fuses rated 600-V ac and less for use in control circuits, enclosed switches, panelboards, switchboards and enclosed controllers.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:
 - 1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
 - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
 - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
 - 2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
 - 3. Current-limitation curves for fuses with current-limiting characteristics.
 - 4. Time-current coordination curves average melt and current-limitation curves instantaneous peak let-through current for each type and rating of fuse. Submit on translucent log-log graph paper.
 - 5. Coordination charts and tables and related data.
- B. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves average melt and current-limitation curves instantaneous peak let-through current for each type and rating of fuse. Submit on translucent log-log graph paper.
4. Coordination charts and tables and related data.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.

1.5 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

1.6 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three 3 of each size and type.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Cooper Bussmann, Inc.
 2. Edison Fuse, Inc.
 3. Ferraz Shawmut, Inc.

2.2 CARTRIDGE FUSES

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FUSE APPLICATIONS

- A. Cartridge Fuses:
 - 1. Motor Branch Circuits: Class RK5, time delay.
 - 2. Other Branch Circuits: Class RK1, time delay.
 - 3. Control Circuits: Class CC, fast acting.

3.3 INSTALLATION

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.

3.4 IDENTIFICATION

- A. Install labels complying with requirements for identification specified in Division 16 Section "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 16491

SECTION 16511 - LED INTERIOR LIGHTING

PART 1 - PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following types of LED luminaires:
 - 1. Refer to Lighting Fixture Schedule on the drawings for fixture manufacturer, type and catalog numbers.
 - 2. Materials.
 - 3. Finishes.
 - 4. Luminaire support.

1.3 DEFINITIONS

- A. CCT: Correlated color temperature.
- B. CRI: Color Rendering Index.
- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. LED: Light-emitting diode.
- F. Lumen: Measured output of lamp and luminaire, or both.
- G. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 ACTION SUBMITTALS

- A. Manufacturer and Model number as scheduled on the drawings, or equal as approved by the Engineer.
- B. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.

2. Include data on features, accessories, and finishes.
 3. Include physical description and dimensions of luminaires.
 4. Include emergency lighting units, including batteries and chargers.
 5. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
 6. Photometric data and adjustment factors based on laboratory tests.
 - a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
 - b. Testing Agency Certified Data: For indicated luminaires, photometric data certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
- C. Shop Drawings: For nonstandard or custom luminaires.
1. Include plans, elevations, sections, and mounting and attachment details.
 2. Include details of luminaire assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Include diagrams for power, signal, and control wiring.
- D. Product Schedule: For luminaires and lamps, use same designations indicated on Drawings.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Luminaires.
 2. Partitions and millwork that penetrate the ceiling or extend to within 12 inches of the plane of the luminaires.
 3. Structural members to which equipment and or luminaires will be attached.
 4. Initial access modules for acoustical tile, including size and locations.
 5. Items penetrating finished ceiling, including the following:
 - a. Other luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Ceiling-mounted projectors.

- B. Qualification Data: For testing laboratory providing photometric data for luminaires.
- C. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- D. Product Certificates: For each type of luminaire.
- E. Product Test Reports: For each luminaire, for tests performed by manufacturer and witnessed by a qualified testing agency.
- F. Sample warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
 - 1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.

1.7 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
- B. Provide luminaires from a single manufacturer for each luminaire type.
- C. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.

1.9 WARRANTY

- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
- B. Warranty Period: Five year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Acuity Brands
 - 2. As approved by Owner and Engineer.

2.2 LUMINAIRE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Standards:
 - 1. UL Listing: Listed for damp location.
 - 2. Recessed luminaires shall comply with NEMA LE 4.
- C. CRI of minimum 80. CCT as scheduled on the drawings.
- D. Rated lamp life of 50,000 hours to L70.
- E. Lamps dimmable from 100 percent to 0 percent of maximum light output.
- F. Internal driver.
- G. Nominal Operating Voltage: Multi-volt or as scheduled on the drawings.
 - 1. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- H. Furnish fixtures as scheduled on the drawings.

2.3 MATERIALS

- A. Metal Parts:
 - 1. Free of burrs and sharp corners and edges.
 - 2. Sheet metal components shall be steel unless otherwise indicated.
 - 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.

- C. Diffusers and Globes:
 - 1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 - 2. Glass: Annealed crystal glass unless otherwise indicated.
 - 3. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- D. Housings: As scheduled on the drawings.
- E. Factory-Applied Labels: Comply with UL 1598. Include recommended lamps. Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
 - 1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI for all luminaires.

2.4 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.5 LUMINAIRE SUPPORT

- A. Comply with requirements in Section 16073 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Wires: ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12 gage.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before luminaire installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. If approved by the Architect, use selected permanent luminaires for temporary lighting. When construction is sufficiently complete, clean luminaires used for temporary lighting and install new lamps.

3.3 INSTALLATION

- A. Comply with NECA 1.
- B. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- C. Install lamps in each luminaire.
- D. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.
 - 4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.
- E. Flush-Mounted Luminaire Support:
 - 1. Secured to outlet box.
 - 2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
 - 3. Trim ring flush with finished surface.
- F. Wall-Mounted Luminaire Support:
 - 1. Attached to structural members in walls.
 - 2. Do not attach luminaires directly to gypsum board.
- G. Ceiling-Mounted Luminaire Support:
 - 1. Ceiling mount with pendant mount with 5/32-inch diameter aircraft cable supports adjustable to 120 inches in length.
- H. Ceiling-Grid-Mounted Luminaires:
 - 1. Secure to any required outlet box.
 - 2. Secure luminaire to the luminaire opening using approved fasteners in a minimum of four locations, spaced near corners of luminaire.

3. Use approved devices and support components to connect luminaire to ceiling grid and building structure in a minimum of four locations, spaced near corners of luminaire.
- I. Comply with requirements in Section 16120 "Low-Voltage Electrical Power Conductors and Cables" for wiring connections.

3.4 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 16075 "Identification for Electrical Systems."

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.

3.6 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting the direction of aim of luminaires to suit occupied conditions. Make up to two visits to Project during other-than-normal hours for this purpose. Some of this work may be required during hours of darkness.
 1. During adjustment visits, inspect all luminaires. Replace lamps or luminaires that are defective.
 2. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
 3. Adjust the aim of luminaires in the presence of the Architect.

END OF SECTION 16511